RAPL-3 Language Reference Guide

UMI-R3-210



RAPL-3 Language Reference Guide

Revision	Revision History	Date
001	Initial release as UMI-R3-210 for C500C. CROS 1.16.	99-05
001a	CROS 2.0.1080.	99-09
	Recent revision information is in the release notes on the diskettes.	

Copyright © 1999 CRS Robotics Corporation

RAPL-3 and RAPL are trademarks of CRS Robotics Corporation and may be used to describe only CRS Robotics products.

All brand names and product names used in this guide are trademarks, registered trademarks, or trade names of their respective holders.

The information in this document is subject to change without notice.

CRS Robotics Corporation makes no warranty of any kind with regard to this material, including, but not limited to, the implied warranties of merchantability and fitness for a particular purpose. CRS Robotics Corporation assumes no responsibility for any errors that may appear in this document. CRS Robotics Corporation makes no commitment to update nor to keep current the information contained in this document.

CRS Robotics Corporation software products shall remain the property of CRS Robotics Corporation.

Questions about the RAPL-3 programming language can be directed to the Customer Support Department.

RAPL-3 and robot training courses are offered at CRS Robotics in Burlington, Ontario, Canada, or can be conducted at your facility. For additional information contact the Customer Support Department.

Additional copies of this guide, or other CRS Robotics literature, may be obtained from the Sales Department or from your distributor.

CRS Robotics Corporation

Mail/Shipping: 5344 John Lucas Drive, Burlington, Ontario L7L 6A6, Canada Telephone: 1-905-332-2000 Telephone (toll free in Canada and United States): 1-800-365-7587 Facsimile: 1-905-332-1114 E-Mail (General): info@crsrobotics.com E-Mail (Customer Support): support@crsrobotics.com Web: www.crsrobotics.com

CRS Licence Agreement

IMPORTANT! - READ CAREFULLY BEFORE OPENING SOFTWARE PACKET(S)

By opening the sealed packet(s) containing the software, you indicate your acceptance of the following CRS Licence Agreement.

A. CRS LICENCE AGREEMENT

This is a legal binding agreement between you, the end user, (either an individual or an entity) and CRS Robotics Corporation ("CRS"). By opening the sealed software packages and/or by using the SOFTWARE program you agree to be bound by the terms of this Agreement. If you do not agree to the terms of this Agreement, promptly return the unopened software and the accompanying items (including printed materials and binders or other containers) to CRS for a full refund.

If you are acting on behalf of a corporation, you represent to CRS that you are authorized to act on behalf of such organization and that your assent to the terms of this Agreement creates a legally enforceable obligation on your organization. As used herein, "you" and "your" refers to you and any organization on behalf of which you are acting.

This Agreement together with any applicable CRS Agreement embodies the entire understanding between the parties with respect to, and supersedes any prior understanding or agreement, oral or written, relating to the SOFTWARE.

B. CRS ROBOTICS CORPORATION ("CRS") SOFTWARE LICENCE

1. GRANT OF LICENCE: This Licence Agreement permits you to use one copy of the enclosed CRS "POLARA" software program ("SOFTWARE") on a single computer. The SOFTWARE is in "use" on a computer when it is loaded into temporary memory (ie. RAM) or installed into permanent memory (e.g. hard disk, CD-ROM, or other storage device) of that computer. However, installation on a network for the sole purpose of internal distribution shall not constitute "use" for which a separate licence is required, provided you have a separate licence for each computer which the SOFTWARE is distributed. In no event may the total number of users on a network exceed the number of licences acquired for a network.

If you make additional copies of the SOFTWARE or its accompanying documentation contrary to this Agreement, or if the number of users is greater than that for which you have paid a licence fee, CRS may require that you immediately make payment to CRS for such copies and/or such use at the current list price. This remedy is in addition to any other remedies that CRS may have against you.

2. UPGRADES: Upgrades to SOFTWARE may be provided by CRS at a 20% annual cost of the original price of the software. If the SOFTWARE is an upgrade from another software product licensed to you, whether a CRS product or a third-party product, the SOFTWARE must be used and transferred in conjunction with the upgraded product, unless you destroy the upgraded product. You are authorized to use the SOFTWARE only if you are an authorized user of a qualifying product as determined by CRS.

3. COPYRIGHT: The SOFTWARE (including any images, photographs, animations, video, audio, music and text incorporated into the SOFTWARE is owned by CRS and is protected by copyright laws and international treaty provisions. Therefore, you must treat the SOFTWARE like any other copyrighted

material **except** that you may make up to two archival copies of the SOFTWARE for the sole purpose of protecting your investment from loss. You may not copy the documentation accompanying the SOFTWARE.

4. OTHER RESTRICTIONS: You may not rent or lease the SOFTWARE. You may not reverse engineer, decompile, or disassemble the SOFTWARE. This licence does not grant you any right to any enhancement or update to the SOFTWARE. Any enhancements and updates, if available, may be obtained from CRS at current pricing, terms and conditions.

5. TERMINATION: The licence will terminate automatically if you fail to comply with the limitations described herein.

6. GOVERNING LAWS: If you acquired this product in Canada, this Agreement is governed by the laws of the Province of Ontario. Each of the parties hereto irrevocably attorns to the jurisdiction of the courts of Ontario and further agrees to commence any litigation which may arise hereunder in the courts located in the Judicial District of York, Province of Ontario.

If you acquired this product in the United States, this Agreement is governed by the laws of the state of Washington.

U.S. Government Restricted Rights. Use, duplication or disclosure by the Government is subject to restrictions set forth in subparagraphs (a) through (d) of the Commercial Computer-Restricted Rights clause at FAR 52.227-10 when applicable, or in paragraph (c)(1)(ii) of the Rights in Technical Data and Computer Software clause at DFARS 252.227-7013, and in similar clauses in the NASA FAR Supplement. Contract/manufacturer is CRS Robotics Corporation, 5344 John Lucas Dr. Burlington, ON Canada L7L 6 A6.

C. LIMITED WARRANTY

LIMITED WARRANTY: CRS warrants that the SOFTWARE will perform substantially in accordance with the accompanying materials for a period of 60 days. The liability of CRS and your exclusive remedy shall be limited to the amount paid by you for the SOFTWARE and its accompanying documentation.

NO OTHER WARRANTIES: The SOFTWARE is provided on an "as is" basis. To the maximum extent permitted by applicable law. CRS disclaims all other warranties, express or implied, including, but not limited to, implied warranties of merchantability and fitness for a particular purpose, with regard to the SOFTWARE and the accompanying printed materials.

The entire risk as to the results and performance of the SOFTWARE is assumed by you. In particular, CRS does not accept any responsibility for any portions of the SOFTWARE which have been modified by you or on your behalf.

NO LIABILITY FOR CONSEQUENTIAL DAMAGES: In no event shall CRS or its distributors be liable for any damages whatsoever (including but not limited to damages for loss of business profits, business interruption, loss of business information or other pecuniary loss) arising out of the use or inability to use the SOFTWARE or its accompanying documentation, even if CRS has been advised of the possibility of such damages. The entire liability of CRS under this Agreement with respect to the SOFTWARE shall be limited to the amount paid by you for the SOFTWARE and its accompanying documentation.

External Copyright Notices

CROS and RAPL-3 contain portions of code that are copyrighted by other organizations. CRS Robotics Corp. acknowledges the following copyrights.

The Regents of the University of California

Copyright (c) 1993 The Regents of the University of California.

All rights reserved.

Redistribution and use in source and binary forms, with or without modification, are permitted provided that the following conditions are met:

- 1. Redistributions of source code must retain the above copyright notice, this list of conditions and the following disclaimer.
- 2. Redistributions in binary form must reproduce the above copyright notice, this list of conditions and the following disclaimer in the documentation and/or other materials provided with the distribution.
- All advertising materials mentioning features or use of this software must display the following acknowledgement: This product includes software developed by the University of California, Berkeley and its contributors.
- 4. Neither the name of the University nor the names of its contributors may be used to endorse or promote products derived from this software without specific prior written permission.

THIS SOFTWARE IS PROVIDED BY THE REGENTS AND CONTRIBUTORS ``AS IS" AND ANY EXPRESS OR IMPLIED WARRANTIES, INCLUDING, BUT NOT LIMITED TO, THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE DISCLAIMED. IN NO EVENT SHALL THE REGENTS OR CONTRIBUTORS BE LIABLE FOR ANY DIRECT, INDIRECT, INCIDENTAL, SPECIAL, EXEMPLARY, OR CONSEQUENTIAL DAMAGES (INCLUDING, BUT NOT LIMITED TO, PROCUREMENT OF SUBSTITUTE GOODS OR SERVICES; LOSS OF USE, DATA, OR PROFITS; OR BUSINESS INTERRUPTION) HOWEVER CAUSED AND ON ANY THEORY OF LIABILITY, WHETHER IN CONTRACT, STRICT LIABILITY, OR TORT (INCLUDING NEGLIGENCE OR OTHERWISE) ARISING IN ANY WAY OUT OF THE USE OF THIS SOFTWARE, EVEN IF ADVISED OF THE POSSIBILITY OF SUCH DAMAGE.

Sun Microsystems, Inc.

Copyright (C) 1993 by Sun Microsystems, Inc. All rights reserved.

Developed at SunPro, a Sun Microsystems, Inc. business.

Permission to use, copy, modify, and distribute this software is freely granted, provided that this notice is preserved.

Carnegie Mellon University

Mach Operating System

Copyright (c) 1992, 1991 Carnegie Mellon University

All Rights Reserved.

Permission to use, copy, modify and distribute this software and its documentation is hereby granted, provided that both the copyright notice and this permission notice appear in all copies of the software, derivative works or modified versions, and any portions thereof, and that both notices appear in supporting documentation. CARNEGIE MELLON ALLOWS FREE USE OF THIS SOFTWARE IN ITS "AS IS" CONDITION. CARNEGIE MELLON DISCLAIMS ANY LIABILITY OF ANY KIND FOR ANY DAMAGES WHATSOEVER RESULTING FROM THE USE OF THIS SOFTWARE.

Winning Strategies, Inc.

Copyright (c) 1993

All rights reserved.

Redistribution and use in source and binary forms, with or without modification, are permitted provided that the following conditions are met:

1. Redistributions of source code must retain the above copyright notice, this list of conditions and the following disclaimer.

2. Redistributions in binary form must reproduce the above copyright notice, this list of conditions and the following disclaimer in the documentation and/or other materials provided with the distribution.

3. All advertising materials mentioning features or use of this software must display the following acknowledgement: This product includes software developed by Winning Strategies, Inc.

4. The name of the author may not be used to endorse or promote products derived from this software without specific prior written permission

THIS SOFTWARE IS PROVIDED BY THE AUTHOR ``AS IS" AND ANY EXPRESS OR IMPLIED WARRANTIES, INCLUDING, BUT NOT LIMITED TO, THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE DISCLAIMED. IN NO EVENT SHALL THE AUTHOR BE LIABLE FOR ANY DIRECT, INDIRECT, INCIDENTAL, SPECIAL, EXEMPLARY, OR CONSEQUENTIAL DAMAGES (INCLUDING, BUT NOT LIMITED TO, PROCUREMENT OF SUBSTITUTE GOODS OR SERVICES; LOSS OF USE, DATA, OR PROFITS; OR BUSINESS INTERRUPTION) HOWEVER CAUSED AND ON ANY THEORY OF LIABILITY, WHETHER IN CONTRACT, STRICT LIABILITY, OR TORT (INCLUDING NEGLIGENCE OR OTHERWISE) ARISING IN ANY WAY OUT OF THE USE OF THIS SOFTWARE, EVEN IF ADVISED OF THE POSSIBILITY OF SUCH DAMAGE.

Contents at a Glance

Preface 1
Chapter 1
General Program Format5
Chapter 2
Data Types and Variables
Chapter 3
Expressions, Assignment, and Operators
Chapter 4
Constants
Chapter 5
Control Flow
Chapter 6
Subroutines, Functions and Commands
Chapter 7
Preprocessor Directives
Chapter 8
Structured Exception Handling
Chapter 9
Library Subprograms
Subprograms: Category Listing
APPENDICES
Signals

Contents

Preface	1
Documentation Conventions	
Text and Programming Code	2
Commands and Keywords	
name_of_command/keyword	
Related Resources	

Chapter 1

General Program Format	5
Example 1: Basic Program in RAPL-II Style	6
Example 2: Basic Program in Preferred RAPL-3 Style	7
The Main Program	8
main	8
Lines of a Program	9
Comments	. 10
Labels	. 11
Keywords	. 12

Chapter 2

Data Types and Variables13
Basic Data Types 14
int
float
string
cloc
ploc
void
<u>Identifiers</u>
Character Set 16
<u>Case</u>
Length
Examples 16
Declarations 17
Explicit Declarations17
Implicit Declarations17
Implicit with Explicit 18
<u>Identifiers</u>
<u>Strings</u>
String[number] 19
String[]
Notes:
Termination
Concatenation 20
<u>Arrays</u>
Teachables
<u>Use</u>
Variable (v3) File
Declarations23
Limitations24
Defaults and Unteachables
User-Defined Types
Pointers
Dereferencing
Address-of Operator

Enumerated Types	
Record Structures	
Unions	30
Initializers	31
Named Constants	32
Sizeof() Function	33
<u>sizeof()</u>	33
Dimof() Function	34
<u>dimof()</u>	34

Chapter 3

Expressions, Assignment, and Operators	35
Variable References	
Assignment statements	
Operators	
Type Casts	

Chapter 4

Constants	41
Numeric Constants	
Integer Constants	42
Alphanumeric Constants	42
Floating Point Constants	
String Constants	43
Location Constants	45

Chapter 5

Control Flow
break48
<u>case48</u>
<u>continue49</u>
<u>do50</u>
<u>for</u> 50
goto51
if
<u>loop</u> 54
while54

Chapter 6

Subroutines, Functions and Commands	57
Subprograms	58
Kinds of Subprograms	59
<u>subs</u>	59
funcs	59
commands	60
Parameters	62
Restrictions on Parameters	62
Func, Sub, and Command Prototypes	64
Libraries	65
Variable and Subprogram Scope	66
A Scope Example	66
Relevant Statements	67
with	67
return	67

Chapter 7

Preprocessor Directives	. 69
File Inclusion	. 70
Macro Substitution	. 71
Conditional Compilation	. 72
Preprocessor Directives in General	
The Preprocessor Directives	. 74
.define	. 74
.error	~ .
.ifdef	. 74
.ifndef	. 74
.include	. 75
.number "filename"	
.undef	. 75
Using the Compiler from the Command Line	

Chapter 8

Structured Exception Handling	77
try-except Construct	
Syntax	78
Related Keywords and Subprograms	80

Chapter 9

Library Subprograms
General
Libraries
Return Values and Errors82
Subprogram Names
RAPL-II to RAPL-3
Subprograms: Category Listing
Analog Input
Calibration
Configuration File Handling96
Date and Time
Device Input and Output
Digital Input and Output
Environment Variables 100
Error Message Handling101
File Input and Output 105
Flags
<u>Field width 105</u>
<u>.precision 105</u>
<u>x or X</u>
Unformatted Input 105
Formatted Input 106
Unformatted Output106
Formatted Output 106
File and Device System Management 107
Front Panel 109
Status Window109
Panel Button Subprograms110
<u>Gripper</u>
<u>Home</u>
Location 113
Kinematic Conversion 113
Data Manipulation113

Flags	113
Math	
Memory	
Motion	116
Pendant	118
Pendant Library Commands	118
Pointer Conversion and Function pointers	120
Robot Configuration	121
	124
	125
	126
String Manipulation	
System Process Control	129
Single and Multiple Processes	
Operating System Management	
Point of Control and Observation	
Tool Transform and Base Offset	
<u>v3 Files</u>	132
Background	<u> 132</u>
Architecture for v3 Subprograms	<u> 133</u>
Parameters	<u> 133</u>
Subs, Funcs, and Commands	
<u>Win 32</u>	<u> 136</u>
Win 32 Commands.	<u> 136</u>
Types Used With Win 32 Commands	136
Submerstromer Alphabetical Listing	120
Subprograms: Alphabetical Listing	140
Reading Subprogram Entries Using Subprograms	
abort	
accel_get	
accel_set	
accels_get	
accels_set	
access	
addr_decode	
addr_to_file	
addr_to_line	
align	146
analogs_get	147
app_close	148
app_open	148
appro	149
appros	149
argc	<u> 150</u>
argv	
armpower	<u>151</u>
asin	
atan2	
axes_get	152
axes_set	153
axis_status	153
base_get	154
base_set	154
<u>boardtemp_get</u>	<u> 155</u> 155
build_cloc	155 156
<u>build_ploc</u> calibrate	156
למווטו מנ ל	100

11.10	150
call_ifunc	156
calrdy	157
calzc	157
cfg_load	158
cfg_load_fd	159
	160
cfg_save_fd	<u>160</u>
<u>chdir</u>	161
chmod	161
chr_is_lower	162
	162
	162
chr_to_lower	
	163
	163
close	164
closenp	164
conf get	165
	165
confirm_menu	
connectnp	166
<u>COS</u>	166
cpath	166
	167
	167
ctl_rel	168
ctpath	168
ctpath_go	169
<u>deg</u>	169
delay	170
depart	170
departs	171
disconnectnp	172
<u>dup</u>	172
dup2	172
environ	173
err_compare	174
· · · · · · · · · · · · · · · · · · ·	175
err_compose	
err_get_b1	176
<u>err_get_b2</u>	176
err_get_code	177
err_get_subsys	177
error_addr	178
1	178
error_line	179
error_file	179
execl	179
execv	180
exit	182
	182
finish	183
flock	183
<u>fprint</u>	184
fprintf	185
freadline	186
6	187
C + +	
ftime	188
gains_get	188
gains_set	189
get_ps	189
getenv	191
9	

getopt	191
	193
	193
grip	193
grip_cal	194
grip_close	
grip_finish	195
grip_open	
gripdist_get	196
gripdist_set	
	197
gripper_stop	
griptype_get	198
griptype_set	
halt	199
heap_set	
heap_size	
heap_space	
here	
home	
homezc	<u>201</u>
hsw_offset_get	<u>202</u>
	202
<u>input</u>	<u>203</u>
inputs	<u>203</u>
ioctl	204
jog_t	205
jog_ts	
jog_w	
jog_ws	
joint	
joint_to_motor	
joint_to_world	
jointlim_get	
jointlim_set	
limp	
linacc_get	<u> 213</u>
linacc_set	
link.	
	214
linklen_set	
linspd_get	
linspd_set	
<u>ln</u>	
loc_cdata_get	<u>216</u>
loc_cdata_set	216
loc_check	217
loc class get	217
loc_class_set	218
	218
	219
	219
	220
	220
loc_re_check	
	221
log	
MAJOR	<u>222</u>

malarm	222
maxvel_get	223
maxvel_set	
	224
	224
	225
	225
<u>memcopy</u>	220
	226
memstat	
MINOR.	
	227
	228
module_name_get	
<u>motor</u>	229
motor_to_joint	229
motor_to_world	230
mount	230
move	
	232
	232
	233
	$\frac{233}{233}$
net_ins_get	234
net_out_set	
net_outs_get	
net_outs_set	
<u>nolimp</u>	
obs_get	235
obs_rel	236
onbutton	236
	237
open	
opennp	
output	
output_get	
	$\frac{241}{242}$
output_set	242
outputs	242
outputs_get	243
outputs_set	
	244
panel_button_wait	244
panel_buttons	245
panel_light_get	246
panel_light_set	246
panel_lights_get	
panel_lights_set	247
panel_status	247
pdp_get	248
pdp_set	248
pendant_bell	248
pendant_chr_get	249
pendant_close	249
pendant_cursor_pos_set	250
pendant_cursor_set	250
pendant_flush	250
pendant_home	251
pendant_home_clear	251

pipe 252 pipe 252 pitchs 253 pos sxis set 255 pos get 256 pow 256 print 257 rad 256 print 256 print 257 rad 257 rad 256 print 257 rad 257 rad 257 rad 259 rand in 259 rcv 260 readline 263 reads 263 reads 263 reads 265 robot clig save 266 robot abort 265 robot flag enable 267 robot mode get 267 robot mode get 268 robot odo 268 robot odo 268 robot servo stat 269 robot type get 269 <td< th=""><th>pendant_open</th><th>251</th></td<>	pendant_open	251
pipe 252 pitchs 254 pos axis set 255 pos get 256 pow 256 pow 256 print 257 print 256 print 257 rad 258 rand 258 rand 259 rand 259 rand 261 readdin 261 readdine 263 reads 263 reads 263 reads 263 reads 265 robot abort 265 robot cfg save 266 robot cfg save 266 robot cfg save 266 robot flag enable 267 robot mode 267 robot odo 268 robot servo stat 269 robotisfonee 269 robotisfonee 269 robotisfonee 272	pendant write	
pitch 253 pitch 254 pos axis set 255 pos set 256 pow 256 print 256 print 256 print 256 print 257 rad 258 rand 259 rand in 259 rand in 259 read. 261 readdir 262 readline 263 reads 263 reads 263 reads 264 ready 265 robot abort 265 robot cfg save 266 robot cfg save 266 robot fag enable 267 robot mode get 267 robot mode get 268 robot mode get 268 robot mode get 268 robot servo stat 269 robot sinnished 270 robotishone <td< td=""><td></td><td></td></td<>		
pitchs 254 pos_get 255 pos_set 256 pow 256 printf 257 rad 256 printf 257 rad 258 rad 259 rand in 259 rcv 260 read. 261 readdine 263 reads. 263 reads. 263 reads. 263 reads. 263 reads. 265 robot abort 265 robot clg_save 266 robot clg_save 266 robot clg_save 266 robot move 268 robot move 268 robot odo 269 robot servo stat 269 robot servo stat 269 robot soloneed 269 robotisfinished 270 robotishomed 271 robispowered 2		
pos axis set 255 pos set 256 pow 256 print 256 print 257 rad 258 rand 258 rand 259 rand 259 read 261 readdin 262 readdir 263 reads 263 reads 263 reads 263 reads 263 reads 265 robot 265 robot 265 robot 265 robot 266 robot 267 robot 267 robot 268 robot 268 robot 268 robot 270 robotisfone 269 robotisfone 269 robotisfoned 270 robotisfoned 271		
pos_get 255 pos_set 256 print 256 printf 257 rad 258 rand 259 rand_in 259 read 269 read 261 readdir 262 readline 263 reads 263 reads 263 reads 265 robit 265 robit 265 robot clg save 2666 robot clg save 2666 robot flag enable 267 robot flag enable 267 robot mode get 267 robot mode get 268 robot odo 268 robot servo_stat 269 robot servo_stat 269 robotisfone 269 robotisfone 269 robotisfone 270 robotisfone 271 robotishomed 271 robotis		
pos set 256 pow 256 print 257 rad 258 rand 259 rex 260 read 259 rev. 260 readdin 261 readdir 262 reads 263 reads 265 robot cfg save 266 robot abort 265 robot cfg save 266 robot flag enable 267 robot info 267 robot move 268 robot move 268 robot odo 268 robot servo stat 269 robotisfoned 270 robotisfnished 270 robotishomed 271 robitspowered 273 <td></td> <td><u>255</u></td>		<u>255</u>
pow 256 printf. 256 printf. 257 rad 258 rand 259 rcv. 260 read. 261 readdir. 262 readline 263 reads. 263 reads. 263 reads. 265 rmdir. 265 rmdir. 265 robot abort 265 robot abort 266 robot flg enable 267 robot flag enable 267 robot mode get 268 robot mode get 268 robot mode get 268 robot odo 268 robot odo 268 robot servo stat 269 robotisfonmed 270 robotishomed 270 robotishomed 271 robitishomed 272 rotacc get 273 rotacc set 274 sele		
print 256 printf. 257 rad 258 rand 259 rand in 259 rcv. 260 read. 261 readdir. 262 readline 263 readsa 263 readsa 265 rmdir 265 rmdir 265 robot cfg save 266 robot flag enable 267 robot info 267 robot move 268 robot odo 268 robot move 268 robot odo 268 robot servo stat 269 robotisfinished 270 robotishomed 271 rol 271 rolspowered 273 rotacc set 273 rotacc s	pos_set	<u>256</u>
printf. 257 rad 258 rand 259 rand in 259 rev. 260 read. 261 readdir. 262 read. 263 reads. 263 reads. 263 reads. 265 robot abort 265 robot cfg save 266 robot cfg save 266 robot cfg save 266 robot cfg save 266 robot flag enable 267 robot info 267 robot mode get 268 robot mode get 268 robot mode get 268 robot odo 268 robot odo 268 robot servo stat 269 robotisfinished 270 robotisfinished 270 robtishomed 271 robtispowered 273 rotacc get 274 seek 274 <	pow	256
printf. 257 rad 258 rand 259 rand in 259 rex. 260 read. 261 readdir. 262 readline 263 reads. 263 reads. 263 reads. 263 reads. 265 robot abort 265 robot cfg save 266 robot error get. 266 robot ofg save 266 robot offag enable 267 robot info 267 robot mode get 2667 robot mode get 268 robot move 268 robot odo 268 robot servo stat 269 robot solone 269 robotisfinished 270 robotisfinished 270 robotisloned 270 robotisloned 273 rotacc get 274 rotspd get 274	print	256
rad 258 rand 259 rand in 259 read 260 read. 261 readdir. 262 readline 263 reads. 263 reads. 265 ready. 265 robot abort 265 robot abort 266 robot efg save. 266 robot flag enable 267 robot flag enable 2667 robot mode_get 268 robot odo 268 robot odo 268 robot move 268 robot odo 268 robot servo stat 269 robot servo stat 269 robot servo stat 269 robotishomed 270 robotishomed 271 rolls 271 rolls 272 rotacc_get 273 rotspd set 274 seek 274 seen test 276 sem test 274		257
rand 259 rand_in 259 rcv 260 read. 261 readdir. 262 readline 263 reads 263 reads. 263 reads. 265 rmdir 265 robot abort 265 robot cfg save 266 robot cfg ave 266 robot error get 266 robot info 267 robot mode get 267 robot mode get 268 robot mode get 268 robot mode get 268 robot odo 268 robot mode get 269 robot type get 269 robot servo stat 269 robotisfonmed 270 robotishomed 270 robotishomed 271 robtispowered 271 robtispowered 271 robtispowered 271 robtispowered 273 rotacc set 273 rotacc set <td>rad</td> <td>258</td>	rad	258
rcv. 260 read. 261 readdir. 262 readline 263 reads. 263 reads. 264 ready. 265 robot abort. 265 robot abort. 266 robot_flag enable 266 robot_flag enable 267 robot_info 267 robot_mode_get 266 robot_mode_get 267 robot_mode_get 268 robot_move 268 robot_servo stat 269 robot_servo stat 269 robotisfinished 270 robotishomed 271 robitispowered 271 robitispowered 271 rolls 272 rotacc_get 274 seek 274 seek 274 seelect_menu 275 sem_release 276 server set 280 server version 279 server set 280 server vers		
rcv. 260 read. 261 readdir. 262 readline 263 reads. 263 reads. 264 ready. 265 robot abort. 265 robot abort. 266 robot_flag enable 266 robot_flag enable 267 robot_info 267 robot_mode_get 266 robot_mode_get 267 robot_mode_get 268 robot_move 268 robot_servo stat 269 robot_servo stat 269 robotisfinished 270 robotishomed 271 robitispowered 271 robitispowered 271 rolls 272 rotacc_get 274 seek 274 seek 274 seelect_menu 275 sem_release 276 server set 280 server version 279 server set 280 server vers	rand in	259
read		
readdir. 262 readline 263 reads 263 readsa 264 ready. 265 rmdir. 265 robot_dopt. 2665 robot_dopt. 2666 robot_flag enable 267 robot_flag enable 267 robot_info 268 robot_odo. 268 robot_odo. 268 robot_odo. 267 robot_mode_get 266 robot_odo. 268 robot_odo. 268 robot_odo. 268 robot_servo_stat 269 robotisdone 269 robotisdone 269 robotishistening 271 robitishomed 270 robotishowered 271 robitispowered 271 robitispowered 272 rotacc_get 274 rotspd_set 274 seek 274 seek 277 sem_test 276 server get		
readline 263 reads 263 reads 264 ready 265 rmdir 265 robot_abort 265 robot_abort 265 robot_abort 265 robot_abort 265 robot_abort 265 robot_abort 266 robot_info 267 robot_move 268 robot_move 268 robot_odo 268 robot_odo 268 robot_servo_stat 269 robotisfinished 270 robotisfone 269 robotisfone 269 robotisfinished 270 robotisfinished 270 robotisfoneed 271 robitispowered 271 rolls 273 rotacc_get 273 rotacc_get 274 seek 274 seek 274 seek 277 sem release 276 sem release 276 <		
reads 263 readsa 264 ready 265 rmdir 265 robot abort 265 robot abort 265 robot cfg save 266 robot flag enable 267 robot mode get 268 robot odo 268 robot servo stat 269 robotisfinished 270 robotishomed 270 robotishomed 270 robotishomed 271 robitishomed 272 rotacc get 273 rotacc get 273 rotacc set 273 rotspd get 274 seek 274 seek 277 sem acquire 276 sem test 277 server info 279 server protocol 279 server protocol		
reads 264 ready 265 rmdir 265 robot_abort 265 robot_cfg_save 266 robot_error_get 266 robot_info 267 robot_mode_get 267 robot_mode_get 268 robot_odo 268 robot_odo 268 robot_servo_stat 269 robotisdone 269 robotisdone 269 robotisdone 269 robotislomed 270 robotislomed 271 robispowered 271 robispowered 271 robispowered 271 robispowered 272 rotacc_get 273 rotacc_get 274 seek 274 seek 274 seet 277 seen_acquire 276 sem_release 276 sem_release 277 seen 277 send 277 server_info 277		
ready 265 rmdir 265 robot abort 265 robot cfg save 266 robot flag enable 267 robot info 267 robot move 268 robot odo. 267 robot move 268 robot odo. 268 robot odo. 268 robot servo stat 269 robotisdone 269 robotisdone 269 robotisdone 269 robotisloned 270 robotisloned 270 robotislowered 271 robispowered 271 robispowered 271 roll 271 rolls 272 rotacc get 273 rotacc set 273 rotacc set 274 seek 274 seek 277 sem acquire 276 sem release 276 sem release 277 server info 279 server offo		
rmdir 265 robot_abort 265 robot_cfg_save 266 robot_flag_enable 267 robot_mode_get 268 robot_do 268 robot_odo 268 robot_servo_stat 269 robotisfone 269 robotisfone 269 robotisfone 269 robotishomed 270 robotishomed 270 robotishomed 270 robotishomed 271 robotispowered 271 roll 271 roll 271 robotispowered 273 rotacc_get 273 rotacc_get 274 seek 274 seek 277 seek 277 seet 276 sem release 273 rotspd_get 274 seet 277 send 277 send 277 send 277 seet 277 <td< td=""><td></td><td></td></td<>		
robot_abort 265 robot_cfg_save 266 robot_error_get 266 robot_info 267 robot_mode_get 267 robot_move 268 robot_move 268 robot_move 268 robot_odo 268 robot_servo_stat 269 robotisdone 269 robotisfinished 270 robotisfinished 270 robotislomed 271 robotispowered 271 rolls 271 rolls 272 rotspd_get 273 rotacc_get 273 rotacc_set 273 rotspd_get 274 seek 274 seek 277 sem_release 276 sem_release 273 rotspd_get 274 seek 273 set 273 set 274 seek 275		
robot_cfg_save. 266 robot_error_get. 266 robot_flag_enable 267 robot_info 267 robot_mode_get 267 robot_move 268 robot_odo 268 robot_servo_stat 269 robotisdone 269 robotisdone 269 robotisfinished 270 robotislomed 271 robotispowered 271 roblispowered 271 rolls 272 rotacc_get 273 rotacc_get 273 rotspd_get. 274 seek 274 seek 277 sem_release 276 sem_release 273 rotspd_get. 274 seek 274 seek 277 sem_release 276 sem_release 276 sem_release 276 server_get 277 server_get 27		
robot_error_get. 266 robot_info 267 robot_mode_get 267 robot_mode_get 267 robot_move 268 robot_odo. 268 robot_servo_stat 269 robot_servo_stat 269 robotisdone 269 robotisfinished 270 robotislistening 271 robotispowered 271 roll 271 rolls 272 rotacc_get 273 rotacc_set 273 rotspd_get 274 seek 274 seek 276 sem_release 276 sem_release 273 rotspd_get 274 seek 274 seek 277 server_get 276 sem_release 276 sem_release 276 server_get 277 server_get 278 server_protocol 279 <td></td> <td></td>		
robot_error_get. 266 robot_info 267 robot_mode_get 267 robot_mode_get 267 robot_move 268 robot_odo. 268 robot_servo_stat 269 robot_servo_stat 269 robotisdone 269 robotisfinished 270 robotislistening 271 robotispowered 271 roll 271 rolls 272 rotacc_get 273 rotacc_set 273 rotspd_get 274 seek 274 seek 276 sem_release 276 sem_release 273 rotspd_get 274 seek 274 seek 277 server_get 276 sem_release 276 sem_release 276 server_get 277 server_get 278 server_protocol 279 <td>robot_cfg_save</td> <td></td>	robot_cfg_save	
robot_info 267 robot_mode_get 267 robot_move 268 robot_odo 268 robot_servo_stat 269 robotisdone 269 robotisdone 269 robotisdone 269 robotisdone 269 robotisdone 269 robotishined 270 robotisfinished 270 robotislistening 271 robotispowered 271 rolls 272 rotacc_get 273 rotacc_get 273 rotacc_get 273 rotspd_get 274 rotspd_set 274 seek 274 seek 274 seek 274 seek 275 sem_acquire 276 sem_release 276 sem_release 277 server_get 279 server_get 279 server_protocol 279	robot_error_get	266
robot_info 267 robot_mode_get 267 robot_move 268 robot_odo 268 robot_servo_stat 269 robotisdone 269 robotisdone 269 robotisdone 269 robotisdone 269 robotisdone 269 robotishined 270 robotisfinished 270 robotislistening 271 robotispowered 271 rolls 272 rotacc_get 273 rotacc_get 273 rotacc_get 273 rotspd_get 274 rotspd_set 274 seek 274 seek 274 seek 274 seek 275 sem_acquire 276 sem_release 276 sem_release 277 server_get 279 server_get 279 server_protocol 279	robot flag enable	267
robot_mode_get. 267 robot_move 268 robot_odo. 268 robot_servo_stat. 269 robot_type_get. 269 robotisdone 269 robotisdone 269 robotisdone 269 robotisdone 269 robotisdone 269 robotisdone 270 robotishomed 270 robotislistening 271 robotispowered 271 rolls 272 rotacc_get 273 rotacc_get 273 rotacc_set 273 rotspd_get 274 rotspd_get 274 seek 274 seek 274 seek 276 sem_release 276 sem_release 276 server_get 277 server_get 278 server_protocol 279 server_protocol 279 server_protocol	robot info	
robot_move268robot_odo268robot_servo_stat269robot type_get269robotisdone269robotisfinished270robotishomed270robotislistening271roll271rolls271rolls272rotacc_get273rotspd_get274rotspd_get274seek274seek275sem_acquire276sem_test277server_get276server_set276server_set277server_set276server_set277server_get276server_set277server_set278server_set278server_set280server_version280setprio281shift_t283shift_t283	robot mode get	
robot_odo. 268 robot_servo_stat. 269 robot_type_get. 269 robotisdone. 269 robotisfinished 270 robotisfinished 270 robotislistening 271 robotispowered 271 roll 271 rolls 272 rotacc_get 273 rotacc_get 273 rotacc_get 274 seek 274 seek 276 <	robot move	
robot_servo_stat. 269 robot_type_get. 269 robotisdone 269 robotisfinished 270 robotishomed 270 robotislistening 271 robotispowered. 271 roll 271 rolls 272 rotacc_get 273 rotacc_set 273 rotspd_get 274 seek 274 seek 274 select_menu 275 sem_release 276 sem_release 276 server_get 277 server_protocol 279 server_protocol		
robot_type_get		
robotisdone269robotisfinished270robotishomed270robotislistening271robotispowered271roll271rolls272rotacc_get273rotacc_set273rotspd_get274seek274seek274seek275sem_acquire276sem_release276sentest277server_get278server_info279server_version280setenv280setprio281shift_t283	robot_scrvo_stat	
robotisfinished 270 robotishomed 270 robotislistening 271 robotispowered 271 roll 271 rolls 272 rotacc_get 273 rotacc_set 273 rotspd_get 274 rotspd_set 274 seek 275 sem_acquire 276 sem_release 276 senver lease 277 server get 277 server get 278 server_set 280 server_version 280 setenv 280 setprio 281 shift_t 282 shift_w 283	robot_type_get	
robotishomed 270 robotislistening 271 robotispowered 271 roll 271 rolls 271 rolls 271 rolls 271 rolls 271 rolls 271 rolls 272 rotacc_get 273 rotspd_get 273 rotspd_get 274 rotspd_set 274 rotspd_set 274 seek 275 sem_acquire 276 sem_release 276 sem_test 277 send 277 server_get 278 server_rotocol 279 server_version 280 setenv 280	robotistione	
robotislistening 271 robotispowered 271 roll 271 rolls 272 rotacc_get 273 rotspd_get 274 rotspd_set 274 seek 275 sem_acquire 276 sem_release 276 sem_test 277 send 277 send 277 server_get 278 server_reget 279 server_set 280 server_version 280 setenv 280 setprio 281 shift_t 282 shift_w 283		
robotispowered. 271 roll 271 rolls 272 rotacc_get 273 rotacc_set 273 rotspd_get. 274 rotspd_set 274 seek 275 sem_caquire 276 sem_test 277 send 277 server_get 278 server_protocol 279 <		
roll 271 rolls 272 rotacc_get 273 rotacc_set 273 rotspd_get 274 rotspd_set 274 seek 275 sem_acquire 275 sem_acquire 276 sem_test 277 send 277 server_get 278 server_protocol 279 server_version 280 setenv 280 setprio 281 shift_t 282	robotislistening	
rolls. 272 rotacc_get 273 rotacc_set 273 rotspd_get. 274 rotspd_set 274 seek. 275 sem_release 276 sem_test 277 send 277 server_get 278 server_protocol. 279 server_version 280 setenv 280 setprio 281 shift_t 282 shift_w.		
rotacc_get 273 rotacc_set 273 rotspd_get 274 rotspd_set 274 seek 274 seek 274 select_menu 275 sem_acquire 276 sem_release 276 sent_test 277 server_get 277 server_get 279 server_protocol 279 server_version 280 setenv 280 setprio 281 shift_t 282 shift_w 283	<u>roll</u>	<u>271</u>
rotacc_set 273 rotspd_get 274 rotspd_set 274 seek 274 seek 274 select_menu 275 sem_acquire 276 sem_release 276 send_test 277 send 277 server_get 278 server_info 279 server_set 280 setenv 280 setprio 281 shift_t 282 shift_w 283	<u>rolls</u>	<u>272</u>
rotspd_get	rotacc_get	273
rotspd_get	rotacc set	273
rotspd_set. 274 seek 274 select_menu. 275 sem_acquire. 276 sem_release 276 sem_test 277 send 277 server_get 278 server_info 279 server_protocol 279 server_version 280 setenv 280 setprio 281 shift_t 282 shift_w 283		
seek 274 select_menu 275 sem_acquire 276 sem_release 276 sem_test 277 send 277 server_get 278 server_info 279 server_protocol 279 server_set 280 setenv 280 setprio 281 shift_t 282 shift_w 283		
select_menu 275 sem_acquire 276 sem_release 276 sem_test 277 send 277 server_get 278 server_info 279 server_protocol 279 server_version 280 setenv 280 setprio 281 shift_t 282 shift_w 283		
sem_acquire. 276 sem_release 276 sem_test 277 send 277 server_get 278 server_info 279 server_protocol 279 server_set 280 server_version 280 setenv 280 setprio 281 shift_t 282 shift_w 283		
sem_release 276 sem_test 277 send 277 server_get 278 server_info 279 server_protocol 279 server_set 280 setenv 280 setprio 281 shift_t 282 shift_w 283	som acquire	
sem_test 277 send 277 server_get 278 server_info 279 server_protocol 279 server_set 280 server_version 280 setenv 280 setprio 281 shift_t 282 shift_w 283		
send 277 server_get 278 server_info 279 server_protocol 279 server_set 280 server_version 280 setenv 280 setprio 281 shift_t 282 shift_w 283		
server_get 278 server_info 279 server_protocol 279 server_set 280 server_version 280 setenv 280 setprio 281 shift_t 282 shift_w 283		
server_info 279 server_protocol 279 server_set 280 server_version 280 setenv 280 setprio 281 shift_t 282 shift_w 283		
server_protocol. 279 server_set 280 server_version. 280 setenv. 280 setprio. 281 shift_t. 282 shift_w. 283		
server_set 280 server_version 280 setenv 280 setprio 281 shift_t 282 shift_w 283		
server_version		
setenv 280 setprio 281 shift_t 282 shift_w 283	server_set	280
setprio 281 shift_t 282 shift_w 283	server_version	280
setprio 281 shift_t 282 shift_w 283	setenv	280
shift_t		
shift_w283		
shutdown		
	shutdown	

	004
sig_arm_set	284
sig_mask_set	285
	285
	286
signal	286
	287
sin	287
size_to_bytes	287
	288
snprint	288
snprintf	289
socketpair	289
speed	290
	290
speed_set	291
split	291
<u>sqrt</u>	292
srand	293
	293
stance_set	<u>294</u>
startup	295
	295
statfs	296
	297
str_append	298
str_chr_find	298
str_chr_get	299
str_chr_rfind	299
str_chr_set	300
	300
str_dup	300
str_edit	301
str_error	<u>301</u>
str len	302
	302
str_limit	303
str_limit_set	303
	304
str_signal	305
str_sizeof	305
	306
str_subsys	306
	306
<u>str_to_int</u>	307
str_to_lower	307
	308
str_to_upper	
sync	308
sysconf	308
sysid_string	309
tan	309
	309
teach_menu	309 310
	309
teach_menu time	309 310 310
teach_menu time time_set	309 310 310 310 310
teach_menu time time_set time_to_str	309 310 310 310 310 311
teach_menu time time_set	309 310 310 310 310
teach_menu time time_set time_to_str tool_get	309 310 310 310 311 311
teach_menu time time_set time_to_str tool_get tool_set	309 310 310 310 311 311 312
teach_menu time time_set time_to_str tool_get	309 310 310 311 311 311 312 313
teach_menu time time_set time_to_str tool_get tx	309 310 310 311 311 311 312 313
teach_menu time time_set time_to_str tool_get tool_set	309 310 310 310 311 311 312

tys	315
	316
tzs	
	317
	318
unlink	
unlock	319
unmount	
unsetenv	
utime	
v3_save_on_exit	
v3_vars_save	<u>321</u>
	321
va_arg_type	322
var_teach	323
vars_save	323
verstring_get	
waitpid	
WEXITSTATUS.	325
	325
	325
world_to_joint	
	<u>320</u> 326
	<u>320</u> <u>327</u>
write	<u> 321</u>
writeread	321
writes	
WTERMSIG	
<u>WX</u>	<u>329</u>
<u>WXS</u>	<u> 329</u>
<u>wy</u>	
wys	
WZ	
WZS	<u>331</u>
xpulses_get	<u>332</u>
xpulses_set	
xratio_get	
xratio_set	
	333
xrots	
yaw	335
yaws	
<u>yaws</u> wrot	336
	337
	338
	338
zrots	<u> 339</u>

APPENDICES

ignals	1
	<u> </u>

Preface

This guide is a reference manual to the RAPL-3 programming language. It contains a comprehensive description of the language including subroutines, functions, and commands in the standard libraries.

This guide is for users who have a basic understanding of RAPL-3 or a good understanding of programming concepts.

Documentation Conventions

This guide uses the following documentation conventions.

Text and Programming Code

Example	Description	Explanation
<pre>ready() grip_close() finish()</pre>	evenly spaced computer font	Programming code. In syntax sections, required characters that must be included.
<pre>gripdist_set(distance) motor(axis,pulses,c) if expression</pre>	italics	User supplied item. Can be simple (integer, variable) or complex (expression, statements)
align_X align_Y M_READ M_WRITE X Y Z	vertical pipe or bar	A choice between two or more items. One must be chosen unless it is optional (in square brackets).
place[3] message[2,2] data[10,4,7]	square brackets in arrays	Required characters of array syntax. Must be included.
<pre>grip_close([force]) home([axis][,axis])[flags] [x X]</pre>	square brackets in any other part of code	Optional items in code. Can be included or omitted depending on the needs of the program.
<pre>lock(7) unlock(7)</pre>	three dots on one line or on three lines	Omitted code of the example. A place for additional material which is not specified.
\ (backslash) _ (underscore) " (double quote)	character(s) with description(s) in parentheses.	Characters referred to in the text which need to be clearly identified.
use with to end when here	bold	Names of commands, functions, keywords, etc. used in the text which could be confused.

Commands and Keywords

The following documentation conventions are used for

- all subroutines, functions, and commands in libraries
- all flow control statements
- other keywords (main, return, comment, sizeof)

name_of_command/keyword

Description	A description of the functionality of this subroutine, function, command, control statement, or keyword.
	Details of usage.
Caution	Any characteristics that could create a problem.
Syntax	Required characters are in non-italic monospace font. <i>Programmer-supplied identifiers and constructs are in italics.</i> Optional items are in [square brackets]. Long lines may carry over onto a second line on the printed page, but in a program must be written either on one line or with a $\$ (backslash) line continuation character.
	Subroutines, functions, and commands are given in declaration form.
Parameters	A list with explanations and types.
Arguments	Where a parameter is a standard-library defined enum or struct, the members are listed.
Returns	The return value of the function or command which also indicates success or error.
Example	An example of use in a program.
Result	The example's result, if applicable.
See Also	Any related RAPL-3 commands, functions, subroutines, statements, keywords, or topics, described in this <i>Reference Guide</i> .
System Shell Application Shell	An equivalent command in the CROS/RAPL-3 system shell or application shell, described in the <i>Application Development Guide</i> .
RAPL-II	Any similar RAPL-II commands.
Category	The category of this and related commands which are listed in the category section.

Related Resources

Related material can be found in these documents.

- Release notes on the diskettes.
- Application Development Guide A guide for developing your robotic application using all components of your robot system: arm, controller, teach pendant, personal computer, Robcomm3, RAPL-3 programs, application shell, and system shell.
- F3 Robot System Installation Guide
- A465 Arm and C500 Controller User Guides
- A255 Arm and C500 Controller User Guides

General Program Format

All RAPL-3 programs follow the same general format. Some elements are required. Other elements are optional depending on the complexity of the program.

Example 1: Basic Program in RAPL-II Style

A basic program can contain

• only a main function

and follow a style similar to RAPL-II

- implicit declarations of variables
- familiar RAPL-II command names

```
main
                                  ;; begin program
main function
               fast = 50
                                  ;; implicitly declare and initialize integers
               slow = 25
               z = 1
               speed(fast)
                                 ;; set speed
                                 ;; move and implicitly declare cartesian location
               move(_safe)
                                 ;; begin do loop
               do
                                  ;; pick from location a, implicitly declare location
                 appro(_a,5)
                 grip_open(100)
                 grip_finish()
                 move(_a)
                 finish()
                 grip_close(100)
                 grip_finish()
                 depart(5)
                                 ;; move to safe location between pick and place
                 move(_safe)
                                  ;; place at location b, implicitly declare location
                 appro(_b,5)
                 move(b)
                 finish()
                 grip_open(100)
                 grip_finish()
                 depart(5)
                 move(_safe)
                                 ;; move to safe location between place and pick
                 z = z + 1
                                 ;; increment counter in loop
               until z == 10
                                 ;; condition to end do loop
             end main
                                 ;; end program
```

Example 2: Basic Program in Preferred RAPL-3 Style

A basic program can contain

- a main function
- a subroutine

and follow the preferred style of RAPL-3

• explicit declarations of variables, including teachables

```
sub io(int out_channel, int out_state, int in_channel)
subroutine
              int in_state
              output(out_channel, out_state)
              do
                delay(250)
                input(in_channel, in_state)
              until (in_state) == 1
            end sub
main function
            main
              int i
                                                 ;; explicitly declare variables
              teachable int fast, slow, cycles ;; explicitly declare teachable variables
              teachable cloc safe, a, b ;; explicitly declare teachable locations
              move(safe)
              speed(fast)
              for i = 1 to cycles
                                                 ;; use a for loop
                                                 ;; cycles is teachable, set outside
                appro(a,5)
                grip_open(100)
                io(1,1,2)
                speed(slow)
                move(a)
                grip_close(100)
                depart(5)
                speed(fast)
                move(safe)
                appro(b,5)
                io(3,1,4)
                speed(slow)
                move(b)
                grip_open(100)
                depart(5)
                speed(fast)
                move(safe)
              end for
            end main
```

The Main Program

Every RAPL-3 program contains a main function.

	main
Description	A required function for each program. Requires main and end main to indicate the beginning and the end of the main function.
	main is the place in the program where execution begins.
	The main function may not call itself.
Syntax	<pre>main statement(s) end main</pre>
Returns	Main does not have to explicitly return a value. By default, 0 (zero) is returned. Any integer could be returned.
Example	<pre>main teachable cloc pick, place move(pick) grip_close() move(place) grip_open() end main</pre>
RAPL-II	RAPL-II did not have a function or structure similar to main . RAPL-II's STOP command had a purpose similar to end main .

Lines of a Program

A RAPL-3 program consists of a number of lines of ASCII text. Statements and declarations are terminated by the line end.

Line Continuation

To continue on the next line, end a line with the \smallsetminus (backslash) character. For example

 $a = b + c + d \setminus \\ + e + f$

is read as one statement.

Without the continuation character

a = b + c + d+ e + f

the first part of the statement ends at the end of the first line and is read as a statement. The second part is a fragment which causes a syntax error when compiling.

Lines that end with , (a comma) are automatically considered to be continued. For example,

Comments

A comment starts with ;; (two semicolons) and extends to the end of the line. A comment can start at the beginning of a line or after some program code. For example:

;; calculate the position error:				
x_error = x_pos - desired_x_pos	;;	for	the	x-axis
y_error = y_pos - desired_y_pos	;;	for	the	y-axis
z_error = z_pos - desired_z_pos	;;	for	the	z axis

Labels

A statement can be marked with a special identifier called a label. The label has **::** (two colons) after the identifier. A labels is used as the target of a goto statement.

Syntax

label_identifier:: statement

where

 $\ensuremath{\textit{label_identifier}}$ is the name of the label and follows the rules for identifiers, and

statement is the statement line being labelled.

The statement can be an empty line.

Examples

```
my_label:: current_location = num
```

start_again::

Keywords

The following identifiers are keywords of RAPL-3. They are reserved for the RAPL-3 language and cannot be redefined. In particular, the following keywords cannot be used as the name of any variable, subroutine, function, or command:

	U	
and	gloc	sizeof
break	goto	static
_builtin	if	step
case	ignore	string
cloc	import	struct
command	int	sub
comment	libversion	teachable
const	loop	then
continue	main	to
do	mod	try
else	not	typedef
elseif	of	union
end	or	unteachable
enum	ploc	until
except	private	var
export	proto	void
float	raise	volatile
for	resume	while
func	return	with
global	retry	

Data Types and Variables

RAPL-3 programs can work with many different types of data and also permits user-defined data types. This chapter presents the basic data types supported by RAPL-3, and goes on to look at the kinds of user-defined types that can be constructed.

Basic Data Types

RAPL-3 supports the following basic data types.

Name	Description	Size (bytes)
int	32-bit signed integer (Range: -2147483648 to +2147483647)	4
float	IEEE single precision floating point (Range: ±1.7 x 10 ^{±38})	4
string	variable length string (Range: 0 to 65535 8-bit characters)	4 + number of characters
cloc	cartesian location	36
ploc	precision location	36
void	used for forming generic pointers	_

int

An **int**, or integer, is a signed number without any decimal or fractional part. Examples: 0, 1, 23, 456, -7, -89

float

A **float**, or floating point number, is a number with a decimal or fractional part and an optional exponent. A float has up to seven significant digits. Examples: 4.75, -99.99, 1.0, 3.141593, 1.0e10

string

A **string** is a set of characters: uppercase or lowercase letters, digits, punctuation and other graphic characters, and the blank space. In a string, a digit is a character and does not have numeric value as it does in a number (int or float). RAPL-3 does not have a character data type.

cloc

A **cloc**, or cartesian location, represents a point in the robot arm workspace defined by cartesian co-ordinates. Coordinates have three translational elements (along axes) x, y, and z, and three rotational elements (around axes) z, y, and x. The values of a cloc are independent of arm position and arm type.

ploc

A **ploc**, or precision location, represents a point in the robot arm workspace defined by increments of rotational movement, specifically encoder counts, of each joint of the arm and any additional axes (j1, j2, j3, j4, j5, j6, j7, j8). The values of a ploc are dependent on the robot.

void

The void type is used to form void pointers (pointers that can point to any type). void@ x

Void pointers are assignment compatible with all other types of pointers.

Identifiers

An identifier is used for the name of a variable, type, subroutine, function, or command.

Character Set

An identifier begins with a letter. This may be followed by zero or more letters, digits, or _ (underscore) characters.

a b c d e f g h i j k l m n o p q r s t u v w x y z A B C D E F G H I J K L M N O P Q R S T U V W X Y Z O 1 2 3 4 5 6 7 8 9

Case

Letters may be either uppercase (ABCDE), lowercase (abcde), or mixed (AbCdE). RAPL-3 is case-sensitive with identifiers. For example, the following are all different identifiers.

x	;;	lowercase
X	;;	uppercase
symbol	;;	lowercase
SYMBOL	;;	uppercase
sYmBoL	;;	mixed
SyMbOl	;;	mixed

Length

An identifier may be any length, but only the first 32 characters are significant. For example, the following are not different identifiers.

```
location_sensor_data_collection_1
location_sensor_data_collection_2
```

Examples

There are many possibilities of valid identifiers.

Valid

```
a;; a single letternum;; several lettersmy_symbol;; letters with underscoreMySymbol;; letters of different casesx3;; letter with digitrack_loc_12;; letters, underscores, digits
```

Invalid

3a	;; begins with a digit, not a letter
my\$symbol	;; uses a character not in the valid character set
#	;; uses a character not in the valid character set
	;; and does not begin with a letter

Declarations

This section details the declaration of: int, float, string, cloc, and ploc. For the declaration of arrays of these types, see the Arrays section. For const, see the Initializers section.

Each variable must be declared as one specific type of variable (int, float, string, cloc, ploc, const). A declaration states the type of variable and the name of the variable.

You can declare a variable explicitly or implicitly. It is good programming practice to explicitly declare all variables.

Explicit Declarations

When you declare a variable explicitly, you list it in a declaration statement before you use it in the program.

Variables being declared as the same type can be listed in the same declaration, separated by commas.

Syntax

type identifier type identifier, identifier, identifier ...

where

type is the data type, and

identifier is the name of the variable and follows the rules for identifiers.

Examples

Туре	Example	Description
int	int i	i is an integer
float	float a,b	a and b are floats
string	string[10] message	message is a string that can hold 10 or fewer characters
cloc	cloc pick_1, place_1	pick_1 and place_1 are cartesian locations
ploc	ploc pick_2, place_2	pick_2 and place_2 are precision locations

Implicit Declarations

When you declare a variable implicitly, you indicate the variable's type with a prefix before its name when you use it in the program for the first time.

If a variable is used without having been explicitly declared, the compiler looks for an implicit declaration prefix character on the variable name to determine the type of variable. If there is no prefix character, the compiler defines the variable as the default type, an int, and issues a warning.

In general, implicit declarations should be avoided. You should always explicitly declare variables.

Syntax

[prefix_character]identifier

where

prefix_character is the character indicating the data type, and *identifier* is the name of the variable and follows the rules for identifiers.

Implicit Declaration Prefix Characters

Pref	ix Character	Туре	Example
	none	int	a = 2
%	percent sign	float	%b = 10.25
\$	dollar sign	string[64]	\$m = "Robot working.\n"
_	underscore	cloc	here _z
#	number sign	ploc	here #y

Examples

Туре	Example	Description
int	e = c + d	e is defined as an int, if it has not been seen before.
float	%h = f * g	h is defined as a float.
string	<pre>\$notice9 = "stop"</pre>	notice9 is defined as a string[64].
cloc	here(_place22)	place22 is defined as a cloc.
ploc	here(#material3 3)	material33 is defined as a ploc.

Implicit with Explicit

If an implicit declaration prefix is used in an explicit declaration statement, the implicit prefix is ignored by the compiler. For example,

float %b ;; the variable b is declared as a float float \$c ;; the variable c is declared as a float float #d ;; the variable d is declared as a float

Identifiers

The prefix character indicates the type of declaration. It is not part of the identifier, the variable's name. For example, if **_m** was used in a statement, a cloc with the name **m** was defined. A later statement with **#m** causes an error, the same way that **cloc m** followed by **ploc m** causes an error.

Scope

Two variables with the same scope cannot have the same name. For definitions of scope, see the Scope section of the Subprogram chapter.

Teachables

Teachable variables that are declared inside a sub, func, or command must not have the same name as any teachable outer-frame variable.

Strings

The string type is essentially a character array with a fixed size.

The string type must always have a subscript, indicated by [] (square brackets).

String[number]

Usually, the subscript contains a number to specify the maximum length of string that can be stored in it, such as string[10] or string[64].

Syntax

string[number] identifier

where

string and the square brackets are required,

number is the character size of the string, and

identifier is the name of the variable and follows the rules for identifiers.

String[]

In some circumstances, the subscript can be empty.

```
string[]
```

This undimensioned string declaration can be used only in the following circumstances.

• A simple single string being initialized. When string[] is used, the compiler determines the size of the string. In this example, the compiler makes notice9 a string[18].

string[] notice9 = "End of work cycle."

A function formal parameter or var parameter.

```
func int strlen(string[])
sub str_append(var string[] dst, string[] src)
```

• The target of a pointer.

```
string[]@ sptr
```

For a table of pointers to strings of unknown length, use

```
string[]@[5] greek = {"alpha", "beta", "gamma", "delta",
"epsilon"}
```

Notes:

A RAPL-3 string is actually stored as a *length*, a *limit*, and an array of characters. The *length* value indicates how many characters are actually valid. Strings can be created with at most space for 65,532 characters. The *limit* value indicates how many characters there is actually room for. For example, if we have a variable:

```
string[10] s
```

then s is initially created with its *length* set to 0 (no characters; the empty string) and its *limit* set to 12. The *limit* is 12 because RAPL-3 always allocates storage in units of 1 word (or 4 characters); string[10] actually needs 1 word for the *length* and *limit*, and an additional 3 words for the characters (which actually is 3 * 4 or 12 characters in size.) After this statement:

```
s = "hello!"
```

the *length* of s is set to 6, and the characters 'h', 'e', 'l', 'l', 'o' and '!' have been stored in the character part of the string.

Termination

RAPL-3 does not use any string termination character. The variable is declared and the string of characters is packed into the variable.

Concatenation

To concatenate (link together to form a longer string), use the str_append subroutine with string variables. The + (plus) operator can be used to concatenate string constants.

Arrays

An array is a collection of data objects where all are the same data type and all use the same identifier but each has a unique subscript.

Syntax

base_type[subscript_list] identifier

where

base_type is the data type of each element in the array,

subscript_list is a comma-separated list of one or more constant expressions defining each dimension, and

identifier is the name of the variable and follows the rules for identifiers.

A subscript must be a constant expression, such as a simple integer constant. The compiler must be able to compute the value of each constant expression at compile time.

Types

You can have an array of any type or an arrays of arrays.

Dimensions

There is no limit on the number of dimensions allowed, except for teachable arrays. See Teachables.

Numbering

In RAPL-3, numbering begins with 0.

Declaration	Number of Elements	Numbering
int[4] a	4	a[0], a[1], a[2], a[3]
int[10] a	10	a[0], a[1], a[2], a[3], a[4], a[5], a[6], a[7], a[8], a[9]
int[20] a	20	a[0], a[1], a[2], a[3], a[4], a[5], a[6], a[7], a[8], a[9], a[10], a[11], a[12], a[13], a[14], a[15], a[16], a[17], a[18], a[19]
int[100] a	100	a[0], a[1], a[2], a[3], a[4], a[5], a[6], a[7], a[8], a[9], through to a[90], a[91], a[92], a[93], a[94], a[95], a[96], a[97], a[98], a[99]

Review of Strings

Example	Description
string[30] z	a string that can hold 30 or fewer characters

One Dimensional Arrays

Example	Description
int[5] a	an array of 5 integers a[0], a[1], a[2], a[3], a[4]
float[10] b	an array of 10 floats b[0], b[1], b[2], b[9]
ploc[20] c	an array of 20 precision locations c[0], c[1], c[2], c[19]
string[30] [10] d	an array of 10 strings d[0], d[1], d[2], d[9] each can hold 30 or fewer characters

Two Dimensional Arrays

Example	Description
int[5,10] e	a 2-dimensional array of 50 integers e[0,0] e[0,9]
	 e[4,0] e[4,9]
float[10,20] f	a 2-dimensional array of 200 floats f[0,0] f[0,19]
	f[9,0] f[9,19]
ploc[5,10] g	a 2-dimensional array of 50 precision locations g[0,0] g[0,9]
	 g[4,0] g[4,9]
string[20][5,10] h	a 2-dimensional array of 50 strings h[0,0] h[0,9]
	 h[4,0] h[4,9] each can hold 20 or fewer characters
int[10] [5] i	a 2-dimensional array of 50 integers same as int[5,10] e brackets are applied from left to right
float[20][10] j	a 2-dimensional array of 200 floats same as float[10,20] f brackets are applied from left to right
string[20] [10] [5] k	a 2-dimensional array of 50 strings same as string[20] [5,10] h
string[50][23 + 7] m	an array of 30 strings, each can hold 50 or fewer characters

Multi Dimensional Arrays

Example	Description
int[2,2,2] n	a 3-dimensional array of integers
	n[0,0,0], n[0,0,1], n[0,1,0], n[0,1,1],
	n[1,0,0], n[1,0,1], n[1,1,0], n[1,1,1]
float[5,5,5,5] p	a 4-dimensional array of integers p[0,0,0,0] to p[4,4,4,4]

Declarations

You cannot implicitly declare an array.

However, if you use the implicit declaration syntax in a statement with an array, you will not cause a problem, if the array is previously declared and the implicit declaration character matches the base type of the array. For example,

ploc[16,16] a
...
here(#a[1,1])

Teachables

A variable that is teachable is accessible from outside the program.

Use

Teachables provide an easy way, outside the program, to modify a value for a variable, store that value, and use the value in a program. Using this feature avoids writing (hard-coding) values in the program and having to re-write the program to change the values. It also avoids storing the values in a custom user-designed file and having to carefully edit the file to change values and include a routine in the program to read that custom data file.

Data about teachable variables and their values are stored in the variable file. When you run a program, the operating system takes the program's variable file and uses its values to initialize the variables in the program just before running.

Variable (v3) File

Data about teachable variables are stored in the variable file (also known as a v3 file). You modify data, or "teach" locations and other variables, using the teach pendant or the application shell.

You can create a variable file in a number of ways.

- Refreshing from the Program. When your program file is in a CROS directory (in CROS-500 or CROSnt), ash's refresh command reviews the program and adds any teachable variables of the program to ash's database. After assigning values (including teaching locations) to the teachables in the database, this new data is saved to the variable file. This method is used if you write your program before teaching your locations.
- Building Independently. You can build a variable file completely in a CROS directory (in CROS-500 or CROSnt) using ash or the teach pendant. With ash's or the teach pendant's database, you create variables and assign values to them. When you are finished this data is saved to in the variable file. This method is used if you teach your locations before writing your program.

See the Application Development Guide chapters on the application shell.

Declarations

You make a variable teachable by adding the keyword "teachable" before the data type at declaration. Teachables are not initialized.

Syntax

teachable *type identifier* teachable *type identifier, identifier, identifier* ...

where

teachable is a necessary keyword *type* is the data type, and *identifier* is the name of the variable and follows the rules for identifiers.

Examples

Example	Description
teachable int cycles	cycles is an teachable integer
teachable float a, b, c	a, b, and c are teachable floats
teachable string[10] note	note is a teachable string that can hold 10 or fewer characters
teachable cloc pick_1, place_1	pick_1 and place_1 are teachable cartesian locations
teachable ploc pick_2, place_2	pick_2 and place_2 are teachable precision locations
teachable int[3] step	step is a teachable array of 3 integers: step[0], step[1], step[2]
teachable float[5,5] delta	delta is a teachable two-dimensional array of floats: delta[0,0] delta[4,4]
teachable ploc[2,10] spot	spot is a teachable two-dimensional array of precision locations: spot[0,0] spot[1,9]

Limitations

Data Types

There are limits on which data types are teachable. Simple, scalar variables can be teachable. One-dimensional arrays of variables can be teachable. Two-dimensional arrays, except string[n], can be teachable. Three-dimensional and higher dimensional arrays cannot be teachable. The void type cannot be teachable.

- = can be teachable
- \mathbf{x} = cannot be teachable

	int	float	string[n]	cloc	ploc	gloc	void
simple							×
one-dimensional array							×
two-dimensional array			×				×
three-dimensional or higher array	×	×	×	×	×	×	×

Not Initialized

A variable cannot be both teachable and initialized. You cannot write

```
teachable int a = 5
teachable string[64] message_12 = "Error recovery underway.".
```

Storage Class: Static

Variables which are declared as teachable are static. They should not be used in recursive routines except as read only.

Defaults and Unteachables

Scope and Declaration Defaults

The following variables are teachable by default.

Local (within a subprogram or main) and Implicitly Declared

• clocs, and plocs

```
sub
...
here(_point)
end sub
main
...
here(_place)
end main
```

Outer-Frame (outside all subprograms and main) and Explicitly Declared

- clocs, and plocs
- 1-dimensional and 2-dimensional arrays of clocs, and plocs

```
ploc start_point
cloc[10] point
sub
...
end sub
main
...
end main
```

All other variable types are unteachable by default.

Unteachable Declaration

A variable can be declared as unteachable with the unteachable keyword. This can be used to make an outer frame location that is not teachable, for example

```
unteachable cloc[10] point
sub
...
end sub
main
...
end main
```

User-Defined Types

A type can be called by a user-specified name. Typedefs can only be global, imported, or outer-frame. There are no local typedefs. Typedefs within a subprogram are available to sections outside of that subprogram.

Syntax

typedef *identifier type*

where

typedef is required,

identifier is the name of the type and follows the rules for identifiers, and *type* is the keyword indicating the data type.

Examples

Example	Description
typedef alpha int[10]	alpha is an array of 10 ints a, b and c are all int arrays
alpha a,b,c alpha[3] x	a[0], a[1], a[2],a[9] b[0], b[1], b[2],b[9] c[0], c[1], c[2],c[9] x is an array of 3 alphas x[0,0], x[0,1], x[0,2],x[0,9] x[1,0], x[1,1], x[1,2],x[1,9] x[2,0], x[2,1], x[2,2],x[1,9]

Pointers

A pointer is a variable that holds the address of another variable. A pointer is declared to point to a specific data type.

Syntax

basetype@ identifier

where

basetype is the keyword indicating the data type.@ is required and immediately follows the basetype, and *identifier* is the name of the type and follows the rules for identifiers.

Examples

Example	Description
int@ a	a is a pointer to an int
float@ b, c	b and c are pointers to floats
string[20]@ d	d is a pointer to a 20 character string
cloc@ e	e is a pointer to a cloc
int[10]@ f	f is a pointer to an array of 10 ints
int[3,2]@[4] g	g is an array of 4 pointers, each of which points to a two- dimensional array of ints

Note that in all cases, complex declarations are applied from left to right.

Dereferencing

Pointers can be dereferenced with the @ operator. For example, if the variable xp is of type int@, then xp@ refers to the value that the pointer xp points to.

Address-of Operator

A pointer to a data object can be constructed using the '&' (address-of) operator. For example, if x is an integer, then &x is an int@ which points to the value of x.

Enumerated Types

It is often convenient to refer to the values of a variable by name, rather than by number. For example, when referring to the colour of a test-tube, we can define:

enum

```
red,
orange,
yellow,
green,
blue
```

end enum colour_type

This defines type *colour_type* as type **int**, and creates the special constants *red*, *orange*, *yellow*, *green* and *blue*, which will have values 0, 1, 2, 3, and 4, respectively. These constants can be used anywhere a numerical constant would be appropriate.

This allows a particular value to be associated with an identifier in the list.

Syntax

```
enum
item_list
end enum enum_identifier
```

where

enum and end enum are required,

enum_identifier is the name of the enum,

and

item_list is a comma-separated list of items, where each item can be a simple identifier

identifier or a statement

identifier = constant_expression

Examples

Example	Description
enum num_a, num_b, num_c end enum x	x is an int num_a is the constant 0 num_b is the constant 1 num_c is the constant 2
enum bit_0 = 1, bit_1 = 2, bit_3 = 4 end enum y	y is an int bit_0 is the constant 1 bit_1 is the constant 2 bit_3 is the constant 4
enum x, y, z end enum letters	This is illegal after the previous two declarations. The constant identifiers must be unique within the same scope.

Record Structures

Records structures (like structs in C) are declared as:

struct

field_list

end struct

Where *field_list* is a list of 1 or more entries of the following form. Struct fieldnames can be anything except a type name.

type identifier_list

For example:

Unions

Unions (like unions in C) are possible.

union

field_list

end union

Where *field_list* is a list of declarations which can include int, float, string[], cloc, ploc, or a complex type like struct or union.

```
union
int a
float b
end union xxx
typedef omega union
int a
float b
end union
```

Unions are referenced like structures, but have one important difference. All of the fields of a structure are located in distinct locations in memory, allowing all fields of a structure to hold values at the same time. However, in unions, all fields are located at the *same* memory location. Hence in variable xxx above, writing into field **a** of the union also alters the value of field **b**. Unions are typically used where a block of information may hold more than one kind of data.

Initializers

You can declare RAPL-3 variables and initialize their values at the same time. Initialization is useful for building tables of data needed by a program during its execution.

The general format of a declaration with an initializer is:

type identifier = initializer_expression

For simple variables, *initializer_expression* is a simple constant expression.

More complex variables can also be initialized, as shown in the examples below. Array and structure initializers are delimited by **{ }** (braces). Note the use of **{ }** (braces) for constructing each dimension of an array and the contents of each structure. Initializers must exactly match the size of the variable being initialized.

```
int a = 3
                          ;; a is an int
                          ;; with initial value 3
int a = 3, b = 4, c = 5; i; a, b, and c are ints
                          ;; with initial values 3, 4, and 5
                             respectively
                          ;;
float d = 2.0
                          ;; d is a float
                          ;;
                            with initial value 2.0
int[2] = \{0, 1\}
                          ;; e is an array of ints
                          ;; e[0] = 0 and e[1] = 1
string[16][3] f_string = {
                                 \backslash
   "No error(s)",
   "Warning error(s)",
   "Fatal errors(s)"
                                 \backslash
    }
               ;; f_string is an array of 3 strings
               ;; f_string[0] contains No error(s)
               ;; f_string[1] contains Warning error(s)
               ;; f_string[2] contains Fatal error(s)
struct
   int a
   float b
end struct stv = \{ 1, 2.7182 \}
                   ;; stv is an initialized struct
float[2,3] fa = {
                        \backslash
   \{1.0, 2.0, 3.0\},\
   \{2.0, 3.0, 4.0\}
                        \backslash
}
                   ;; two dimensional array initialization
```

The compiler accepts initializers like:

```
string[]@[2] list = { "yes", "no" }
and correctly generates the required data structures, but does not accept:
    int@[2] list2 = { 1, 2 }
```

For initializing clocs and plocs with cloc{} and ploc{}, see the Location Constant section of the Constants chapter.

An initialized entity cannot be teachable.

Named Constants

It is frequently useful to be able to define a named constant in a program. RAPL-3 provides a **const** keyword for this purpose. The format of a constant definition is:

```
const identifier = value
```

Note that it is not necessary to specify a type for a **const** definition; the compiler is able to deduce what type you are referring to by looking at the specified value. Examples of **const** definitions are:

const x = 123	an integer	constant
const $y = 10.3$	a floating	point constant
const z = "hello"	a string c	onstant

Only integer, floating point and string constants may be defined in this way. You may use a named constant anywhere it would be legal to use the actual constant itself. For example, if the following definitions are in your program, then this section of code:

print("hello", 123, 10.3)

is exactly the same as this section of code:

print(z, x, y)

Typically, named constants are used for setting configurable values in a program. For example, if a robot program rinses a dispense head some number of times in between operations, one might have a const definition like this at the top of the program:

```
const NUMBER_OF_RINSES = 3
```

This way the behaviour of the program can be changed by just changing the constant, and code that refers to this number can use NUMBER_OF_RINSES, which is much more obvious than just '3'.

Sizeof() Function

The sizeof() function determines the size of a type or a variable. The size of any type (even complex types) can be determined. As a built-in, sizeof is a keyword.

sizeof()

Description	Returns the number of words that the type or variable occupies. (Note that 1 word = 4 bytes = 32 bits.)
	Used to determine the size of a type or variable.
Syntax	sizeof(<i>type</i>)
	sizeof(<i>variable</i>)
Parameters Arguments	<i>type</i> a data type <i>variable</i> any variable
Returns	Returns an integer of the number of words occupied.
Example	<pre>int ia = 1, ib = 9999 string[] sa = "a", sb = "Characters in this string are 32" struct float red, orange, yellow int green, blue, violet string[50] brown, black end struct color print("int size is ", sizeof(int), "\n") print("ia size is ", sizeof(ia), "\n") print("ib size is ", sizeof(ib), "\n") print("string[] size is ", sizeof(string[]), "\n") print("sb size is ", sizeof(sb), "\n") print("color size is ", sizeof(color), "\n")</pre>
Result	<pre>int size is 1 ia size is 1 ib size is 1 string[] size is 1 sa size is 2 sb size is 9 color size is 34</pre>
See Also	sizeof_str number of words to store a string str_len number of characters in a string

Dimof() Function

dimof()

Description	Returns the dimensionality of an array.
Syntax	dimof(array)
Parameters Arguments	<i>array</i> name of array
Example	<pre>int [20] x int [5,10] z print ("dimensionality of x is ", dimof(x), "\n") print ("dimensionality of z is ", dimof(z), "\n") print ("dimensionality of z[3] is ", dimof(z[3]), "\n")</pre>
Result	dimensionality of x is 20 dimensionality of z is 5 dimensionality of $z[3]$ is 10

Expressions, Assignment, and Operators

Consider the following short RAPL-3 program:

```
main
[1]
[2]
           int x
           x = 1
[3]
[4]
           while (x \le 10)
[5]
                printf("x = \{ \} \setminus n", x)
[6]
                x = x + 1
[7]
            end while
[8]
       end main
```

This program counts from 1 to 10, printing out the value of x each time through the **while** loop (see chapter 5 for more information about **while** loops.)

This short example has 4 expressions, 5 variable references and 2 assignment statements.

An **expression** is a part of a program statement that calculates a value. The following are the expressions in the above example:

```
1
x <= 10
x
x + 1
```

A **variable reference** is just a point in the program that refers to the value of a variable or stores a value in a variable. In the above program, there are 2 places where the value of x is modified or **assigned** (lines 3 and 6) and 3 places where the value of x is used (lines 4, 5 and 6).

An **assignment** statement is one that changes the value of a variable. Once again, this happens at lines 3 (where the value of x is set to 1) and 6 (where the value of x is incremented.)

This chapter presents the basic form of a **variable reference**, looks at how **assignment statements** are constructed and discusses the **operators** (like +. -, etc.) that are available for constructing expressions.

Variable References

Variable references have the form:

variable_name [modifiers]

Valid modifiers are:

Symbol	Operation
[index-list]	array indexing
.fieldname	struct element selection
@	pointer de-referencing

Variable references are read strictly from left-to-right, and modifiers are applied in that order.

```
;; declarations for these examples
int i,j
                  ;; an integer
float[10,10] a
                  ;; 2-dimensional array of floats
int@[100] api
                  ;; a 100-element array of pointers to ints
int[100]@ bpi
                  ;; a pointer to a 100-element array of ints
struct
                  ;; st is a simple struct
  int a
  string[] s
end struct st
;; variable references
... j ...
                  ;; the variable j
... a[i,j] ...
                  ;; element [i,j] of array a
... api[j]@ ...
                  ;; what is pointed to by
                  ;; the jth pointer in the array api
                  ;; the ith integer in the array that
... bpi@[i]
                      is pointed to by bpi
                  ;;
                  ;; the string part of struct st
... st.s ...
```

Note that because variable modifiers are applied strictly from right to left, the use of a variable resembles the reverse of its declaration; for example, bpi is declared as "int[100]@ bpi" and is used as "bpi@[whatever]".

Assignment statements

An assignment statement allows the value of a variable to be modified and has the form:

variable = expression

or

variable simple-op = expression

Where simple-op is a simple binary operator like +, -, *, etc. This second form of an assignment statement is interpreted to mean:

variable = variable simple-op expression

This allows statements like "a = a + 5" to be written more compactly, as "a + 5".

In addition, the special operators

can be used as assignment operators to increment and decrement the value of a variable. For example, x^{++}

is a shorthand way of saying x = x + 1

The ++ and -- operators may not be used inside an expression. Constructs like a = b++

```
are not allowed.
```

++

You can assign an integer variable a floating-point value. For example

int i i = 1.6

In this case, the value is truncated back to an integer, and *i* is assigned the value 1. The compiler warns of float to int truncation (unless warnings are disabled).

Void pointers are assignment compatible with all other kinds of pointers.

All other types (string, ploc, cloc, arrays and structs) must match exactly for an assignment statement to be legal. For example:

```
int i,j
                   ;; some variable definitions
int @ip
float a,b
float@ fp
int[100] x,y
string name1, name2
void @vp
. . .
i = j
                   ;; these are all legal
a = b
a = i
i = a
x = y
name1 = name2
vp = ip
fp = vp
x = name1
                  ;; these are not legal
y = i
fp = ip
```

Operators

The following operators are supported, and are listed in order of increasing precedence. Within one level of precedence, operators are left-associative.

In the table, the Form column indicates whether the operator is a binary operator ("a *op* b") or a unary operator ("*op* a"). The Accepts column lists the type of arguments the operator accepts (I = integer, F = float, S = string, P = ploc, C = cloc, @ = pointer), and the Yields column lists the type of result the operator produces. Note that the special character T denotes a value that is either integer 0 or 1, and L denotes anything which can reasonably appear on the left-hand-side of an assignment statement.

In cases where a binary operator has operands of different types, RAPL-3 will at most promote an **int** operand to **float**. If the types still do not match, the compiler will signal a type mismatch error. The one exception to this rule is that pointers may be compared for equality with zero.

Care must be taken in the use of mixed types. For example:

int i	;; variable declarations
float f	
i/2	;; gives an integer result
f/2	;; gives a floating point result
i/f	;; gives a floating point result
f/i	;; gives a floating point result

Sub, func, and command parameters are also checked for type match. As for expressions, arguments can be automatically converted from int to float. Also, cloc and ploc parameters can be automatically converted to glocs.

It is legal to compare pointers to 0 (NULL). It is also legal to compare pointers of the same type, and pointers of any type to void pointers.

Symbol	Form	Accepts	Yields	Definition
, or	binary	IF@	т	logical OR
&&, and	binary	IF@	Т	logical AND
1	binary	1	I	bitwise boolean OR
^	binary	I	I	bitwise boolean exclusive-OR
&	binary	I	I	bitwise boolean AND
==	binary	IFS@	Т	is equal to
!=	binary	IFS@	т	is not equal to
>	binary	IFS	Т	greater than
>=	binary	IFS	т	greater than or equal to
<	binary	IFS	т	less than
<=	binary	IFS	Т	less than or equal to
<<	binary	1	1	logical shift left
>>	binary	I	I	logical shift right
+	binary	IFS	same	addition, string concatenation of constant strings
-	binary	IF	same	subtraction
*	binary	IF	same	multiplication
/	binary	IF	same	division
mod	binary	T	1	remainder
~	unary	I	I	bitwise boolean NOT
!, not	unary	IF@	т	logical NOT
-	unary	IF	same	negation
&	unary	L	@	address of
(expr)	-	-	-	parenthesized expression
func_id(args)	-	-	-	function call

Type Casts

Type casts explicitly force the compiler to convert an expression of one type into another type, and take the form

```
< type > expression
For example, if we have
    int a
and
    float b
then
    a = <int> b
does not give a truncation warning, since we have told the compiler explicitly to
```

convert b to an integer.

Note that not all type casts are possible. For example, the compiler cannot be forced to convert a cartesian location into an integer. In general, you can cast:

From	То
an int or a float	an int or a float
any pointer type	any other pointer type
any location type	a generic location (gloc)
a generic location (gloc)	any location type

CHAPTER 4

Constants

For the most part, constants in RAPL-3 expressions are represented very straightforwardly. For example, the number 123 can be written exactly as it looks in the code of a RAPL-3 program. However, RAPL-3 also allows hexadecimal integer constants, exponential notion for floating point constants, string constants and location constants. This chapter presents the way in which these various kinds of constants are constructed.

Numeric Constants

Integer Constants

Any number that has neither a decimal point nor an exponent is an integer constant by default. Integer constants must lie in the range -2147483648 to +2147483647. Examples:

0 1000001 32768

Hexadecimal notation is also permitted. This consists of 0x followed by a sequence of digits (0 through 9, or a through f). Examples:

 0x7fffffff
 ;; +2147483647

 0x1000
 ;; 4096

 0xffffffff
 ;; -1

Binary Notation is also permitted. This consists of 0b followed by a sequence of binary digits (0 or 1).

Alphanumeric Constants

Alphanumeric constants are really just another form of integer constant. They permit the value of an ASCII code to be used in an expression by enclosing the character with the ' (single quote) characters. For example, in

x = 'Z'

x is assigned the ASCII value for uppercase Z which is 90 (or 0x5a).

Floating Point Constants

A floating point numeric constant takes the form:

mantissa [E | e [+ | -] exponent]

The mantissa is a set of digits which may contain a decimal point. The base and exponent are optional. The base may be uppercase or lowercase (E or e). If not defined, the exponent is zero by default. The exponent is 1 or 2 digits. The sign, + or -, is optional. If not defined, the sign is + (positive) by default.

Examples:

```
0.0
1.
.2
1231.232
1e10
1E-5
.2e+6
1.5e+38
```

String Constants

String constants begin and end with the $\ "$ (double quote) character and can be any length.

Within the string, the $\$ (backslash) character is used to form a sequence to represent the " character and other special ASCII codes. The following $\$ escape sequences are defined:

Sequence	Represents		
\"	"	the double quote character	
\\	١	the backslash character itself	
∖a	BELL	ASCII BELL (bell, character 7).	
\b	BS	ASCII BS (backspace, character 8)	
\e	ESC	ASCII ESC (escape, character 27)	
\f	FF	ASCII FF (form feed, character 12)	
\n	LF	the end-of-line character. RAPL-3 uses the ASCII LF (linefeed, character 10) as the end of line character. For character output this is usually automatically converted into a CR-LF (carriage return – line feed) sequence.	
\r	CR	ASCII CR (carriage return, character 13)	
\t	ТАВ	ASCII TAB (horizontal tab, character 9)	
\v	VT	ASCII VT (vertical tab, character 11)	
\ddd		the ASCII code represented by the three decimal digits ddd	

Examples:

"This is a test. n"

A string with a LF at the end, which causes the cursor to move to the next line at the beginning.

"This is $\setminus 007$ a test."

A string with a BELL character (ASCII code 7) in the middle which causes the terminal emulator to beep.

"\\He said, \"The robot moves!\""

A string with the backslash sequence and two double quote sequences which prints as: $\Berline{1}$ The robot moves!"

String constants can be concatenated (linked together to form a longer string) with the + (plus) operator. Note that the + operator only works on string constants and cannot be used to concatenate string variables.

"Data" + "Test"

is the same as

"DataTest"

String constants can also be used as actual parameters of subprograms. If an attempt is made to use a string constant as a **var** parameter to a subprogram, the compiler will generate a warning (since it is surely wrong to allow writing to a string constant.)

Location Constants

You can initialize **cloc** and **ploc** variables. The RAPL-3 compiler has built-in functions: **cloc{}** for generating cloc constants, and **ploc{}** for generating ploc constants. All of the arguments to cloc{} or ploc{} must be constant expressions and the result is a constant expression that can be used in a variable initialization.

The format of **cloc{}** is:

cloc{ flags, x, y, z, zrot, yrot, xrot, e1, e2 }

Where *flags* specifies extra information about the location, *x*, *y*, and *z* are the translational coordinates along the world axes, *zrot*, *yrot*, and *xrot* are orientational coordinates around world axes, and *e1* and *e2* are the coordinates for extra axes such as track. The argument *flags* must be an int constant expression and all other arguments are float constants.

An example of **cloc{}** is the following definition:

The format of **ploc{}** is:

ploc{ machtype, flags, a1, a2, a3, a4, a5, a6, a7, a8 }

Where *machtype* is the machine type (each type of machine, F3, A465, A255, ..., has a different geometry and configuration resulting in different encoder counts for a given location), *flags* specifies extra information about the location, and *a1* to *a8* specify the number of encoder pulses from zero of the desired position for each axis. The arguments *machtype*, *flags*, and *a1* to *a8* are integer constant expressions.

An example of **ploc{}** is:

```
ploc start_point = ploc{mc_a465, 0, 3500, 2800, 1000, 4000,
2500, 1500}
;; initialized precision location
```

A word of warning: initialized **clocs** are useful for specifying tool transforms and related information. It is, however, very dangerous to hand-construct **plocs** and command to robot to move to them. This is because the robot cannot physically move to any arbitrary joint configuration, and may collide with itself or objects in the workspace. If you must hand-construct locations, use extreme care.

Control Flow

46

CHAPTER 5

Control Flow

When a program executes, generally the computer executes one line, then the next, then the next. In order to make a program do useful things — for example, to repeat a particular task 10 times — we must be able to alter the way in which control passes from line to line of the program.

This section deals with statements that alter the sequence in which the statements in a program execute, allowing loops and conditional statements.

	break
Description	Exit from a looping construct to the statement immediately following the looping construct (the statement immediately following until , end while , end for , or end loop).
	Can be used to exit from the following looping constructs: do, while, for, or loop.
	Often used with a condition such as an if or if-else statement.
	If loops are nested, break exits from only the innermost do , while , for , or loop statement that encloses the break .
Syntax	break
Context	while (expression_1)
	if (<i>expression_2</i>) break end if
	end while
Example	A loop that counts to 10.
	<pre>int i i = 0 loop if i == 10 break end if i++ end loop</pre>
	Break exits from the loop when i equals 10.
See Also	continue, do, for, loop, while

case

Description	Executes one of several statements, depending on the value of an integer expression. Note that you can implement any case statement with a series of if statements; the case statement just provides a compact way to select between several statements based on a value.
Syntax	<pre>case expression [of constant_1 :] [statement(s)] [of constant_2 to constant_3 :] [statement(s)] [of constant_4,constant_5 :] [statement(s)]</pre>
	[else [statement(s)]] end case
Example 1	An example with a single value, a list of values, a range of values, a mixed list, and an else value. int tracking string[64] message_1 case tracking of 1:

	<pre>message_1 = "success" of 2, 3, 5: message_1 = "at maximum limits" of 6 to 10: message_1 = "beyond maximum limits" of 10 to 15, 20 to 23, 99: message_1 = "failure" else message_1 = "unknown" end case</pre>
Example 2	<pre>When this code is executed, if z = 1, 2, 3, or 6, then \$y is set to "hello". If z is 4 or 5, then \$y is set to "goodbye". If z is 7, then \$y is set to "right". If z is not equal to any of these values, then \$y is set to "unknown". case z of 1 to 3, 6: \$y[] = "hello" of 4, 5: \$y[] = "goodbye" of 7: \$y[] = "right" else \$y[] = "unknown"</pre>
	end case
RAPL-II	No equivalent in RAPL-II.
See Also	if

continue

print i, "\n"

end for

Result

Description By-passes the remainder of the body of a loop and goes to the next iteration of the loop: the condition in **do** or **while**, the step increment in **for**, or the beginning of the next iteration in **loop**. Can be used to by-pass the body of the following looping constructs: do, while, for, or loop. Often used with a condition such as an if or if-else statement. If loops are nested, continue by-passes the body of the innermost do, while, for, or loop statement that encloses continue. Syntax continue Context while (expression_1) . . . if (expression_2) continue end if . . . end while Print only odd numbers. Example for i = 1 to 10 if (i/2)*2==i ;; integer division continue ;; it is even end if

See Also break, do, for, loop, while

do

Description A looping construct that tests a condition at the end of the loop.

Flow enters the loop and the statements are executed down to the just before the **until**. The control expression following the **until** (a condition) is tested. If the expression is true (non-zero), flow goes back to the first statement after **do**. If the expression is false (zero), flow proceeds to the statement following the **until**.

Since the controlling expression is executed after the body of the loop, the loop body is always executed at least once, even if the first test of the control expression is false (zero).

A **break** can be used to exit a **do** loop and proceed to the line following the **until**. A **continue** can be used to by-pass the remainder of the body of a **do** loop. A **goto** can be used to jump to another position in the subprogram.

do statements can be nested.

Syntax do

statement(s)
until expression

Example A simple do loop.

```
i = 0
do
    move #safe_path[i]
    i = i + 1
until i > 4
```

The loop body executes 5 times, with i having the values 0, 1, 2, 3, and 4. On exit from the loop, i has the value 5.

See Also while, for, loop, break, continue, goto

for

Description A looping construct that executes a loop for a defined number of times.

The **for** construct controls the number of times the loop is executed by using an integer variable (a counter) with an initial value, a final value, and the size of step (increment) from initial to final.

Defining the step is optional. If **step** is not specified, it is assumed to be +1.

Step can be negative for a decrementing counter. In any event, the specified step *must* be a constant expression.

For executes in the following way. The counter variable is initialized to the value of expression_1. The counter is then tested to see if it is greater than (if step expression_3 is positive) or less than (if step expression_3 is negative)

expression_2. If so, execution proceeds at the first statement after the end of the loop (after **end for**). The statements in the body of the loop are executed. At the end of these statements the step (expression_3) is added into the counter. Control then loops back to the condition test and we repeat.

One implication of the way in which the **for** loop is implemented is that it is possible that the body of the loop might never be executed. Consider the following **for** loop:

```
for x = 1 to 0
    printf("This is never printed\n")
end for
```

The loop does nothing, since the test (is x > 0) is true initially, causing the body of the loop to be skipped.

Syntax

for variable = expression_1 to expression_2 [step expression_3]
 statement(s)
end for

Example

```
for x = 1 to 10
   move #safe[x]
end for
```

With an increment of 1.

Step is not specified and is assumed to be + 1. The function **move** is executed 10 times, with x = 1, 2, 3, ... 10. The arm moves from safe location 1 to 2 to 3 ... to 10.

With a decrement of 1.

```
for x = 10 to 1 step -1
   move #safe[x]
end for
```

Step is defined as – 1. The function **move** is executed 10 times, with x = 10, 9, 8, ... 1. The arm moves from safe location 10 to 9 to 8 ... to 1.

With an increment of 3.

```
for x = 1 to 11 step 3
   move #safe[x]
end for
```

Step is defined as + 3. The function **move** is executed 4 times, with x = 1, 4, 7, and 10. The arm moves from safe location 1 to 4 to 7 to 10. Note that even though the limit expression_2 is 11, this value is never seen by the body of the loop, since the next value after 10 (13) is in fact beyond the limit.

See Also

goto

do, while, loop

Description

Jumps to a statement marked with a label.

A label is named with an identifier and follows the rules for identifiers. The label can be before or after the **goto**.

A **goto** can jump only to statements within the **main** program or within the current subprogram (**sub**, **func**, or **command**). A **goto** can neither jump between the main program and a subprogram, nor between subprograms.

- Caution **Gotos** should be used with caution. Overuse of the **goto** statement can make code extremely difficult to read and debug. Good use of conditionals, loops, **break**, or **continue** can almost always eliminate the need for a **goto**.
- Syntax The label identifier is followed by two colons. The immediately following statement may be on the same line or the next line.

identifier:: statement
...
goto identifier
identifier::
 statement
...
goto identifier

Example A simple goto.

```
label_1::
...
if(query_another_loc()==`Y')
  goto label_1
end if
...
```

The earlier statement declares the label **label_1**. If the condition in the **if** statement is true, the **goto** directs control to the statement following label_1.

See Also identifiers, break, continue

if

Description A conditional construct which causes a statement to be executed only if a specific condition is true (non-zero). Optional else and elseif clauses allow 2-way or multi-way branching. Begins with **if** and ends with **end if**. The use of **then** is optional. Can be used with else and with elseif. You can use **if** with **else**, to execute one set of statements if the condition is true, and execute a different set of statements if the condition is false. This construction is a two-way branching (see syntax (b)). The elseif keyword allows an **if** statement to evaluate several possible conditions in turn creating a multiway branch like a **case** statement (see syntax (c).) If statements can be arbitrarily nested. Syntax (a) a simple **if** statement: if expression [then] statement(s) end if

(b) if with an else clause if expression [then] statement(s) else statement(s) end if (c) if-elseif construction if expression [then] statement(s) elseif expression statement(s) elseif expression statement(s) else statement(s) end if

Example (a) This is a simple if statement.

```
if (curr_locnum <= num_safe_path_locs) then
    move #safe_path[curr_path_locnum]
end if</pre>
```

If the condition is true (curr_locnum is less than or equal to num_locs), the **move** statement executes. If the condition is false, the program flow proceeds to the line following **end if**.

(b) This is an if and else construction.

```
if (curr_locnum <= num_locs)
    move #safe_path[curr_locnum]
else
    curr_locnum = curr_locnum - 1
end if</pre>
```

If the condition is true (curr_locnum is less than or equal to num_locs), the **move** statement executes. If the condition is false, the statements following **else** execute (curr_locnum is decremented by 1).

(c) This is one example of nested statements. Inner statements must end before outer statements.

```
if (num==num_locs+1)
  print_msg_screen("Teach new power loc.")
  teach(#power_loc[num])
  num_locs++
  if(num_locs<10)
      if(query_another_power_loc()==`Y')
        goto labl
      else
           num_locs=0
      end if
end if
end if</pre>
```

(d) An elseif construction.

```
if(t==123)
   elseif(t<10)
   elseif(t>200)
   else
   end if
case
```

See Also

loop

Description

```
A looping construct with no condition.
            Begins with loop and ends with end loop.
            Since there is no control expression, the loop continues forever until a break or
            if necessary, a goto, causes flow to proceed out of the loop.
            loop statements can be nested.
Syntax
            loop
                statement(s)
            end loop
Example
            In this example, the program prompts and gets a number to identify a location.
            The prompting and getting continues indefinitely until the user enters a valid
            number.
                [1]
                      loop
               [2]
                         printf("Enter location number >")
                         readline($str, 10)
               [3]
                [4]
                         if str_to_int(num, $str) < 0</pre>
                           print("Invalid number\n")
               [5]
               [6]
                           continue
               [7]
                         end if
                [8]
                         if((num<0)or(num>20))
                [9]
                           printf("Number is out of range\n")
                [10]
                           continue
                [11]
                         end if
                [12]
                                            ;; if we get here, we are DONE
                         break
                      end loop
                [13]
            Line 2 displays a prompt asking the user to enter the number of the desired
            location. Lines 3 to 7 read in a string typed by the user and try to convert the
```

string to an integer. If this fails, an error message is printed and a contine sends control back to the start of the loop. Lines 8 to 11 verify that the number is in the expected range, displaying an error message and sending control back to the start of the look if it is not. Lastly, line 12, which is reached only if the number is valid and in range, exits the loop.

See Also do, while, for, break, continue, goto

while

Description

A looping construct that tests a condition at the beginning of the loop. Begins with **while** and ends with **end while**. The control expression (a condition) is tested. If the control expression is true (non-zero), then flow enters the loop and the statements are executed. At the

end, flow goes back to the control expression for the next test. If the expression is

false (equals zero), flow proceeds to the statement following end while.

If the initial test is false (zero), flow never enters the body of the loop and the statements are never executed.

If the control expression never evaluates to zero, or is a non-zero constant, for example while(1), the loop continues indefinitely.

A **break** can be used to exit a **while** loop and proceed to the line following the **end while**. A **continue** can be used to by-pass the remainder of the body of a **while** loop. A **goto** can be used to jump to another position in the program.

While statements may be arbitrarily nested.

Syntax while expression statement(s) end while Example A simple while statement. i = 0 while i < 5 move #safe_path[i] i = i + 1 end while

The loop body executes 5 times, with i having the values 0, 1, 2, 3, and 4. On exit from the loop, i has the value 5.

See Also do, for, loop, break, continue, goto

Control Flow

Subroutines, Functions and Commands

RAPL-3 has three distinct kinds of executable objects: subroutines (**sub**s), functions (**func**s), and commands (**command**s). Collectively, **sub**s, **func**s, and **command**s are referred to as subprograms. **main** itself is a special case of a **command** subprogram.

Subprograms

One way to understand the concept of subprograms is to look at a brief example:

```
sub sayhello()
[1]
        int x
[2]
[3]
        x = 0
[4]
        printf("Hello!\n")
[5]
      end sub
[6]
[7]
      sub say_n_plus_1(int n)
        printf("n + 1 = {}\n", n + 1)
[8]
[9]
      end sub
[10]
      func int a_plus_b(int a, int b)
[11]
[12]
        return a + b
      end func
[13]
[14]
[15]
      main
[16]
        int x, y
        x = 10
[17]
[18]
        sayhello()
[19]
        say_n_plus_1(x)
[20]
        y = a_plus_b(1, x)
[21]
        printf("x + 1 = \{\} \setminus n", y)
[22]
      end main
```

This example defines two **sub**s (called sayhello() and say_n_plus_1()) and one **func** called a_plus_b().

Program execution starts in **main**. Line 16 declares two variables that belong only to **main** (local variables) called x and y; in line 17, x is set to have the value 10.

When line 18 is reached, the subroutine sayhello() is executed. sayhello() has its own local variable x, which it sets to have a value of 0 in line 3. sayhello() then executes line 4 which prints a message out on the console. When the end of sayhello() is reached, control *returns* to **main** to line 19.

The fact that sayhello() has set its variable x to be 0 does not change the value of **main**'s variable x at all. Any variable declared inside a subprogram is *local* to that subprogram and cannot be changed by any outside means. Variables that are declared outside of any subprogram are accessible to all subprogram and are called *program scope* or simply *program* variables. This concept of *local* and *program* variables is part of *variable scope*.

After sayhello() is executed (*called*) by **main**, **main** calls the **sub** say_n_plus_1(). One difference between the call to sayhello() and the call to say_n_plus_1() is that the latter has an expression (x) inside the brackets next to the **sub** name. This is an *argument* (or *actual parameter*) to say_n_plus_1(). The value of x is given (or *passed*) to the subprogram.

Subprogram say_n_plus_1() then executes with its variable n initially set to 10, since that was the value passed to it by main. n is a special local variable of say_n_plus_one() called a *formal parameter*. *formal parameters* get initial values that are given by the *caller* of the subprogram, in this case, **main**.

At line 8, say_n_plus_one now prints out the value of n + 1, which is 11 in this case. Control *returns* to main at line 20.

In line 20, main sets y equal to a_plus_b(1, x). This is an example of a *function call*; the **func** a_plus_b() is called with the two arguments (1 and 10 (x)) just like a **sub** is called. Line 12 is the only line in a_plus_b(), and is a **return** statement. For a function, the **return** statement indicates that a value (in this case a + b or 11) is to be returned to the calling subprogram. The effect in this example is that y gets set to the value that a_plus_b() returns, or 11.

This result is printed out at line 21, and the program ends. The rest of this chapter explains in detail the elements of RAPL-3 that deal with subprograms.

Kinds of Subprograms

subs

A **sub** (subroutine) is the simplest kind of RAPL-3 subprogram. A **sub** can take any number of arguments (including none), but does not return any value to the calling subprogram. As a result, a **sub** cannot appear inside an expression.

Declaration Syntax

sub sub_identifier (parameter_list)
 [declarations and statements...]
end sub

Calling Syntax

sub_identifier(actual_parameter_list)

Note that the actual_parameter_list must match the parameter list in the **sub** declaration. That is, there must be the same number of parameters as those declared, and the types of the expressions must be compatible.

funcs

A **func** is similar to a **sub** in that it can accept any number of arguments. However, a **func** returns a value to the calling subprogram. In RAPL-3, **funcs** can return any **int**, **float**, **cloc**, **ploc**, **gloc** or pointer type of value (a **func** cannot return a string or structure, but *can* return a pointer to a string or structure.) For example, a = sin(x) + cos(y) calls the **sin()** function to compute the value of the sine of variable x, calls the **cos()** function to compute the cosine of variable y, adds the two and then stores the result in variable a.

Declaration Syntax

func type func_identifier (parameter_list)

[declarations and statements...]

return value

end func

Note that there must be at least one **return** statement that returns the value of the correct type somewhere in the body of the function. Functions can return only int, float, location, or pointer types.

Calling Syntax

There are two ways to call a function. As part of an expression:

```
... func_identifier(actual_parameter_list)...
```

or by itself as a statement:

```
func_identifier(actual_parameter_list)
```

In the latter form, the compiler will warn that the return value of the function is being ignored (unless warnings are disabled.)

Once again, the actual_parameter_list must match the parameter list in the **func** declaration.

commands

A **command** is in many respects identical to a **func int**. Commands must return an integer value, and can appear in expressions just like a **func**. The difference lies in the way that a **command** behaves when it is called as a statement by itself. In this case, the compiler generates code that checks the return value of the command, and if that value is less than zero (negative) it causes an *exception* to be *raised* with the error code equal to the returned value. This provides a default way of handling errors; **commands** that fail should return a negative number describing the error (and *error descriptor*). The system can then handle the error, even if only by aborting the program and issuing an error message.

The section on *structured exception handling* deals with *exceptions*, and with how to handle them, in more detail.

Note that this automatic error check is not performed when the command is used as a function in an expression. This allows the code to look for and handle errors explicitly.

Declaration Syntax

command cmd_identifier (parameter_list)

[declarations and statements...]

return value

end command

Note that there must be at least one **return** statement that returns an integer in the body of the command.

Calling Syntax

There are two ways to call a command. As part of an expression:

```
... cmd_identifier(actual_parameter_list)...
```

or by itself as a statement:

cmd_identifier(actual_parameter_list)

The latter form is the more usual. Unlike **functions**, the compiler does not warn about the return value being ignored, since code is automatically generated to check the return value and act upon it if it is negative.

Once again, the actual_parameter_list must match the parameter list in the **command** declaration.

Example

Most of the robot and CROS operations are, in fact, commands. A program can move the robot to a given location using the move() command like this:

```
move(#this_loc)
```

In this case the system handles any errors that move() reports (by means of its return value.) In the following example, we examine and act on the error explicitly:

```
r = move(#this_loc)
if (r < 0)
;; take action...
end if</pre>
```

Where main fits in

The **main** part of a RAPL-3 program is actually a special type of command. It differs from a normal command in three respects:

- (1) It is declared with **main** and **end main**
- (2) It need not contain a return statement; the compiler automatically inserts a "**return** 0" at the end of **main**. The user is free, however, to return some other value instead.
- (3) When the program is run, the **main** section is called by the startup code.

Parameters

In func, sub and command declarations, the *parameter_list* part is a comma separated list of individual *parameter_declarations*, possibly empty. Each *parameter_ declaration* takes the form:

[var] [type_declaration] identifier

If *type_declaration* is omitted then int is the default.

To the subprogram, the parameter looks like an ordinary local variable. However, its value is set to the *actual parameter* value provided by the caller.

The special optional keyword **var** indicates whether or not changes to the parameter value inside the subprogram change the value of the parameter in the calling subprogram. The default (**var** keyword omitted) does not change the variable outside the subprogram. For example:

```
sub this_routine(float x)
x = 2.71828 ;; will have no effect on the
;; calling subprogram
end sub
sub that_routine(var float y)
y = 1.0
end sub
... ;; in the calling subprogram
this_routine(t) ;; t is unchanged after this call
that_routine(t) ;; t is 1.0 after this call
```

Restrictions on Parameters

Function formal parameters (appearing in declarations) that are complex entities like strings, arrays, or structs are treated by the compiler exactly as if they had been declared **var**. (Internally, this is done by passing where the object is instead of the passing the value of the object itself.)

If this kind of complex parameter is not actually declared **var**, then the compiler will generate warnings about any code in the subprogram that modifies the variable. This protects the programmer from inadvertently changing the variable's value in the calling routine.

The compiler also generates a warning if a string constant is used as the actual parameter of a formal "**var** string[]" parameter.

Var parameters can be of any type, but non-var parameters may be only **int**, **float**, **cloc**, **ploc**, **gloc**, or any pointer type. Furthermore, when calling a subprogram, **var** actual parameters must be expressions that might reasonably occur on the left-hand-side of an assignment. For example:

```
sub alpha(var float x) ;; note the var parameter
...
end sub
... ;; in another subprogram
alpha(a[j*i+1]) ;; this is OK
alpha(q) ;; this is OK
alpha(q+1) ;; but this is not OK
...
```

```
sub beta(int[10] a) ;; this is taken to be
... ;; var int[10] a
sub gamma(int[10]@ a) ;; this is OK
...
end sub
sub delta(var int[10] a) ;; this is OK
...
end sub
```

Func, Sub, and Command Prototypes

Funcs, subs and commands must always be defined *before* they are used in a program. Since it is not always convenient to rearrange a program so that definitions precede uses, a mechanism for *prototyping* subprograms has been provided. A prototype takes the form:

proto func_sub_or_command_header

For example:

```
proto func int myfunc(int x, float y) ;; prototypes
proto command qq(int a)
                         ;; use of myfunc
x = myfunc(t, 1.5)
                              ;; and qq
qq x
. . .
func int myfunc(int a, float b);; actual definition
                             ;; of myfunc
end func
command qq(int i)
                              ;; actual definition
                              ;;
  . . .
                                    of qq
end command
```

Note that the names of the arguments of **myfunc** and **qq** need not match the names in their prototypes, but the number of arguments and their types must match exactly.

Libraries

When a RAPL-3 source file (or set of source files) is compiled, the result is a RAPL-3 *module*. If a *module* has a **main** section then it can be run as a *program*. However, some *module*s do not have **main** sections, and instead serve as *libraries*.

A *library* is a compiled RAPL-3 *module* that contains subprograms and variables that can be accessed by other *modules* Many of the subprograms commonly used in writing RAPL-3 programs are in fact contained in one of several *libraries*. For example, the move() command is actually contained in the robot library (robotlib.r), and the printf() command is actually defined in the system library (syslib.r). *Libraries* are used whenever it is likely that a subprogram or variable will be needed by many different programs. The calling programs need only know the names and types of each element in the library in order to use it. This allows details of *how* the library works to be hidden – which is actually good, since this means that subroutines in the library can be revised and improved without affecting the programs that use it.

The only differences between a *library* and a normal program are:

- (1) the *library* usually has no **main** section, and is generally never run by itself.
- (2) the *library* makes some of its variables and/or subprograms visible to other *modules* by declaring them as **global** or **export**. This will be discussed in more detail in the next section.

To use a library with your program, there are three requirements:

- (1) At compile time the compiler must be told which libraries you want to use and must have access to the compiled libraries. See the –L option in the compiler documentation. We say that your program was compiled *with reference to* the library.
- (2) the library must be installed where the runtime system can find it. It must either be in the same directory as your program or must be in the /lib directory.

Variable and Subprogram Scope

A Scope Example

Suppose we have the following declarations in two RAPL-3 programs.

```
In program1.r3:
                                 In program2.r3:
int test value
                                 int test value
                                 global int intglob
. . .
                                 export int intexp
func int factorial(int n)
                                 export func plusone(x)
  if n == 0 then
                                     ;; default types are float
    return 1
                                   return x+1
                                 end func
  else
    return factorial(n-1)*n
                                 global sub do_something()
  end if
end func
                                 end func
```

... ;; more code

Any subprogram in program1 can use and modify the program variable *test_value* in program1. Furthermore, any subprogram in program2 can use and modify the program variable *test_value* in program2. These are, however, *two separate variables* and the value of the one in program1 has no connection to the value of the other in program2.

Any subprogram within program1 can call the factorial function. For example, a subprogram of program1 might have:

a = factorial(10) ;; compute the factorial of 10
 ;; and store it in a

The factorial function is *not* visible to program2, and cannot be called from program2.

Program2's variable *intglob* and sub *do_something* can be used by any other program in the system, providing they are compiled *with reference to* program2. For example, any subprogram in program1 can modify *intglob* and call *do_something*, since these objects are both global.

Program1 can also access *intexp* and *plusone()*, provided that it specifies where these functions are to be found. For example, in program1, one could execute the following code:

```
a = program2:plusone(b)
program2:intexp = program2:intexp + 1
```

Alternatively, one can use the **with** statement to avoid having to specify which program to find *plusone* and *intexp* in:

```
with program2
    a = plusone(b)
    intexp = intexp + 1
end with
```

Relevant Statements

with Description The with construction allows the search path of the scanner to be changed to search an imported module first, before normal processing. with statements may not be nested. Syntax with modulename ...statements... end with Example See the scope example. Description The return statement causes control to return to the func, sub, or command that

called the current subprogram. Inside a sub, the return statement takes the
form:
 return
Funcs and commands each return a value, which must be specified in the return
statement:
 return value_expression
main can return an integer value. If it does not, a zero value is returned
automatically.
Syntax
return ;; in a sub
return value ;; in a func or command

Example

Preprocessor Directives

When a RAPL-3 program is compiled, it actually goes through two distinct stages:

(1) Preprocessing

The source code is interpreted by the preprocessor, which produces a temporary file for stage (2). This temporary file has had all comments removed, all **.include** directives replaced by the included files, all macros (defined by **.define**) replaced and all conditional compilation directives (**.ifdef** and **.ifndef**) carried out.

(2) Translation

The actual compiler takes the temporary file prepared by stage (1) and converts it into RAPL-3 object code.

Breaking the compilation into two stages allows a great deal of flexibility. These are the kinds of operations that can be performed by taking advantage of the preprocessing stage:

File Inclusion

It is often inconvenient for a program to be located entirely in one source file. For example, it might make sense to break the program up into a section dealing with moving the robot, a section dealing with the user interface and a section dealing with communication to another machine. The **.include** directive makes this kind of split very simple. For example consider the following 4 source files:

```
In file robot.r3:
```

```
;; These routines deal with moving the robot
      . . .
      ;; end of robot.r3
In file user.r3:
      ;; These routines deal with the user interface
      . . .
      ;; end of user.r3
In file comm.r3:
      ;; These routines deal with communications
      . . .
      ;; end of comm.r3
In file main.r3:
      ;; Main program
      .include "robot.r3"
      .include "user.r3"
      .include "comm.r3"
      ;; Main's stuff goes here
      . . .
      ;; end of main.r3
```

What the actual compiler sees, after the preprocessing step has been run, is this: (we have left comments in for the purposes of this example; in reality, the preprocessing step also deletes all comments.)

```
.1 "main.r3"
;; Main program
.1 "robot.r3"
;; These routines deal with moving the robot
. . .
;; end of robot.r3
.3 "main.r3"
.1 "user.r3"
;; These routines deal with the user interface
;; end of user.r3
.4 "main.r3"
.1 "comm.r3"
;; These routines deal with communications
. . .
;; end of comm.r3
.5 "main.r3"
;; Main's stuff goes here
. . .
;; end of main.r3
```

What has happened is that every time a **.include** directive was encountered, the **.include** was replaced by the *entire file* that was named in the **.include** preprocessor directive. As far as the compiler is concerned, it sees only *one* input file.

You will note the rather odd constructions on the 1^{st} , 3^{rd} , 7^{th} , 8^{th} , etc. lines which are of the form:

```
.number "filename"
```

These are understood by the compiler to mean that the next line of text actually comes from the given line of the given file. This allows error messages during compilation to match up with the actual lines in your source files. Note that the preprocessor generates these automatically for us.

Macro Substitution

The preprocessor provides a *macro substitution* facility that has a similar effect to the named constant (**const**) capabilities of the language. However, preprocessor macros work by direct string replacement, allowing a symbol to be replaced with any arbitrary string. (RAPL-3 does not presently support macros with parameters.) Consider this example:

```
.define NAME "Joe"
.define NUMBER 1234
.define WHICH funcl
...
printf("The name is {}, and the number is {}\n", NAME, NUMBER)
WHICH(NUMBER)
...
```

After being run through the preprocessor, this sample looks like this to the compiler:

```
...
printf("The name is {}, and the number is {}\n", "Joe", 1234)
func1(1234)
...
```

The **.define** lines are replaced by blanks; the preprocessor strips them out of the file. Since the symbol NAME has been defined to be the characters **"Joe"** (including the quotes), everywhere NAME appears it gets replaced by this string.

Note that while something similar to the printf() in the 7^{th} line could have been done using name constants (via **const**), the call to func1() in the 8^{th} line could not.

Note also the symbols that were **.defined** are never seen by the translation part of the compilation. As far as the RAPL-3 language is concerned, these symbols do not exist; they are relevant only to the preprocessor.

Conditional Compilation

The preprocessor can be used to effect *conditional compilation*, allowing one set of source code to produce several different versions of program. This is often useful, particularly for debugging purposes. Consider this example:

```
;; Define this to enable debugging code:
.define DEBUG
...
main
.ifdef DEBUG
  printf("Debugging version\n")
.else
  printf("Normal version\n")
.endif
... lots of code here ...
.ifdef DEBUG
  printf("debug: result was {}\n", n)
.endif
... more code here ...
```

After the preprocessing stage, this looks like this:

```
...
main
printf("Debugging version\n")
... lots of code here ...
printf("debug: result was {}\n", n)
... more code here ...
```

The **.ifdef** directive allows code to be selectively included in the output of the preprocessor if a symbol is *defined* – that is, if there has been a **.define** for that symbol before the **.ifdef** in the source code. Note that the first printf() was included in the output because the symbol DEBUG had been defined in the 2nd line. The second printf() is **not** included because it is in the **.else** clause of the **.ifdef DEBUG**.

Using this technique it is possible to simply leave debugging code in your program and turn it off (by commenting out the **.define DEBUG**, for example) once the program has been debugged. If problems occur later with the program, the debugging code is still there and can be easily turned back on.

Preprocessor Directives in General

Placement

Preprocessor directives can be interspersed with other parts of the program.

Syntax

. preprocessor_directive [arguments]

On a line, a preprocessor directive cannot be preceeded by anything except blank spaces. Each preprocessor directive begins with a dot. The entire line is processed by the preprocessor. Definitions may not extend over more than one line.

Comments

Comments are stripped from the input file.

Strings

The preprocessor recognizes that " and " (double quotes) delimit strings. No macro expansions will be performed on text within " and " .

Special Symbols

The following two macros are always defined by the preprocessor, and will be replaced by their appropriate values:

LINE	the current line # in the current source file
FILE	the current source file as a quoted string

For example, if you place this in your program:

printf("I am at line {} of file {}\n", __LINE__, __FILE__)

the effect will be to have the program print out a message giving what source line and source file the printf() was located on.

The Preprocessor Directives

.define

Description	Creates a preprocessor symbol. If no value is specified for the symbol, the preprocessor will set the value of the new symbol to be "1" (without the quotes.)
Syntax	.define [symbol]
	.define [<i>symbol</i>] [<i>value</i>]
Examples	.define TRUE 1 .define DEBUG

.error

Description	Forces the preprocessor to issue an error message
Syntax	.error [message]
Example	.ifndef IMPORTANT .error The symbol IMPORTANT must be defined! .endif
	This can be used to make sure that a particular preprocessor symbol (like IMPORTANT in the above example) is actually defined.

.ifdef

Description	Conditionally includes source if <i>symbol</i> is defined. Can be used with an.else clause.			
Syntax	.ifdef [<i>symbol</i>] <i>lines of source code to be included if symbol is defined</i> .endif			
	<pre>.ifdef [symbol] lines of source code to be included if symbol is defined .else lines of source code to be include if symbol is not defined</pre>			
Example	.endif See the introduction.			

.ifndef

Description	Conditionally includes source if [symbol] is not defined. Can be used with .else clause.		
Syntax	.ifndef [<i>symbol</i>] <i>lines of source code to be included if symbol is not defined</i> .endif		
	<pre>.ifndef [symbol] lines of source code to be included if symbol is not defined .else lines of source code to be include if symbol is defined .endif</pre>		

.include

Description	The .include directive inserts text contained in one source file into the current source file at compile time.
	Around the filename "" " (double quotes) are required. The filename is identified by the programmer. When the program is compiled, the contents of the file <i>filename</i> replace the .include line.
	This form searches the current dir first.
Syntax	.include " <i>filename "</i>
Example	see the introduction

.number "filename"

Description Forces a line to be recognized as line *number* of file *filename*.

Syntax .number "filename"

Example see the introduction

.undef

Description Deletes a preprocessor symbol definition. Syntax .undef [symbol]

Using the Compiler from the Command Line

It is often useful to be able to run the RAPL-3 compiler from a command line instead of from ROBCOMM3. This is particularly useful for large projects with many source files, where tools like **make** are used to build the project.

The compiler is typically located, for example, in "C:\Program Files\CRS Robotics\RAPL-3\bin", and is called **r3c.** (**R**APL-**3** Compiler.)

```
Command line syntax
               r3c [-options] input_file_name
Options
               -o output_file_name
                  send output to a particular file; the default is r.out
               -e error_file_name
                  send all error messages to the specified file
               -?
                  print a help message
               -h
                  same as -?
               -fstack=number
                  set the running stack size of the program to number words
               -Wall
                  enable all reasonable warnings
               -Wmax
                  enable even possibly unreasonable warnings
               -Wnone
                  disable all warnings
               -v
                  be verbose; print lots of information about what is happening
               -Dsymbol
                  make the preprocessor act as if symbol had been .defined
               -Dsymbol=value
                  make the preprocessor act as if symbol had been .defined
               -00
                  don't perform any code optimization
               -01
                  perform basic optimizations (default)
               -5
                  reduce compiled code size by stripping out any symbols
               -x
                  exclude all symbols except global and export symbols
```

Structured Exception Handling

RAPL-3 **command**s provide a means of automatically handling errors. If a command is called like this:

thecommand(x, y, z)

then the RAPL-3 compiler generates code that automatically checks the command's return value. If the value is negative (less than zero) an *exception* has occurred.

When an exception occurs, the default way of handling it is for the program to stop and an error message to be printed out. This message typically looks like:

Exception raised at line 123 of myprog.r3: file not found

Note that the system typically can report the source line and file where the exception occurred. It also attempts to interpret the return code as an *error descriptor*, and reports the error as the equivalent descriptive string.

One way of explicitly dealing with exceptions in a program is to simply check the return value of all commands. For example:

```
t = thecommand(x, y, z)
if (t < 0)
    ...error recovery...
end if</pre>
```

This can be very tedious and can make the code quite difficult to read, as every command will tend to have at least 3 extra lines of code after it to handle possible errors.

try-except Construct

Structured Exception Handling provides a much neater and simpler way of handling exception in program execution. Consider this short example:

```
try
   ...
   thecommand(x, y ,z)
   thatcommand(z, y)
   thiscommand()
   ...
except
   ...error recovery code...
end try
```

The **try-except** construct allows the way the system reacts to exceptions to be changed in the region between the **try** and the **except**. If one of the commands in this section fails (returning a -ve number) then control is immediately transferred into the **except** part of the construct. The program can then find out what the error code was and even where it happened, and can take corrective action. (Note that the **except** part is *only* executed if an exception happens. If the program reaches the end of the **try** section successfully, then execution continues after the **end try**.)

There are, in fact, four things the **except** part of the **try-except** construct can do:

- 1. Simply do nothing, and allow control to pass to the statement following the **end try**.
- 2. Force the program to go back and execute the entire **try** section from the start, using the special **retry** keyword.
- 3. Force the program to execute the failing statement over again from its start using the **resume** keyword. For example, if thatcommand() had failed, then **resume** would go back and continue execution at thatcommand() again.
- 4. Force the program to continue execution at the statement following the one that failed using the **ignore** keyword. For example, if thatcommand() had failed, then **ignore** would force execution to continue from the next line, at thiscommand().

Syntax

The syntax of a structured exception handling section is:

```
try
  statements
except
  exception_handling_statements
end try
```

On entry to the block, *statements* are executed in the usual way. If an exception occurs (a command fails) then execution is transferred to the **except** section.

A subprogram can have at most one active **try** block at a time. That is, **try** blocks cannot be nested within a subprogram, although from within a **try** block, one subprogram can call another one which also uses **try** blocks.

Gotos are not allowed inside **try-except** blocks. You can, however, **break**, **continue**, **return** or **raise** to get out of the block.

You cannot define a label inside a **try-except** block, consequently cannot **goto** into the middle of the block.

If an exception occurs *inside* the **except** part of the **try-except** block, then the exception is handled by the next level up of **try-except** block, or by the system (aborting with an error message) if there is no next level up.

Within the **except** section, the following special keywords are valid:

retry

go back to the start of the try block and do the entire block over again.

resume

go back to the statement that caused the exception and continue execution. This allows the offending statement to be re-executed.

ignore

go back to the statement *following* the one that caused the exception and continue execution

Related Keywords and Subprograms

The following keywords and subprograms are related to exception handling:

Keywords: raise Functions: error_code(), error_addr(), error_line(), error_file() addr_to_line(), addr_to_file() Commands:

abort()

Library Subprograms

The libraries contain predefined subroutines, functions, and commands used to perform common programming tasks.

This chapter contains

- General general information about libraries, return values, and naming conventions
- RAPL-II to RAPL-3 a mapping of functionality from RAPL-II to RAPL-3 for users who are familiar with RAPL-II
- Subprograms: Categories a description of each category, material common to subprograms in that category, and a list of each subprogram in that category
- Subprograms: Alphabetical a detailed description of each subprogram, listed alphabetically

General

Libraries

The subprograms are contained in several CRS-supplied libraries. Since these subprograms have global scope, you do not have to explicitly include a CRS-supplied library to use one of these subprograms, except for the teach pendant library.

Teach Pendant Library

Subprograms in the teach pendant library have export scope. You must explicitly name the teach pendant library when using a teach pendant subprogram. Details are with those subprograms.

Return Values and Errors

Return values less than 0 indicate an error condition. Error codes are listed in the Error Handling section.

Subprogram Names

Names of subroutines, functions, and commands follow these conventions.

Naming Conventions

The first component is the general family of item, such as **str**ing or **loc**ation.

The second component is the specific sub-family, often the object being dealt with, such as **char**acter, **len**gth, **lim**it, **c**artesian **data**, or **p**recision **data**.

The last component is the operation, such as get, set, find, or reverse find.

The _ (underscore) character is used as a separator.

```
str_chr_get()
str_chr_set()
str_chr_find()
str_len()
str_len_set()
str_limit()
str_limit_set()
loc_cdata_get()
loc_pdata_get()
loc_pdata_set()
```

Exceptions

Where there is only one operation of interest, such as a query, there is no operation named.

```
str_len()
str_limit()
```

Where a family, sub-family, or operation is obvious, it is not included. Instances include all arm motion commands and all math functions.

depart move jog yaw ln sin sqrt mem_alloc mem_free time_set

Where there is only one sub-family, the underscore may be omitted.

griptype_set gripdist_get

Where the name is an alias for another subprogram, components may be changed or omitted.

jog_w(JOG_X,D) xw(D)

RAPL-II to RAPL-3

The following are the equivalent RAPL-II and RAPL-3 commands. In some cases functionality is identical. In other cases functionality is different. Some RAPL-II commands have been split into two or more RAPL-3 commands.

RAPL-II	RAPL-3	ash	system shell
ABORT	abort()		kill
ABS	fabs(), iabs()		
ACOS	acos()		
ACTUAL [cartesian or precision]	pos_get(POSITION_ACTUAL) (precision)	actual	
ALIGN	align()	align()	
ALLOC [allocates, repartitions, sorts, verifies,]	mem_alloc() [only allocates, clears memory]		
ANALOG [value of voltage on analog input channel]	analog()		
AOUT [manipulates analog output]	aout()		
APPRO	appro() appros()	appro	
ARM [enables, disables arm power relay]	robot_flag_enable() open("\dev\estop" abort()	enable	
ASIN	asin()		
ATAN2	atan2()		
CIRCLE	circle()	circle	
CLOSE	grip_close()	gripclose	
COMP XCOMP YCOMP ZCOMP OCOMP ACOMP TCOMP	loc_cdata_get() loc_pdata_get()		
CONFIG	ioctl() [put options]		siocfg
СОРҮ			ср, сору
COS	cos()		
СРАТН	cpath()	cpath	
СТРАТН	ctpath()	ctpath	
CUT [only deletes characters]	str_edit() [deletes or inserts characters]		
DECODE	str_to_int()		
DEG	deg()		

DELAY	delay() msleep()		
DELETE, DEPROG	unlink()	1	rm, del
DEPART	depart() departs()	depart	
DIR			ls, dir
DISABLE	robot_flag_enable()	disable	
DLOCN		erase eraseall	
DO	do [flow control]		
DVAR		erase eraseall	
EDIT			editor of Robcomm3
ELBOW [A255]	stance_set(elbow) testing	pose/ setstance	pose/ setstance
ENABLE	robot_flag_enable()	enable	
ENCODE [int to string for printing]	<pre>snprintf(), sprintf()</pre>		
END	[flow control]		
EXECUTE	execl() execv()	run filename	filename
FINISH	finish()	finish	
FREE	heap_space() [longest contiguous free area in heap]	mem [in memory] df [on file system]	
GETCH [returns character code at serial input]	read() getch()		
GOPATH	ctpath_go()	gopath	
GOSUB	[call to sub, func, or command]		
GOTO	goto [flow control]		
GRIP	gripdist_set(), grip()	grip	
HALT	halt()		
HERE	here()	here	
HOME	home()		home
HOMEGRIP	homegrip()		homegrip
HOMESEQ	seekswitch()		seekswitch
HOMEZC	homezc()		homezc
IF	if [flow control]		
IFPOWER	if robotispowered()		
IFSIG	if input()		
IFSTART	fpstart(),		
	front panel library		

IFSTRING	if [comparing string variables or constants]		
INBOUNDS [is location in bounds]	inbounds()		
INPUT	input() read() [with stdin or other parameter] reads() readsa()	input	
INT			
[returns closest integer value]			
INVERT [invert Z, leave X and Y, of coord system]]	invert()		invert
JOG	jog_w() wx(), wy(), wz(), xrot(), yrot(), zrot() jog_ws()	jog	
	wxs(), wys(), wzs(),xrots(), yrots(), zrots()		
JOINT	joint()		joint
KBHIT [character exists, to be read from serial input]	kbhit()		
LIMP	limp()		limp
LISTL, LLOC		list [in .v3] print [in .v3]	
LISTP, LPROG			ls, dir
LISTV, LVAR		list [in .v3] print [in .v3]	
LN	ln()		
LOCK	lock()	lock	
LOG	log()		
MA [move to absolute angles]	moveabsolute()		moveabs
MAGRIP [force applied by magnetic gripper]	grip()		grip
MI [move by increments of angles]	moveincrement()		moveinc
MOD [function]	mod [operator]		
MOTOR	motor()		motor
MOVE	move() moves()	move	
NOLIMP	nolimp()	nolimp	nolimp
NOTRACE	abort()		
OFFSET	base_set() base_get()		
ONLINE	online()	online	
ONPOWER	loop if robotispowered() delay()		

ONSIG	loop if input() delay()			
ONSTART	read("\dev\buttons"			
	front panel library			
OPEN	grip_open()	gripopen	open	
OUTPUT	output()		output	
PASTE [only inserts characters]	str_edit [deletes or inserts characters]			
PAUSE	signal() input() if			
PENDANT [gives and takes control]		pendant		
PITCH	pitch() jog_t(TOOL_PITCH,)	pitch		
	pitchs() jog_ts(TOOL_PITCH,)			
POINT	loc_cdata_set() loc_pdata_set()	set [location = location]		
	point()			
POSE [A465,G3000]	stance_set()		pose setstance	
POW	pow()			
PRINTF	printf()			
RAD	rad()			
RANDOM [returns random number]	random()			
REACH [A255]	stance_set()		pose setstance	
READY	ready()	ready	ready	
RENAME			mv, move	
RETURN	return [from sub, func, or command]			
ROLL	roll() jog_t(TOOL_ROLL,) rolls()	roll		
	jog_ts(TOOL_ROLL,)			
RUN [default is last program executed]		run <i>filename</i> [default is application name]	filename	
SERIAL	ioctl() [get options]		siocfg	
SET	= [assignment] operators	set		
SHIFT	get/change/move		shift	
[alter X, Y, Z of cartesian location]	translations only			
SHIFTA [alter all 8 coordinates of cartesian loc.]	shift_w()		shift	
SIN	sin()			
SPEED	speed_set(), speed()	speed	speed	

	speed_get(), speed(-1)			
SQRT	sqrt()			
SRANDOM	seed()			
[returns random number and reseeds]	(reseeds)			
STATUS			status	
			servostat	
			sysstat	
STRPOS	str_chr_find			
[finds substring in string]	[finds character in string]			
SYSTEM			sysstat	
TAN	tan()			
TEACH			pendant	
TIME	mtime()		date	
	time()			
	delay()			
TOOL	tool_set() tool_get()	tool	tool	
TRIGGER [activate output at location]	settrigger() ??		trigger	
TRUNC [truncates and returns integer]	(int) typecast			
UNLOCK	unlock()	unlock		
UNTIL	do until [flow control]			
W0	pos_get(), xforms	w0	w0	
W1	pos_get(), xforms	w1	w1	
W2	pos_get(), xforms	w2	w2	
W3	pos_get(), xforms	w3	w3	
W4	pos_get(), xforms	w4	w4	
W5	pos_get(), xforms	w5	w5	
WAIT	while input()			
WE1		w1	w1	
WE3		w3	w3	
WGRIP	gripdist_get()	wgrip		
WHILE	while [flow control]			
WITH				
X	movex()	movex	movex	
XREADY	ready()		ready	
XZERO	zero()		zero	
Y	movey()	movey	movey	
YAW	yaw() jog_t(TOOL_YAW,) yaws() jog_ts(TOOL_YAW,)	yaw	yaw	

Z	movez()	movez	movez
@ACCEL	accel_get(), accels_get()		accel
	accel_set(), accels_set()		
@@CAL	calibrate()		cal
@@CALGR	grip_cal()		calgrip
@@CALSEQ	homeseq()		homeseq
@@CALZC	calzc()		calzc
@CALRDY	calrdy()		calready
@CLINACC	linacc_get()		linacc
	linacc_set()		
@CLINSPD	linspd_get()		linspd
	linspd_set()		
@CROTACC	linacc_get()		linacc
	linacc_set()		
@CROTSPD	linspd_get()		linspd
	linspd_set()		
@@DIAG			diagnostics
@GAIN	gains_set()		gain
	gains_get()		
@LOCATE	pos_set()		locate
@MAXSPD	<pre>maxvel_set(), maxvels_set()</pre>		maxvel
	<pre>maxvel_get(), maxvels_get()</pre>		
@SEEK	seek()		
@SERVERR	get_servoerr_params()		
	set_servoerr_params()		
@@SETUP	split into relevant sections		
@TRACK	track_spec_set()		setnoa
@XLIMITS	jointlim_get()		limits
	jointlim_set()		
@XLINKS	linklen_get(), linklen_set()		linklen
@XMAXVEL	maxvel_set()		maxvel
	maxvel_get()		
@@XNET	transputernet()		
@XPULSES	xpulses_get(),		
	xpulses_set()		
@XRATIO	xratio_get()		
	xratio_set()		
@ZERO	zero()		zero
	pos_set()		

Subprograms: Category Listing

These lists give an overview of subprograms by category and can be helpful for comparing related subprograms. Since a category is focussed on one set of tasks, some subprograms are listed under more than one category.

In these category listings, the descriptions of the subprograms are very brief. For a complete description, see the subprogram listing under the alphabetical listing.

On the following pages, subprograms are grouped under the following categories.

Analog Input

Calibration

Calibrating arm and gripper.

Configuration File Handling

Date and Time

Current time and date. Elapsed time in milliseconds.

Device Input and Output

Digital Input and Output

Environment Variables

Error Message Handling

Subprograms for handling error descriptors returned from subprogram calls.

File and Device System Management

Creating and deleting directories and objects in the file system. Mounting another file system on a directory.

File Input and Output

Input and output for files and devices: opening, closing, reading, writing, both unformatted and formatted with format specifiers listed. Input and output for other objects is under Device Input and Output. Input and Output for sockets is under Multi-tasking.

Subcategories include:

Formatted Input

Unformatted Input

Formatted Output

Unformatted Output

Front Panel

Configuring the front panel for custom operation.

Gripper

Operating the gripper.

Home

Homing the robot (for A465 and A255).

Location

Packing data from a location to an array and from an array to a location. Converting one type of location to another. Shifting locations in world or tool frame.

Subcategories include:

Kinematic Conversion

Data Manipulation

Flags

Math

Trigonomic, logarithmic, and other math functions. Converting radians to degrees and degrees to radians.

Memory

Allocating and freeing memory. Determining and setting heap.

Motion

Subprograms designed to initiate robot motion.

Pendant

Reading characters and writing strings at the pendant. Manipulating the cursor and screen. Manipulating variables from the teach pendant.

Pointer Conversion and Function Pointers

Special subprograms to convert pointers to variables and to call functions using a pointer.

Robot Configuration

Configuring the arm: number of axes, velocities, accelerations, gains, travel limits, link lengths. etc.

Signals

Sending signals. Setting actions dependant on signals. Determining and setting signal masks.

Stance

Subprograms to adjust the robot stance. RAPL-3 uses the term "stance" for a specific set of joint angles used when reaching a location.

Status

String Manipulation

Editing, appending, copying, etc. of strings. Determining and converting case of characters and strings. Converting strings to other data types and other types to strings.

System Process Control

Subcategories include:

Single and Multiple Processes

Operating System Management

Point of Control and Observation

ToolTransform and Base Offset

Base offsets and tool transform.

V3 Files

The v3 subprograms allow a program to modify a v3 file.

Win 32

These Win 32 commands allow a CROSnt process to communicate with a process in the Windows NT environment.

Analog Input

analogs_get	Retrieves the values of the eight analog inputs on the C500C controller.
boardtemp_get	Retrieves the C500C main board temperature, in degrees Celsius.

Calibration

calibrate	Calibrates axes.
calrdy	Moves the arm to the calibrate position.
calzc	Calibrates at next zero cross.
grip_cal	Calibrates the gripper.
hsw_offset_get	Returns the offset between homing switch and calibration position.
motor	Rotates a motor by a specified number of encoder pulses.
pos_get	Gets the position of the arm
pos_set	Sets the position of the arm
ready	Moves the arm to the READY position.
zero	Sets current motor position registers to 0.

Configuration File Handling

cfg_load	Loads a text configuration file for the current application.
cfg_load_fd	Loads a configuration information from a file that is already open.
cfg_save	Re-writes a configuration file for the current application.
cfg_save_fd	Re-writes a configuration file for the current application.

Date and Time

mtime	Obtains the time since system start-up.
time	Returns the current time.
time_set	Sets the current time.
time_to_str	Converts a system time code to an ASCII string.

Device Input and Output

chmod	Changes access mode information about a file or device.
fprint	Writes the specifies data to the file associated wth file descriptor fd.
fprintf	Converts and writes output to a device or file.
freadline	Reads (interactively) a line of characters from a file and echoes to a file.
ioctl	I/O control operation. Used to configure and control a device.
mknod	Makes a special node.
open	Opens a file or device and returns a file descriptor.
rcv	Receives words from a socket.
send	Sends specified number of words into the socket
sigfifo	Sends a signal to all of the readers at the other end of a fifo
socketpair	Gets a pair of file descriptors for a private client and server socket

Digital Input and Output

input	Returns the state of an input.
inputs	Returns an int that represents the bitmapped state of the digital inputs.
net_in_get	Reads input data from the F3 end of arm I/O boards.
net_ins_get	Reads all input data from the F3 end of arm I/O boards.
net_out_set	Sets a specified F3 end of arm output to a specified value.
net_outs_get	Gets the current state of a set of F3 end of arm outputs.
net_outs_set	Allows several F3 end of arm outputs to be set to a specified state at the same time.
output_get	Queries an output channel for its state. Returns the state.
output_pulse	Sets an output channel to one state, waits, and then sets the channel to the opposite state.
output output_set	Sets an output channel to a state.
outputs outputs_set	Sets the entire bank of output channels to states of a bitmapped value.
outputs_get	Queries the bank of output channels. Returns an int that represents the bitmapped state of the outputs.

Environment Variables

environ	Allows to retrieve each individual string from its environment.
getenv	Allows to retrieve the value of a specified environment string.
setenv	Creates/redefines an environment variable's value.
time_to_str	Converts a system time code to an ASCII string.
unsetenv	Deletes the selected environment string.

Error Message Handling

Rapl-3 commands always return a value. A positive return value indicates that the command completed successfully. A negative return value indicates an error. Errors are designated by _error_descriptors_. Commands upon failure return the negative value of the specific error descriptor.

For example:

```
int t
t = open(....) ;; t is assigned the return value from the open command
if (t < 0)
    ;; it FAILED
    printf("The error descriptor is {}\n", -t) ;;Print error descriptor
    printf("And it means '{}'\n", str_error(-t)) ;; Print error message
end if</pre>
```

The error descriptor (-t) is a 32 bit value, divided into 4 fields, with the following bit description.

msb lsb [subsystem:7][b2:8][b1:8][code:8]

The Subsystem field defines the part of the system where the error originated. For example, the kernel is subsystem 0, the robot library is subsystem 1 and the robot server is subsystem 2.

Code identifies the specific error code for the given subsystem. Each subsystem has associated with it a specific list of error codes. For example, code 1 is "general error" for the kernel subsystem, and is "illegal straight line move" for the robot library subsystem.

The error codes (and their translations) are located in a set of files in the /lib/errors directory. The file names are of a standard form, "sysNNN.err", where NNN is a 3-digit 0-padded decimal number defining the subsystem. For example, kernel errors are contained in the sys000.err file, robot library errors in sys001.err, robot server in sys002.err.

The format of these files are standard. As a result given the error descriptor the error code can be determined. The first line of the subsystem sysNNN.err file contains the subsystem name. The subsequent lines contain, in sequence, the error code number EEE and an error translation.

Line 1:	Subsystem name
Following lines:	EEE error translation string

Where EEE is a 3-digit zero-padded decimal number corresponding to the specific code of the error descriptor. Within the error translation string, the system recognizes two special sequences: "\$1" and "\$2". On printing errors containing these strings, the system will replace the \$1 and \$2 with the decimal values of b1 and b2, respectively. For example, consider the following hypothetical error translation file, say, sys064.err:

This_Demo System 001 Idiotic error 002 Not-so idiotic error 003 Error on robot axis \$1 (I think) 004 Error on axis \$2 from module \$1 005 Oops! When an error descriptor corresponding to the This_Demo System error 004 [0x04060504] is translated using the function str_error(), the error result is "Error on axis 6 from module 5".

Given the error descriptor returned from a failed function call the specific error code can be determined using the error handling functions. As a consequence a listing of the subsystems and their error codes are not explicitly listed. The list of errors can be obtained from sysNNN.err files in the /lib/errors directory.

The Kernel subsystem (subsystem 0) error code are specifically returned in some subprograms to denote errors. An enum type error_code_t defines the kernel subsystem errors as follows:

Subsystem citors us follows.			
EOK	=	0	no error
ENOENT	=	2	no such file or directory
ESRCH	=	3	no process with that pid number
EINTR	=	4	interrupted system call
EIO	=	5	input/output error
ENXIO	=	6	no device
E2BIG	=	7	too many arguments or too long an argument area
ENOEXEC	=	8	file is not an executable
EBADF	=	9	bad file descriptor
ECHILD	=	10	no child process
EPERM	=	11	permission denied
ENOMEM	=	12	not enough memory
EACCESS	=	13	access denied
EBUSY	=	16	resource busy
EEXIST	=	17	file exists
EXDEV	=	18	link across devices attempted
ENODEV	=	19	operation not supported by device
ENOTDIR	=	20	tried to search a non-directory
EISDIR	=	21	tried to open a directory for writing
EINVAL	=	22	invalid argument
ENFILE	=	23	too many open files on the system
EMFILE	=	24	too many open files for this process
ENOTTY	=	25	inappropriate ioctl()
ETXTBSY	=	26	executable text file busy
ENOSPC	=	28	device out of space
ESPIPE	=	29	illegal operation on fifo or socket
ERANGE	=	34	result out of range
EAGAIN	=	35	resource temporarily unavailable
ETIMEOUT	=	37	timed out
ENOTSOCK	=	39	tried to send/rcv on a non-socket
ENOSERV	=	40	tried to access a socket with no server

=	41	server tried to talk to a client that no longer exists or has closed the socket.
=	42	device is being reset
=	43	attempted to delete a non-empty directory
=	45	operation not supported
	=	= 42 = 43

The fields b2, b1 define extra data required to report specific errors. The fields b1 and b2 are not used for all (or even many) error descriptors. If not used each of the bits is set to 0. As an example, when an "axis N out" error is reported, b1 carries the number of the axis that is out.

Error Descriptors Command Summaries

The following subprograms exist for handling error descriptors:

addr_decode	Looks up the address specified in the line number tables and decodes it into a line and file.
addr_to_file	Converts an address to a file name string.
addr_to_line	Converts an address to a line number.
err_compare	Compares two error descriptors for matching subsystem and error code fields.
err_compose	The function reconstructs and returns the original error descriptor
err_get_b1	Given a +ve error descriptor, returns the value of b1.
err_get_b2	Given a +ve error descriptor, returns the value of b2.
err_get_code	Given a +ve error descriptor, returns the value of the errorcode.
err_get_subsys	Given a +ve error descriptor, returns the number of the subsystem originating it.
error_addr	Returns the address where the current exception occurred.
error_code	Get the current exceptions error code
error_file	Returns the name of the file where the current error resides.
error_line	Gets the line number of the current error.
str_error	Returns a pointer to a string that describes an error code.
str_subsys	Returns a string giving the name of the subsystem originating a given error code.

Warning: The str_error() and str_subsys() routines share a static string variable for storing their return values. They cannot be called in the same print() or printf(). For example:

printf(".....", str_subsys(...), str_error(...))

will NOT work as expected; always break these function calls into separate printf() statements.

File Input and Output

Input and output for files: opening, closing, reading, writing, both unformatted and formatted with format specifiers listed. Input and output for devices such as sockets, pipes and fifos is found in the Device Input and Output category.

Format Specifiers The format string may consist of two different objects, normal characters which are directly copied to the file descriptor, and conversion braces which print the arguments to the descriptor. The conversion braces take the format:

```
{ [flags] [field width] [.precision] [x | X ] }
```

Flags

Flags that are given in the conversion can be the following (in any order):

- - (minus sign) specifies left justification of the converted argument in its field.
- + (plus sign) specifies that the number will always have a sign.
- 0 (zero) in numeric conversions causes the field width to be padded with leading zeros.

Field width

The field width is the minimum field that the argument is to be printed in. If the converted argument has fewer characters than the field, then the argument is padded with spaces (unless the 0 (zero) flag was specified) on the left (or on the right if the – (minus sign) was specified). If the item takes more space than the specified field width, then the field width is exceeded.

.precision

The precision number specifies the number of characters in a string, the number of significant digits in a float, or the maximum number of digits in an integer to be printed.

x or X

This is the hexadecimal flag which specifies whether or not an integer argument should be printed in hexadecimal (base 16) or not. The lowercase x specifies lowercase letters (abcde) are to be used in the hexadecimal display and the uppercase X specifies uppercase letters (ABCDE)..

A character sequence of { { means to print the single { (opening brace) character.

Unformatted Input

freadline	Reads (interactively) a line of characters from a file and echoes to a file.
read	Reads a number of words (4 byte entities) from a file descriptor.
readline	Reads (interactively) a line of characters from the standard input device, normally the terminal keyboard. Echoes to the standard output device, the terminal screen.
reads	Reads a string from a file.
readsa	Reads a string from a file and appends it to the end of another string.
seek	Provides a method to move through a file arbitrarily rather than sequentially.

Formatted Input

str_scanf	Separates the contents of a string according to a specified
	format and places them into a list of pointers.

Unformatted Output

fprint	Writes data to a file, exactly as given.
print	Writes data to the standard output device, normally the terminal screen, exactly as given.
snprint	Writes data to a string, exactly as given.
write	Writes words (4 byte entities) to a file descriptor.
writeread	Atomically writes words to a file descriptor and reads words from a file descriptor.
writes	Writes a string to a file.

Formatted Output

fprintf	Writes data to a file under a specified format.
printf	Writes data to the standard output device, normally the terminal screen, under a specified format
snprintf	Writes data to a string, under a specified format.

File and Device System Management

access	Checks whether a file can be accessed in the mode specified.
chdir	Changes the current working directory to path.
chmod	Changes access mode of an file or device.
close	Closes file. Breaks the connection between a file descriptor and an open file.
dup	Duplicates an existing file descriptor.
dup2	Duplicates an existing file descriptor.
flock	Sets and releases advisory locks on a file.
fstat	Obtains information about a particuar open object in the file system.
ftime	Changes the modification time of an open filesystem object.
ioctl	I/O control operation. Used to configure and control a device.
killfifo	Sends a signal to all readers at the other end of the fifo.
link	Makes a hard link to an existing file or directory. Useful for renaming files, moving files, or sharing data.
MAJOR	Extracts the major number from a device.
MINOR	Extracts the minor number from a device.
mkdir	Creates a new empty directory.
mknod	Makes a special node (device, fifo, socket).
mount	Mounts a file system
open	Opens a file and returns a file descriptor.
pipe	Creates a single stream pipe.
rcv	Receives (reads) words from a socket.
readdir	Reads a directory entry and stores the structure in <i>buf</i> .
rmdir	Deletes an empty directory.
seek	Moves the starting position in a file to read or write.
server_get	For use with multiple robot systems - Gets the name of the current server name.
server_info	For use with multiple robot systems - Gets information about the current server.
server_protocol	Returns the protocol designator from the robot server.
server_set	For use with multiple robot systems - Sets the current server.
server_version	Specifies the robot server version.
sigfifo	Sends a signal to readers of a fifo.
socketpair	Gets a pair of file descriptors for a client and server socket.
stat	Obtains information about a particular object in the file system.

statfs	Gets information about a mounted filesystem.
send	Sends (writes) words to a socket.
sync	Flushes all the file system buffers of their contents.
unlink	Removes a link to a file.
unmount	Unmounts a file system
utime	Changes the modification time of a filesystem object.

Front Panel

There are five front panel buttons on the controller, two of which can be programmed using RAPL 3 subprograms designed for reading or setting the button status. The ARM POWER button cannot be controlled using the RAPL-3 subprograms. However, the robotispowered function can be used to determine, but not set, the status of the arm power.

The other buttons do not have switch position settings on or off, instead they are momentarily set buttons that only register ON (high) when they are pressed. The status of a button is high (ON) only while it is actually pressed. After it is released the status returns to 0 (OFF). The buttons are labeled with one of the following set of labels.

CYCLE START	F1
PROGRAM RESET	F2
PAUSE CONTINUE	PAUSE CONTINUE
HOME	HOME
ARM POWER	ARM POWER

The function of the buttons are identical, only the labels on the buttons are changed. The F1, F2, (CYCLE START PROGRAM RESET) buttons are user programmable. They can be programmed to have specific meanings for different applications. For instance an application can be programmed to require that one or both buttons must be pressed in order to initiate a robot movement.

The PAUSE CONTINUE button if pressed while the robot is in motion causes the robot motion to pause. For example if robot motion is initiated from the command line and then terminated from the keyboard (ALT-A or ALT_E) the operating system takes control, stops the robot, and flashes the PAUSE CONTINUE button. To initiate robot movement again the PAUSE CONTINUE button must be pressed. A message appears on the terminal requesting that the button be pressed.

Each of the buttons has an indicator light. In the case of the ARM POWER button, the light indicates the ARM POWER status. If the light is illuminated, the ARM POWER is ON. Correspondingly if the light is not illuminated, the ARM POWER is OFF. The HOME light is used to indicate that the A series robot is homed or, that the F3 robot is calibrated. The HOME button however does not cause the either robot to be homed or calibrated.

The remaining lights are programmable and have no relationship to the button status. Like the buttons the light function can be programmed using the RAPL 3 subprograms. They can be programmed to indicate certain conditions, or to illuminate when the robot is in a certain position.

Status Window

The status window on the controller, can display two hexadecimal digits. The subprogram panel_status can be used to set and test the status window. The function changes the window display but does not change the system status.

Panel Button Subprograms

The following subprograms can be used to control the front panel:

onbutton	Waits for one of the buttons to be pressed. The light can be made to blink while waiting for the light to be pressed. The light is left in the same state as when we found it.
panel_button	Returns True if the button is pressed.
panel_button_wait	Waits for a particular button to be pushed.
panel_buttons	Returns the setting of the panel buttons as a bit vector.
panel_light_get	Gets the status of a particular light.
panel_light_set	Sets the status of one particular light.
panel_lights_get	Gets the status of the controller front panel buttons.
panel_lights_set	Sets the status of the controller front panel buttons.
panel_status	Sets the front panel status display to show a specified value

Button_enum type

A global enumerated type variable button_enum is defined for the buttons as follows:

global typedef button_enum enum

BF_1	=1,
BF_2	=2,
B_PAUSE_CONT	=4,
b_HOME	=8
end enum	

Gripper

grip gripdist_set	Moves servo-gripper fingers to a specified distance apart.
grip_cal	Calibrates the gripper.
grip_close	Closes the gripper.
grip_finish	Holds program execution until gripper motion is finished.
grip_open	Opens the gripper.
gripdist_get	Gets the current distance between servo-gripper fingers.
gripisfinished	Determines if the gripper is finished moving.
gripper_stop	Stops the gripper motion
griptype_get	Gets what the robot gripper type is currently set to.
griptype_set	Sets the gripper type to correspond to the gripper in use: air or servo-motor.

Home

home	Homes specified axes.
homezc	Homes.
hsw_offset_get	Returns the offset between homing switch and calibration position.
robotishomed	Returns current home state.
zero	Sets all the current motor position registers to 0.

Location

Kinematic Conversion

joint_to_motor	Converts a location from joint angles to motor pulses.
joint_to_world	Converts a location from joint angles to world coordinates.
motor_to_joint	Converts a location from motor pulses to joint angles.
motor_to_world	Converts a location from motor pulses to world coordinates.
world_to_joint	Converts a location from world coordinates to joint angles.
world_to_motor	Converts a location from world coordinates to motor pulses.

Data Manipulation

here	Stores the current commanded location in a location variable.
loc_cdata_get	Packs cartesian data from a location into a float array.
loc_cdata_set	Packs cartesian data from a float array into a location.
loc_check	Tests the checksum of a location.
loc_class_get	Returns the class of a location.
loc_class_set	Sets the class of a location.
loc_pdata_get	Packs precision data from a location into an integer array.
loc_pdata_set	Packs precision data from an integer array into a location.
loc_re_check	Recalculates and resets the checksum of a location.
pos_axis _set	Sets the specified axis to a position.
pos_get	Gets the position of the robot.
pos_set	Sets all axes to a specified position.
shift_t	Alters cartesian location in tool frame of reference.
shift_w	Alters cartesian location in world frame of reference.
Flags	
loc_flags_get	Returns the flags of a location.

loc_flags_set	Sets the flags of a location.
loc_machtype_get	Returns the machine type code of a location.
loc_machtype_set	Sets the machine type code of a location.

Math

These functions perform common mathematical calculations. All math functions take floating point arguments.

acos	Calculates the arc cosine.
asin	Calculates the arc sine.
atan2	Calculates the arc tangent.
cos	Calculates the cosine.
deg	Converts radians to degrees.
fabs	Finds the absolute value of a float.
iabs	Finds the absolute value of an int.
ln	Calculates the natural logarithm.
log	Calculates the common logarithm.
woq	Calculates a value raised to a power.
rad	Converts degrees to radians.
rand	A function for generating random numbers (integers).
rand_in	A function for generating random numbers (integers) which fall in the range specified.
sin	Calculates the sine.
sqrt	Calculates the square root.
str_to_float	Converts a string to a float.
str_to_int	Converts a string to an integer.
tan	Calculates the tangent.

Memory

heap_set	Sets the heap size of the current process.
heap_size	Returns the number of words in the heap.
heap_space	Returns the length of the longest contiguous free area in the heap.
mem_alloc	Allocates an area of memory and clears it by initializing it to zeros
mem_free	Frees an allocated area by returning it to the pool of free space.
memcopy	Copies a block of words (4 byte entities).
memset	Sets a block of words to contain a value.
memstat	Gets information about current memory status.
pdp_get	The function gets the private data area pointer for the current thread.
pdp_set	A subroutine to set the private area memory for the current thread.
str_sizeof	Returns the number of words of memory to store a string.
sync	Flushes file system buffers.

Motion

align	Aligns "approach/depart" axis to a world axis.
appro	Moves the tool centre-point to an approach position, not in straight-line mode.
appros	Moves the tool centre-point to an approach position in straight-line mode.
calrdy	Moves the arm to the calibrate position.
cpath	Calculates and immediately executes a path.
ctpath	Creates and stores a continuous path through an array of locations with triggers for gpio (general purpose input/output).
ctpath_go	Runs a path previously stored by ctpath.
depart	Moves the tool centre-point to a depart position in joint interpolated mode.
departs	Moves the tool centre-point to a depart position in straight-line mode.
finish	Forces a command to finish before the next command is initiated.
grip gripdist_set	Moves the fingers of the servo-gripper to a specified distance apart from each other.
grip_close	Closes the gripper.
grip_finish	Holds program execution until gripper motion is finished.
grip_open	Opens the gripper.
gripper_stop	Stops the gripper motion
halt	Stops the robot motion
jog_t tx, ty, tz, yaw, pitch, roll	Moves the tool centre-point in the tool frame of reference, not in straight-line mode
jog_ts txs, tys, tzs, yaws, pitchs, rolls	Moves the tool centre-point in the tool frame of reference, in straight-line mode.
jog_w wx, wy, wz, zrot, yrot, xrot	Moves the tool centre-point in the world frame of reference, not in straight-line mode

jog_ws wxs, wys, wzs, zrots, yrots, xrots	Moves the tool centre-point in the world frame of reference, in straight-line mode.
joint	Rotates a rotational joint a specified number of degrees, or moves a linear joint a specified number of current units.
limp	Disengages the servo control of a motor which limps that joint.
lock	Locks an axis.
motor	Rotates a motor by a specified number of encoder pulses.
move	Moves the tool centre-point to a specified location, not in straight-line mode.
moves	Moves the tool centre-point to a specified location, in straight-line mode.
nolimp	Re-engages the servo motor of a joint previously set limp.
online	Sets the online mode
pitch	In the tool frame of reference rotates (joint interpolated motion) around the orientation axis.
pitchs	In the tool frame of reference, rotates (straight line motion) around the orientation axis.
ready	Moves the arm to the READY position.
robot_abort	Stops motion and discards contents of motion queue.
robot_cfg_save	Re-writes the "/conf/robot.cfg" file with the current robot configuration information.
robot_info	Returns whether robot is done moving.
robotisdone	Returns the current robot done state
speed speed_set	Sets or gets the speed of arm motions
speed_get	Sets or gets the speed of arm motions
unlock	Unlocks an axis.

Pendant

The pendant subprograms allow a program to use the teach pendant.

Pendant Library Commands

The following commands are exported from the pendant library and need the library name (stpv3) to be specified in the subprogram call.

app_close	Closes a pendant application so that a new one can be opened.
app_open	Selects the application specified by the argument name.
clear_error	Clears persistent error bits on the DSP
confirm_menu	Forces the user to confirm an action before it is carried out.
pendant_bell	Sounds the pendant bell.
pendant_chr_get	Reads a character from the pendant
pendant_close	Closes the pendant in preparation for shutting down a program or the controller.
pendant_cursor_pos_get	Returns the current position of the pendant cursor.
pendant_cursor_pos_set	Move the cursor to the position specified
pendant_cursor_set	Enables or disables the pendant cursor.
pendant_flush	Flushes any 'junk' characters in the incoming buffer.
pendant_home	Moves the pendant cursor to the top left side of the pendant screen (home).
pendant_home_clear	Moves the pendant cursor to the home position and clears the screen.
pendant_open	Prepares the pendant for access and initializes it to defaults.
pendant_write	Writes a string to the pendant.
robot_move	Prepares to move the robot using the pendant
select_menu	Displays the three lines $s1$, $s2$ and $s3$ on the pendant screen.
shutdown	Shuts down the pendant subsystem.
startup	Initializes the pendant i/o in preparation for invoking menus.

teach_menu	Selects and teaches variables for an application.
teach_var_v	Similar to teach_var with the added feature that the variable is written in the location pointed to by a pointer.
var_create	Creates a variable
var_teach	Teaches a location variable.
vars_save	Invokes the v3_vars_save() operation on the currently open application v3 file.

Pointer Conversion and Function pointers

call_ifunc Calls an integer function through a pointer.

Robot Configuration

Configuring the robot arm: number of axes, velocities, accelerations, gains, travel limits, link lengths coordinate systems etc.

Refer also to the Calibrate and Home Categories for specific subprograms for calibration and homing programs.

The following is a listing of the robot configuration commands. For more detail about a command refer to the alphabetical command summary listing.

accel_get	Gets the acceleration for one axis.
accel_set	Sets the acceleration for one axis.
accels_get	Gets the accelerations for all axes.
accels_set	Sets the accelerations for all axes.
armpower	Enables and disables the armpower switch.
axes_get	Gets the number of axes.
axes_set	Sets the number of axes.
axis_status	Obtains data on all axes.
conf_get	Gets a list of robot configuration parameters.
gains_get	Gets the gains for an axis.
gains_set	Sets the gains for an axis.
gripisfinished	Determines if the gripper is finished moving.
griptype_set	Sets the gripper type to correspond to the gripper in use: air or servo-motor.
jointlim_get	Gets limits of travel of axes.
jointlim_set	Sets limits of travel of axes.
linacc_get	Returns the current value of the robot's linear acceleration in metric or English engineering units.
linacc_set	Sets the current value of the robot's linear acceleration in metric or English engineering units to the value specified by the parameter linacc.
linklen_get	Gets the link length for an axis.
linklen_set	Sets the link length for an axis.
linspd_get	Returns the maximum linear speed for the robot in units of mm or in. per second depending on the configuration.
linspd_set	Sets the linear speed for the robot in units of mm or in. per second depending on the configuration.

maxvel_get	Gets the maximum angular velocity for one motor.
maxvel_set	Sets the maximum angular velocity for one motor.
maxvels_get	Gets the maximum angular velocities for all motors.
maxvels_set	Sets the maximum angular velocities for all motors.
online	Sets the online mode.
robot_error_get	Returns the latest error state of the robot.
robot_flag_enable	Enables flags.
robot_info	Returns whether robot is done moving.
robot_mode_get	Gets the current mode of motion.
robot_odo	Gets the current value of the robot arm power odometer.
robot_servo_stat	Returns status of F3 servo controllers.
robot_type_get	Gets the current robot code for the installed kinematics.
robot_type_set	Sets the current robot code for the installed kinematics.
robotislistening	Determines if the robot server is responding to queries.
rotacc_get	Returns the value of the maximum rotational acceleration parameter.
rotacc_set	Sets the value of the maximum rotational acceleration parameter.
rotspd_get	Retrieves the current value of the maximum rotational speed parameter.
rotspd_set	Sets the value of the maximum rotational speed parameter.
server_get	For use with multiple robot systems - Gets the name of the current server name.
server_info	For use with multiple robot systems - Gets information about the current server.
server_protocol	Returns the protocol designator from the robot server.
server_set	For use with multiple robot systems - Sets the current server.
server_version	Specifies the robot server version.
units_get	Gets current setting of units: metric or English.
units_set	Sets current units: metric or English.
verstring_get	Gets the current kinematics version string.

xpulses_get	Gets the number of encoder pulses per revolution of a motor.
xpulses_set	Sets the number of encoder pulses per revolution of a motor.
xratio_get	Gets the ratio of conversion from pulses to motion of an axis.
xratio_set	Sets the ratio of conversion from pulses to motion of an axis.

Signals

The 16 signals are listed in the Appendix.

malarm	Requests that the system send the current process a specified signal after a specified delay.
sig_arm_set	Sets the signal to use to notify in case of an arm state change.
sig_mask_set	Sets a signal mask and returns the old signal mask.
sigfifo	Sends a signal to all of the readers at the other end of a fifo
sigmask	Returns the correct mask for a signal.
signal	Sets an action to be performed when a signal is received.
sigsend	Sends a signal to a process.
str_signal	Returns a pointer to a string that describes a signal.
WIFSIGNALED	Determines if the child process was signal-terminated.
WTERMSIG	Returns the actual signal number that signal-terminated a child process.

Stance

Use of the Term "Stance"

RAPL-3 uses the term "stance" for a specific set of joint angles used when reaching a location. This is a change from RAPL-II that used "pose". ISO standard 8373, Manipulating Industrial Robots – Vocabulary, reserves "pose" for a different meaning.

stance_get Returns the current stance of the robot.

stance_set Sets the arm to a specified stance.

Status

robot_error_get	Returns the current (latest) error state of the robot.
robot_odo	Gets the current value of the robot arm power odometer.
robotisdone	Returns the current robot done state.
robotisfinished	Returns the current finished state of the robot
robotishomed	Returns current home state.
robotislistening	Determines if the robot server is responding to queries.
robotispowered	Returns the current state of the robot arm power.
verstring_get	Gets the current kinematics version string.

String Manipulation

chr_is_lower	Determines whether letter character is lower case.
chr_is_upper	Determines whether letter character is upper case.
chr_to_lower	Converts letter character to lower case.
chr_to_upper	Converts letter character to upper case.
sizeof	Returns the size, in RAPL-3 words, of its argument
str_append	Appends one string to another string.
str_chr_find	Finds the first occurrence of a character in a string.
str_chr_get	Returns the ASCII value of a specified character in a string.
str_chr_rfind	Finds the last occurrence of a character in a string.
str_chr_set	Sets the value of a specified character in a string.
str_cksum	Computes a 32-bit bytewise checksum of the characters of a string.
str_dup	Allocates space for a string, copies it into the allocated space and returns a pointer to the new string.
str_edit	Replaces a specified part of a string with another string.
str_error	Returns a pointer to a string that describes an error code.
str_len	Returns the length of a string.
str_len_set	Sets the length of a string.
str_limit	Returns the limit on the length of a string.
str_limit_set	Sets the limit on the length of a string.
str_scanf	Separates a string according to a format and places into variables.
str_signal	Returns a pointer to a string that describes a signal.
str_sizeof	Returns the number of words of memory to store a string.
str_substr	Copies a substring (a specified part of a string).
str_subsys	Given a specific error descriptor, the function returns a string giving the name of the subsystem origination the error.
str_to_float	Converts a string to a float.
str_to_int	Converts a string to an integer.

- str_to_upper Converts string upper case.
- time_to_str Converts a system time code to an ASCII string

System Process Control

Single and Multiple Processes

Splitting a program.

abort	Returns its argument value.
argc	Returns the number of command-line arguments to the program.
argv	Returns a pointer to the nth command-line argument to the program.
delay	Sleeps for at least the number time specified (<i>millisecond</i>)s.
execl	Loads and executes another program that is given in <i>path</i> . Use this command when all the command-line arguments are known.
execv	Loads and executes another program that is given in <i>path</i> . Use this command when all the command-line arguments are not known.
exit	Causes normal program termination.
get_ps	Gets the process status information from a process table.
getopt	Provides a mechanism for handling command line arguments and options.
getpid	Gets the process identification number of the calling program.
getppid	Gets the process identification number of the parent of the calling program.
memstat	Gets information about the current system memory status. Returns the number of 64 byte units.
module_name_get	Gets the name of the module performing the subroutine call.
msleep	Sleeps for the time specified and then returns to the main program.
robot_error_get	Returns the current (latest) error state of the robot.
sem_acquire	Attempts to acquire a semaphore.
sem_release	Releases a semaphore.
sem_test	Tests a semaphore.
setprio	Sets the priority of a process.
split	Creates a duplicate child process of the current process.

waitpid	Waits for a child process to complete.
WEXITSTATUS	Returns the actual exit code of the child process that exited.
WIFEXITED	Determines if the child process has been exited.
WIFSIGNALED	Determines if the child process was signal-terminated.

Operating System Management

Getting and setting process identification and priority.

setprio	Sets the priority of a process
sigsend	Sends a signal to a process.
socketpair	Gets a pair of file descriptors for a private client and server socket
sysconf	Obtains system configuration information.
sysid_string	Returns a string describing a specified system id.
va_arg_get	Gets the next varargs argument.
va-arg_type	Returns a type descriptor for the next varargs argument.

Point of Control and Observation

These routines get or release point of control or point of observation. Any command which "writes" to the robot (moves, re-sets parameters, etc.) requires point of control. Only one process can have point of control at one time. If one process has point of control, another process requesting point of control will be denied point of control (**ctl_get()** will fail with an EBUSY error condition).

All library functions which require point of control explicitly ask for it, so there is typically no need for the user to perform this task.

ctl_get	Gets point of control.
ctl_give	Gives control explicitly to the process specified by the pid parameter.
ctl_rel	Releases point of control.
obs_get	Gets point of observation.
obs_rel	Releases point of observation.

Tool Transform and Base Offset

base_get	Gets the current base offset.
base_set	Sets the base offset.
tool_get	Gets the current tool transform, the redefinition of the origin point and the orientation of the tool coordinate system.
tool_set	Sets a tool transform, a redefinition of the origin point and the orientation of the tool coordinate system.

v3 Files

The v3 subprograms allow a program to modify a v3 file.

These v3 subprograms are the same subprograms that are used by the teach pendant and the application shell when you use those tools to modify the teachable variables in a v3 file.

Before modifying a v3 file from a program, ensure that this is necessary.

Background

v3 files have a very specific use.

The v3 File

A v3 file contains the values for the teachable variables of a program. Teachable variables can include: cartesian locations, precision locations, integers, floats, and strings, both scalar and array.

Variables are declared teachable so that their values can be stored outside the program, modified (normally by the teach pendant or the application shell), and used for initializing.

Teaching Variables

The advantage of having variables in a v3 file is being able to modify values outside the program. The primary advantage is being able to teach locations. Using the teach pendant or the application shell, you can move the arm and, with the teach pendant's teach selection or ash's here command, have the data of the current position packed into the location variable.

Initializing Variables with the v3 File

In the CROS/RAPL-3 environment, a v3 file is used to initialize teachable variables of a program, at the moment when the program is readied to run. After that, the v3 file is not used. Any changes made to a v3 file have no effect on a program unless the program is run again. When it is run again, the v3 file is used to initialize the teachable variables of the program, again, at the moment when the program is readied to run.

Modifying and Using Variables

Any variable, whether cloc, ploc, int, float, or string, whether declared as teachable or unteachable, can be modified and used within a program independent of any v3 file.

Locations do not all have to be taught. For example, for a pallet (rows x columns of locations) you could teach three corner locations, or for a microplate carousel you could teach the top and bottom locations, and calculate the intermediate locations. These calculated locations can be used in motion commands like any other location variable.

To avoid calculating during each run of the program, you can store the variables.

Storing Variables in Any File

To store variables between runs of a program, or between the running of a set-up program and the application program, the variables must be stored in a file. You do not need to store them in a v3 file. Variables can be written out to a data file and read in from that file with the regular file i/o subprograms.

Even though you can modify a data file from another RAPL-3 program or from another kind of file editing program, you cannot load this file into an application

shell database or teach pendant database for the variables to be modified by the application shell or the teach pendant.

Storing Variables in a v3 File

You must use the v3 file when you want to store variables outside the program and also have them accessible using the teach pendant or the application shell.

Modifying a v3 File from a Program

There are instances where a v3 file must be modified from a program.

One is a situation where locations are determined by the program and need to be available later for use by the teach pendant or the application shell.

Another is a situation where, as the program is running, the locations need to be monitored and corrected and these corrected locations need to be used at the next running of the program.

Using These v3 Subprograms

To properly modify a v3 file, several of these v3 subprograms must be used in a certain order.



From a program, modify a v3 file carefully. An incorrect routine can result in a corrupted v3 file and lost data. You have to construct routines similar to the teach pendant and application shell routines that ensure that the v3 file is properly modified.

Architecture for v3 Subprograms

The following files and structures are part of the v3 architecture.

Program File

The program file is the executable file containing sub, func, and command calls and other parts of the program. If the program file has any teachable variables, data structures can be created for a corresponding v3 file. **v3 File**

The v3 file is the file that stores the data structures of teachable variables. The v3 file is used to initialize teachables in a program, as the program is readied to run. Backing Store File

"Backing store file" is another term for the v3 file, highlighting its role as a backup, stored in the file system while the data structures are in memory and being manipulated by v3 commands. **Incore File**

The incore file is the set of data structures loaded in memory. This "file" is the incore-memory equivalent to the v3 file stored in the file system, but also has a control block. The file is a linked list of records. **Control Block**

A structure that contains data about the file, the records, and modifications. There is one control block.

Record

A structure that contains data about a variable: its basetype, its identifier, its value, etc. There are as many records as there are teachable variables.

Parameters

Commands, functions, and subroutines that manipulate v3 files use the following structs as parameters.

v3_cb

The v3_cb struct is the control block.

v3_cb struct	
v3_incore@	Head of the linked list
head	
int entries	How many entries in the list (not counting the list head)
int locks	How many v3_lock() calls have been done. The file is not unlocked until this count reaches 0 again
int fd	fd of the open file descriptor. -1 is none.
int dirty	In-core data cleanliness flag. 0 is clean, 1 is data only, 2 is structure change.
v3_header h	Header, read from the file. Note: the size of this section is variable depending on the size of the header (sourcename)
end struct	

v3_incore

The v3_incore struct is the record when loaded in core.

v3_incore struct	
v3_incore@	For linking.
next	
v3_incore@	For linking.
prev	
int offset	Offset in the file where the record is
	located.
	0 is not yet in the file
void@ valptr	The value part of this record.
v3 record v	The v3 record itself.
—	Note that sizeof(this field) gives misleading
	results since the full name and the data block
	are stored contiguously here to cut overhead.
end struct	

Subs, Funcs, and Commands

Opening and Closing Files

These subprograms manage the storage file and the in-core file.

v3_extract	Builds data structures from the program file.
v3_f_close	Closes the storage file.
v3_f_disconnect	Disconnects the storage file from the in-core file.
v3_f_free	Frees memory by deleting the in-core file.
v3_f_modified	Checks the file for modifications.
v3_f_open	Loads a storage file into core memory.
v3_f_save	Saves an in-core file to a storage file.
v3_lock	Locks the file.

v3_new Creates a new set of core block structures.
 v3_save_on_exit Sets the RAPL-3 interpreter so that when the program exits, all of its final v3 variable values will be saved to the specified v3 file.

v3_unlock Unlocks the file.

Modifying Variables

These subprograms modify variables in the in-core file.

v3_append_lists	Appends a second list onto a first list.
v3_create_variable	Creates a new variable.
v3_delete_variable	Deletes a variable and its value from the list.
v3_find_variable	Finds a specified variable.
v3_get_first	Gets the first node on the list.
v3_get_info	Gets information about the in-core structures.
v3_get_next	Gets the next node on the list.
v3_get_prev	Gets the previous node on the list.
v3_get_value_p	Gets the pointer to the value element of an in-core node.
v3_mark_taught	Marks an incore node as taught.

Win 32

These Win 32 commands allow a CROSnt process to communicate with a process in the Windows NT environment.

The named pipe driver DLL allows servers to be written in RAPL-3 and have non-RAPL-3 based clients. A named pipe is a Win32 inter-process communication object that allows two processes (which do not have to be running on the same machine) to transfer information between each other. The client-server mechanism is used in this form of communication.

Named pipes provide two mechanisms for data transfer: byte-by-byte and message based. Byte-by-byte sends data through the pipe on a byte-by-byte basis. Message based transfers the entire data in one operation. Message based reads can only be used if messaged based writes on the other end of the pipe are enabled.

All transfers are done in overlapped i/o mode. This means that unless the operation can be completed immediately, it is placed in the background. When the operation is complete, a signal is sent to the process that started the operation.

Normal read(), write(), reada(), readsa(), and other i/o operations can be used with named pipes. The read and write calls can return an error, 0 if the I/O operation is placed in the background, or the number of words actually read.

Further Windows NT Information

On the subject of named pipes in Windows NT, refer to Windows NT (Win 32) documentation.

File System Mounting

For commands on mounting a CROSnt file system on a Windows NT file system, see File and Device System Management.

Win 32 Commands

connectnp	Checks or waits for a client to connect with the named pipe.
closenp	Closes a named pipe
disconnectnp	Breaks a pipe connection with a client.
opennp	Opens a named pipe in the Windows NT domain.
statusnp	Returns the current status of a named pipe

See also Device Input and Output for read(), write(), reada(), readsa(), and other i/o operations.

Types Used With Win 32 Commands

The following types are used with the Win 32 commands.

NPIPE_MODES

```
global typedef NPIPE_MODES enum
   M_READ_MESSAGE = 1
   M_WRITE_MESSAGE = 2
end enum
```

NPIPE_STATUS

global typedef NPIPE_STATUS	enum
NPIPE_OPENED =	0x0001,
NPIPE_CONNECTED =	0x0002,
NPIPE_CONNECT_PENDING =	0x0100,
NPIPE_READ_PENDING =	0x0200,
NPIPE_WRITE_PENDING =	0x0400,
NPIPE_TRANSACT_PENDING =	0x0800,
NPIPE_OPERATION_PENDING =	0x0F00
end enum	

Subprograms: Alphabetical Listing

Subprograms of the CRS-supplied libraries are listed in alphabetical order on the following pages.

Reading Subprogram Entries

Each subprogram is described in the following format.

name_of_subprogram

Alias	Another name for the same subprogram. With some alias entries, there is a cross-reference from the alias entry to the original entry which contains the full description of the subroutine, function, or command.
Description	A description of the functionality of this subroutine, function, or command.
Caution Warning	A characteristic that could create a problem.
Library	The library if the subprogram has export scope.
Syntax	The subprogram's declaration in the library. The declaration follows the rules for subprogram declarations.
	The declaration declares the scope of the subprogram. A few subprograms have export scope. They are explicitly listed as such and must be called by naming the library with the subprogram. All other subprograms have global scope. Since they are visible to all programs, they are called by naming the subprogram only.
	The declaration declares whether the subprogram is a sub routine, func tion, or command . This determines whether it does not return a value, returns a value, or returns a success/error integer under the system's error checking.
	If the subprogram is a func, it declares the type of return value: int, float, location, or pointer.
	Next, the declaration names the subprogram with a unique identifier.
	Within parentheses the declaration lists parameter(s), giving the type of parameter and an identifier. The commas separating parameters are required syntax. Three dots () indicate a variable number of parameters which are described in the following parameter list.
Parameters	A list with explanations and types.
Arguments	Distinctions are made between parameters passed by value and parameters passed by reference (var parameters). If a parameter passed by reference is packed, expected values of the parameter are listed.
	With subprograms that are able to take a variable number of parameters (varargs), distinctions are made between required parameters and optional parameters.
	Parameters are also called arguments.
Returns	The return value of the function or command which indicates success (zero or positive) or failure (negative).
	If a zero or positive value carries specific meaning, it is described.
	If a negative value is returned for a specific reason, it is described.
Example	An example of use in a program.
Result	The example's result.
System Shell Application Shell	If applicable, an equivalent command in the CROS/RAPL-3 system shell or application shell, described in the <i>Application Development Guide</i> .
RAPL-II	Any similar RAPL-II commands.

See AlsoAny related RAPL-3 subroutines, functions, commands, statements, keywords, or
topics, described in this *Reference Guide*.CategoryThe category of this subprogram. All subprograms are briefly listed with related

Using Subprograms

subprograms in the category section.

To use the subprogram in your program, call the subprogram by name with parameter(s)/argument(s) of the type indicated. To use an export subprogram, precede the subprogram call with the library name.

Follow the syntax and parameter descriptions, or modify an example.

Required characters are in non-italic monospace font. *Programmer-supplied identifiers and constructs are in italics.* Optional items are in [square brackets], except for arrays. The continuation character can be used.

	abort				
Description	This is a utility command that simply returns its argument value. Since abort() is a RAPL-3 command, a negative argument to abort() will cause a command failure exception at the line where abort was called. If abort() is passed a positive or zero argument, then it does nothing.				
Syntax	command abort(int err)				
Parameters	<i>err</i> the monitored return value: an int				
Returns	The value of the parameter.				
Example	<pre>if (check_status() > 0) n = 1 else n = -1 end if abort(n) ;; will cause an exception if n is -1</pre>				
RAPL-II	ABORT terminates a program, but not under any system error checking.				
See Also	exit terminates program normally				
Category	System Process Control: Single and Multiple Process				

accel_get

Description	Gets the acceleration for one axis. The units are in deg/sec ^{2} .			
Syntax	command accel	_get(int <i>axis</i> , var float <i>dst</i>)		
Parameters	axis dst	the axis being inquired: an integer a float -packed with the acceleration in		
Returns	Success >= 0. The parameter is packed. Failure < 0			
Example	<pre>float curr_accel accel_get(5,curr_accel)</pre>			
Application Shell	Same as accel.			
See Also	accels_get accel_set accels_set	gets the accelerations for all axes sets the acceleration for one axis sets the accelerations for all axes		
Category	Robot Configurat			

accel_set

Description

Sets the acceleration for one axis.

Joint	F3	F3		A465		
	Default	Maximum	Default	Maximum	Default	Maximum
1	879	1758	720	1440	500	1000
2	879	1758	720	1440	500	1000

		-		-	_		<u>.</u>
	3	879	2637	720	1440	500	1000
	4	1098	3294	1425	2850	2250	4500
	5	1098	3294	1440	2850	4500	9000
	6	1098	3294	1425	2850		
		-					
Syntax	command	accel_se	t(int axis	s, float <i>a</i>	ccel_in)		
Parameters	axisthe axis being set: an intaccel_inthe acceleration for that axis in deg/sec2: a floatNote: If accel_in is less than 10% of the default acceleration value, the value will be set to 10% of the default instead.						
Returns	Success >= 0 Failure < 0						
Example	accel_set(1, 879)						
RAPL-II	Similar to @ACCEL.						
See Also	accel_get accels_get accels_set	get	s the acceler s the acceler s the acceler	ations for a	ll axes		
Category	Robot Configuration						

accels_get

Description	Gets the accelera	tions for all axes. The units are in deg./sec. ²
Syntax	command accel	.s_get(var float[8] <i>accels</i>)
Parameters	accels the ac	ccelerations of the axes in deg/sec ² : an array of floats
Returns	Success >= 0. Failure < 0	The parameter is packed.
Example	float[8] curr_ accels_get(cur	
Application Shell	Same as accel	
See Also	accel_get accel_set accels_set	gets the acceleration for one axis sets the acceleration for one axis sets the accelerations for all axes
Category	Robot Configurat	ion

accels_set

Description

Sets the accelerations for all axes. The units are in deg./sec.²:

	F3		A465		A255	
	Default	Maximum	Default	Maximum	Default	Maximum
1	879	1758	720	1440	500	1000
2	879	1758	720	1440	500	1000
3	879	2637	720	1440	500	1000

				_	_		_
	4	1098	3294	1425	2850	2250	4500
	5	1098	3294	1440	2850	4500	9000
	6	1098	3294	1425	2850		
Syntax	command	accels_se	et(var flo	Dat[8] acc	els)		
Parameters	<i>accels</i> the accelerations for the axes in deg./sec. ² : an array of floats Note: If any element of <i>accels</i> is less than 10% of the default acceleration value for that axis, the value will be set to 10% of the default instead.						
Returns	Success >= 0 Failure < 0						
Example	float[8] new_accels = {500, 500 , 500 , 4500, 9000, 0, 0, 0} accels_set(new_accels)						
RAPL-II	Similar to @ACCEL.						
See Also	accel_get accels_get accel_set	get	s the acceler s the acceler s the acceler	ations for al	l axes		
Category	Robot Configuration						

access

Description	Checks to see if the file specified in <i>path</i> can be accessed in the way specified by <i>mode</i> .		
Syntax	func int a	ccess(var string[] path, a_modes mode)	
Parameters	-	filename: a variable length string access mode, of type a_modes: file exists file is executable file is writeable file is readable	
Returns			
	0	Success. The file exists and can be accessed in <i>mode</i> .	
	-EINVAL	Some of the arguments are illegal (bad <i>mode</i> or file <i>path</i> .)	
	-ENOTDIR	One of the components in <i>path</i> was not a directory.	
	-ENOENT	The file denoted by <i>path</i> did not exist.	
	-EIO	An I/O error occurred.	
	-EACCESS	The access specified by <i>mode</i> is not allowed	
Example		h = "filename"	
	<pre>if access(path, F_OK) == 0 ;; File Exists if access(path, X_OK) == 0 ;; File is executable end if if access(path, W_OK) == 0 ;; File is writeable end if if access(path, R_OK) == 0 ;; File is readable</pre>		

	end if end if
RAPL-II	No equivalent.
See Also	chmod changes the access mode open opens a file
Category	File and Device System Management

acos

Description	Calculates the are Argument Range:	c cosine of a float. +1.0 \ge argument \ge -1.0
Syntax	func float a	$\cos(float x)$
Returns	Success >= 0. The Failure < 0	e arc cosine of the argument, an angle in degrees.
Example	float x = 0.96 printf ("acos	5926 of 0.965926 = {}\n",acos(x))
Result	15.000	
RAPL-II	ACOS	
See Also	asin atan2 cos	calculates the arc sine calculates the arc tan calculates the cosine
Category	Math	

addr_decode

Description	line number tabl	troubleshooting errors. Looks up the address specified in the es and decodes it, if possible, into a line and file. Note that if the L, no file name is copied.
Syntax	sub addr_decod	de(int address, var int line, string[]@ sp)
Parameter	lineint gets pack	fining the address to look up in the line tales ed with the line number g pointer specifying the file to write the decoded line to.
Returns	• •	s set to 0 on failure; sp@ (if sp is not NULL) is set to "" on failure.
Example	int lnum string[64] fna	ame
	str_e addr_decode	<pre>bere pr {} ({}) happened\n", -error_code(), error(-error_code())) (error_addr(), lnum, fname) c line {} of file {}\n", lnum, fname)</pre>
Result		ccurs in the try block, the error and its name and file where it occurred will be printed.
See Also	error_code() error_addr() str_error()	find the error descriptor of an exception that has occurred find the address where an exception occurred convert an error descriptor into a string

146	Subprograms: Alphabetical Listing	
Category	Error Message Handling	
	addr_to_file	
Description	Calls the addr_decode subroutine to convert the given address to a file name string. This provides a simpler interface to addr_decode() for getting at the name of a file where an exception has occurred.	
Syntax	<pre>func string[]@ addr_to_file(int addr)</pre>	
Parameter	addr an int which specifies the address which is to be converted to a file name	
Returns	A pointer to a string containing the file name, or a pointer to an empty string if it fails.	
Example	<pre>;; in the except block of a try-except construct: printf("The exception happened at line {} of file {}\n",/ addr_to_line(error_addr()), addr_to_file(error_addr()))</pre>	
Result	The line and file where the exception occurred are printed.	
See Also	addr_decode() error_addr()	
Category	Error Message Handling	

addr_to_line

Description	A function that calls the addr_decode function to convert an address to a line number.
Syntax	<pre>func int addr_to_line(int addr)</pre>
Parameter	addr an int specifying the address to be converted to a line number.
Returns	The correct line number, or 0 if it fails.
Example	<pre>see addr_to_file()</pre>
See Also	addr_decode() addr_to_file() error_addr()
Category	Error Message handling

align

Description

Aligns the "approach/depart" tool axis parallel to an axis of the world coordinate system.

The "approach/depart" tool axis is a specific axis of the tool coordinate system. With no tool transform set (the tool coordinate system is at its default, identical to the mechanical interface coordinate system), the "approach/depart" tool axis is the axis arising off of, and perpendicular to, the tool flange (mechanical interface). The F3 tool coordinate system (which is similar to a recent international standard) and the A465/A255 tool coordinate system (which is an earlier pre-standard system) are different.

• F3: the "approach/depart" tool axis is the Z axis of the F3 tool coordinate system. The axes of the tool coordinate system are parallel to the

 A465 or A255: the "approach/depart" tool axis is the X axis of the A465/A255 tool coordinate system. The axes of the tool coordinate system are parallel to the corresponding axes of the world coordinate system when the arm is in the ready position. With no tool transform set the "approach/depart" tool axis is the axis perpendicular to, the tool flage (A-series tool X axis, F-series tool Z axis). The align() command aligns the approach/depart axis with the world axis specified. If a tool transform has been set, the tool coordinate system is transformed "approach/depart" tool axis parallel to an axis of the world coordinate system. The world axis for alignment is specified with a parameter. The align() command moves the arm in joint-interpolated motion. The tool centre point's start and end point are the same, but the tool centre point's start and end point are the same, but the tool centre point's start and end point are the same, but the tool condinate system are result of various joint motions, not in straight line mode. Syntax command align (int speed, align_axis_t axis [, coord_t]) Parameters speed the speed during align, percentage of full speed axis to align to the + X axis of world coordinate system -ALIGN_X aligns to the - X axis of world coordinate system ALIGN_Y aligns to the + Y axis of world coordinate system ALIGN_Y aligns to the + Y axis of world coordinate system -ALIGN_Z aligns to the + Z axis of world coordinate system -ALIGN_Z aligns to the - Z axis of world coordinate system ALIGN_Z aligns to the - Z axis of world coordinate system are sufficient and align (LIGN_X aligns to the Z axis of world coordinate system -ALIGN_Y aligns to the - Z axis of world coordinate system -ALIGN_Z aligns to the - Z axis of world coordinate system -ALIGN_Z aligns to the - Z axis of world coordinate system -ALIGN_Z aligns to the - Z axis of world coordinate system -ALIGN_Y aligns to the - Z axis of world coordinate system -ALIGN_Z aligns to the - Z		corresponding axes of the world coordinate system when the arm is in the calrdy position (straight up).
perpendicular to, the tool flange (Å-series tool X axis, F-series tool Z axis). The align() command aligns the approach/depart axis with the world axis specified.If a tool transform has been set, the tool coordinate system is transformed from the default setting and the align() command aligns the transformed "approach/depart" tool axis parallel to an axis of the world coordinate system. The world axis for alignment is specified with a parameter.The world axis for alignment is specified with a parameter.The world axis for alignment is specified with a parameter.The align() command moves the arm in joint-interpolated motion. The tool centre point's start and end point are the same, but the tool centre point travels as a result of various joint motions, not in straight line mode.Syntaxcommand align (int speed, align_axis_t axis [, coord_t])Parametersspeed the speed during align, percentage of full speed axis the axis to align to, one of: ALIGN_X aligns to the ALIGN_X aligns to the ALIGN_X aligns to the + X axis of world coordinate system ALIGN_Y aligns to the + Y axis of world coordinate system ALIGN_Y aligns to the + Y axis of world coordinate system ALIGN_Y aligns to the + Z axis of world coordinate system ALIGN_Z aligns to the + Z axis of world coordinate system ALIGN_Z aligns to the + Z axis of world coordinate system ALIGN_Y aligns to the - Z axis of world coordinate systemOptional Parametercoord_tReturnsSuccess >= 0 Failure < 0		tool coordinate system. The axes of the tool coordinate system are parallel to the corresponding axes of the world coordinate system when the arm is in the
the default setting and the align() command aligns the transformed "approach/depart" tool axis parallel to an axis of the world coordinate system. The world axis for alignment is specified with a parameter. The align() command moves the arm in joint-interpolated motion. The tool centre 		perpendicular to, the tool flange (A-series tool X axis, F-series tool Z axis). The
Syntaxcommand align (int speed, align_axis_t axis [, coord_t])Parametersspeed the speed during align, percentage of full speed axis the axis to align to, one of: ALIGN_X aligns to the closest axis of the world coordinate system ALIGN_X aligns to the + X axis of world coordinate system ALIGN_Y aligns to the + Y axis of world coordinate system ALIGN_Z aligns to the + Y axis of world coordinate system ALIGN_Z aligns to the + Z axis of world coordinate system ALIGN_Z aligns to the + Z axis of world coordinate system ALIGN_Z aligns to the + Z axis of world coordinate system ALIGN_Z aligns to the + Z axis of world coordinate system ALIGN_Z aligns to the + Z axis of world coordinate system ALIGN_Z aligns to the + Z axis of world coordinate system ALIGN_Z aligns to the + Z axis of world coordinate system ALIGN_Z aligns to the - Z axis of world coordinate system ALIGN_Z aligns to the - Z axis of world coordinate system ALIGN_Z aligns to the Z axis of world coordinate system ALIGN_Z aligns to the Z axis of world coordinate system ALIGN_Z aligns to the Z axis of world coordinate system ALIGN_Z aligns to the Z axis of world coordinate system ALIGN_Z aligns to the Z axis of world coordinate system ALIGN_Z aligns to the Z axis of world coordinate system ALIGN_Z aligns to the Z axis of world coordinate system ALIGN_Z aligns to the Z axis of world coordinate system ALIGN_Z aligns to the Z axis of world coordinate system ALIGN_Z aligns to the Z axis of world coordinate system ALIGN_Z Z align to the Z axis of world coordinate system ALIGN_Z Z align to the Z axis Align_Z align to the Z axis Align_Z align to the Z axis of world coordinate system Z align (LIGN_K ARD_Y) ;; aligns to the closest axisRAPL-IISimilar to ALIGN_See Alsotool_settool_setredefines the tool coordinate sys		the default setting and the align() command aligns the transformed
point's start and end point are the same, but the tool centre point travels as a result of various joint motions, not in straight line mode.Syntaxcommand align (int speed, align_axis_t axis [, coord_t])Parametersspeed the speed during align, percentage of full speed axis the axis to align to, one of: ALIGN_X aligns to the closest axis of the world coordinate system ALIGN_X aligns to the + X axis of world coordinate system ALIGN_Y aligns to the + X axis of world coordinate system ALIGN_Y aligns to the + Y axis of world coordinate system ALIGN_Z aligns to the + Y axis of world coordinate system ALIGN_Z aligns to the + Z axis of world coordinate system ALIGN_Z aligns to the + Z axis of world coordinate system ALIGN_Z aligns to the - Z axis of world coordinate system ALIGN_Z aligns to the - Z axis of world coordinate system ALIGN_Z aligns to the - Z axis of world coordinate system ALIGN_Z igns to the - Z axis of world coordinate systemOptional Parametercoord_tReturnsSuccess >= 0 Failure < 0		The world axis for alignment is specified with a parameter.
Parametersspeedthe speed during align, percentage of full speed axisaxisthe axis to align to, one of:ALIGN_NEARaligns to the closest axis of the world coordinate system ALIGN_XALIGN_Xaligns to the + X axis of world coordinate system ALIGN_Y-ALIGN_Xaligns to the + Y axis of world coordinate system ALIGN_Y-ALIGN_Yaligns to the + Y axis of world coordinate system ALIGN_Z-ALIGN_Zaligns to the + Y axis of world coordinate system ALIGN_Z-ALIGN_Zaligns to the + Z axis of world coordinate system -ALIGN_Z-ALIGN_Zaligns to the + Z axis of world coordinate system -ALIGN_Z-ALIGN_Zaligns to the - Z axis of world coordinate system -ALIGN_Z-ALIGN_Zaligns to the - Z axis of world coordinate system-ALIGN_Zaligns to the - Z axis of world coordinate system -ALIGN_Z-ALIGN_Zaligns to the Z axisalign(_Z);; aligns to the Z axis align(ALIGN_NEAR)Examplealign(_Z)align to ALIGN_NEAR);; aligns to the closest axisRAPL-IISimilar to ALIGN- re-defines the tool coordinate system		point's start and end point are the same, but the tool centre point travels as a
axisthe axis to align to, one of:ALIGN_NEARaligns to the closest axis of the world coordinate systemALIGN_Xaligns to the + X axis of world coordinate system-ALIGN_Xaligns to the - X axis of world coordinate system-ALIGN_Yaligns to the + Y axis of world coordinate system-ALIGN_Yaligns to the + Y axis of world coordinate system-ALIGN_Yaligns to the - Y axis of world coordinate system-ALIGN_Zaligns to the - Y axis of world coordinate system-ALIGN_Zaligns to the + Z axis of world coordinate system-ALIGN_Zaligns to the - Z axis of world coordinate system-ALIGN_Zaligns to the - Z axis of world coordinate systemOptional Parametercoord_tReturnsSuccess >= 0 Failure < 0	Syntax	command align (int speed, align_axis_t axis [, coord_t])
ReturnsSuccess >= 0 Failure < 0Examplealign(_Z) ;; aligns to the Z axis align(ALIGN_NEAR) ;; aligns to the closest axisRAPL-IISimilar to ALIGN.See Alsotool_setre-defines the tool coordinate system	Parameters	axisthe axis to align to, one of:ALIGN_NEARaligns to the closest axis of the world coordinate systemALIGN_Xaligns to the + X axis of world coordinate system-ALIGN_Xaligns to the - X axis of world coordinate systemALIGN_Yaligns to the + Y axis of world coordinate system-ALIGN_Yaligns to the - Y axis of world coordinate system-ALIGN_Yaligns to the - Y axis of world coordinate systemALIGN_Zaligns to the + Z axis of world coordinate system
Failure < 0Examplealign(_Z) ;; aligns to the Z axis align(ALIGN_NEAR);; aligns to the closest axisRAPL-IISimilar to ALIGN.See Alsotool_setre-defines the tool coordinate system	Optional Parameter	coord_t
align(ALIGN_NEAR) ;; aligns to the closest axisRAPL-IISimilar to ALIGN.See Alsotool_setre-defines the tool coordinate system	Returns	
RAPL-IISimilar to ALIGN.See Alsotool_setre-defines the tool coordinate system	Example	align(_Z) ;; aligns to the Z axis
See Also tool_set re-defines the tool coordinate system		align(ALIGN_NEAR) ;; aligns to the closest axis
	RAPL-II	Similar to ALIGN.
Category Motion	See Also	tool_set re-defines the tool coordinate system
	Category	Motion

analogs_get

Description	Retrieves the values of the user) on the C500C cont	he eight analog inputs (2 of which are available to the roller.
Syntax	command analogs_get(var float[8] values)
Related Definitions	The following defined syn ANA_USER1 ANA_USER2 ANA_SGAFEEDBACK ANA_BATTERYVOLT ANA_V24SUPPLY ANA_V12SUPPLY	mbols give which channel is which: user analog input 1 user analog input 2 servo gripper feedback input lithium backup battery (volts) 24 volt supply (volts) 12 volt supply (volts)

148	Subprograms: Alphabetical Listing	
	ANA_V5SUPPLY 5 volt supply (volts) ANA_BOARDTEMP main board temperature	(Celsius)
Returns	Success >= 0; the values[] array filled in with the inpu Failure < 0 (-ve error code)	ıt readings.
Example	<pre>float[8] vals analogs_get(vals) printf("The board temperature is {} Celsius' vals[ANA_BOARDTEMP])</pre>	\n",
See Also	boardtemp_get()	
Category	Analog Input	

app_close

Description	Closes a pendant application so that a new one can be opened. Only one application can be open at any given time.
Library	stpv3
Syntax	export command app_close()
Parameters	None
Returns	Success >= 0 Failure < 0
Example	<pre>string[10] name = "my_app_23" stpv3:startup stpv3:app_open(name, 0) stpv3:app_close()</pre>
Result	The current application being accessed from the pendant is closed.
See Also	pendant_close start_up app_open
Category	Pendant
	app_open
Description	Selects the application specified by the argument name. If the application does not exist and the create parameter is true then create the application. An error code is returned if the application is not found.

Library

stpv3 Syntax export command app_open(var string[] name, int create) Parameter create_flag create is true 1 create_flag 0 create is false Returns Success >= 0 Failure < 0 Example . . . stpv3: app_open("New_Path", 0) . . .

	RAPL-3 Reference Guide149		
Result	If an application New_Path exists, it is selected, if it does not exist, the return is an error descriptor.		
See Also	app_close()		
Category	Pendant		
Description	appro Moves the tool centre-point to an approach position. The approach position is		
	defined by a location, and a distance from that location along the "approach/depart" tool axis.		
	Moves in joint-interpolated mode (tool centre-point curves through space as necessary as a result of joint changes). The motion is not cartesian-interpolated (straight-line).		
	Used to move the arm, usually quickly, to a position near a location before moving the tool, usually slowly, to the location.		
Syntax	command appro(gloc location, float distance)		
Parameter	<i>location</i> the target location: a cloc or ploc<i>distance</i> the distance from the location to the approach position: a float		
Returns	Success >= 0 Failure < 0		
Example	<pre>appro(rack_5, 100.0) ;; millimetres</pre>		
	<pre>appro(tray_1, 4.0) ;; inches</pre>		
RAPL-II	Similar to APPRO.		
See Also	approslike appro(), but in straight line motiondepartmoves to depart position; opposite of approdepartsmoves to depart position; opposite of approstool_setre-defines the tool coordinate system		
Category	Motion		
	appros		
Description	Moves the tool centre-point to an approach position. The approach position is defined by a location, and a distance from that location along the "approach/depart" tool axis.		
	Moves in cartesian-interpolated mode (straight line motion). The motion is not joint-interpolated (tool centre-point curves through space as necessary as a result of joint changes).		
	Used to move the arm, usually quickly, to a position near a location before moving the tool, usually slowly, to the location.		
Syntax	command appros(gloc <i>location</i> , float <i>distance</i>)		
Parameter	<i>location</i> the target location: a cloc or ploc <i>distance</i> the distance from the location to the approach position: a float		
Returns	Success >= 0 Failure < 0		

appros(rack_5, 100.0)

Example

150	Subprograms: Alphabetical Listing	
	appros(tray_1, 4.0)	
RAPL-II	Similar to APPRO.	
See Also	movelike moves(), but not in a straight linedepartmoves to depart position; opposite of approdepartsmoves to depart position; opposite of approstool_setre-defines the tool coordinate system	
ategory	Motion	
	argc	
Description	Returns the number of command-line arguments to the program. The program name is included as an argument.	
	Reminder: Arrays are indexed by zero; The following code segment will produce an error: num_args = argc() args = argv(num_args)	
syntax	func int argc()	
eturns	Always succeeds. Returns the number of command line arguments.	
xample	<pre>;; program name: ex_argcv ;; the following example prints out the command line argume ;; including the name of the process. main</pre>	
	<pre>const MAX_COUNT = 10 int num_args, count = 0 string[]@[10] arg_ptr ;; maximum of 9 arguments ;; in addition to the name</pre>	
	<pre>num_args = argc() ;; get num. of line args. printf ("number of arguments {}\n",num_args) while (count<num_args) &&="" (count<max_count)<="" pre=""></num_args)></pre>	
	<pre>arg_ptr[count] = argv(count) ;; initialize ptr to string printf ("arg {8}: {8}\n",count,arg_ptr[count]) count ++ ;; increment index count end while end main</pre>	
Result	a command line of "ex_argcv 11 22 33" will produce the following output: arg 0: ex_argcv	
	arg 1: 11 arg 2: 22 arg 3: 33	
ee Also	argv returns a pointer to a command-line argument	
ategory	System Process Control: Single and Multiple Processes	

DescriptionReturns a pointer to the *n*th command-line argument to the program. By
convention, argv(0) is the name of the program itself.Syntaxfunc string[]@ argv(int n)ReturnsReturns a NULL pointer on failure, or a pointer to the string on success.Example;; program name: ex_argcv
;; the following example prints out the command line arguments

```
;;
                    including the name of the process.
               main
                    const
                            MAX COUNT = 10
                    int
                            num_args, count = 0
                    string[]@[10] arg_ptr
                                                           ;; maximum of 9
                                                           ;;
                                                              arguments
                                                           ;;
                                                              in addition to the
                                                           ;;
                                                               name
                   num_args = argc()
                                                           ;;
                                                               get num. of line
               args.
                    printf ("number of arguments {}\n",num_args)
                    while (count<num_args) && (count<MAX_COUNT)
                        arg_ptr[count] = argv(count)
                                                           ;; initialize pointer to
               string
                        printf ("arg {8}: {8}\n",count,arg_ptr[count])
                        count ++
                                                           ;; increment index count
                    end while
               end main
Result
               a command line of "ex_argcv 11 22 33" will produce the following
               output:
                    arg 0:
                                       ex_argcv
                    arg 1:
                                       11
                    arg 2:
                                       22
                                       33
                    arg 3:
See Also
                         returns the number of command-line arguments
               argc
Category
               System Process Control: Single and Multiple Processes
```

armpower

Description	Enables and disables the armpower switch. As long as one process has the arm power OFF, arm power cannot be turned on.	
Syntax	command armpower(Boolean switch)	
Parameter	switchBoolean, one of:OFFdisables the arm power (turns it off and keeps it off)ONenables arm power (allows arm power to be turned on)	
Returns	Success = 0 Failure < 0	
Example	armpower(OFF) armpower(ON)	
RAPL-II	Same as ENABLE/DISABLE ARM and ARM ON/OFF.	
Category	Robot Configuration	

asin

Description	Calculates the arc sine of a float. Argument Range: $+1.0 \ge$ argument ≥ -1.0
Syntax	func float asin(float x)
Returns	Success >= 0 The arc sine of the argument, an angle in degrees. Failure < 0

152	Subprograms: Alpl	habetical Listing
Example	float x = 0.422618 float y printf ("asin of 0.422618 = {}\n",asin(x))	
Result	25.0000	
RAPL-II	ASIN	
See Also	acos atan2 sin	calculates the arc cosine calculates the arc tan calculates the sine
Category	Math	
	f the :	t. a pointer to a string. a pointer to a string. an int.
	atan2	
Description	Calculates the arc tangent of a float, an angle in radians whose tangent is a/b , using the signs of a and b to determine the quadrant.	
Syntax	func float atan2(float a, float b)	
Returns	Success >= 0. Returns the angle. Failure < 0	
Example	<pre>printf ("Q1 2, 2: {}\n",atan2 (2,2)) printf ("Q2 2,-2: {}\n",atan2 (2,-2)) printf ("Q3 -2,-2: {}\n",atan2 (-2,-2)) printf ("Q4 -2, 2: {}\n",atan2 (-2,2))</pre>	
Result	Q1 2, 2: 45.00 Q2 2,-2: 135.00 Q3 -2,-2:-135.00 Q4 -2, 2: -45.00	
RAPL-II	ATAN2	
See Also	acos asin tan	calculates the arc cosine calculates the arc sine calculates the tangent

Description Returns the number of machine axes, transform axes, and actual axes installed on the robot. Machine axes are the axes of the robot arm, e.g. 6 for F3. Transform axes are the axes that participate in the kinematics transform, e.g. 7 for F3T (robot arm and track). Actual axes are the total number of axes in the controller, e.g. 8 for T475 with C500-controlled carousel. Syntax command axes_get(var int machine, var int transform, var int actual) Parameters machine the machine axes: an int. transform the transform axes: an int. the actual axes: an int. actual Success = 0. Parameters are packed accordingly. Returns Failure < 0

RAPL-3	Reference	Guide
--------	-----------	-------

Example	int mach, trans, act axes_get(mach, trans, act)	
See Also	axes_set	sets the number of machine, transform, and actual axes
Category	Robot Configuration	

axes_set

Description	The axes_set command sets the number of axes in the robot system. An axis is a joint that has its position (motion) controlled by the controller. A track or a carousel can be an axis if connected as part of the robot system. For example, an F3, with 6 axes, can have a track as axis 7.		
	Syntax command axes_set(int numaxes)		
Parameters	numaxes the number of axes; an intReturns Success ≥ 0 Failure < 0		
Example	<pre>axes_set(7) ;; set the system axes to 7.</pre>		
See Also	axes_get gets the number of machine, transform, and actual axes		
Category	Robot Configuration		

axis_status

Description	Obtains data on the status of all axes.		
Syntax	command axis_status(var int[8] <i>status</i>)		
Parameter	An array of up to 8 integers into which the status for each axis is stored.		
Returns	Success >= 0 The axis status is a bit mask. The bits represent the following:		

Bit Number	Use	
0	home switch state	
1	positive (+) direction limit switch state	
2	negative (-) direction limit switch state	
3	limp command state	
4	axis limp due to collision state	
5	arm for receipt of next zero-cross event	
6	zero-cross event has happened	
7	lock axis from any motion commands	
8	any error condition	
9	servo fault bit	
10	motor fault bit	
11	joint homed	
12	joint calibrated	
13	begin motion	
14	loss of feedback check bit	
15	axis done state	

Failure < 0

Example

int[8] curr_status

... axis_status(curr_status)

RAPL-II

Similar to STATUS which obtained status data but displayed them at the default device.

154	Subprograms: Alphabetical Listing		
Category	Robot Configuration		
Description	base_get Gets the current base offset, the redefinition of the origin point and the orientation of the world coordinate system.		
	The default origin is the centre of the base mounting surface of the robot arm.		
	The offset has translational coordinates, x, y, and z, rotational coordinates, zrot, yrot, and xrot, and extra axes (if any). The data type used is a cloc which also has an integer flag.		
Syntax	command base_get(var cloc baseloc)		
Parameter	<i>baseloc</i> the variable to hold offset data: a cloc of variable size		
Returns	Success >= 0baselocthe offset with flag, x, y, z, zrot, yrot, xrot, e1, e2 data: a clocflagthe : an intxthe distance along the X axis, in current units: a floatythe distance along the Y axis, in current units: a floatzthe distance along the Z axis, in current units: a floatz/2the rotation around the Z axis, in degrees: a floatyrotthe rotation around the Y axis, in degrees: a floatxrotthe rotation around the X axis, in degrees: a floate1the distance or rotation of the first extra axis: a floate2the distance or rotation of the second extra axis: a floatFailure < 0		
Example	<pre>cloc curr_offset base_get(curr_offset) print(curr_offset, "\n") ;; no offset applied</pre>		
Result	cloc[9,64(0.0, 0.0, 0.0, 0.0, 0.0, 0.0, 0.0, 0.0)]		
RAPL-II	Similar to OFFSET.		
See Also	 base_set sets a base offset, a re-definition of world coordinates shift_w alters coordinate(s)/orientation(s) in world frame of reference gets the current tool transform, the redefinition of tool coordinates 		
Category	Tool Transform and Base Offset		
	base_set		
Description	Sets a base offset, a redefinition of the origin point and the orientation of the world coordinate system.		
	The default origin is the centre of the base mounting surface of the robot arm.		
	The base_set() command has the capacity for a transformation of a five or six degree-of-freedom arm and one or two extra axes. A cloc data type is used which requires an integer constant flag followed by float constant coordinates. The coordinate system can be redefined by translational coordinates, x, y, and z, and rotational coordinates: zrot, yrot, and xrot. The origin can be further redefined by an extra axis, for example for a track.		
	A common use of the base_set() command is to transform the coordinate system for an inverted-mounted arm.		

Syntax command base_set(var cloc baseloc)

Parameters	baselocoffset with flag, x, y, z, zrot, yrot, xrot, e1, e2 data: a clocflagthe *: an intxthe distance along the X axis, in current units: a floatythe distance along the Y axis, in current units: a floatzthe distance along the Z axis, in current units: a floatzthe distance along the Z axis, in degrees: a floatyrotthe rotation around the Y axis, in degrees: a floatxrotthe rotation around the X axis, in degrees: a floate1the distance or rotation of the first extra axis: a floate2the distance or rotation of the second extra axis: a float	
Returns	Success >= 0 Failure < 0	
Example	<pre>cloc invert invert = cloc{0, 0, 0, 30, 0, 180, 0, 0, 0} base_set (invert) ;; add 30 units offset to Z ;; reverse direction of Z and X ;; appropriate for an inverted arm</pre>	
RAPL-II	Similar to OFFSET.	
See Also	base_getgets the current base offsetshift_walters coordinate(s)/orientation(s) in world frame of referencecool_setsets a tool transform, a re-definition of the tool coordinate system	
Category	Tool Transform and Base Offset	

boardtemp_get

Description	The boardtemp_get() function retrieves the C500C main board temperature, in degrees Celsius.		
Syntax	<pre>func float boardtemp_get()</pre>		
Returns	Success: returns the temperature.		
Example	printf("The board temperature is {} Celsius n'' , boardtemp_get())		
See Also	analogs_get()		
Category	Analog Input		

build_cloc

Description	Allows building a cartesian location from a set of constants and variables. It is equivalent to using loc_flags_set() to set the cloc's flags, loc_cdata_set() to set th 8 cartesian axis values and loc_re_check() to recompute the checksum of the resulting location.	
Syntax	<pre>func cloc build_cloc(int flags, float x, float y, float z, float roll, float pitch, float yaw, float e1, float e2)</pre>	
Returns	A cloc constructed from the provided data.	
See Also	build_ploc(), loc_flags_set(), loc_cdata_set(), loc_re_check()	
Category	Location: Data Manipulation	

DescriptionAllows building a precision location from a set of constants and variables. It is
equivalent to using loc_machtype_set() to set the ploc's machine type,
loc_flags_set() to set the ploc's flags, loc_pdata_set() to set the 8 precision motor
pulse values and loc_re_check() to recompute the checksum of the resulting
location.Syntaxfunc ploc build_ploc(int machtype, int flags, float x, float y,
float z, float roll, float pitch, float yaw, float e1, float e2)ReturnsA ploc constructed from the provided data.See Alsobuild_cloc(), loc_machtype_set(), loc_flags_set(), loc_pdata_set(), loc_re_check()CategoryLocation: Data Manipulation

calibrate

Description	Finds the proximity sensor, backs up to the last zero cross, and calibrates axes. Data is written to a calibration file named "robot.cal" stored in the conf/ directory. If no arguments are specified, all axes are calibrated.		
Syntax	command calibrate([axis] [,axis] [,axis])		
Parameter	axis	axis an axis to calibrate: an int	
Returns	Success >= 0 Failure < 0		
Example	calibrate() calibrate(1,3)		
RAPL-II	@@CAL		
See Also	home calzc zero	homes the axes calibrates at the next zero cross sets motor position registers to zero	
Category	Calibratio	n	
Description	call_ifu		
Description	Calls an integer function through a function pointer.		
	Note: The function in question cannot be a VARARGS function. The compiler cannot perform any argument checking, etc. for the call. Use carefully. What is passed to the function is quite literally what is listed. For example, if <int>x is passed, but the function was expecting a var int parameter, it will fail. Var parameters must be passed as explicit pointers, for example: if the function is expecting "var int x", then pass variable "int z" as &z.</int>		
Syntax	func int call_ifunc(void @funcp,)		
Returns	Success >= 0 Failure < 0		
Example	func int fl(int a, int b) return a + b		

build_ploc

	end func		
	<pre>main int a, b void@ vp vp = f1 ;; vp points to the function a = 2</pre>		
	b = 3 printf("fl(a,b) = {}\n", call_ifunc(vp, a, b)) end main		
Result	The program prints out "fl(a,b) = $5''$		
Category	Pointer Conversion and Function Pointers		

calrdy

Description	Moves the arm to the calibrate position. For an F3 or A465, moves the arm straight up. For an A255, moves the arm horizontally outward.		
Syntax	command calrd	ly()	
Parameter	none		
Returns	Success >= 0 Failure < 0		
Example	calrdy()		
Application Shell	Same as calrdy.		
RAPL-II	Same as @CALRDY.		
See Also	zero	sets motor position registers to zero	
Category	Calibration Motion		

calzc

Description	Calibrates at the next zero pulse of the encoder.	
Syntax	command ca	lzc(int axis, var int offset)
Parameter		e axis to calibrate: an int e offset: an int
Returns	Success >= 0 Failure < 0	
Example	<pre>int offset = 0 calzc (1,offset) ;; calibrate axis one with no offset motion</pre>	
RAPL-II	@@CALZC	
See Also	homezc calibrate home zero	calibrates axes homes the axes sets motor position registers to zero
Category	Calibration	

	cfg_load
Description	Loads a text configuration file for the current application. For a concrete example of a configuration file, examine the /conf/robot.cfg robot server configuration file on a typical C500/B/C controller. Text configuration files are useful for holding strings, integers, constant clocs (for tool transforms, etc.) and floating point constants that do not typically change from run to run and do not need to be taught, but nevertheless need to be easily configurable. Note that plocs are not supported.
Syntax	command cfg_load(string[] myname, cfg_record@ crp, int n_records)
Parameters	<pre>myname used for constructing the config file name. n_records the number of cfg_records pointed to by crp crp points to the cfg_records describing the variables to load</pre>
Returns	Success >= 0 Failure < 0 (-ve error code)
Details	 The cfg_load() mechanism works like this: 1. The "myname" argument is used to find the correct configuration file to load. The cfg_load() routine tries "myname.cfg" (ie., in the current directory) first, then "/conf/myname.cfg". If neither of these files exist, then config_load() returns the appropriate error code. 2. The config file is read, one line at a time. Anything following a ';' is ignored as a comment (unless the ';' is inside a quoted string.) It is expected that lines will be of the form:
Data structures	The cfg_record structure is a global type definition in the system library, as is defined as:
Example	;; A small example that uses the configuration file routines:
	<pre>;; These are the variables whose values we wish to configure: int reps = 10 ;; note the initialization to a default value float height cloc ttransform string[20] title</pre>
	<pre>;; The cfg_record table: .define N_CONFIG 4 cfg_record[N_CONFIG] cfg_table = { \ { "reps", va_t_int, 0, &reps }, \ { "height", va_t_float, 0, &height }, \ { "tool", va_t_cloc, 0, &ttransform }, \ { "title", va_t_string, 20, &title } \ }</pre>
	;; How we load the config in the main program main

	<pre> cfg_load("test", &(cfg_table[0]), N_CONFIG) ;; At this point, all of the config variables have been ;; read in. If they were absent from the config file, ;; then they still have their default values</pre>		
Example .cfg file	<pre>end main ; sample .cfg file for the above example: height 4.2 ; you can have a comment here, too. reps 20 title "This is a test" ; note the format of the value for a cloc. The first number ; is the flags field, the others are x, y, z tool { 0, 0.0, 0.0, 1.2, 0.0, 0.0, 0.0, 0.0, 0.0 } ; end of the .cfg file</pre>		
See Also	cfg_load_fd(), cfg_save(), cfg_save_fd(), cfg_token_get()		
Category	Configuration File Handling		
Description	cfg_load_fd Loads a configuration information from a file that is already open. Please see cfg_load() for details.		
Syntax	command cfg_load_fd(int fd, string[] myname, cfg_record@ crp, int n_records)		
Parameters	fd the open (for reading) config file descriptor myname used for constructing the config file name. n_records the number of cfg_records pointed to by crp crp points to the of cfg_records describing the variables to load		
Returns	Success >= 0 Failure < 0 (-ve error code)		
Example	;; See the cfg_load() example above for details.		
	;; A small example that uses the configuration file routines:		
	<pre>;; These are the variables whose values we wish to configure: int reps = 10 ;; note the initialization to a default value float height cloc ttransform string[20] title</pre>		
	<pre>;; The cfg_record table: .define N_CONFIG 4 cfg_record[N_CONFIG] cfg_table = {</pre>		
	<pre>int fd int fd open(fd, "myconfig.cfg", O_RDONLY, 0) ;; open the file cfg_load_fd(fd, "whatever", &(cfg_table[0]), N_CONFIG) end main</pre>		

```
end main
```

160	Subprograms: Alphabetical Listing	
See Also	cfg_load(), cfg_save(), cfg_save_fd(), cfg_token_get()	
Category	Configuration File Handling	
	cfg_save	
Description	Re-writes a configuration file for the current application. Please see cfg_load() for many related details. This allows a program to change its own configuration and then re-write its configuration file. Note that the original configuration file is completely overwritten; all comments in it are lost. Also note that cfg_save() will not create a missing config file; the file must already exist (but may be empty).	
Syntax	command cfg_save(string[] myname, cfg_record@ crp, int n_records)	
Parameters	<pre>myname used for constructing the config file name. n_records the number of cfg_records pointed to by crp crp points to the cfg_records describing the variables to save</pre>	
Returns	Success >= 0 Failure < 0 (-ve error code)	
Example	<pre>;; To the example from cfg_load(), add the following code ;; to re-write the configuration file:</pre>	
	 cfg_save("test", &(cfg_table[0]), N_CONFIG) 	
See Also	cfg_load(), cfg_load_fd(), cfg_save_fd(), cfg_token_get()	
Category	Configuration File Handling	
	cfg_save_fd	
Description	Re-writes a configuration file for the current application. Please see cfg_load() for many related details. This allows a program to change its own configuration and then re-write its configuration file. Note that the original configuration file is completely overwritten; all comments in it are lost.	
Syntax	<pre>command cfg_save_fd(int fd, string[] myname,</pre>	
Parameters	fd the open (for writing) config file descriptor	

-- used for constructing the config file name. myname n_records -- the number of cfg_records pointed to by crp crp -- points to the cfg_records describing the variables to save Success ≥ 0 Returns Failure < 0 (-ve error code) Example ;; To the example from cfg_load(), add the following code ;; to re-write the configuration file using cfg_save_fd(): . . . int fd open(fd, "myconfig.cfg", O_WRONLY | O_TRUNC, 0) ;; open the file cfg_save_fd(fd, "test", &(cfg_table[0]), N_CONFIG) • • • See Also cfg_load(), cfg_load_fd(), cfg_save(), cfg_token_get() Category **Configuration File Handling**

	onan	
Description	Changes the current working directory to <i>path</i> . The search for all relative pathnames (all pathnames that do not begin with a slash) starts at the current working directory.	
Syntax	command chdir(var string[] path)	
Returns		
	0 (-EOK)	Success
	-EINVAL	If <i>path</i> was invalid
	-ENOTDIR	If <i>path</i> is not a directory
	-ENOENT	If <i>path</i> was not found
	-EIO	If an I/O error occurred
Example	<pre>int fd chdir ("/app/test/test2") ;; set working directory open (fd, "myfile", O_RDWR O_CREAT, M_READ M_WRITE) fprintf (fd, "file header: 04/23/98") close (fd)</pre>	
System Shell	cd	
RAPL-II	No equivalent.	
Category	File and Device System Management	

chdir

chmod

Description	Changes access	mode information of an object (file or device) in the file system.
Syntax	command chmo	d(var string[] path, int mode)
Parameter	<i>mode</i> the m M_READ	g defining the path to the file nodes of access, of type mode_flags, any combination of: read allowed write allowed executable
Returns		
	0 (-EOK)	Success
	-EINVAL	If the arguments were invalid
	-ENOTDIR	If any of the directory components of <i>path</i> was not a directory
	-ENOENT	If <i>path</i> was not found
	-EIO	If an I/O error occurred
	-EAGAIN	If we are temporarily out of the system resources needed to perform this operation.
Example	<pre>chdir ("/app/test/test2") ;; set working directory open (fd, "myfile", O_RDWR O_CREAT, M_READ M_WRITE) fprintf (fd, "file header: 04/23/98") ;; write data to file chmod ("/app/test/test2/myfile",M_WRITE) ;; prevent file from being read close (fd)</pre>	
System Shell	chmod	

162	Subprograms: Alphabetical Listing	
RAPL-II	No equivalent.	
See Also	open opens a file with specific access mode	
Category	File and Device System Management	
	chr_is_lower	
Description	Determines whether a character is lower case. Returns 1 if true, 0 if false.	
Syntax	<pre>func Boolean chr_is_lower(int char)</pre>	
Parameter	<i>char</i> the character: handled as an int	
Returns	True = 1 False = 0	
Example	int len, i, inval_char=0 string[25] user_input	
	<pre>printf ("enter selection (lower case only) : ") readline (user_input,25)</pre>	
	<pre>for i = 0 to (str_len (user_input)-1) if chr_is_lower(str_chr_get(user_input,i))== 0 inval_char = 1 ;; set invalid char. flag end if end for</pre>	
See Also	chr_is_upper checks if a character is upper case	

```
String Manipulation
```

Category

chr_is_upper

Description	Determines whether a character is upper case. Returns 1 if true, 0 if false.
Syntax	func Boolean chr_is_upper(int <i>char</i>)
Parameter	<i>char</i> the character: handled as an int
Returns	True = 1 False = 0
Example	<pre>int len, i, inval_char=0 string[25] user_input printf ("ENTER SELECTION (UPPER CASE ONLY): ") readline (user_input,25) for i = 0 to (str_len (user_input)-1)</pre>
	<pre>if chr_is_upper(str_chr_get(user_input,i))== 0</pre>
See Also	chr_is_lower checks if a character is lower case
Category	String Manipulation

chr_to_lower

Description Converts a letter from upper case to lower case. If the letter is already lower case, it is not changed. Syntax func int chr_to_lower(int char)

Parameter Returns	<i>char</i> the character: handled as an int
Example	<pre>int char, len, i, flag=0 string[25] user_input printf ("enter selection (lower case only): ") readline (user_input,25)</pre>
	<pre>for i = 0 to (str_len (user_input)-1) if chr_is_lower(str_chr_get(user_input,i))== 0 char = str_chr_get(user_input,i) ;; read upper case char char = chr_to_lower(char) ;; convert case of char str_chr_set (user_input,i,char) ;; write char back into flag = 1 ;; set char conversion flag end if end for</pre>
See Also	chr_to_upper converts a character to upper case str_to_lower converts a string to lower case
Category	String Manipulation

chr_to_upper

Description	Converts a letter from lower case to upper case. If the letter is already upper case, it is not changed.		
Syntax	func int chr_to_upper(int char)		
Parameter	<i>char</i> the character: handled as an int		
Returns	Success >= 0 Failure < 0		
Example	<pre>int char, len, i, flag=0 string[25] user_input printf ("ENTER SELECTION (UPPER CASE ONLY): ") readline (user_input,25) for i = 0 to (str_len (user_input)-1) if chr_is_lower(str_chr_get(user_input,i))== 0 char = str_chr_get(user_input,i) ;; read lower case char char = chr_to_upper (char) ;; convert case of char ;; to upper str_chr_set (user_input,i,char) ;; write char back to ;; string flag = 1 ;; set char conversion flag end if end for</pre>		
Can Alan			
See Also	chr_to_lowerconverts a character to lower casestr_to_upperconverts a string to upper case		
Category	String Manipulation		

clear_error

Description

Clears persistent error bits on the digital signal processor (DSP). This includes runaways, collisions, overspeeds, and encoder faults. After an error of this type,

the clear_error() command **must** be invoked before the arm power can be reengaged.

NOTE: This command only works with the F-series arms.

Syntax	command clear_error()	
Returns	Success >= 0 Failure < 0	Returns -ve error descriptor if command fails.
Example	<pre>clear_error()</pre>	
Category	Pendant	

close

Description	Closes a file or device. The connection between a file descriptor and the open file associated with it is broken This frees the file descriptor for use with other files.	
Syntax	command clos	se(int fd)
Returns		
	0 (-EOK)	Success
	-EINVAL	The argument was invalid (ie., -ve)
	-EBADF	fd doesn't correspond to an open file.
	-EIO	An I/O error occurred
Example	<pre>int fd open (fd, "filename", O_RDONLY, 0) ;; open existing file for reading close (fd)</pre>	
RAPL-II	No equivalent	
See Also	open open	a file
Category	File and Device System Management	

closenp

	close named pipe		
Description	Closes a named pipe.	Closes a named pipe.	
Syntax	closenp(int fd)		
Parameter	<i>fd</i> the file desc	riptor: an int	
Returns	Success >= 0 Failure < 0		
Example	closenp(pd) closenp(NT_app_pipe	.)	
RAPL-II	No equivalent.		
See Also	opennp disconnectnp connectnp statusnp	opens a named pipe disconnects a client from a named pipe connects to a named pipe checks the status of a named pipe	

Category

~

Win 32

conf_get

Description	Gets a list of robot configuration parameters.
Syntax	<pre>command conf_get(var int[5] config)</pre>
Parameter	<pre>config the configuration: an array of ints to hold: [0] product code [1] robot code [2] number of axes [3] config [4] arm power status</pre>
Returns	Success >= 0 Failure < 0
Example	int[5] config
	<pre>conf_get (config) ;; configuration is copied into the array printf ("Robot configuration data is: ") for i = 0 to 4 printf ("{}",config[i]) end for</pre>
Result	Robot configuration data is: 7, 9, 6, 79, 0
Category	Robot Configuration

confirm_menu

Description	Using the confirm_menu command forces the user to confirm an action before it is carried out. The command allows for up to 3 strings to be sent to the pendant screen. Each string will be placed on a different row of the screen starting with the top row. Each string can have a maximum of 20 characters. Any character beyond this is truncated.
Library	stpv3
Syntax	export func int confirm_menu(var string[] str_1, var string[] str_2, var string[] str_3)
Parameter	str_1 text string displayed on the top row of the pendant screen str_2 text string displayed on the second row of the pendant screen str_3 text string displayed on the third row of the pendant screen
Returns	Success >= 0 Failure < 0
Example	<pre>int ctrl string[10] name = "my_app_23" stpv3:startup() stpv3:app_open(name, 0) ctrl = stpv3:confirm_menu("Do You wish to","Continue? ","***")</pre>
	<pre>stpv3:app_close()</pre>
- ···	
See Also	select_menu
Category	Pendant

connectnp

connect named pipe Description Checks or waits for a client to connect with the named pipe. If the wait parameter is set to TM_NOWAIT, the command returns immediately. If the wait parameter is set to TM_FOREVER (or anything else), it will block (not interruptible) until a client connects. Syntax command connectnp(int fd, int wait) fd Parameters the file descriptor: an int wait Returns Success >= 0, client has connected. Failure < 0 Example connectnp(pd,TM_NOWAIT) connectnp(NT_app_pipe,TM_FOREVER) RAPL-II No equivalent. e

See Also	disconnectnp closenp opennp statusnp	disconnects a client from a named pipe closes a named pipe opens a named pipe checks the status of a named pipe
Category	Win 32	

COS

Description	Calculates the cosine of an angle. Takes an argument in degrees.
Syntax	<pre>func float cos(float x)</pre>
Returns	Success ≥ 0 . The cosine of the argument in degrees. Failure < 0
Example	float $x = 45.00$ float y y = cos(x)
Result	0.7071
RAPL-II	COS
See Also	sincalculates the sinetancalculates the tangentacoscalculates the arc cosine
Category	Math

cpath

Description	Calculates and executes a path immediately.		
	The path is stored as path 0 and can be repeated with ctpath_go(0).		
Syntax	command cpath(gloc@ locname, int start, int finish, $\$ var trigger_type triggers)		

Parameter	startthe itfinishthe ittriggersthe itthe array,elem	ocations: a pointer to an array of locations ndex of the location array to start: an int ndex of the location array to finish: an int nformation to set gpio outputs: an int[16,2] for any of the rows in ents in the 0 column are the indexes of the location array ents in the 1 column are the setting and identifiers of gpio output	
Returns	Success = 0 Failure < 0		
Example	<pre>trig2[0,1]=-1 trig2[1,0]=7 trig2[1,1]=1 trig2[2,0]=9 trig2[2,1]=15 cpath(&b[0], ;; execut ;; using</pre>	<pre>trig2 ;; first trigger at location 6 ;; first trigger turns output #1 off ;; second trigger at location 7 ;; second trigger turns output #1 on ;; third trigger is location 9 ;; third trigger turns output #15 on 5, 9, trig1) es a path, starting at b[5] and going to b[9] trig2 as a trigger table</pre>	
	The location name must be given in this form. It is not sufficient to simply enter b in the second argument.		
RAPL-II	Similar to CPATH.		
See Also	ctpath ctpath_go	creates and stores a path with triggers executes a stored path	
Category	Motion		

ctl_get

Description	Gets point of control.
Syntax	command ctl_get()
Returns	Success >= 0 Failure < 0. Will fail only due to communications. - 16, EBUSY, indicates another process has control.
Example	ctl_get()
RAPL-II	There is no corresponding construct.
See Also	ctl_rel releases point of control
Category	System Process Control: Point of Control and Observation

ctl_give

Description	Gives control explicitly to the process specified by the pid parameter.
Syntax	command ctl_give(int pid)
Parameter	<i>pid</i> specifies the process to be given control
Returns	Success >= 0 Failure < 0 Returns negative error code if command fails. Two possibilities are:

		-EBUSY if calling process doesn't have control to give -ERRCH if no process pid exists
See Also	ctl_rel getpid getppid	releases point of control gets process identification gets parent process
Category	System Pr	rocess Control: Point of Control and Observation

ctl_rel

Description	Releases point of control.
Syntax	command ctl_rel()
Returns	Success >= 0 Failure < 0
Example	ctl_rel()
RAPL-II	There is no corresponding construct.
See Also	ctl_get gets point of control
Category	System Process Control: Point of Control and Observation

ctpath

Description	Creates and stores a continuous path through an array of locations with triggers for gpio (general purpose input/output).		
	To execute	e the path, use the ctpath_go() command.	
Syntax	command finish,	ctpath(int <i>pathnum</i> , gloc@ <i>locnam</i> e, int <i>start</i> , int \ var trigger_type <i>triggers</i> [, int <i>speed</i>])	
Parameters	pathnum locname start finish triggers	the path's index number: an int from 1 to 8 the locations: a pointer to the first location of an array the locations must all be elements of the same one dimensional array Note the form in the example. index of the location array to start: an int index of the location array to start: an int the triggers: an array [16,2] of ints where the 16 triggers(rows in the array) are indexed 0 to 15, the trigger info (columns in the array) are indexed 0 and 1, and for any row, the elements contain in column 0, the location, specified by its index in the location array, locname in column 1, the setting of the output, specified by a positive or negative sign, and the output channel, specified by its number See the example below.	
Parameter (Optional)	speed	the percentage of full speed through the path: an int if speed is not specified, the current robot speed is used	
Returns	Success = 0 Failure < 0		
Example		e cloc[20] a type trig1	
	 trig1[0,0	0]=0 ;; first trigger at location 0	

	<pre>trig1[0,1]=4 ;; first trigger is turning output #4 on trig1[1,0]=3 ;; second trigger at location 3 trig1[1,1]=1 ;; second trigger is turning output #1 on trig1[2,0]=5 ;; third trigger is location 5 trig1[2,1]=-4 ;; third trigger is turning output #4 off ctpath(1, &a[0], 0, 19, trig1, 65) ;; pre-calculates path 1, starting at a[0] and going to a[19] ;; using trig1 as a trigger table and moving at 65% speed.</pre>			
	The location name must be given in this form. It is not sufficient to simply enter a in the second argument.			
Example	ctpath(10, &mypoints[0], 20, 30, mytrig)			
RAPL-II	Similar to CTPATH and TRIGGER.			
See Also	ctpath_go runs the path cpath			
Category	Motion			

ctpath_go

Description	Runs a path previously stored by ctpath(). Moves to the beginning of the specified path and executes the path at the speed previously specified.		
	Moves the arm in joint-interpolated mode to the starting knot of the path at the current speed setting. Moves through the path at the previously specified path speed.		
	Since a cpa previous cp	ath() is stored as path 0, the command ctpath_go(0) executes the path().	
Syntax	command	ctpath_go(int <i>pathnumber</i>)	
Parameter	pathnumbe	er the path number defined in ctpath: an int	
Returns	Success = 0 Failure < 0		
Example	ctpath(1, &a[0], 0, 19, trig1, 65)		
	 ctpath_go	0(1)	
Example	ctpath(3,	12,dispense_adhesive)	
	 ctpath_go	0(3)	
RAPL-II	Same as G	OPATH.	
See Also		creates and stores a continuous path with triggers calculates and executes a path immediately	
Category	Motion		

deg

Description	Converts radians to degrees.					
Syntax	func	float	deg(float	x)
Returns	Success >= 0 Failure < 0					

170	Subprograms: Alph	abetical Listing
Example	float x = 0.5 float y y = deg(x)	
Result	28.647890	
RAPL-II	DEG	
See Also	rad	converts degrees to radians
Category	Math	

delay

Description	Sleeps for at least the number of milliseconds specified in <i>milliseconds</i> . Repeated signals can cause this delay to be longer than the milliseconds requested. Differs from msleep(). delay() allows sleeping without getting terminated by an EINTR error.
Syntax	command delay (int milliseconds)
Returns	Always returns 0 (Success)
Example	<pre>loop print ("Waiting for GPIO input 1. \n") if (input(1,state) == 1) break end if delay (250) end loop</pre>
RAPL-II	Similar to DELAY.
See Also	msleep sleeps for milliseconds
Category	System Process Control: Single Multiple processes

depart

Description	Moves the tool centre-point from the current position, along the "approach/depart" tool axis, to a depart position. The depart position is defined by a distance from the current position along the "approach/depart" tool axis. Positive distance is away from the location. Negative is towards the location.
	The starting position can be any position. It does not have to be a location.
	This command is used to move the tool, usually slowly, away from a position a short distance before moving the arm, usually quickly, to a position a larger distance away.
	Moves in joint interpolated mode. The result is not a straight line.
Syntax	command depart(float distance)
Parameter	<i>distance</i> the distance from the location to the depart position: a float
Returns	Success >= 0 Failure < 0
Example	depart(2.0)
	depart(6.0)
	<pre>speed_set(100) appro(pick_1, 2.0)</pre>

RAPL-II	<pre>speed_set(20) move(pick_1) finish() grip_close() grip_finish() depart(2.0) speed_set(100) appro(place_1) Similar to DEPAN</pre>)	
See Also	departs appro appros tool_set	like depart(), but in straight line motion moves to an approach position; opposite of depart moves to an approach position; opposite of departs re-defines the tool coordinate system	
Category	Motion		
Description	departs	ontro point from the current position, along the	
Description	Moves the tool centre-point from the current position, along the "approach/depart" tool axis, to a depart position. The depart position is defined by a distance from the current location along the "approach/depart" tool axis. Positive distance is away from the location. Negative is towards the location.		
	The starting posi	ition can be any position. It does not have to be a location.	
		e tool, usually slowly, away from a position a short distance he arm, usually quickly, to a position a larger distance away.	
	Moves in cartesia	an interpolated mode. The result is straight line motion.	
Syntax	command departs(float distance)		
Parameter	<i>distance</i> the distance from the location to the depart position: a float		
Returns	Success >= 0 Failure < 0		
Example	departs(2.0)		
	departs(6.0)		
	<pre>speed_set(100) appros(pick_1) speed_set(20) moves(pick_1) finish() grip_close() grip_finish() departs(2.0) speed_set(100) appros(place_1)</pre>)	
RAPL-II	Similar to DEPART.		
See Also	depart appro appros tool	like departs(), but not in straight line motion moves to an approach position; opposite of depart moves to an approach position; opposite of departs re-defines the tool coordinate system	
Category	Motion		

disconnectnp

disconnect named pipe

Description Breaks a pipe connection with a client. The server forcibly disconnects the client. Must be done to be able to connect with a new client.

command disconnectnp(int fd)

Parameter fd the file descriptor: an int

Success >= 0 Failure < 0

Example disconnectnp(pd) disconnectnp(NT_app_pipe)

RAPL-II No equivalent.

	-	
Also	connectnp	connects to a named pipe
	closenp	closes a named pipe
	opennp	opens a named pipe
	statusnp	checks the status of a named pipe

Category

dup

Win 32

Description Duplicates an existing file descriptor. The new file descriptor is the lowest available file descriptor. The new file descriptor, stored in new_fd, has the following in common with the original file descriptor, *old_fd*: Same open file or device Same file pointer (Changing the file pointer of one changes file pointer of the other.) Same access mode (read, write, read/write) Syntax command dup(var int *new_fd*, int *old_fd*) Parameter new fd the new file descriptor which is a duplication of old_fd: an int old fd the file descriptor being duplicated: an int Returns Success. >= 0-EAGAIN There are no free file descriptors. -EINVAL The *old_fd* argument was invalid (i.e. negative). -EBADF old_fd does not correspond to an open file. Example See example for dup2() See Also dup2 creates a new file handle Category File and Device System Management

dup2

Description

Duplicates an existing file descriptor. The original file descriptor, *old_fd*, is duplicated at a new position in the file descriptor table specified by *new_fd*. The

Syntax

Returns

See A

	new file descriptor, <i>new_fd</i> , has the following in common with the original file descriptor, <i>old_fd</i> :
	Same open file or device
	 Same file pointer (Changing the file pointer of one changes file pointer of the other.) Same access mode (read, write, read/write)
	dup2() creates the new handle with the value of <i>new_fd</i> . If there was a file associated with <i>new_fd</i> already open then dup2() first closes this file.
Syntax	command dup2(int <i>new_fd</i> , int <i>old_fd</i>)
Parameter	<i>new_fd</i> the position of the new duplicated file descriptor: an int <i>old_fd</i> the file descriptor being duplicated: an int
Returns	
	>= 0SuccessEINVALThe arguments were invalid (i.e. negative file descriptors)EBADFold_fd does not correspond to an open fileEINVALThe argument was invalid (i.e. negative file descriptors)EBADFfd does not correspond to an open fileEIOAn i/o error occurred.
Example	<pre>int nul, oldstdout, STDOUT = 1 string[] msg = "This is a test" ;; create a file</pre>
	open (nul, "DUMMY.FIL", O_CREAT O_RDWR, S_IREAD S_IWRITE)
	;; create a duplicate handle for standard output dup (oldstdout, STDOUT)
	;; redirect standard output to DUMMY.FIL ;; by duplicating the file handle onto ;; the file handle for standard output dup2 (STDOUT, nul)
	;; close the handle for DUMMY.FIL close (nul)
	;; will be redirected into DUMMY.FIL fprint (STDOUT, msg)
	;; restore original standard output handle dup2 (STDOUT, oldstdout)
	;; close duplicate handle for STDOUT close (oldstdout)
See Also	dup creates a new file handle
Category	File and Device System Management

environ

Description

Allows a program to retrieve each individual string from its environment. [This command is available on the C500C only.]

174	Subprograms: Alphabet	ical Listing
Syntax	command environ(v	ar string[] dst, int n)
Parameters	There are two require	ed parameters:
	dst	a string variable to write the selected environment string into.
	п	the index of the selected environment string. Starts at zero.
Returns		ng was successfully copied into <i>dst</i> onment string with the specified index; <i>dst</i> is set to the r code.
Explanation	accessible to each run via execl() or execv(), program adds a new environment, all of its Environment vari system. When CROS	ngs are a set of strings of the form "label=value" that are nning program. When one program launches another one it passes on its set of environment strings. Thus if one string to its environment or deletes a string from its s children inherit these changes. ables are convenient for storing information about the entire s starts up, it sets up the initial environment strings from uration strings. These strings are always set up by CROS ament:
	HOSTTYPE	What kind of processor the controller has. Typically "i386".
	OSTYPE	What operating system is running Typically "CROS".
	SerialNumber	The controller serial number.
Example	<pre>;; This RAPL-3 pr ;; main int n string[256] s n = 0 while (environ() printf("{}\n" n++ end while end main</pre>	
See Also	getenv(), setenv(), uns	setenv()
Category	Environment Variable	

err	_com	ipa	re

Description	Compares two error descriptors for matching subsystem and error code fields. Can be used, for example, to find out if an error is a runaway error (regardless of the axis involved.)
Library	syslib
Syntax	<pre>func int err_compare(int d1, int d2)</pre>
Parameters	d1, d2 error descriptors to compare
Returns	1 (True) if the subsystem and error codes match 0 (False) if they do not.

Example	<pre>t = move(there) if (err_compare(REAXIS_RUNAWAY, -t)) runaway error end if</pre>
See Also	error descriptors
Category	Error Message Handling

err_compose

Description	The function is passed four integer values representing the subsystem, b2, b1 and code values of a given error descriptor. The function reconstructs and returns the original error descriptor. Refer to the Error Descriptor section for details on the error descriptor.
Syntax	func int err_compose(int subsys, int b2, int b1, int code)
Parameter	subsysThe integer value of the subsystem originating the errorb2The integer value of the b2 fieldb1The integer value of the b1 fieldcodeThe integer value of the specific error code
Returns	Returns the 32 bit error descriptor reconstructed from the 4 separate 8 bit fields. Refer to the Error Handling section for a details on the file descriptor. Failure < 0
Example	A program to confirm that the translation from the error descriptor to the error data is correct.
	int t, comp, err_des int subsys, code, b2, b1
	<pre>t = open(fd, "myfile", ORDONLY, 0) if (t < 0) ;; error err_des = -t subsys = err_get_subsys(err_des) code = err_get_code(err des) b2 = err_get_b2(err_des) b1 = err_get_b1(err_des) if (comp = err_compose(subsys, b2, b1, code) != err_des) ;; Something went wrong in the error translations</pre>
	exit(1)
	else printf("The error {} ", str_error(err_des)) printf(" occurred in the {}subsystem `\n", str_subsys(err_des))
	;; Note the str_error and the str_subsys function calls cannot occur in the ;; same print function call.
	printf("The b2 error field is '{}'\n", b2) printf("The b1 error field is '{}'\n", b1) exit(1)
	end if end if

176	Subprograms: Alphabetical Listing
Result	The error no device occurred in kernel subsystem The b2 error field is X The b1 error field is Y :::X and Y are integers.
See Also	err_get_b1 err_get_code
Category	Error Message Handling
	err_get_b1
Description	The function is passed a +ve error descriptor. It returns the integer value of the b1 field in the error descriptor. The error descriptor is a 32 bit integer, the negative value of which is returned when a function call fails. Refer to the Error Descriptor section for details on the error descriptor.
Syntax	func int err_get_b1(int descriptor)
Parameter	descriptor the parameter int is the error descriptor
Returns	Success >= Returns the integer which corresponds to the 8 bits which correspond to the b1 field in the error descriptor. Note: if the b2 field is not defined for the specific error, the function returns 0. Refer to the Error Handling section. Failure < 0
Example	<pre>int t, err_des t = open(fd, "myfile", O_RDONLY, 0) if (t < 0) ;; error err_des = -t ;; change sign of error for use with error functions</pre>
	<pre>printf("The b1 error field is '{}'\n", err_get_b1(err_des)) exit(1) end if</pre>
Result	The b1 error field is $X = X$ is the integer value of the b2 field of the error descriptor
See Also	error_code addr_decode
Category	Error Message Handling

DescriptionThe function is passed a +ve error descriptor. It returns the integer value of the
b2 field in the error descriptor. The error descriptor is a 32 bit integer, the
negative value of which is returned when a function call fails. Refer to the Error
Descriptor section for details on the error descriptor.Syntaxfunc int err_get_b2(int descriptor)
ParameterParameterdescriptorReturnsSuccess >=
Returns the integer which corresponds to the 8 bits which
correspond to the b2 field
in the error descriptor. Note if the b2 field is not defined for the
specific error, the

function returns 0. Refer to the Error Handling section. Failure < 0

Example	<pre>int t, err_des t = open(fd, "myfile", O_RDONLY, 0) if (t < 0) ;; error</pre>
	if (t < 0) ;; error err_des = -t ;; change sign of error for use with error functions
	<pre>printf("The b2 error field is '{}'\n", err_get_b2(err_des)) exit(1) end if</pre>
Result	The b2 error field is X X is the integer value of the b2 field of the error descriptor
See Also	error_code addr_decode
Category	Error Message Handling
Description	err_get_code The function is passed a +ve error descriptor. It returns the integer value of the code field in the error descriptor. The error descriptor is a 32 bit integer, the
	negative value of which is returned when a function call fails. Refer to the Error Descriptor section for details on the error descriptor.
	Note: Use the str_error function to convert the error descriptor to a string.
Syntax	func int err_get_code(int descriptor)
Parameter	descriptor the parameter int is the error descriptor
Returns	Success >= Returns the integer which corresponds to the 8 bits which correspond to the code field in the error descriptor. Refer to the Error descriptor section for details. Failure < 0
Example	<pre>int t, err_des t = open(fd, "myfile", ORDONLY, 0) if (t < 0) ;; error err_des = -t ;; change sign of error for use with error functions</pre>
	<pre>printf("The error code number is `{}'\n", err_get_b2(err_des)) exit(1) end if</pre>
Result	The error code number is X X is the integer value of the error code
See Also	str_error
Category	Error Message Handling
	err_get_subsys
Description	The function is passed a +ve error descriptor. It returns the integer value of the subsystem where the error originated. The error descriptor is a 32 bit integer, the negative value of which is returned when a function call fails. The subsystem information is carried in the error descriptor. Refer to the Error Descriptor section for details on the error descriptor.
Syntax	func int err_get_subsys(int descriptor)

Parameter descriptor the parameter int is the error descriptor

178	Subprograms: Alphabetical Listing
Returns	Success >= Returns the integer corresponding to the subsystem. For example: Subsystem 0 kernel Subsystem 1 robot library Subsystem 2 robot server (List is not complete) Refer to the Error descriptor section for details on the subsystem error files. Failure < 0
Example	<pre>int t, err_des t = open(fd, "myfile", ORDONLY, 0) if (t < 0) ;; error err_des = -t ;; change sign of error for use with error functions printf("The error occurred in subsystem '{}'\n", err_get_subsys(err_des)) exit(1) end if</pre>
Result	The error occurred in subsystem X X is the decimal number of the subsystem
See Also	error_code addr_decode
Category	Error Message Handling

error_addr

Description	The function returns the address where the current exception occurred.
Syntax	func int error_addr()
Parameter	no parameters required
Returns	Success >= 0 Failure < 0
Example	see the example for addr_to_file()
See Also	error_code addr_decode
Category	Error Message Handling

error_code

Description	Get the current exception's error code.
Syntax	func int error_code()
Parameter	no parameter required
Returns	Success >=0 Failure < 0
Example	try abort(-1) ;; this should cause an exception except printf("Error '{}' happened\n", str_error(-error_code())) end try
Result	The program prints out "Error 'General Error' happened"

	RAPL-3 Reference Guide179
See Also	error_addr addr_decode
Category	Error Message Handling
	error_line
Description	Calls the addr_to_line function to determine the line number of the current error. This is equivalent to calling addr_to_line(error_addr()).
Syntax	func int error_line()
Parameters	No parameters required
Returns	Success The line number Failure 0
Example	see addr_to_line() for a related example.
See Also	error_addr error_file addr_to_line addr_decode*
	Error Message Handling

error_file

Description	Calls the addr_to_file function to convert the current error to a file name where the current error resides. This is equivalent to calling addr_to_file(error_addr()).	
Syntax	func string[]@ error_file()	
Parameters	No parameters required	
Returns	SuccessA pointer to the file name stringFailureA pointer to an empty string on failure	
Example	see addr_to_file() for a related example.	
See Also	error_addr error_line addr_to_line addr_decode*	
Category	Error Message Handling	

execl

Description	Loads and executes another program. The program takes all the command-line arguments as string[] parameters. The program that launches the new program is terminated, and the new program takes on the pid number of its terminated parent. The execl() command is often executed from within a child process. This command is used when all of the command-line arguments are known. If they are not known, use execv(). Certain errors can cause the program running execl() to terminate (with exit code 255). For example, missing libraries can cause this.
Syntax	command execl(var string[] file_name, var string[] arg,)

180	Subprograms: Alp	Subprograms: Alphabetical Listing file_name the file name, including the path, to be executed arg a minimum of two arguments is required		
Parameter				
Returns		new running process		
	-EBADF	fd does not represent an open file		
	-EINTR	was interrupted by a signal		
	-EINVAL	path is illegal, or there is not at least one command-line argument		
	-E2BIG	too many command-line arguments; the file is too big to execute on this CROS version		
	-EACCESS	does not have its execute permission bit set		
	-ENOEXEC	the file is not a recognized executable		
	-ENOMEM	not enough free memory		
	-EIO	An I/O error occurred.		
	-ENOENT	The file specified by <i>file_name</i> does not exist		
	-ESPIPE	can't r/w on a socket		
	-EIO	an I/O error occurred		
	-ENOTDIR	A component of the path to the file was not a directory.		
Example	int split_id string[] my_prog	int split_id string[] my_prog = "My_Program"		
		split_id if split_id == 0 execl (my_prog, "arg0", "arg1", "arg2")		
	else waitpid (split_id,&status,0) ;; wait until child has			
		end if		
RAPL-II		EXECUTE		
See Also		utes another program with unknown arguments		
Category	System Process	Control: Single and Multiple Processes		
	execv			
Description	program is term terminated pare process. The pr length array of program. This known. If the co Certain errors of	Loads and executes another program. The program that launches the new program is terminated, and the new program takes on the pid number of its terminated parent. The "execv" command is often executed from within a child process. The program takes one other argument which is a pointer to variable length array of strings, argv. These are the command-line arguments for the program. This command is used when the command-line arguments are not known. If the command-line arguments are known, use execl(). Certain errors can cause the program running execv() to terminate (with exit code 255). For example, missing libraries can cause this.		
Syntax	command exec	cv(var string[] <i>file_name</i> , var string[]@@ <i>argv</i>)		
Parameter	file_name argv	<i>file_name</i> the file name, including the path, to be executed		

Returns	Success no return- the process ceases to exist and is replaced by the specified new running process Failure:	
	-EBADF	fd does not represent an open file
	-EINTR	was interrupted by a signal
	-EINVAL	path is illegal, or there is not at least one command-line argument
	-EACCESS	does not have its execute permission bit set
	-ENOEXEC	the file is not a recognized executable
	-ENOMEM	not enough free memory
	-EIO	An I/O error occurred.
	-ENOENT	The file specified by <i>file_name</i> does not exist
	-ESPIPE	can't r/w on a socket
	-EIO	an I/O error occurred
	-ENOTDIR	A component of the path to the file was not a directory.
Example	string[]@[10] arg int i, s loop printf ("* enter ar readline(user_inp if user_input != "2 mem_alloo	<pre>er_input gv_sp split_id, status, num_args = 0 gument: ") ut,20) k" ;; "x" terminates input c (argv_sp[num_args], sizeof(user_input)) ;; allocate memory and ;; initialize ptr to memory num_args]@ = user_input ;; initialize string .++ ;; increment string counter .++ ;; * child process ;; * child process ;; execute new program ;; * parent process</pre>
	for i = 0 to (num_args mem_free (argv_s end for	
RAPL-II	EXECUTE	
		another program with known arguments
See Also	argc returns th	another program with known arguments ne number of command-line arguments pointer to a command-line argument
Category	System Process Cont	rol: Single and Multiple Processes

	exit	
Description	Causes normal program termination. Open files are flushed and closed. The value <i>n</i> is returned to the parent process indicating success or failure. Conventionally, 0 is used to indicate successful termination and non-zero values to indicate abnormal termination. Note that only the lowest 8 bits of the <i>ret_val</i> value are returned to the parent; the value must be in the range 0 to 255.	
Syntax	command exit(int <i>ret_val</i>)	
Parameter	<i>ret_val</i> the value returned to the parent process: an int	
Returns	Never returns.	
Example	<pre>int pid pid = split() if pid == 0 ;; child process does something exit (0) else ;; parent process does something end if</pre>	
Example	<pre>int result result = func_call() ;; evaluate the function return value if result != EOK ;; an error occurred during the function execution exit (-1) else exit (0) ;; no error end if</pre>	
RAPL-II	ABORT	
See Also	abort terminates a program	
Category	System Process Control: Single and Multiple Processes	

fabs

Description	Calculates the absolute value of a float.		
Syntax	func float fabs(flo	pat x)	
Argument	x the num	x the number: a float	
Returns	Success >= 0 Failure < 0	The absolute value of the argument x.	
Example	float $x = -99.9$ float y y = fabs(x)		
Result	y is set to 99.9		
RAPL-II	ABS		
See Also	iabs calculat	es the absolute value of an int	
Category	Math		

	nnish			
Description	Forces the program to wait at the finish() command until arm motion has finished. Normally a command is executed as soon as its parameters are determined, which can be before the previous command has finished.			
	finish() is often used to finish the motion of the arm to a location before c the gripper at the location, instead of having the gripper start to close wh arm is still in motion to the location. finish() is also used to synchronize commands, such as input/output, with robot motion.			
	In online off mod after each one. T	off, finish() is not needed between two arm motion commands. le, arm motion commands are executed as if there is a finish() here is one exception, the motor() command for different axes. command does not wait for the earlier motor() command to		
Syntax	command finish	0		
Parameter	No parameters re	equired		
Returns	Success >= 0 Failure < 0			
Example	appro(pick_1,2.0) move(pick_1) finish() grip_close() ;; Without finish()			
	;; the grip_close() command would begin executing			
RAPL-II	;; before the move(pick_1) command finished.			
See Also	Similar to FINISH. online sets online mode off or on			
366 AI30	grip_finish	forces program to wait until gripper motion finished		
	robotisfinished			
Category	robotisdone Motion	gets the robot done state for non-control processes		
outegory				
	flock			
	file lock			
Description	Sets and releases advisory locks on a file.			
	At any one time, a file can have: only one exclusive lock, or any number of shared locks.			
A flock() command can interruptably block. If the non-blocking flag, used the operation does not block. If the non-blocking flag is absent, operation blocks when locking.				

finish

Syntax

Parameter

fd

exclusive lock; block until the lock is made

shared lock; block until the lock is made

command flock(int fd, int operation)

LOCK_SH

LOCK_EX

operation the locking operation; one of:

the file descriptor: an int

	blocked	LOCK_SH LOCK_NB shared lock; return -EAGAIN immediately if this would have	
		LOCK_EX LOCK_NB exclusive lock; return -EAGAIN immediately if this would have	
	blocked	LOCK_UN unlock	
Returns			
	0 (-EOK)	Success	
	-EINVAL	An argument was invalid	
	-EBADF	fd does not correspond to an open file	
	-EAGAIN	The LOCK_NB flag was set and we did not immediately succeed.	
	-EINTR	This operation was interrupted by a signal.	
Example	open (fd,"test.txt",O_RDWR O_TEXT O_CREAT O_TRUNC,M_READ M_WRITE)		
	flock(fd,L0	DCK_EX) ;; obtain an exclusive lock	
Category	File and Device System Management		

fprint

file print

Description Writes the specified data to the file associated with file descriptor fd. Two types of arguments can be given in the variable argument list: constants and variables. The constants are printed exactly as they are given. The variable's value is what is copied to the file descriptor. The method used in printing is to print the arguments in the exact order that they were given.

Syntax	command	fprint (int <i>fd</i> ,)
Parameters	fd	file descriptor: an int
		string constants or variables

Returns

Returns		
	>= 0	Success
	-EINVAL	If the arguments (notably <i>fd</i>) are invalid.
	-EBADF	If <i>fd</i> does not correspond to an open file.
	-EACCESS	If the file open on <i>fd</i> is not open for writing.
	-ESPIPE	If an attempt is made to write to a socket.
	-EIO	An I/O error occurred.
	-EAGAIN	(nonblocking I/O only). Not ready to write any bytes.
	-EINTR	This operation was interrupted by a signal.
Example	<pre>int fd float cycle_count = 4 cycle_count = cycle_count open \ (fd,"test.txt",O_RDWR O_T fprint (fd, "Cycle ",cycle_count</pre>	TEXT O_CREAT O_TRUNC, M_READ M_WRITE)
	close (fd)	

	RAPL-3 Reference Guide	185		
Result	Cycle 5.00000 data collection. \n sent to the file associated with file descriptor fd.			
Category	File Input and Output: Unform Device Input and Output	natted Output		
	fprintf file print formatted			
Description	Converts and writes output to control of a specified format f	the file associated with file descriptor <i>fd</i> under the <i>mt</i> .		
	Format specifications are deta and Output	ailed in the Formatted Output section of File Input		
Syntax	command fprintf(int <i>fd</i> , var	string[] <i>fmt</i> ,)		
Parameters	fdfile descriptorfmtformatted string			
Format Specifiers	are directly copied to the file of	t of two different objects, normal characters, which lescriptor, and conversion braces which print the The conversion braces take the format:		
	{ [flags] [field width] [.precision] [$x \mid X$] }			
	Flags			
	Flags that are given in the conversion can be the following (in any order):			
	 – (minus sign) specifies left justification of the converted argument in its field. 			
	• + (plus sign) specifies that the number will always have a sign.			
	• 0 (zero) in numeric conver leading zeros.	• 0 (zero) in numeric conversions causes the field width to be padded with leading zeros.		
	Field width			
	The field width is the minimum field that the argument is to be printed in. If the converted argument has fewer characters than the field, then the argument is padded with spaces (unless the 0 (zero) flag was specified) on the left (or on the right if the – (minus sign) was specified). If the item takes more space than the specified field width, then the field width is exceeded.			
	precision			
	The precision number specifies the number of characters to be printed in a string, the number of significant digits in a float, or the maximum number of digits to be printed in an integer.			
	x or X			
	This is the hexadecimal flag which specifies whether or not an integer argument should be printed in hexadecimal (base 16) or not. The lowercase x specifies lowercase letters (abcde) are to be used in the hexadecimal display and the uppercase X specifies uppercase letters (ABCDE).			
Returns				
	>= 0	Success		
	-EINVAL	If the arguments (notably <i>fd</i>) are invalid.		
	-EBADF	If <i>fd</i> does not correspond to an open file.		

186	Subprograms: Alphabetical Listing	Subprograms: Alphabetical Listing	
	-EACCESS	If the file open on <i>fd</i> is not open for writing.	
	-ESPIPE	If an attempt is made to write to a socket.	
	-EIO	An I/O error occurred.	
	-EAGAIN	(nonblocking I/O only). Not ready to write any bytes.	
	-EINTR	This operation was interrupted by a signal.	
Example	int fd float cycle_count = 4		
		<pre>+1 ;; now at 5 R O_TEXT O_CREAT O_TRUNC,M_READ M_WRITE) } data collection.\n",cycle_count)</pre>	
Result	Cycle 5.000 data collecti	on.	
Category	File Input and Output: Format Device Input and Output	ted Output	

freadline

	file read li	file read line		
Description	If <i>outfd</i> >= terminator characters function c	ssibly interactively) a line of up to <i>maxlen</i> characters from <i>infd</i> into <i>str</i> . a 0, then echoing is done to <i>outfd</i> and interactivity is assumed. The line is can be either a carriage return or a line feed. Returns the number of a actually read including the terminator. A value of 0 means EOF. The an return up to <i>maxlen</i> +1 since the end of line is included in the t not in the returned string.		
Syntax	command <i>maxlen</i>)			
Parameters				
	infd	file descrip	otor of data source	
	outfd		otor of echoed data or -1 if you are reading from a file choing needed.)	
	str	destination	n of data read from infd	
	maxlen	maximum length of character read		
Returns				
	>= 0		Success; the number of characters read, including the terminator	
	-EINVAL		the arguments were invalid	
	-EBADF		one of the file descriptors do not correspond to an open file	
	-EACCES	ŝS	tried to read/write from a file that was not opened for the required access	
	-ESPIPE		can't r/w on a socket	
	-EIO		an I/O error occurred	
	-EAGAIN		(nonblocking I/O) no bytes were ready for reading / the device was not ready for writing	

	-EINTR	this operation was interrupted	by a signal
Example	int fd string[64] user_i open (fd,"log.txt' seek (fd,0,SEEK_EN	', O_RDWR O_TEXT O_CREAT, M_	_READ M_WRITE) ;; append user ;; input to file
	freadline (stdin,s	stdout,user_input,64)	<pre>;; input is read ;; from "stdin"</pre>
		into string "user_	_input"and echoed out
	to "stdout"		
	writes (fd,user_ir	uput,0)	<pre>;; write string to ;; file</pre>
	writes $(fd, "\n", 0)$	1	;; write new line
			;; char. to file
	close (fd)		
See Also	readline		
Category	File Input and Output Device Input and Out		

fstat

Description	Obtains information about a particular open object in the file system.		
Syntax	command fstat(int <i>fd</i> , var c_dirent <i>buf</i>)		
Parameters	There are two required paramters		
	<i>fd</i> the file descriptor of the open object		
	<i>buf</i> a <i>c_dirent</i> structure. See the information on stat() for further details.		
Returns			
	>= 0 Success; buf is filled in with data about the object. Note that the de_name field will be a null string, as the system cannot currently find the name of the open object.		
	< 0 Failure		
	Possible failure codes are:-EINVALthe arguments were invalidEBADFthere is no open object corresonding to <i>fd</i> EIOI/O error		
Example	int fd c_dirent info open(fd, ``/conf/rc", O_RDONLY, 0)		
	<pre> fstat(fd, info) printf("The /conf/rc file is {} bytes long.\n", info.de_size)</pre>		
Result	The size of the /conf/rc file is displayed.		
See Also	stat()		
Category	File and Device System Management		

	ftime		
Description	Changes the modification time of an open filesystem object.		
Library	syslib		
Syntax	command ftime(int fd,	int modtime)	
Parameters	There are two required pa	arameters:	
	fd	the open file descriptor	
	modtime	what time to reset the object's modification time to.	
Returns	-EBADF There i	des are: argument s no open file corresponding to <i>fd.</i> denied	
Example	int fd, t t = time() open(fd, "myfile", O_	;; get the time NOW _RDWR, 0)	
	ftime(fd, t - 60)	;; reset the timestamp to one minute ago	
See Also	utime()		
Category	File and Device System M	lanagement	

gains_get

Description	Gets the gains for an axis.		
Syntax	command gains_get(int <i>axis</i> , var float <i>kp</i> , var float <i>ki</i> , var float <i>kd</i>)		
Parameters	axisthe axis being inquired: an intkpproportional gain: a floatkiintegral gain: a floatkdderivative gain: a float		
Returns	Success >= 0 Failure < 0		
Example	;; check default gains for A465 axis 1		
	float p, i, d gains_get(1, p, i, d) print ("p = ",p,"\ni = ",i,"\nd = ",d,"\n")		
Result	p = 12.0000 i = 0.0200000 d = 100.000		
See Also	gains_set sets the gains for an axis		
Category	Robot Configuration		

	gains_set		
Description	Sets the gains for an axis.		
Syntax	command gains_set(int <i>axis</i> , var float <i>kp</i> , var float <i>ki</i> , var float <i>kd</i>)		
Parameters	axisthe axis being set: an intkpproportional gain: a floatkiintegral gain: a floatkdderivative gain: a float		
Returns	Success >= 0 Failure < 0		
Example	;;An example to create an array of gains for each axis, and then set the gains to values stored ;;in the array. The gains are then printed for each axis. ;;		
	int axis_num, count float[6] P, float[6] I float[6] D		
	 ;; initialize the array of gains		
	 for count =0 to 5 axis_num = count +1 gains_set(axis_num, P[count], I[count], D[count]) printf ("Axis_num, P:{}, I{}, D{} \n", P[count],I[count],D[count]) end for		
RAPL-II	@@GAIN		
See Also	gains_get gets the gains for an axis		
Category	Robot Configuration		

	get_ps
Description	Obtains an entry in the system's process table. Can be used to obtain all entries one at a time, like the system shell's ps command.
	CROS-500 has room in the process table for 20 entries, numbered from 0 to 19. CROSnt has room in the process table for 64 entries, numbered from 0 to 63. Data is stored in the table from the back to the front — the oldest process, init, is entry 19 or 63, the second oldest is 18 or 62, and so on. As a result, printing the data by incrementing the slot number up to 19 or 63, places the oldest entry last, like the system shell's ps command.
	Any empty slot in the process table is zeroed. Since processes have pids numbered from 1, you can test for an empty slot by testing for a pid of 0 (zero). This get_ps() command gets the process information for the entry identified by <i>slot</i> . The information is stored in the ps_struct <i>ps</i> , which is a globally declared struct. If <i>slot</i> is out of range, -EINVAL is returned.
Syntax	command get_ps(int slot, var ps_struct ps)

Parameters	slot	the entry of the process table: an int (CROSnt: 0-63; CROS-500: 0-19)			
	ps	the process information: a ps_struct struct, with members			
	pid	an int			
	ppid	an int			
	flags	a constant of the enum ps_flags, one of:			
		PR_IN_SYSTEM PR_NO_SIGNAL			
		PR_RAPL3 this is a RAPL-3 process			
		PR_PRIVILEGED this is a privileged system process			
		PR_INTERRUPTED			
		PR_TIMEDOUT			
	status	a constant of the enum ps_status, one of:			
		PS_FREE			
		PS_HOLD			
		PS_READY			
		PS_RUN PS_SLEED			
		PS_SLEEP PS_STOP			
		PS_ZOMBIE			
		PS_WAITIO			
		PS_WAITSEM			
		PS_WAITSOCK			
		PS_WAIT			
	prio	a constant of the enum ps_priority, one of:			
		PR_LOW PR_NORM			
		PR_HIGH			
	sigmask an int				
	sigpending an int				
	sys_fticks an int				
	usr_fti				
	rt_slip				
	clicks	an int the name of the process or program, a string[32]			
Datuma	argv0	the name of the process of program, a string[32]			
Returns					
	0 (-EOK)	Success			
	-EINVAL	<i>slot</i> was out of range (negative or too large)			
Example	ps_struct get_ps(6				
Example	int slot	= 0			
	ps_struct ps				
	 get_ps(s	slot, ps)			
Example	int slot = 0				
	ps_struct ps int pid, status, ret loop				
	ret = get_ps(slot, ps) if ret == -EINVAL				
		preak			
	end :				
		= ps.pid			
		us = ps.status cf("pid {2} status {2} \n",pid,status)			
	slot	= slot + 1			
	end loop				
Example	int slot ps_struct				

	"SLEEP", "STOP "	_string = { \ , "READY", "RUN ", \ , "ZOMB ", "WIO ", \ , "WAIT ", "IWIO " }
	, ,	os)) != -EINVAL) status {2} name {} \n" \ g[ps.status],ps.argv0)
RAPL-II	No equivalent.	
See Also	getpid getppid module_name_get	get the process's id number get the parent's id number get the name of the module
Category	System Process Control: Single and Multiple Processes	

getenv

Description	Allows a program to retrieve the value of a specified environment string. [getenv() is available on a C500C only.]	
Syntax	command getenv(var string[] dst, string[] key)	
Parameters	There are two required parameters:	
	<i>dst</i> A string variable in which the result will be stored.	
	<i>key</i> The key to search for.	
Returns	0 → the key was not found; <i>dst</i> is set to the null string. 1 → the key was found; <i>dst</i> is set to the value part of the string. -ve → a negative error code.	
Example	<pre>;; One of the environment strings that is always defined is ;; the SerialNumber string (which looks like: ;; "SerialNumber=XYZ1234" ;; This code displays what the controller serial number is. ;; If the serial number environment string were as above, then ;; it would print the "XYZ1234" portion: string[32] sn getenv(sn, "SerialNumber") printf("The controller serial number is `{}'\n", sn)</pre>	
See Also	environ(), setenv(), unsetenv()	
Category	Environment Variables	

getopt

Description

Provides a mechanism for handling command line arguments and options. It is patterned after the getopt(3) function of ANSI C. The getopt() function is based on the assumption that command lines look like this: *name* [*-options*] *otherargs*...

where *name* is the name of the command being run, [*-options*] is an optional list of option flags, each starting with a '-' character, and *otherargs* is a set of other items (not starting with '-') on the command line.

Syntax func int getopt(string[] opts) Related vars There are several related variables exported from syslib to support getopt(): int This variable is a flag that the user can set before calling getopt(). If syslib:opterr non-zero (which is the default), it indicates that getopt() should report errors on its own. A typical getopt() error message looks like: name: illegal option -Xname: option requires an argument or -Xwhere name is the name of the program (as returned by argv(0)) and X is the option character with the problem. int This variable indicates which argv() is syslib:optind the next one for getopt() to process. string[256] For options with arguments, getopt() syslib:optarg places the argument string in here. Parameters A string with a list of all the valid option opts flags. For example, if the string is "abc", then getopt() expects that "-a", "-b" and "-c" are all valid options for the command. If an option letter in opts is followed by a `:', then the option is supposed to have an argument following it. For example, if opts is "af:h", then the valid options are "-a", "-h" and "-f argument" or "-fargument". Returns Success: the character from the *opts* string that was matched, or EOARGS (which is -1) if we have run out of option flags to parse. Failure: '?' if an unrecognized or illegal option was found. If syslib:opterr is not zero, then getopt() reports the error before returning the '?'. Example The getopt() function is rather complex, and in more need than most of an example. The following short program illustrates how to use getopt(): sub usage() ;; display a usage message fprintf(stderr, "Usage: {} [-options] arg1 [arg2...]\n", argv(0))
fprintf(stderr, " Options are:\n") fprintf(stderr, " do somethingn'') -a fprintf(stderr, " -b do something else n'') fprintf(stderr, " -c target do something to someone\n") fprintf(stderr, " -h, -? display this message\n") exit(1) end sub main int ch loop ch = getopt("abc:h?") if (ch < 0)break end if case (ch) of `a': printf("got -a\n") of `b': printf("got $-b \ "$) of `c':

192

```
printf("got -c {}\n", syslib:optarg)
    else
       ;; `?' and `h' fall into here as well
       usage()
    end case
  end loop
  if (syslib:optind == argc())
    ;; we don't have an arg1 - we are at the end of the list fprintf(stderr, "{}: missing argumentn'', argv(0))
    usage()
  end if
  printf("The other arguments are:\n")
  while (syslib:optind < argc())</pre>
    printf(" {}\n", argv(syslib:optind))
    syslib:optind++
  end while
  exit(0)
end main
argc(), argv()
```

See Also Category

Alias of

System Process Control: Single and Multiple Processes

getpid

Description	Returns the id number of the process of the calling program.		
Syntax	func int getpid()		
Returns	The process id of the calling program.		
Example	int pid		
	<pre> pid = getpid() ;; ge</pre>	t our process id number	
See Also	getps getppid module_name_get	gets entry in process table get the parent's id number get the name of the module	
Category	System Process Control: Single and Multiple Processes		

getppid

Description	Returns the id number of the parent process of the calling program.		
Syntax	func int getppid()		
Returns	The process id of the parent of the calling process.		
Example	int ppid		
	<pre> ppid = getppid() ;;</pre>	get our parent process id number	
See Also	getps getppid module_name_get	gets entry in process table get the parent's id number get the name of the module	
Category	System Process Control:	Single and Multiple Processes	

	alias	same as	
	grip()	gripdist_set()	
Description	Moves the fing other.	ers of the servo-gripper to a s	pecified distance apart from each
Example	grip(1.0)		
RAPL-II	Same as GRIP.		
See	gripdist_get	gets the current servo fing	ger separation distance
Category	Gripper Motion		

grip_cal

Description	Calibrates the gripper by setting travel distance.	
Syntax	command grip_cal(float mindist, float maxdist)	
Parameters	mindistthe minimum distance for finger travel: a floatmaxdistthe maximum distance for finger travel: a float	
Returns	Success >= 0 Failure < 0	
Example	<pre>grip_cal(0.0, 50.80) ;; millimetres for standard servogripper</pre>	
Example	grip_cal(25.0, 50.0) ;; min and max for custom fingers and objects	
Example	<pre>grip_cal(0.0, 2.0) ;; inches for standard servogripper</pre>	
See Also	calibratecalibrate the arm axesgripdist_setopens/closes servo fingers to specified separation distancegripdist_getgets current servo finger separation distancegrip_openopens the grippergrip_closecloses the gripper	
Category	Gripper Calibration	
	arin closo	

Description

grip_close

Closes the gripper. If configured with a servo gripper the command accepts an optional argument specifying the force used by the gripper. The argument is given as a percentage of full force valid range 0 to 100.

> Fingers can be machined to surround an object and grasp it on the outside, or machined to be inserted into a hole and grasp the object by exerting force on the insides of the hole. This configuration determines whether the object is grasped by gripclose() and released by gripopen(), or grasped by gripopen() and released by gripclose().

Warning Gripping at a force above 75% for more than a few seconds may shorten the life of the servo-gripper. To grip an object without overloading the gripper, after initially making contact with the object, reduce the force. The servo-gripper mechanics keep a firm grip on the object.

Syntax command gripclose([int servo_force])

Argument (Optional)	servo-force	the percentage of force applied: an int
Returns	Success >= 0 Failure < 0	
Example	<pre>move(get_part) finish() grip_close(100 grip_finish() msleep(200) grip_close(60)</pre>)
RAPL-II	Similar to CLOSE	I.
See Also	grip_open gripdist_set gripdist_get	opens the gripper; opposite of grip_close sets the servo fingers at a separation distance gets the current servo finger separation distance
Category	Gripper Motion	

grip_finish

Description Like the finish() command, holds execution of the program at the grip_finish() command until gripper motion has finished. Normally a command is executed as soon as its parameters are determined, which can be before the previous command has finished. grip_finish() is often used to finish the motion of the gripper at or near a location before moving the arm. Also used to synchronize commands, such as input/output, with gripper motion.

If online mode is off, online(OFF), grip_finish() is not needed between two gripper motion commands. Gripper motion commands are executed as if there is a grip_finish() after each one.

Syntax	command grip_	finish()
Parameter	empty	
Returns	Success >= 0 Failure < 0	
Example	online(ON)	
	<pre> appro(rack[i,j finish() move(rack[i,j] finish() grip_close() grip_finish() depart(200)</pre>], 200) ;; millimetres
See Also	finish gripisfinished	holds execution until arm motion finished returns TRUE if gripper is finished moving
Category	Gripper Motion	

grip_open

Description

Opens the gripper. Takes an optional argument for a servo-gripper, of the percentage of force with a valid range between 0 - 100..

Fingers can be machined to surround an object and grasp it on the outside, or machined to be inserted into a hole and grasp the object by exerting force on the

	insides of the hole. This configuration determines whether the object is grasped by gripclose() and released by gripopen(),or grasped by gripopen() and released by gripclose().	
Warning	Gripping at a force above 75% for more than a few seconds may shorten the life of the servo-gripper. To grip an object without overloading the gripper, after initially making contact with the object, reduce the force. The servo-gripper mechanics keep a firm grip on the object.	
Syntax	command grip_	open([int servo_force])
Argument (Optional)	servo_force	the percentage of force applied: an int
Returns	Success >= 0 Failure < 0	
Example	<pre>move(set_part) finish() grip_open() grip_finish() depart(2.0)</pre>	
RAPL-II	Similar to OPEN.	
See Also	grip_close gripdist_set gripdist_get	closes the gripper; opposite of grip_open sets the servo fingers at a separation distance gets the current servo-finger separation distance
Category	Gripper Motion	

gripdist_get

Description	Gets the distance between fingers of the servo-gripper.	
Syntax	command gripdist_get(var float distance)	
Parameter	<i>distance</i> float variable to store current gripper distance	
Returns	Success >= 0. The finger distance: a float. Failure < 0	
Example	float my_gripper_dist	
	<pre> close (100) grip_finish() gripdist_get(my_gripper_dist) if my_gripper_dist <=30 return (-1) ;; gripper has no part in fingers else return (0) ;; gripper has part in fingers end if</pre>	
RAPL-II	WGRIP()	
See Also	grip sets the finger separation distance setgriptypesets the gripper type (air, servo, etc.)	
Category	Gripper	

	gripdist_s	et
Alias	grip	_
	alias	same as
	grip()	gripdist_set()

Description	Moves the fingers of the servo-gripper to a specified distance apart from each other.		
	To attain the grip position.	distance, fingers open or close depending on the starting	
Warning	Do not use this command to hold an object. This will damage the gripper. The gripdist_set() command operates at 100% force. To control gripper force and hold an object, use the gripclose() and gripopen() commands.		
Syntax	command gripdist_set(float <i>distance</i>)		
Parameter	<i>distance</i> the dis	tance between fingers in current units: a float	
Returns	Success >= 0 Failure < 0		
Example	gripdist_set(1.0)		
RAPL-II	Similar to GRIP.		
See Also	gripdist_get grip_close grip_open	gets the current servo finger separation distance closes the gripper (with force for servo) opens the gripper (with force for servo)	
Category	Gripper Motion		

gripisfinished

Description	Determines if the gripper is finished moving. Returns FALSE (0) , TRUE, or error <0.
Syntax	command gripisfinished()
Parameters	empty
Returns	Success >= 0 Failure < 0
Example	<pre>int depart_dis teachable ploc place move(place) grip_close(50) loop if gripisfinished() depart(depart_dis) else msleep(250 endif end loop</pre>
Result	Depart location place after the gripper is closed.
See Also	grip_close grip_finish
Category	Gripper Robot Configuration

gripper_stop

Description The command stops any gripper motion.

198	Subprograms: Alphabetical Listing	
Syntax	command griper_stop()	
Returns	Success >= 0 Failure < 0 Returns -ve error descriptor if command fails.	
Example	 gripper_stop()	
Result	Gripper motion stops	
See Also	grip_open grip_close gripdist_set gripdist_get	
Category	Gripper Motion	
	griptype_get	
Description	Gets what the robot gripper type is currently set to.	
Syntax	command griptype_get(var grip_type gtype)	
Returns	Success $>= 0$; gtype is filled in with the gripper type code. Failure < 0 (-ve error code)	
Example	This RAPL-3 code segment displays, in words, the setting of the gripper type:	
	<pre>int gtype griptype_get(gtype) case (gtype) of 0: printf("No gripper type selected\n") of GTYPE_AIR: printf("Air gripper selected\n") of GTYPE_SERVO: printf("Servo gripper selected\n" end case</pre>	
See Also	griptype_set()	
Category	Gripper	
Description	griptype_set Sets the gripper type to correspond to the gripper in use. Gripper type must be	
_	set to GTYPE_SERVO to use the gripdist_set() or gripdist_get() command.	
Syntax	<pre>command griptype_set(grip_type gtype)</pre>	
Parameters	One of: GTYPE_AIR for air grippers (the default) GTYPE_SERVO for servo-motor grippers	
Returns	Success >= 0 Failure < 0	
Example	griptype_set(GTYPE_SERVO)	

RAPL-II @@SETUP grip type questions

See Also	grip_open grip_close gripdist_set gripdist_get grip_finish gripisfinished	opens the gripper closes the gripper opens/closes servo fingers to specified separation distance gets current servo finger separation distance finishes current gripper motion determines if the gripper motion is finished
Category	Gripper Robot Configurat	tion

halt

Description	Stops any current robot motion.
Syntax	command halt()
Parameter	(empty)
Returns	Success >= 0 Failure < 0
Example	halt()
RAPL-II	Similar to HALT.
See Also	finish finishes current motion command before next motion
Category	Motion

	heap_set	
Description	Sets the heap size for current application. The heap is a storage space that can be allocated under user control. The default size is 4K bytes which equals 1K words (4 bytes = 1 word). The command heap_set() sets the heap size of the current process to at least <i>size</i> words. Note that if you run out of heap space, the system will attempt to allocate you more. That being said, it is generally better (and faster) to simply allocate enough for your program at the start.	
		set() is called after allocations have already been done, resetting be time consuming.
Syntax	command heap_set(int <i>size</i>)	
Parameter	<i>size</i> integer value of the size of memory to be allocated in words (word = 4 bytes)	
Returns		
	>= 0	Success
	-ENOMEM	There is not enough memory for the requested operation.
	-EINVAL	<i>size</i> is a nonsensical value (ie., negative)
Example	int mem = 8192 heap_set(mem)	
	;; allocate mer	nory needed using mem_alloc() command
Result	Allocates 8192 bytes of memory	
See Also	heap_space heap_size	determines the longest free area in the heap returns the number of words in heap segment

	Subprograms: Alphabetical Listing	
	mem_allocallocates memory -(can increase allocated heap if necessary)mem_freefree memory space	
Category	Memory	
	heap_size	
Description	Returns the number of words in the heap segment of the current process. This total size includes free, allocated, and overhead.	
Syntax	func int heap_size()	
Parameters	none	
Returns	Returns the number of words the entire heap currently occupies.	
Example	<pre>int size_heap size_heap=heap_size() if (size_heap < 16)</pre>	
Result	If the heap is not at least 16 Kbytes then it is set to 16 Kbytes	
See Also	heap_space()find the amount of free space in the heapheap_set()set the total amount of space in the heap	
Category	Memory	
	neap space	
Description		
	Determines the length of the longest contiguous free area available in the program's heap. If an object greater than this size is allocated using mem_alloc then the system will have to expand the size of the heap.	
Syntax	Determines the length of the longest contiguous free area available in the program's heap. If an object greater than this size is allocated using mem_alloc then the system will have to expand the size of the heap. func int heap_space()	
Description Syntax Returns Example	Determines the length of the longest contiguous free area available in the program's heap. If an object greater than this size is allocated using mem_alloc then the system will have to expand the size of the heap.	
Syntax	Determines the length of the longest contiguous free area available in the program's heap. If an object greater than this size is allocated using mem_alloc then the system will have to expand the size of the heap. func int heap_space()	
Syntax Returns	<pre>Determines the length of the longest contiguous free area available in the program's heap. If an object greater than this size is allocated using mem_alloc then the system will have to expand the size of the heap. func int heap_space() The length of longest contiguous area, in words. int heap_bloc, space = 3 void@ ptr heap_bloc = heap_space() if heap_bloc < 5</pre>	
Syntax Returns Example	<pre>Determines the length of the longest contiguous free area available in the program's heap. If an object greater than this size is allocated using mem_alloc then the system will have to expand the size of the heap. func int heap_space() The length of longest contiguous area, in words. int heap_bloc, space = 3 void@ ptr heap_bloc = heap_space() if heap_bloc < 5 printf("heap space is low/n") mem_alloc(ptr, space) else mem_alloc(ptr, space)</pre>	
Syntax Returns	<pre>Determines the length of the longest contiguous free area available in the program's heap. If an object greater than this size is allocated using mem_alloc then the system will have to expand the size of the heap. func int heap_space() The length of longest contiguous area, in words. int heap_bloc, space = 3 void@ ptr heap_bloc = heap_space() if heap_bloc < 5 printf("heap space is low/n")</pre>	
Syntax Returns Example Result	<pre>Determines the length of the longest contiguous free area available in the program's heap. If an object greater than this size is allocated using mem_alloc then the system will have to expand the size of the heap. func int heap_space() The length of longest contiguous area, in words. int heap_bloc, space = 3 void@ ptr heap_bloc = heap_space() if heap_bloc < 5 printf("heap space is low/n") mem_alloc(ptr, space) else mem_alloc(ptr, space) end if Allocates memory of 3 words (12 bytes) - Notifies user if heap space is less than Kbytes.</pre>	

Description	precision or cartesiar	mmanded robot location in the specified location variable. A location is stored, depending on the location type of the ntly, the location's type must be explicitly defined prior to mand.
Syntax	command here(va	r gloc <i>location</i>)
Returns	Success >= 0 Failure < 0	
Example		irst ,loc_precision) ast ,loc_cartesian)
	here(first)	;;store precision location
	here(last)	;;store cartesian location
RAPL-II	HERE	
See Also	pos_get get	ts the position of the robot
Category	Location: Data Manip	pulation

here

home

	nome	
Description	Homes the specified axes <i>in numerical order:</i> 1 (waist), 2 (shoulder), 3 (elbow), 4, 5, 6. This command assumes the robot has been correctly calibrated.	
Syntax	command home([axis] [,axis] [,axis])	
Parameter(s)	axis an axis to home	
Returns	Success >= 0 Failure < 0	
Example	<pre>if home(7) >= 0 if home(1,2,3,4,5,6) >= 0 else print "Error homing arm.\n" end if else print "Error homing track.\n" end if</pre>	
RAPL-II	Similar to HOME.	
See Also	calibratecalibrates axeshomezchomes the axis specifiedreadymoves the arm to the READY positionrobotishomedgets the homed or not-homed state of axes	
Category	Home	

homezc

Description	Homes the	e axis specified, and returns the offset in pulses.
Syntax	command	homezc(int axis, var int offset)
Parameter(s)	axis offset	an axis to home the offset

202	Subprograms: Alph	abetical Listing
Returns	Success >= 0 Failure < 0	
Example	int machine, t int[8] offsets	ransform, actual, I
	for i = 1 t homez	ne, transform, actual) o machine c(i, offsets[i]) f("axis {1} offset is {}\n", i,offsets[i])
Result	Homing axis 1… OK axis 1 offset is 519	
RAPL-II	Same as HOMEZC.	
See Also	calzc calibrate home ready robotishomed	calibrates at the next zero pulse of the encoder calibrates axes homes the specified axes <i>in numerical order</i> moves the arm to the READY position gets the homed or not-homed state of axes
Category	Home	

	hsw_offset_get
Description	Returns the offset between the homing switch and the calibration position of a given axis, in encoder pulses. Used with an A465.
Syntax	<pre>func int hsw_offset-get(int axis)</pre>
Parameter	<i>axis</i> the axis to be inquired: an int
Returns	
Example	int machine, transform, actual, i, robot int[8] offsets
	<pre>robot = robot_type_get() printf("robot is {}\n", robot)</pre>
	<pre>if robot == 465 axes_get(machine, transform, actual) for i = 1 to machine offsets[i] = hsw_offset_get(i) printf("axis {1} offset is {}\n", i,offsets[i]) end for else printf("Robot must be a 465 for this command") end if</pre>
Result	Prints the offsets for each axis, if the robot is a A465
See Also	homezc homes the axis specified
Category	Calibration Home

iabs

Description

Calculates the absolute value of an int.

Syntax	func int iabs(int x)
Argument	<i>x</i> the number: an int
Returns	The absolute value of the integer x. Note that one integer (-2147483648) does not have a positive counterpart because of the limitations of 32-bit 2's complement binary numbers.
Example	int $x = -99$ int y y = abs(x)
Result	99
RAPL-II	ABS
See Also	fabs calculates the absolute value of a float
Category	Math

input

Description	Queries the specified input channel for its state. Returns the state.	
	This subprogram is a function, not a command as it was in the earliest versions of RAPL-3.	
Syntax	func int input(int <i>channel</i>)	
Parameters	<i>channel</i> the input channel: an int	
Returns	Success >= 0 the state, an int, one of: 0 = off 1 = on Failure < 0 Returns error code	
Example 1	<pre>state = input(4)</pre>	
Example 2	<pre>if (input(8)) then ;; check sensor for presence of material</pre>	
Application Shell	Similar to input.	
RAPL-II	Similar to INPUT, but INPUT packed the state into a variable, and could be used for digital and string input.	
See Also	inputsqueries the entire bank of input channels for their statesoutputsets an output channel to a stateoutput_pulsesets and reverses an outputoutput_getgets the current state of an output channeloutputssets the entire bank of outputs	
Category	Digital Input and Output	

inputs

Description

Queries the entire bank of input channels for their states. Returns an integer that represents the bitmapped states of the inputs.

	For the C500 controller, each of the first 16 bits represents an input. The least significant bit is input 1, the sixteenth significant bit is input 16. The integer in hex
Syntax	func int inputs()
Parameters	none
Returns	Success >= 0 the input states: an int representing a bitmask where the lower 16 bits each correspond to one of the inputs: 0 off 1 on Failure < 0 Returns error code
Example	<pre>int dig_inputs dig_inputs = inputs() ;; read all inputs dig_inputs = dig_inputs & 0xf ;; enable lower 4 bits only case dig_inputs of 1: ;; first input is high task_1() of 2: ;; second input is high task_2() of 4: ;; third input is high task_3() of 8: ;; fourth input is high task_4() end case</pre>
Application Shell	No equivalent.
RAPL-II	No equivalent.
See Also	inputqueries an input channel for its stateoutputssets the entire bank of output channels to statesoutputs_getqueries the entire bank of output channels for their states
Category	Digital Input and Output
	ioctl
Description	I/O control operation. Used to configure and control a device.If a get parameter is used, the data is stored. If a put parameter is used, the data is written.To change a serial port configuration, read the current status into one of the data structures, change the data for specific members of the struct, and write the new data for the port.
Syntax	command ioctl(int fd, ioctl_op op, void@ data)
Parameters	fdthe portopthe operation, of type ioctl_op:IOCTL_NOPno operationIOCTL_GETCget configuration informationIOCTL_PUTCput configuration informationIOCTL_GETSget status informationIOCTL_PUTSput status informationIOCTL_PUTSput status informationIOCTL_PUTSput status informationIOCTL_PUTSput status informationIOCTL_PUTSput status informationIOCTL_PUTSIGget special signal informationIOCTL_RDTIMEset read timeoutIOCTL_WRTIMEset write timeoutdataa struct of integers of type sio_ioctl_conf:int baudbaud rateint res_01baud rate

int res_02	
int OutxCtsFlow	1 => enable CTS output flow control
int OutxDsrFlow	1 => enable DSR output flow control
int DtrControl	$1 \Rightarrow$ enable DTR flow control
int DsrSensitivity	0
int TXContinueO	5
int OutX	1 => enable output Xoff flow control
int InX	1 => enable input Xoff flow control
int res_10	
int res_11	
int RtsControl	1 => enable RTS flow control
int res_13	
int res_14	
int res_15	
int lowtrig	soft flow low trigger (xon point)
int hightrig	soft flow high trigger (xoff point)
int wordlen	word length (7 or 8 bits)
int parity	0 => none, 1 => odd, 2 => even
int stopbits	$1 \Rightarrow 1$ bit, $2 \Rightarrow 2$ bits, $15 \Rightarrow 1.5$ bits
int xonchar	soft flow xon char soft flow xoff char
int xoffchar	Soft now xon char
int res_23	
int res_24	
int res_25	$0 \rightarrow 1$ but $1 \rightarrow 4$; $2 \rightarrow 9$; $2 \rightarrow 14$ but of
int fifotrig int lfchar	0 => 1 byte, 1 => 4; 2 => 8; 3 => 14 bytes (unimpl) If char for auto cr
int crchar	(unimpl) if char to fait for auto cr (unimpl) cr char to emit for auto cr
int autocr	(unimpl) en char to enit for auto en (unimpl) enable auto cr
int res_30	(unimpl) enable auto ci
Int res_50	
>= 0	Success
-EINVAL	one of the arguments is invalid
-EBADF	fd does not correspond to an open object
-ENODEV	the object open on fd is not a device
-ENOTTY	the device does not support ioctl()
-EIO	an I/O error has occurred
Same as siocfg	
CONFIG, SERIAL	

jog_t

alias

Aliases

Returns

System Shell RAPL-II Category

tx, ty, tz, yaw, pitch, roll

same as

tx()	jog_t(TOOL_X,)
ty()	jog_t(TOOL_Y,)
tz()	jog_t(TOOL_Z,)
yaw()	jog_t(TOOL_YAW,)
pitch()	jog_t(TOOL_PITCH,)
roll()	<pre>jog_t(TOOL_ROLL,)</pre>

Description

In the tool frame of reference, moves the tool centre point in a cartesian-axis direction. TOOL_X, TOOL_Y, and TOOL_Z move the tool centre point along the X, Y, and Z axis by the specified distance in current units (millimetres or inches). TOOL_YAW, TOOL_PITCH, and TOOL_ROLL rotate around an axis by the specified rotation in degrees.

Yaw, pitch, and roll are tool motion based, not tool axis based. The command gives the same motion, although the robots have different coordinate systems.

motion		axes	
	common name	F3 coordinate system	A465/A255 coordinate system
yaw	normal	Х	Z
pitch	orientation	У	У
roll	approach/depart	Z	Х

This command, jog_t(), is joint-interpolated.

For motion along an axis (TOOL_X, TOOL_Y, TOOL_Z), the end-point is along the tool axis, but the tool centre point travels as a result of various joint motions, not in a straight line.

Similarly for rotation around an axis (TOOL_YAW, TOOL_PITCH, TOOL_ROLL), the end-point is determined and the tool travels to it as a result of various joint motions. The start point and end point for the tool centre point are the same (no change in distance along the axis or angle between the axis and the tool), but the start position and end position of the tool are different by the amount of rotation.

For cartesian-interpolated (straight line) motion, see jog_ts().

Syntax command jog_t(tool_axis_t axis, float distance) Parameters the axis for motion axis TOOL X along the X axis TOOL Y along the Y axis along the Z axis TOOL Z TOOL_YAW around the normal axis TOOL_PITCH around the orientation axis TOOL ROLL around the approach/depart axis distance the distance of travel, in current units or degrees: a float Returns Success = 0Failure < 0Example jog_t(TOOL_Z,200) ;; millimetres $jog_t(TOOL_Y, -200)$ Example move(centre) jog_t(TOOL_PITCH,45) ;; rotate around Y jog_t(TOOL_PITCH, -90) RAPL-II No equivalents. DEPART moved along the approach/depart axis.

See Also	jog_ts jog_w joint motor	jogs like jog_t, but straight line motion jogs like jog_t, but in world frame of reference moves by joint degrees moves by encoder pulses
Category	Motion	

jog_ts

Aliases

txs, tys, tzs, yaws, pitchs, rolls

alias	same as
txs()	jog_ts(TOOL_X,)
tys()	jog_ts(TOOL_Y,)
tzs()	jog_ts(TOOL_Z,)
yaws()	<pre>jog_ts(TOOL_YAW,)</pre>
pitchs()	<pre>jog_ts(TOOL_PITCH,)</pre>
rolls()	jog_ts(TOOL_ROLL,)

Description

In the tool frame of reference, moves the tool centre point in a cartesian-axis direction. TOOL_X, TOOL_Y, and TOOL_Z move the tool centre point along the X, Y, and Z axis by the specified distance in current units (millimetres or inches). TOOL_YAW, TOOL_PITCH, and TOOL_ROLL rotate around an axis by the specified rotation in degrees.

Yaw, pitch, and roll are tool motion based, not tool axis based. The command gives the same motion, although the robots have different coordinate systems.

motion		axes	
	common name	F3 coordinate system	A465/A255 coordinate system
yaw	normal	Х	Z
pitch	orientation	Y	У
roll	approach/depart	Z	Х

This command, jog_ts(), is cartesian-interpolated (straight line).

For motion along an axis (TOOL_X, TOOL_Y, TOOL_Z), the tool centre point travels in a straight line along the axis to the end point.

For rotation around an axis (TOOL_YAW, TOOL_PITCH, TOOL_ROLL), the tool centre point stays on the axis, while the tool rotates around the axis. The tool centre point stays in the same place.

around the orientation axis

For joint-interpolated (not straight) motion, see jog_t()

Syntax command jog_ts(tool_axis_t axis, float distance)
Parameters axis the axis for motion
TOOL_X along the X axis
TOOL_Y along the Y axis
TOOL_Z along the Z axis
TOOL_YAW around the normal axis

TOOL PITCH

	TOOL_ROLL <i>distance</i>	around the approach/depart axis the distance of travel, in current units or degrees: a float
Returns	Success = 0 Failure < 0	
Example	jog_ts(TOOL_Z, jog_ts(TOOL_Y,	200) ;; millimetres -200)
Example	move(centre) jog_ts(TOOL_PI jog_ts(TOOL_PI	TCH,45) ;; rotate around Y TCH,-90)
RAPL-II	No equivalents. E	DEPART moved along the approach/depart axis.
See Also	jog_t jog_ws joint motor	jogs like jog_ts, but joint interpolated jogs like jog_ts, but in world frame of reference moves by joint degrees moves by encoder pulses
Category	Motion	

jog_w

Aliases	wx, wy, wz, zrot, yrot, xrot	
	alias	same as
	wx()	jog_w(WORLD_X,)
	wy()	jog_w(WORLD_Y,)
	wz()	jog_w(WORLD_Z,)
	zrot()	jog_w(WORLD_ZROT,)
	yrot()	jog_w(WORLD_YROT,)
	xrot()	jog_w(WORLD_XROT,)
Description	Tiption In the world frame of reference, moves the tool centre point in a cartesian-axis direction. WORLD_X, WORLD_Y, and WORLD_Z move the tool centre point alor the X, Y, and Z axis by the specified distance in current units (millimetres or inches). WORLD_ZROT, WORLD_YROT, and WORLD_XROT rotate around the Z Y, and X axis by the specified rotation in degrees. This command, jog_w(), is joint-interpolated.	
	along the worl	ong an axis (WORLD_X, WORLD_Y, WORLD_Z), the end-point is d axis, but the tool centre point travels as a result of various joint n a straight line.
	WORLD_XRO of various join are the same (otation around an axis (WORLD_ZROT, WORLD_YROT, I), the end-point is determined and the tool travels to it as a result t motions. The start point and end point for the tool centre point no change in distance along the axis or angle between the axis and the start position and end position of the tool are different.
	For cartesian-	interpolated (straight line) motion, see jog_ws().
Syntax	command jog	g_w(world_axis_t <i>axis</i> , float <i>distance</i>)
Parameters	<i>axis</i> WORLD_X WORLD_Y WORLD_Z WORLD_Z WORLD_Y	along the Y axis along the Z axis ROT around the Z axis

		around the X axis ance of travel, in current units or degrees: a float
	distance the dist	ance of travel, in current units of degrees. a noat
Returns	Success = 0 Failure < 0	
Example	<pre>move(base_point) jog_w(WORLD_X,200)</pre>	;; millimetres
Example	appro(centre) pitch(45) jog_w(WORLD_XROT,45)	;; pitch around tool point ;; rotate around X
RAPL-II	Similar to JOG, X, Y, Z, w	ithout straight line parameter.
	rotations in the world fram	H, and ROLL. In RAPL-II these names were used for ne of reference. In RAPL-3, world rotations are called ool rotations are called yaw, pitch, and roll.
See Also	jog_t jogs lik joint moves	e jog_w, but straight line motion e jog_w, but in tool frame of reference by joint degrees by encoder pulses
Category	Motion	

jog_ws

Aliases	wxs, wys, w	zs, zrots, yrots, xrots	
	alias	same as	
	wxs()	jog_ws(WORLD_X,)	
	wys()	jog_ws(WORLD_Y,)	
	wzs()	jog_ws(WORLD_Z,)	
	<pre>zrots()</pre>	jog_ws(WORLD_ZROT,)	
	<pre>yrots()</pre>	jog_ws(WORLD_YROT,)	
	xrots()	jog_ws(WORLD_XROT,)	
Description	In the world frame of reference, moves the tool centre point in a cartesian- direction. WORLD_X, WORLD_Y, and WORLD_Z move the tool centre poin the X, Y, and Z axis by the specified distance in current units (millimetres inches). WORLD_ZROT, WORLD_YROT, and WORLD_XROT rotate around Y, and X axis by the specified rotation in degrees.		_Z move the tool centre point along in current units (millimetres or VORLD_XROT rotate around the Z,
	This command	l, jog_ws(), is cartesian-interpola	ated (straight line).
		ng an axis (WORLD_X, WORLD aight line along the axis to the	_Y, WORLD_Z), the tool centre point end point.
	tool centre poi		VORLD_YROT, WORLD_XROT), the ool rotates around the axis. The tool
	For joint-inter	polated (not straight) motion, se	e jog_w()
Syntax	command jog	g_ws(world_axis_t <i>axis</i> , f	loat <i>distance</i>)
Parameters	axis WORLD_X WORLD_Y WORLD_Z WORLD_ZI	along the Y axis along the Z axis	

	WORLD_YROT WORLD_XROT <i>distance</i> the c	
Returns	Success = 0 Failure < 0	
Example	<pre>move(base_point) jog_ws(WORLD_X,200)</pre>	;; millimetres
Example	-	<pre>;; pitch around tool point 5) ;; rotate around X</pre>
RAPL-II	Similar to JOG, X, Y, a	nd Z, with straight line parameter.
	rotations in the world f	FCH, and ROLL. In RAPL-II these names were used for rame of reference. In RAPL-3, world rotations are called I tool rotations are called yaw, pitch, and roll.
See Also	jog_ts jogs joint move	like jog_ws, but joint interpolated like jog_ws, but in tool frame of reference es by joint degrees es by encoder pulses
Category	Motion	

joint

Description	Rotates a rotational joint (e.g. of an articulated arm) by a specified number of degrees, or moves a linear joint (e.g. of a track or gantry) by a defined number units (millimetres or inches depending on metric or English mode).	
Syntax	command joint(int axis, float distance)	
Parameters	axis distance	the axis being moved: an int the distance of travel, in current units: a float
Returns	Success >= 0 Failure < 0	
Example	joint(7,20)	;; moves the track (for F3 or A465) 20 units
	joint(1,45)	;; moves the waist joint +45 degrees
RAPL-II	Similar to JOINT	
See Also	jog motor	moves by cartesian increment moves by encoder pulses
Category	Motion	

of

joint_to_motor

DescriptionConverts a location from joint angles to motor pulses. Used if a location of one
type needs to be converted to another type for checking or other use within the
program.Syntaxcommand joint_to_motor(var float[8] joint, var ploc motor)Parametersjoint
motorthe location in joint angles, in degrees
motorthe location in motor pulses: a ploc

Returns	Success >= 0 <i>motor</i> is packed Failure < 0
Example	<pre>float[8] joints1 = {10, -15, 5, 0, 0, 0, 0, 0} ploc motor1 joint_to_motor(joints1, motor1)</pre>
Result	motorl is packed with the appropriate pulse data
RAPL-II	Similar to SET with different location types.
See Also	motor_to_jointconverts motor pulses to joint anglesjoint_to_worldconverts joint angles to world coordinates
Category	Location: Kinematic Conversion

joint_to_world

Description	Converts a location from joint angles to world coordinates. Used if a location of one type needs to be converted to another type for checking or other use within the program.			
Syntax	command joint_to_world(var float[8] <i>joint</i> , var cloc <i>world</i>)			
Parameters	<i>joint</i> the location in joint angles world the location in world coordinates: a cloc			
Returns	Success >= 0 world is packed Failure < 0			
Example	<pre>float[8] joints1 = {10, -15, 5, 0, 0, 0, 0, 0} cloc world1</pre>			
	joint_to_world(joints1, world1)			
Result	world1 is packed with the appropriate world coordinate data			
RAPL-II	Similar to SET with different location types.			
See Also	world_to_jointconverts world coordinates to joint anglesjoint_to_motorconverts joint angles to motor pulses			
Category	Location: Kinematic Conversion			

jointlim_get

Description	Gets the positive and negative limits of travel for a specified axis
Syntax	command jointlim_get(int <i>axis</i> , var float <i>poslim</i> , var float <i>neglim</i>)
Parameter	axisan int specifying the axisposlimthe positive limit: an array of up to 8 floatsneglimthe negative limit: an array of up to 8 floats
Returns	Success >= 0 Failure < 0
Example	int axes, total, trnsfrm float[8] pluslim, neglim

```
int count, t
                . . .
                t= axes_get(axes,trnsfrm, total)
                   if t>0
                          for count = 1 to axes
                                 jointlim_get(count, pluslim[count-1], neglim[count-
                1])
                                       printf("axis \{2\} limits are: +\{5\} -
                \{5\}/n",count,\
                                                           pluslim[count-1],
                neglim[count-1])
                          end for
                   else
                   ... use for error handling
                   end if
Result
                Prints the robot joint limits
See Also
                jointlim_set
Category
                Robot Configuration
```

jointlim_set

Description	Sets the positive and negative limits of travel for one axis.
Syntax	command jointlim_set(int axis, float poslim, float neglim)
Parameter	axisthe axis to set: an intposlimthe positive limit: a floatneglimthe negative limit: a float
Returns	Success >= 0 Failure < 0
Example	<pre>int count int axes, total, trnsfrm teachable float[8] pluslim, neglim axes_get(axes,trnsfrm, total) for count = 1 to axes jointlim_set(count, pluslim[count-1], neglim[count-1]) end for</pre>
RAPL-II	Similar to @XLIMITS, except @XLIMITS took the limit in radians.
See Also	jointlim_get
Category	Robot Configuration

limp

Description		ervo control of a motor which limps that joint. A single axis or be specified. All axes are specified by an empty parameter.
Syntax	command limp([int axis] [, int axis])
Parameters (Optional)	(empty) <i>axis</i>	all axes limped axis being limped: an int
Returns	Success >= 0 Failure < 0	

Example	
RAPL-II	
See Also	

Category

limp() ;; limps all axes limp(3) ;; limps axis 3 limp(4, 5, 6) ;; limps axis 4, 5, and 6 Similar to LIMP. nolimp unlimps axes Motion

linacc_get

Description	Returns the curr units.	ent value of the robot's linear acceleration in metric or English	
Syntax	command linacc	get(var float linacc)	
Parameter	linacc is packed	with the current acceleration setting	
Returns	Success >= 0 Failure < 0	Returns -ve error descriptor if command fails.	
Example	float acc printf("The linear acceleration is {}", linacc_get(acc))		
Result	The linear acc	eleration is 1016.	
See Also	linacc_set units_set linspd_get linspd_set	sets the linear speed sets the current units metric or English returns the maximum linear speed sets the linear speed depending on the configuration	
Category	Robot Configurat	ion	

linacc_set

Description	Sets the current value of the robot's linear acceleration in metric or English units to the value specified by the parameter linacc.		
Syntax	command linacc	_set(var float linacc)	
Parameter	linacc specifies th	ne requested setting for the robot acceleration.	
Returns	Success >= 0 Failure < 0	Returns -ve error descriptor if command fails.	
Example	<pre>;; Current acc float old_acc linacc_get(old printf("The ac new_acc = old_ linacc_set(new</pre>	_acc) celeration was {}/n", old_acc) acc*0.5	
Result	The accelerati The accelerati		
See Also	linacc_get units_set linspd_get linspd_set	sets the linear speed sets the current units metric or English returns the maximum linear speed sets the linear speed depending on the configuration	
Category	Robot Configurat	ion	

Description	link Makes a hard link to moving files, or shar	an existing file or directory. Useful for renaming files, ing data.
Syntax	0	r string[] name1, var string[] name2)
Parameters		
		ame of the object to create a new link to
Returns	name2 the na	ame of the new link
	>= 0	Success
	-EINVAL	one of the file names was invalid
	-ENOTDIR	a component of one of the names was not a directory
	-ENOENT	the original object was not found
	-EIO	an I/O error occurred
	-EAGAIN	the system is temporarily out of the resources required to carry out this operation
	-EISDIR	can't create a hard link to a directory
	-EEXIST	<i>name2</i> already exists
	-EXDEV	tried to link across filesystems
Category	File and Device Syste	em Management

linklen_get

Description	Gets the link length for all axes.
Syntax	<pre>command linklen_get(var float[8] length)</pre>
Parameter	<i>length</i> an array of floats
Returns	Success >= 0 Failure < 0
Example	int machine, transform, actual, I float[8] links
	<pre>axes_get(machine, transform, actual) linklen_get(links) for i = 1 to machine printf("axis {1} link length is {}\n", i,links[i]) end for</pre>
Result	For a 255 robot: axis 1 link length is 10.0000 axis 2 link length is 10.0000 axis 3 link length is 2.0000 axis 4 link length is 0.0000 axis 5 link length is 0.0000
See Also	linklen_set sets the link length for an axis
Category	Robot Configuration

linklen_set

Syntaxcommand linklen_set(int axis, float lengthParameteraxis an int length a floatReturnsSuccess >= 0 Failure < 0See Alsolinklen_get gets the link lengths of all axesCategoryRobot Configuration	Description	Sets the li	nk leng	th for an	axis	•			
lengtha floatReturnsSuccess >= 0 Failure < 0	Syntax	command	linkl	en_set(int	axis,	float	length)
Failure < 0See Alsolinklen_getgets the link lengths of all axes	Parameter								
	Returns								
Category Robot Configuration	See Also	linklen_ge	t	gets the	link	lengths	s of all a	ixes	
	Category	Robot Cor	nfigurati	ion					

linspd_get

Description	Returns the maximum linear speed for the robot in units of millimetres per second or inches per second depending on the unit configuration.		
	Cannot be used in the speed() command which takes an integer parameter of percentage of maximum speed, for example <code>speed(<int>linspd_get(t))</int></code>		
Syntax	command linspd_get(var float linspd)		
Parameter	linspd is packed with the maximum speed value.		
Returns	Success >= 0 Failure < 0 Returns negative error code if command fails.		
Example	<pre>float max_lin_spd int curr_percent_spd linspd_get(max_lin_spd) speed_get(curr_percent_spd) printf("The maximum linear speed is {}/n", max_lin_spd) printf("The current speed setting is {}/n", curr_percent_spd)</pre>		
Result	The maximum linear speed is The current speed setting is		
See Also	linspd_set sets the linear speed units_set sets the units metric or English		
Category	Robot Configuration		

linspd_set

Description	Sets the linear speed for the robot in units of millimetres per second or inches per second depending on the configuration.
Syntax	command linspd_set(var float <i>linspd</i>)
Parameter	<i>linspd</i> specifies the new speed setting
Returns	Success >= 0 Failure < 0 Returns -EINVAL if (linspd < 0) or other error if the command fails.
Example	;; Set the linear speed to the maximum speed float spd linspd_get(spd)

216	Subprograms: Alphabetical Listing
	linspd_set(spd) printf("The speed is {}\n", spd)
Result	Sets the linear robot speed to the maximum speed value.
See Also	speed_getgets the current speed settingspeed_setsets the speed of arm motionslinspd_setsets the linear speedunits_setsets the current units metric or English
Category	Robot Configuration

In

Description	Calculates the na	atural logarithm of a float. Takes a positive argument.
Syntax	func float l	ln(float x)
Returns	The natural loga	rithm of the argument.
Example	float $x = 7.5$ float y y = ln(x)	
Result	2.014903	
RAPL-II	LN	
See Also	log pow	calculates the common (base 10) logarithm calculates a value raised to a power
Category	Math	

loc_cdata_get

	0
Description	Packs the cloc <i>cl</i> into the float array <i>fa</i> . The float[8] array corresponds to the cartesian coordinates x, y, z, yaw, pitch, roll, extra axis 1, extra axis 2; or x, y, z, pitch, roll, extra axis 1, extra axis 2, extra axis 3.
Syntax	<pre>sub loc_cdata_get(var cloc cl, var float[8] fa)</pre>
Parameters	clcartesian coordinate location variablefaan array of floats - packed with the location values of cl
Example	<pre>teachable cloc cl float[8] fa loc_cdata_get(cl, fa)</pre>
See Also	loc_cdata-set loc_pdata_get loc_pdata_set
Category	Location: Data Manipulation

loc_cdata_set

Description

Packs the cartesian data in *fa* into the cloc *cl*. The float[8] array corresponds to the cartesian coordinates x, y, z, yaw, pitch, roll, extra axis 1, extra axis 2; or x, y, z, pitch, roll, extra axis 1, extra axis 2, extra axis 3.

Syntax	<pre>sub loc_cdata_set(var cloc cl, var float[8] fa)</pre>
Parameter	<i>cl</i> cartesian coordinate location variable packed with the data in fa <i>fa</i> an array of floats specifying the data for the cloc
Example	<pre>cloc cl float[8] fa = {2,3,4,0,0,0,0,0} loc_cdata_set(cl, fa)</pre>
RAPL-II	POINT
See Also	loc_cdata_get loc_pdata_get loc_pdata_set
Category	Location: Data Manipulation

loc_check

Description	Tests the checksum of the gene	eric location <i>gl</i> . If the checksum is OK, returns 1.
Syntax	func int loc_check(var	gloc gl)
Parameter Returns	<i>gl</i> generic location to b	e checked
	True (1)	Success; the checksum is correct.
	False (0)	Failure; the checksum is wrong.
Example	gloc gl	
	<pre>if loc_check(gl) == 1 ;; everything OK else ;; everything NOT OK</pre>	
	end if	
See Also	loc_re_check	
Category	Location: Data Manipulation	

loc_class_get

Description	Returns the location class of a generic location variable <i>gl</i> . The different classes are loc_unknown, loc_cartesian, and loc_precision.
Syntax	<pre>func loc_class loc_class_get(var gloc gl)</pre>
Parameter	<i>gl</i> gloc generic location variable
Returns	loc_class, one of: loc_unknown loc_cartesian loc_precision
Example	<pre>gloc gl case loc_class_get(gl) of loc_unknown: ;; Location Type Unknown of loc_cartesian: ;; Cartesian location (cloc) of loc_precision:</pre>

Subprograms: Alphabetical Listing ;; Precision location (ploc) else ;; Error end case Category Location: Data Manipulation

loc_class_set

Sets the class of a generic location variable gl to location class lc. The different Description classes are loc_unknown, loc_cartesian, and loc_precision. Syntax loc_class_set(var gloc gl, loc_class lc) sub Parameter gl gloc generic location variable *lc* loc_class type: must be loc_unknown loc_cartesian loc_precision Example gloc gl1, gl2 loc_class lc

> loc_class_set(gl2, lc) Location Data: Manipulation

lc = loc_class_get(gl1)

loc_flags_get

Description Returns the flags that are set for the generic location variable *gl.* Warning: the flags are used to mark if the location has been taught and what units it is in. It is potentially dangerous to tamper with the flags of a location. Syntax func int loc_flags_get(var gloc gl) Parameter *gl* location variable (cloc or ploc) Returns an integer with the bits set according to the following: global const LOC_INVALID = 0x00 global const LOC_VALID = 0x01 global const LOC_CALIBRATE = 0x02 global const LOC_MARKER = 0x04

		0.10 1
	global const LOC_NULL =	0x08
	global const LOC_METRIC =	0x10
	global const LOC_TOOL =	0x20
	global const LOC_BASE =	0x40
	global const LOC_OFFSET=	0x80
. Example	int flags gloc gl	
	 flags = loc_flags_get(gl) loc_flags_set(flags + 1)	
See Also	loc_flag_set	
Category	Location: Flags	

Category

	IUC_IIAYS_SEL	
Description	Sets the flags on the generic location va checksum.	riable gl to f . Does not re-calculate the
Syntax	<pre>sub loc_flags_set(var gloc gl,</pre>	int f)
Parameter	glthe location: a cloc or plocfan integer the flag constructorfollowing defined constantsglobal const LOC_INVALID =global const LOC_VALID =global const LOC_CALIBRATE =global const LOC_MARKER =global const LOC_NULL =global const LOC_METRIC =global const LOC_TOOL =global const LOC_BASE =global const LOC_OFFSET=	ed with the bits set according to the 0x00 0x01 0x02 0x04 0x08 0x10 0x20 0x40 0x80
Example	<pre>int flags gloc gl flags = loc_flags_get(gl) loc_flags_set(gl, flags + 1)</pre>	
See Also	loc_flags_get	
Category	Location: Flags	

loc_flags_set

loc_machtype_get

Description	Returns the machine type code of a generic location gl.
Syntax	<pre>func machine_type loc_machtype_get(var gloc gl)</pre>
Parameter	gl generic location variable
Returns	$\begin{array}{llllllllllllllllllllllllllllllllllll$
Example	<pre>gloc gl int mach_type mach_type = loc_machtype_get(gl)</pre>
See Also	loc_machtype_set
Category	Location: Flags

loc_machtype_set

Description	Sets the machine type code of generic location variable <i>gl</i> to machine type <i>mt</i> . Does not re-calculate the checksum.
Syntax	<pre>sub loc_machtype_set(var gloc gl, machine_type mt)</pre>

220	Subprograms: Alphabetical Listing		
Parameter	gl generic location variable* mt machine_type, enumerated type one of: mc_a255 A255 mc_a465 A465 mc_f2 F2 * see enum		
Example	gloc gl1, gl2 int mt		
	<pre>mt = loc_machtype_get(gl1) loc_machtype_set(gl2, mt)</pre>		
See Also	loc_machtype_get		
Category	Location: Flags		

loc_pdata_get

Description	Packs a gloc into an integer array. The int[8] array corresponds to the motor pulse values for the 8 motors, in order.
Syntax	<pre>sub loc_pdata_get(var ploc pl, var int[8] ia)</pre>
Parameter	plploc (precision location variable)iainteger array packed with the motor pulse counts
Example	 teachable ploc pl int[8] ia loc_data_get(pl, ia)
See Also	loc_pdata_set loc_cdata_get loc_cdata_set
Category	Location: Data Manipulation

loc_pdata_set

Description	Packs the precision data in <i>ia</i> into the (should this be a ploc) gloc <i>pl</i> . The int[8] array corresponds to the motor pulse values for the 8 motors, in order.
Syntax	<pre>sub loc_pdata_set(var gloc pl, var int[8] ia)</pre>
Parameter	 <i>pl</i> gloc (should this be a ploc) to be packed with the motor pulse counts in <i>ia</i> <i>ia</i> integer array packed with the motor pulse counts
Example	<pre> gloc gl int[8] ia = { loc_data_get(gl, ia)</pre>
RAPL-II	POINT
See Also	loc_pdata_get loc_cdata_get loc_cdata_set
Category	Location: Data Manipulation

loc_re_check

Description	Recalculates and re-sets the checksum of a generic location <i>gl</i> .	
Syntax	<pre>sub loc_re_check(var gloc gl)</pre>	
Parameter	<i>gl</i> the location to be checked	
Example	gloc gl	
	 loc_re_check(gl)	
See Also	loc_check	
Category	Location: Data Manipulation	

lock

Description	Locks a specified axis.	
	Not to be confused with flock() which locks a file.	
Syntax	command lock(int axis)	
Parameter	<i>axis</i> the axis to be locked: an int	
Returns	Success >= 0 Failure < 0	
Example	int axis lock(axis)	
RAPL-II	Same as LOCK	
Category	Motion	

log

Description	Calculates the co	mmon (base 10) logarithm of a float. Takes a positive argument.
Syntax	func float l	og(float x)
Returns	Success >= 0. The Failure < 0	e common logarithm of the argument.
Example	float x = 7.5 float y y = log(x)	
Result	0.875061	
RAPL-II	LOG	
See Also	ln pow	calculates the natural logarithm calculates a value raised to a power
Category	Math	

MAJOR

Description	Extracts the major number from device <i>dev</i> .
Syntax	func int MAJOR(int <i>dev</i>)
Parameters	dev specifies the device - an int
Returns	Success >= 0 Failure < 0
Example	int dev, major = 23, minor = 1
	dev = BUILD_DEV(major, minor) major = MAJOR(dev) minor = MINOR(dev)
See Also	MINOR extracts the minor number from a device
Category	File and Device System Management

malarm

Description	Requests that the system send the current process a specified signal after a specified delay. This can be used to implement timeouts and periodic events in a fairly simple fashion.	
Syntax	command malarm(int delay, int sig)	
Parameters	There are two required parameters:	
	<i>delay</i> How long to wait, in milliseconds, before sending signal <i>sig</i> to the current process. If delay == 0, then we are canceling a signal request. Note that each time we call malarm() for a given <i>sig</i> , we reset the time remaining to <i>delay</i> .	
	<i>sig</i> The signal to send after <i>delay</i> milliseconds has passed.	
Returns		
	>= 0 Success; returns the number of milliseconds that were left until <i>sig</i> would have been sent. Returns 0 if no previous signal was requested.	
	< 0 Failure.	
Example1	<pre>;; This demonstrates an interrupt that will occur at about ;; once per second: sub alarm_handler(int n) malarm(1000, SIG20) ;; send a SIG20 after 1 second printf("Beep\n") end sub</pre>	
	<pre>main signal(SIG20, alarm_handler, NULL) ;; set the signal handler malarm(1000, SIG20) ;; start the periodic event going loop printf("Hello!\n") ;; loop forever, saying Hello delay(500) end loop end main</pre>	

Result1	The output will look something like this: Hello! Hello! Beep Hello! Hello! Beep
Example2	<pre>;; This demonstrates using a signal with malarm() to implement ;; a read with a timeout: ;; sub alarm_handler(int n) ;; doesn't actually need to do anything but catch the signal end sub</pre>
	<pre>main int fd, t string[32] s open(fd, "/dev/sio1", O_RDWR, 0) ;; open sio1 ;; read with timeout: malarm(SIGALRM, 1000) ;; 1 second timeout t = reads(fd, s, 32) ;; read! malarm(SIGALRM, 0) ;; cancel the signal ;; NOW if t is -EINTR, we timed out with no data read ;; if t > 0, we read that many characters end main</pre>
See Also	signal(), kill(), sigsend()
Category	Signals

maxvel_get

Description	For one axis, gets maxvel, the maximum angular velocity of the motor, in revolutions per minute. The maxvel is set to ensure proper output by the encoder.	
Syntax	func float maxvel_get (int axis)	
Parameter	axis	the axis being inquired: an int
Returns	Success: >= 0 Failure: < 0	Returns the maximum motor velocity in RPM
Example	<pre>int ax3vel[8] ax3vel[3] = getmaxvel(3)</pre>	
See Also	maxvels_get maxvel_set maxvels_set	gets the maximum velocities of all motors sets the maximum velocity of one motor sets the maximum velocities of all motors
Category	Robot Configuration	

maxvel_set

Description

on For one axis, sets maxvel, the maximum angular velocity of the motor in revolutions per minute. The maxvel is set to ensure proper output by the

224	Subprograms: Alphabetical Listing	
	encoder. If the velocity specified is greater than limits set in the robot kinematics the value is truncated to the set limits.	
Syntax	command maxve	el_set(int axis, float maxvel)
Parameters		is being set: an int aximum velocity: a float
Returns	Success: >= 0 Failure: < 0	
Example	<pre>;;Example to set maximum velocity for system axis ;;It would be simpler to use maxvels_set int axis, count float[8] vel_max {180, 180, 180, 171.089, 172.800, 172.089, 2368.57, 350.002) for count = 1 to 8 maxvel_set(count ,vel_max[count-1]) end for</pre>	
RAPL-II	Similar to @XMAXVEL.	
See Also	maxvel_get maxvels_set maxvels_get configaxis	gets the maximum velocity of one motor sets the maximum velocities of all motors gets the maximum velocities of all motors configures an axis including sets maxvel
Category	Robot Configuration	

maxvels_get

Description	For all axes, gets maxvels, the maximum angular velocities of the motors. Maxvels are set to ensure proper outputs by the encoders.	
Syntax	<pre>command maxvels_get(var float[8] maxvel)</pre>	
Parameter	<i>maxvel</i> the maximum velocities in rpm: an array of floats	
Returns	Success: parameter is packed Failure: < 0	
Example	<pre>float[8] vel_max</pre>	
	 maxvels_get(vel_max)	
See Also	maxvels_setsets the maximum velocities of all motorsmaxvel_getgets the maximum velocity of one motormaxvel_setsets the maximum velocity of one motor	
Category	Robot Configuration	

maxvels_set

Description	For all axes, sets maxvels, the maximum angular velocities of the motors. Maxvels are set to ensure proper outputs by the encoders. If the velocity specified is greater than limits set in the robot kinematics the value is truncated to the set limits.
Syntax	command maxvels_set(var float[8] maxvel)
Parameter	<i>maxvel</i> the maximum velocities in revolutions per minute: an array of floats
Returns	Success: >= 0 Failure: < 0

	RAPL-3 Reference Guide 225		
Example	float[8] new_velocities = { 180, 180, 180, 171.089, 172.800, 171.089, 0, 0} maxvels_set(new_velocities)		
Result	The maximum velocities are set to the preset limits for the A465 robot arm. The extra axes are set to a zero velocity.		
RAPL-II	Similar to @XMAXVEL.		
See Also	maxvels_getgets the maximum velocities of all motorsmaxvel_setsets the maximum velocity of one motormaxvel_getgets the maximum velocity of one motor* configaxisconfigures an axis including sets maxvel		
Category	Robot Configuration		
Description	mem_alloc Allocates an area of free memory of length <i>size</i> , sets <i>ptr</i> to point to the area, and initializes the area to zeros, i.e. "clears" it. Also tries to allocate more heap space		
	if required.		
	Along with mem_free(), the user can allocate and de-allocate space repeatedly.		
Syntax	command mem_alloc(var void@ ptr, int size)		
Parameters	size a number of words (4 byte units)		
Returns	Success >= 0 Failure < 0		
Example	<pre>;; Define a new structure "element" and allocate memory to create a ;; ;; define the new type ;; typedef element struct int val element@ previous ;; pointer to struct of type element element@ next ;; pointer to struct of type element end struct</pre>		
	element@ tmp_ptr = NULL ;; pointer used to create new element		
	<pre>;; create new element with pointer `tmp_ptr' mem_alloc(tmp_ptr,sizeof(tmp_ptr@))</pre>		
RAPL-II	ALLOC not only allocated memory but performed other tasks with its parameters.		
See Also	mem_freede-allocates an area of memoryheap_spacedetermines largest area before failure of mallocheap_setdetermines largest area before failure of malloc		
Category	Memory		

mem_free

Frees memory space. Returns an area of memory, previously allocated by mem_alloc(), to the pool of free space. Should never be used with space that has Description not previously been allocated by mem_alloc(), although freeing space with a null pointer is acceptable.

226	Subprograms: Alphabetical Listing
Syntax	command mem_free(void@ ptr)
Returns	Success >= 0 Failure < 0
Example	<pre>;;de-allocate memory for list of elements (structure see mem_alloc) printf ("* Deleting list elements\n\n") while (head_ptr) tmp_ptr = head_ptr@.previous printf (" head_ptr addr:{}\n",head_ptr) printf (" tmp_ptr addr:{}\n\n",tmp_ptr) mem_free (head_ptr) head_ptr = tmp_ptr end while</pre>
RAPL-II	Different from the RAPL-II command FREE which displayed the status of memory.
See Also	mem_alloc allocates an area of memory and initializes it

memcopy

Memory

Category

Description	Copies a block of words of length <i>len</i> from <i>src</i> to <i>dst</i> .		
Syntax	command	<pre>memcopy(void @dst, void @src , int len)</pre>	
Parameter	dst src len	a pointer to the copy destination a pointer to the copy source the integer value of the length to be copied	
Returns	Success >= 0 Failure < 0		
Example	<pre>int[100] x int[8] y ;; get elements 20 to 27 from x into y</pre>		
<pre> memcopy(&y, &(x[20]), sizeof(y))</pre>		&y, &(x[20]), sizeof(y))	
See Also	memset		
Category	Memory		

memset

Description	Sets a block of words of length <i>len</i> at <i>dst</i> to contain value <i>v</i> .		
Syntax	command memset(void $@dst$, int v , int len)		
Parameter	dst v len	pointer to the memory destination to be set an int value to be set the length of memory to be set to v	
Returns	Success >= 0 Failure < 0		
Example	int[100} x teachable int new 	<i>i</i>	

;; Set elements of x all to value new memset(&x, new, sizeof(x)
memcopy

See Also Category

memstat

Memory

Description	Gets information about the current system memory status.		
Syntax	<pre>command memstat(int@ run_0, int@ run_1)</pre>		
Parameters	If <i>run_0</i> does not equal NULL, then <i>run_0</i> is assigned the length of the longest run of unallocated blocks. If <i>run_1</i> does not equal NULL, then <i>run_1</i> is assigned the length of the longest run of allocated blocks.		
Returns	Success >= 0 Returns the number of free clicks . Failure < 0		
Example	int r0, r1, num_blocks		
	 num_blocks = memstat(&r0, &r1)		
See Also	mem_alloc heap_set heap_size heap_space		
Category	Memory		

MINOR

Description	Extracts the minor number from device <i>dev</i> .		
Syntax	func int MINOR(int dev)		
Returns	Success >= 0 Failure < 0		
Example	int dev, major = 23, minor = 1		
	dev = BUILD_DEV(major, minor) major = MAJOR(dev) minor = MINOR(dev)		
See Also	MAJOR extracts the major number from a device		
Category	File and Device System Management		

mkdir

Description	Creates a new, empty directory specified by <i>path</i> with permissions defined by <i>mode</i> . The entries for dot and dot-dot are automatically created. A common mistake is to specify the same mode as for a file (read and write only), but for a directory normally one of the execute bits must be enabled to allow access to the filenames within the directory.		
Syntax	command mkdir(var string[] path, int mode)		
Returns	Success >= 0		
	Failure < 0 -EEXIST -ENOENT -EINVAL -ENOTDIR	if dir already exists if the parent dir or a component of it doesn't exist if the file name is invalid if a component of the path is not a directory	

	-ENOSPC -EIO	out of space on the device an I/O error occurred	
Example	string[] path = "/usr/name/new_dir" int mode = M_READ M_EXEC		
	 mkdir (path, mode)		
System Shell	mkdir		
See Also	mknod Makes specia	l node (device, fifo, socket, directory)	
Category	File and Device System	Management	

mknod

Description	Makes a special node.		
Syntax	<pre>command mknod(var string[] path, node_type vt, int mode, int dev)</pre>		
Parameters	pathpath to the node locationvtthe node to be made, of type node_type, one of:NT_NONno entryNT_REGregular fileNT_DIRdirectoryNT_DEVdeviceNT_LNKsymbolic linkNT_SOCKinter-process communication socketNT_FIFOfifomodethe modes of access, of type mode_flags, any combination of:M_READread allowedM_WRITEwrite allowedM_EXECexecutable *devthe MAJOR and MINOR device numbers		
Returns	Success >= 0Failure < 0		
System Shell	Same as mkdev, mkfifo, mksock, mkdir.		
See Also	mkdir makes a new directory		
Category	File and Device System Management Device Input and Output		

module_name_get

Description	Gets the name of the module performing this subroutine call and places it into <i>name</i> , up to <i>maxlen</i> characters.
	Allows a library to retrieve its own invocation name.
	Allows multiple machine instances using only one library.
Syntax	<pre>sub module_name_get(var string[] name, int maxlen)</pre>

Parameter	name maxlen	the name of the module: a string of variable length the maximum number of characters: an int
Returns	Success > Failure <	0
Example	int length = 25 string[] module	
	 module_n 	ame_get(module, length)
Result	string module is packed with the module name	
Category	System Process Control: Single and Multiple Processes	

motor

Description	Rotates a motor by a defined number of encoder pulses.		
	There is a third, optional parameter for a specific condition. Under most conditions, no specifier or 0 (zero) is used. If the third parameter is used, the system monitors for the specified state. Motion terminates when the input transitions to (or is in) this state or after the specified number of pulses (second parameter) have been counted, whichever is first. The third parameter is typically used when seeking for homing or limit switches during homing or calibrating operations.		
Syntax	command	motor(int axis,	int pulses [, int cond])
Parameters		the axis being moved the number of pulses	
Parameter (Optional)	MSTOP MSTOP	P_NONE = 0 P_ONHOME = 32000	type motor_stop_mode_t or an int: no specific condition stops when homing switch goes on 0 stops when homing switch goes off stops when GPIO 1 is on stops when GPIO 1 is off stops when GPIO 1 is on stops when GPIO 1 is off
Returns	Success >= Failure < 0		
Example	motor(3,	1000, 0)	
RAPL-II	Similar to MOTOR.		
See Also	joint jog	moves by join moves by car	t degrees tesian increment
Category	Motion Calibration	1	

motor_to_joint

Description

Converts a location from motor pulses to joint angles. Used if a location of one type needs to be converted to another type for checking or other use within the program.

230	Subprograms: Alphabetical Listing		
Syntax	command motor_to_joint(ploc <i>motor</i> , var float[8] <i>joint</i>)		
Parameters	<i>motor</i> the location in motor pulses: a ploc <i>joint</i> an array of floats is packed with the location i joint angles		
Returns	Success >= 0 <i>joint</i> is packed Failure < 0		
Example	ploc motor1 float[8] joints1 motor_to_joint(motor1, joints1)		
Result	jointsl is packed with the appropriate joint positions		
RAPL-II	Similar to SET with different location types.		
See Also	joint_to_motor converts joint angles to motor pulses motor_to_world converts motor pulses to world coordinates		
Category	Location: Kinematic Conversions		

motor_to_world

Description	Converts a location from motor pulses to world coordinates. Used if a location of one type needs to be converted to another type for checking or other use within the program.		
Syntax	<pre>command motor_to_world(ploc motor, var cloc world)</pre>		
Parameters	motorthe location in motor pulses: a plocworldthe location in world coordinates: a cloc		
Returns	Success >= 0 world is packed Failure < 0		
Example	teachable ploc motor1 teachable cloc world1 motor_to_world(motor1, world11)		
Result	world1 is packed with the appropriate world coordinate location values		
RAPL-II	Similar to SET with different location types.		
See Also	world_to_motorconverts world coordinates to motor pulsesmotor_to_jointconverts motor pulses to joint angles		
Category	Location: Kinematic Conversions		

mount

Description		em of type <i>t</i> on directory <i>dir</i> , with options <i>flags</i> . Special c arguments are passed using the <i>data</i> pointer.
Syntax		(mount_type t, var string[] <i>dir</i> , \ _flags <i>flags</i> , void@ <i>data</i>)
Parameter	t the t MOUNT_MF MOUNT_CFS MOUNT_RFS	CROSnt File System

	MOUNT_HOSTFS	Host File System		
	<i>dir</i> the mount point	int of the CROS directory: a string of var length		
	<i>flags</i> the option, of type mount_flags: MOUNTF_RDONLY *			
	data file-system specific arguments			
	(none; data = NULL)			
	char FAR * char FAR *	points to path of server socket for RFS points to host filesystem path for HOSTFS		
Returns	Success >= 0			
	Failure < 0			
	-EPERM -EINVAL	must be a privileged process to mount() invalid argument		
	-ENOTDIR	the mount point is not a directory		
	-ENOENT	a component was not found		
	-EIO	an I/Ô error occurred		
	-EAGAIN	temporarily out of resources needed to do this		
	-EBUSY	the mount point is busy		
Example	.define PATHLEN 32 mount_type type = MOUNT_HOSTFS string[PATHLEN] dir = "/app/this_app" mount_flags flags = MOUNTF_RDONLY			
	c_statfs stat			
	int check			
	check = mount(type, dir, flags, NULL)			
System Shell	Same as mount			
RAPL-II	No equivalent.			
See Also	unmount unmou	unts a mounted file system		
Category	File and Device System Management			

move

Description	Moves the tool centre-point to the specified location in joint-interpolated mode. Individual robot joints start and stop at the same time. The speed of the joint that has to move the farthest is governed by the speed setting, and other joints rotate slower according to joint interpolation. The resulting path is not straight.	
	The location can be either a cartesian location or a precision location.	
Syntax	command move(gloc <i>location</i>)	
Parameter	<i>location</i> the destination location: a gloc (can be cloc or ploc)	
Returns	Success >= 0 Failure < 0	
Example	<pre>teachable ploc pick_1 teachable cloc place_1 move(pick_1) move(place_1)</pre>	
RAPL-II	Similar to MOVE, without the S parameter.	
See Also	movessame as move(), but in straight lineappromoves to an approach position	

232	Subprograms: Alphabetical Listing	
	departmoves to a depart positionfinishfinishes current motion before another motion	
Category	Motion	
	moves	
Description	Moves the tool centre-point to the specified location in cartesian-interpolated mode. The result is straight-line motion. Individual robot joints start and stop a the same time.	
	The location can be either a cartesian location or a precision location.	
Syntax	command moves(gloc <i>location</i>)	
Parameter	<i>location</i> the destination location: a gloc	
Returns	Success >= 0 Failure < 0	
Example	teachable ploc pick_2 teachable cloc place_2	
	<pre>moves(pick_2)</pre>	
	<pre> moves(place_2)</pre>	
RAPL-II	Similar to MOVE, with optional S (straight-line) parameter.	
See Also	movesame as moves(), but joint-interpolatedappromoves to an approach positiondepartmoves to a depart positionfinishfinishes current motion before another motion	
Category	Motion	
	msleep	
Description	Sleeps for the number of milliseconds specified in <i>milliseconds</i> and then returns to the main program. Can be terminated by an EINTR error. To avoid this, use	

	delay().		
Syntax	command	<pre>msleep(int milliseconds)</pre>	
Returns	Success >= 0 Failure < 0		
	EOK	no error; timed out normally	
	EINTR	if interrupted by a signal	
Example	if (: k end :	<pre>("Waiting for GPIO input 1. input(1) == 1) preak if ep(250)</pre>	\n")
RAPL-II	Similar to	DELAY.	
See Also	delay	sleeps without being terminated by	EINTR
Category	System Pro	ocess Control: Single & Multiple Proc	esses

Description Obtains the number of milliseconds since system start-up. The data type, c_mtime_t is an array of ints, int[2], a 64-bit number, like an unsigned long in C. In the array, [0] holds the least significant bit and [1] holds the most significant bit. There is space for approximately 584,942,417.4 years, after which the bits "roll over" to zero. Syntax command mtime(c_mtime_t@ ctp) Parameter the number, of type c_mtime_t: an int[2] ctp Returns Success ≥ 0 Failure < 0 -EOK success ;; print the elapsed time of a delay determined by a random number Example ;; the time is limited to 65 seconds since only the first element ;; of the mtime array is used main num_rndm int int[2] start_tm, end_tm srand (10) num_rndm = rand_in (1000,65000) ;; limit range of random number printf ("random number = {}\n",num_rndm) mtime(&start_tm) ;; get start time delay (num_rndm) mtime(&end_tm) ;; get end time printf ("time elapsed = {} milliseconds\n",end_tm[0]start_tm[0]) end main RAPL-II TIME, but mtime() is in milliseconds Category Date and Time

net_in_get

Description	Reads input data from the F3 end of arm I/O boards.	
Syntax	<pre>func int net_in_get(int in)</pre>	
Parameter	in the number of the input to be read (132)	
Returns	Success: 0 -> input off, 1 -> input on Failure: net_in_get() raises an exception	
Example	<pre>;; Read input 3 from the end of arm I/O board: if (net_in_get(3)) ;; the output is set end if</pre>	
See Also	net_ins_get(), net_outs_get(), net_out_set(), net_outs_set()	
Category	Digital Input and Output	

net_ins_get

Description	Reads all input data from the F3 end of arm I/O boards.
Syntax	<pre>func int net_ins_get(int mask)</pre>
Parameter	<i>mask</i> bit mask with a "1" for each input whose value is to be read. The least significant bit represents channel 1, the most significant bit represents channel 32.
Returns	Success: an integer with a "1" in each bit corresponding to each input that is on. Failure: net_ins_get() raises an exception.
Example	<pre>int t ;; Check the status of input 1 through 8: t = net_ins_get(0x000000ff) ;; bottom 8 bits set printf("Inputs 1 to 8 are: {02x}\n", t)</pre>
See Also	net_in_get(), net_outs_get(), net_out_set(), net_outs_set()
Category	Digital Input and Output

net_out_set

Description	Sets a specified F3 end of arm output to a specified value.
Syntax	<pre>command net_out_set(int outnum, int value)</pre>
Parameters	outnum end of arm output to change (14) value 0 => off, 1 => on
Warning	if the F3 is configured for an air gripper, then end of arm outputs 1 and 2 are reserved, and must not be used.
Returns	Success >= 0 Failure < 0 (-ve error code)
Example	<pre>int t ;; read input 3 and output the opposite of its value to output 3: t = net_in_get(3) if (t < 0) ;; error end if net_out_set(3, !t)</pre>
See Also	net_in_get(), net_ins_get(), net_outs_get(), net_outs_set()
Category	Digital Input and Output

net_outs_get

Description	Gets the current state of a set of F3 end of arm outputs.
Syntax	<pre>func int net_outs_get(int mask)</pre>
Parameters	<i>mask</i> indicates which outputs to read; the least significant bit corresponds to output 1, the most significant bit corresponds to output 32. F3 currently only supports 4 outputs
Returns	Success: an integer with a "1" in each bit corresponding to each output that is on. Failure: net_outs_get() raises an exception

Example	<pre>;; Flip the state of outputs 1 through 4: t = net_outs_get(0x000000f) ;; get the old values ;; now set the new values, using "xor" to flip the bits: net_outs_set(t xor 0x000000f, 0x000000f)</pre>
See Also	net_in_get(), net_ins_get(), net_out_set(), net_outs_set()
Category	Digital Input and Output

net_outs_set

Description	Allows several F3 end of arm outputs to be set to a specified state at the same time.
Syntax	command net_outs_set(int state, int mask)
Parameters	<pre>state each bit represents what state to set an output to mask each "1" corresponds to each output to change. Both "state" and "mask" are sets of bits corresponding to outputs. The least significant bits correspond to output 1; the most significant bits correspond to output 32. When the net_outs_set() command is executed, each output with a corresponding 1 in mask will be set to the value of the corresponding bit in state.</pre>
Returns	Success >= 0 Failure < 0 (-ve error code)
Example	see the example for net_outs_set(), above.
See Also	net_in_get(), net_ins_get(), net_out_set(), net_outs_get()
Category	Digital Input and Output

nolimp

Description	Re-engages the servo control of a motor which unlimps that joint. A single axis or several axes can be specified. All axes are specified by an empty parameter.		
	Used after the command limp().		
Syntax	command nolimp([int axis] [, int axis])		
Parameter (Optional)	axisaxis being unlimped(empty)all axes unlimped		
Returns	Success >= 0 Failure < 0		
Example	limp(4, 5, 6) ;; limps axes 4, 5, and 6		
	nolimp(4, 5, 6) ;; unlimps axes 4, 5, and 6		
Application Shell	nolimp		
RAPL-II	Similar to NOLIMP.		
See Also	limp limps axes		
Category	Motion		

obs_get

Description

Gets point of observation.

Syntax	command obs_get()
Returns	Success >= 0 Failure < 0. Will fail only due to communications.
Example	obs_get()
RAPL-II	There is no corresponding construct.
See Also	obs_rel releases point of observation
Category	System Process Control: Points of Control and Observation

obs_rel

Description	Releases point of observation.		
Syntax	command obs_rel()		
Returns	Success >= 0 Failure < 0. Will fail only due to communications.		
Example	obs_rel()		
RAPL-II	There is no corresponding construct.		
See Also	obs_get gets point of observation		
Category	System Process Control: Points of Control and Observation		

onbutton

Description Syntax	Waits for a button specified by <i>b</i> to be pressed. If the argument <i>blink</i> is True, the corresponding light blinks until the button is pushed. After execution the light is returned to the state it was in before the command call. The command utilizes the panel_button_wait subprogram. command onbutton(int <i>b</i> , int <i>blink</i>)		
Parameter	bspecifies the button to be pressed button_enum type one of B_F1 = 1 B_F2 = 2 B_PAUSE_CONT = 4 B_HOME = 8blinkTRUE to blink the light while waiting, otherwise FALSE		
Returns	Success >= 0 Failure < 0 Returns an error.		
Example	<pre>;;Program to demonstrate Panel Button subroutines. ;;Move the robot to a position aa when the F1 button is pressed ;;While the robot is moving turn on the F1 light. Set status ;;window AA after move. Then, after F2 is pressed it moves to ;;second position, turns on the F2 light, sets the status window ;;to BB main teachable cloc aa, bb panel_lights_set(0xf,0x0) ;; turn off the panel lights online(ON) ;;Wait for button F1 to be pushed before moving to location AA printf("Press F1 to move robot to AA/n") loop if(onbutton(B_F1, ON)) panel_light_set(B_F1, ON) move(aa) break else delay(250) continue</pre>		

236

	<pre>end if end loop ;:Finish move to location aa, Set AA in status window finish() panel_status(OxAA) panel_light_set(B_F1,OFF) ;; turn off the F1 light ;:Wait for button F2 to be pushed before moving to location bb no ;;time out printf("Press F2 to move to BB/n") loop if(panel_button_wait(B_F2, -1)) panel_light_set(B_F2, ON) move(bb) break else delay(250) continue end if end loop finish() ;;Set Status to BB when robot is in location BB panel_status(0xBB) panel_lights_set(0xff, 0x00) ;;Turn off lights end main</pre>		
See Also	panel_button_wait panel_button_set		
Category	Front Panel		
Description	online Sets the online mode to one of the values: OFF, ON, WAIT, PROCEED, TRACK, NOTRACK. With OFF, there is only space in the queue for one motion command. The command is taken from the queue to be processed, and must be taken out for the next command to be put in. In effect, flow proceeds in a manner similar to having a finish() command after each motion command.		
	With ON, there is space in the queue for 8 motion commands.		
	With WAIT, the queue fills up with motion commands. Commands are calculated while execution of the motion waits. Execution begins when the queue is full or PROCEED is encountered.		
	With PROCEED, the motions are executed. The robot moves through the locations without stopping at each location.		
Syntax	command online(int online_flag)		
Parameters	online_flag OFF ON WAIT PROCEED ENA_TRACK DIS_TRACK		
Returns	Success >= 0 Failure < 0		
Example	<pre>online(ON) ;; turn mode on online(WAIT) ;; wait while queue fills move(a) ;;</pre>		

238	Subprograms:	Alphabetical Listing		
	<pre>move(b) move(c) move(d) online(PROC</pre>	;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;	fill queue with these motions otion queue	
RAPL-II	Similar to ON	ILINE.		
See Also	finish gripfinish		arm motion command before next arm motion gripper motion command before next gripper	
	robotisdone		one state for non-control processes	
Category	Motion Robot Configuration			
Description	mode given in returns the fi	n <i>flags</i> . At successful le descriptor <i>fd</i> , whic	a file or device specified in <i>name</i> , with access completion (a positive value), the command h is used to access the file throughout the command returns a negative error code.	
	text file, ie., v	O_BINARY is the default mode. O_TEXT allows CROS to create DOS compatible text file, ie., with CR-LF line terminations instead of CROS' LF-only line terminations. O_TEXT does not affect sockets.		
			Γ and O_EXCL on a file that already exist lows standard file locking to work.	
Syntax	command o <u>r</u> <i>mode</i>)	command open(var int fd, var string[] name, o_flags flags,		
Parameters	<i>fd</i> th	e file descriptor: an ir	nteger	
	<i>name</i> th	<i>name</i> the file to be opened: a variable length string		
	<i>flags</i> fla	ags, of type o_flags, or	ne or more of:	
	with files	O_RDONLY O_WRONLY O_RDWR O_NONBLOCK O_APPEND O_BINARY	read only write only read and write non-blocking mode always append to EOF on writing binary mode; all writes of '\n' get converted to line feed	
		O_TEXT	text mode; all writes of '\n' get converted to carriage return and line feed '\r\n'	
		O_CREAT O_TRUNC O_EXCL	create file if it doesn't exist truncate file to 0 bytes give error if file already exists	
	with socke	O_CLIENT	server client SERVER, can only be used for sockets and	
		gs, O_CLIENT and O_ utually exclusive.	SERVER, can only be used for sockets and	
	Examples:	0	for files and can all be used together.	
			read only, non-blocking reads DWR create a new file (or truncate an old one)	

239

and open for reading and writing

O_APPEND | O_CREAT | O_WRONLY append to an existing file, or create a new file if one doesn't exist, and write it

O_RDWR is the same as O_RDONLY | O_WRONLY

With any value for *flags* other than one including O_CREAT, opening a non-existent file is an error.

If *flags* contains O_CREAT, then the file is created if it doesn't exist and is given permissions specified in *mode*.

mode access mode, of type mode_flags, one or more of:

M_READ	readable
M_WRITE	writeable
M_EXEC	executable

The modes limit the ways in which programs opening the file can access it. For example, if mode is only M_READ, a program can read the file, but cannot write to it. Modes may be combined with the bitwise OR operator, represented by | (a single vertical bar/pipe), to form any desired combination.

M READ

M_READ	M_EXEC	
M_READ	M_WRITE	
M_READ	M_WRITE	M_EXEC

Returns

Returns		
	>= 0	Success
	-EAGAIN	The system does not presently have the resources needed to carry out this operation. For example, there may be too many files open.
	-EINVAL	The <i>flags</i> are inconsistent or the <i>name</i> is invalid.
	-EEXIST	Tried to open a file with $O_EXCL \mid O_CREAT$, and the file already existed.
	-ENOENT	Some component of the path did not exist, or we are not O_CREATing and the file did not exist.
	-EISDIR	Tried to open a directory for writing.
	-ENXIO	Tried to open an unsupported device.
	-ETXTBSY	Tried to open an executing program for writing.
	-ENOTDIR	A component of the path to the file was not a directory.
	-EIO	An I/O error occurred
	-EBUSY (sockets only)	Tried to open a socket as server, but a server had already opened the socket. There can be at most 1 server.
	-ENOSERV (sockets only)	Tried to open a socket as client, but no server was present.
Example	int fd	
	open (fd, "f:	ilename.txt", O_RDONLY, 0)
See Also	closecloses the file or devicechmodchange the modewritewrites to the filereadreads from the filesendsends to the socketrcvreceives from the socketchmodchange the mode	
Category	File and Device System Management Device Input and Output	

opennp

	open named pipe		
Description	Opens a named pipe in the Windows NT domain.		
	Servers must specify a pipe on the local machine.		
	The maximum nur	nber of named pipes that can be open at one time is 9.	
Syntax	command opennp(var int fd, string[] pipename, o_flags flags, int mode, var int signal)		
Parameters	fdthe file descriptor: an intpipenamethe pipe name: a string of maximum length [128]flagsflags, of type o_flags, one or more of:O_RDONLYread onlyO_WRONLYwrite onlyO_RDWRread and writeO_SERVERopen as serverO_CLIENTopen as clientmodesaccess modes specific to named pipes, one or more of:M_READ_MESSAGEreadableM_WRITE_MESSAGEwritablesignalthe signal to send when overlapped i/o is complete: an int		
Returns	Success >= 0 Failure < 0		
Example	opennp(pd, //./pipe/pipe_on_this_machine, O_SERVER O_RDWR, M_READ_MESSAGE M_WRITE_MESSAGE, 13) opennp(NT_app_pipe, //lab/pipe/app2_pipe, O_SERVER O_RDWR, M_READ_MESSAGE M_WRITE_MESSAGE, 22)		
RAPL-II	No equivalent.		
See Also	connectnp disconnectnp	closes a named pipe connects to a named pipe disconnects a client from a named pipe checks the status of a named pipe	
Category	Win 32		

output

Alias	output_set
Description	Sets the single specified output channel to the specified state. The Boolean parameter bypass is optional. If set TRUE the execution of the output command bypasses the online motion queue.
Syntax	command output(int channel, int state [, boolean bypass])
Parameters	
	channelthe GPIO channel: an int. Channels 1 to 16 correspond to actual GPIO output points; channels 17 to 24 are "virtual outputs" that act exactly like real outputs but do not connect to a phyical signal. By watching virtual outputs, a process can synchronize itself to the motion queue.

	state	the state: an int, one of 0 -> off or 1 -> on
	bypass	True (1) -> execution bypasses the online queue and is not synchronized to robot motion False (0) -> output execution is queued in the motion queue. This is the default if this argument is omitted.
Returns	Success >= 0 Failure < 0	
Example		;; online motion queue
RAPL-II	Similar to OUTPUT,	, but OUTPUT used a positive or negative sign for the state.
See Also	output_pulse s output_get g	eets the entire bank of output channels to states sets a channel to one state, waits, then sets to opposite state gets the current state of an output channel gueries an input channel for its state
Category	Digital Input and O	Putput

output_get

Description	Gets the current state of the specified output channel.	
Syntax	func output_get(int <i>channel</i>)	
Parameters	There is one parameter:	
	<i>channel</i> the GPIO channel : an int. Channels 1 to 16 correspond to actual GPIO output points; channels 17 to 24 are "virtual outputs" that act exactly like real outputs but do not connect to a phyical signal. By watching virtual outputs, a process can synchronize itself to the motion queue.	
Returns	Success >= 0 the state: an int, one of: 0 = off 1 = on Failure < 0	
Example	int state int channel state = output_get(channel)	
Result	state = 1 if output is on, state = 0 if output is off	
RAPL-II	No equivalent.	
See Also	outputsets an output channel to a stateoutput_pulsesets and reverses an output for its state	

242	Subprograms: Alphabetical Listing	
	input queries an input channel for its state outputs_get queries the entire bank of output channels for their states	
Category	Digital Input and Output	
	output_pulse	
Description	Sets the specified output channel to the specified state, waits 50 milliseconds and then sets the channel to the opposite state. The Boolean parameter bypass is optional. If set TRUE the execution of the output command bypasses the online motion queue.	
	Outputs can be pulsed on or pulsed off.	
	If the initial state of the output is different from the first state of this command, the output is set to that first state and then set to the opposite (the output's initial) state. If the initial state of the output is the same as the first state of this command, the setting of the first state makes no change and the output is then set to the opposite state.	
Syntax	command output_pulse(int channel, int state[, boolean bypass])	
Parameters	channel the GPIO channel: an int	
	state the state: an int, one of: 0 off	
	1 on	
	bypass boolean either TRUE (1) execution bypasses the online queue	
	FALSE (0) default option - output execution is queued	
Returns	Success >= 0 Failure < 0	
Example	int state int channel	
	<pre>state = output_pulse(channel, state, 1)</pre>	
Result	output defined by int channel is pulsed, the command is not queued	
RAPL-II	No equivalent.	
See Also	outputsets an output channel to a stateoutputssets the entire bank of output channels to statesoutput_getgets the current state of an output channelinputqueries the state of an input channel	
Category	Digital Input and Output	
	output_set	
Alias	output	
Syntax	command output_set(int <i>channel</i> , int <i>state</i> [,])	
Category	Digital Input and Output	
	outputs	
Alias	outputs_set	
Alias	outputs_set	

Description	The Boolean	re bank of output channels to the specified states with a bitmask. parameter bypass is optional. If set TRUE the execution of the and bypasses the online motion queue.
Syntax	command ou	tputs(int fieldstate, int mask[, boolean bypass])
Parameters	There are thr	ee parameters, one of which is optional:
	fieldstate	a bit mapped state of the outputs
	mask	the output state of each bit will only be updated by the " <i>new_val"</i> if the corresponding mask bit is high.
	bypass	True (1) -> execution bypasses the online queue and is not synchronized to robot motion False (0) -> output execution is queued in the motion queue. This is the default if this argument is omitted.
Returns	Success >= 0 Failure < 0	
Example	int state =	0xFFFF ;;bit mask all 1's 0 te, mask, 0)
Result	-	are set low, the command is queued in the online
RAPL-II	No equivalent	
See Also	output outputs_get inputs	sets an output channel to a state queries the entire bank of output channels for their states queries the entire bank of input channels for their states
Category	Digital Input	and Output

outputs_get

Gets the current state of all the output channels.
<pre>func outputs_get()</pre>
none
Success >= 0 the state: an int, which is a bit map of the channel output states: 0 = off 1 = on Failure < 0
int state ;;present outputs int state2 ;;desired outputs
<pre>int channel = 0xffff ;; selects all outputs (11111111111111)</pre>
<pre>state = outputs_get() if state == state2 ;;what is wanted</pre>
<pre>else ;; set outputs to the state specified in state2 outputs_set(channel,state2) end if</pre>
Set outputs to the state specified in state2
No equivalent.

244	Subprograms: Alphabetic	al Listing
See Also	output_get gets	the entire bank of output channels to states the current state of an output channel ries the state of all input channels
Category	Digital Input and Outp	but
	outputs_set	
Alias	outputs	
Syntax	command outputs_s	et(int fieldstate, int mask[, boolean bypass])
Category	Digital Input and Outp	put
Description		of the button specified by argument <i>b</i> . The return will be s pressed. While the button is pressed the returned value
	is TRUE.	
Syntax	func int panel_but	ton(button_enum b)
Parameter		1 = 1
Returns		urns TRUE if the button specified is pressed. or descriptor
Example	bre else del	B_F1) e(position)
		onbutton command description for further example n subprograms.
See Also	panel_buttons on_button panel_button_wait	
	Front Panel	

panel_button_wait

Description Command waits for a particular button to be pressed. If the time specified by the timeout (seconds) argument is exceed an error descriptor is returned.

Syntax command panel_button_wait(button_enum b, int timeout)

Parameter	b button_enum type one of: $B_F1 = 1$ $B_F2 = 2$ $B_PAUSE_CONT = 4$ $B_HOME = 8$
	<i>timeout</i> waiting time in seconds, -1 (TM_FOREVER) means no time limit
Returns	Success >= 0 Failure < 0 ETIMEOUT if waiting time is exceed
Example	<pre>;;Wait for button F2 to be pressed then move loop if(panel_button_wait(B_F2, -1)) panel_light_set(B_F2, ON) move(bb) break else delay(250) continue end if end loop</pre>
See Also	Refer to the onbutton command description for an example of the panel button subprograms onbutton panel_button panel_buttons
Category	Front Panel
Description	panel_buttons Gets the status of the panel buttons. The status is returned as a bit vector. The bits which are high (1) indicate which buttons are pressed. The value returned is zero if no buttons are pressed. If the value 3 (00011) is returned then panel buttons F1 and F2 are pressed.
Syntax	func int panel_buttons()
Returns	Success >= 0 Returns an integer high bits indicate which buttons were pressed. Failure < 0 Returns an error descriptor
Example	<pre>printf("Press F1 and F2 to move the robot) loop t=panel_buttons()</pre>
Result	When buttons F1 and F2 are both pressed at the same time the robot
See Also	will move. panel_buttons on_button panel_button_wait

246	Subprograms: Alphabetical Listing
Category	Front Panel
	panel_light_get
Description	The function returns the status of the front panel light specified. Returns TRUE if the light is on FALSE if it is off.
Syntax	<pre>func int panel_light_get(button_enum b)</pre>
Parameter	b Specifies the light to check, button_enum type one of: $B_F1 = 1$ $B_F2 = 2$ $B_PAUSE_CONT = 4$ $B_HOME = 8$
Returns	Success >= 0Returns ON if the light specified if the light is on.Failure <
Example	int light_stat ;;Get status of the HOME light light_stat = panel_light_get(B_HOME)
	Refer to the onbutton command description for an example of the panel button subprograms
See Also	panel_lights_get panel_light_set panel_lights_set
Category	Front Panel

panel_light_set

Description	The command causes the light specified with the button_enum type to be set to the status specified by the int on. Use this command to link light status to conditions in robot applications.
Syntax	command panel_light_set(button_enum b, int on)
Parameter	buttonRefer to the Front Panel section for the button_enum definitionsonIf ON (ON = 1) turns light on, if OFF (OFF = 0) sets light off
Returns	Success >= 0 Failure < 0
Example	<pre>panel_light_set(B_F1,OFF) ;; turn off the F1 light</pre>
	Refer to the onbutton command description for an example of the front panel subprograms.
See Also	panel_light_get panel_lights_get panel_lights_set
Category	Front Panel

panel_lights_get

Description	Returns the status of the four panel lights in bit vector format. If the light is ON the corresponding bit in the return integer is high. For example if the return value is 10 (0 01010), the F2 and HOME lights are ON.
Syntax	<pre>func int panel_lights_get()</pre>
Returns	Success >= 0An integer with high bits corresponding to the ON lights.Failure < 0
Example	<pre>t=panel_lights_get() ;; returns the lights that are on if t ;; at least on light is ON panel_lights_set(0xff, 0x00) ;;turn lights off end if</pre>
	Also refer to the onbutton command description for a further example of the front panel subprograms.
See Also	panel_light_get panel_light_set panel_light_set
Category	Front Panel

panel_lights_set

Description	Set the panel lights selected by the argument mask to the corresponding values as specified by the argument value.
Syntax	command panel_lights_set(int mask, int value)
Parameter	 mask integer used for selecting the lamps. For each high bit (1) the corresponding light is selected. For example mask = 9 (001001) the F1 and Home lights are selected. value Specifies the values for the selected lights. For example 0 sets all the
	selected lights to OFF, 9 sets the F1 and HOME lights to ON.
Returns	Success >= 0 Failure < 0 Returns an error descriptor
Example	panel_status(0xBB) panel_lights_set(0xff, 0x00) ;;Turn off lights
	Refer to the onbutton command description for an example of the front panel subprograms.
See Also	panel_lights_get panel_light_get panel_light_set
Category	Front Panel

panel_status

DescriptionSets the front panel status window to display the argument value. Note the
command is intended to test the function of the window. Changing the display
does not change the actual system status.Syntaxcommand panel_status(int value)

248	Subprograms: Alphabetical Listing
Parameter	<i>value</i> the value to be displayed in the status window. The window can display 2 hexadecimal integers, therefore only the 8 LS bits are meaningful in the argument value.
Returns	Success >= 0 Failure < 0
Example	<pre>int i for i=0 to 255 delay(100) ;;short delay panel_status(i) ;;display window combinations in sequence end for</pre>
	Also refer to the onbutton command description for an example of the front panel subprograms.
Category	Front Panel

pdp_get

Description	The function gets the private data area pointer for the current thread.
Syntax	func void@ pdp_get()
Parameters	no parameters
Returns	Success >= 0 Returns void pointer to the data area for current thread. Failure < 0
Example	<pre>void@ ptr if !(ptr=pdp_get()) ;;error in function call else ;;program commands end if</pre>
Category	Memory

pdp_set

Description	A subroutine to set the private area memory for the current thread
Syntax	sub pdp_set(void@ ptr)
Parameters	<i>ptr</i> is a void ptr which points to the private data area for the current thread.
Returns	subroutines do not return a value
Example	void@ ptr pdp_set(ptr)
Category	Memory

pendant_bell

	The serial teach pendant has a small speaker that may be used to signal events. There are three sounds which can be sent to the speaker. The sound is specified by the type pendant_bell_t argument passed in the command call with.
Library	stpv3
Syntax	<pre>export command pendant_bell(pendant_bell_t bell_type)</pre>

Parameter	The pendant_bell_t bell_type has the following definition:
	typedef pendant_bell_t enum
Returns	Success >= 0 Failure < 0
Example	
	<pre>stpv3:pendant_bell(pendant_bell_alert)</pre>
RAPL-II	Same as PRINTF 0, "\e[0q or $e[1q or e[2q or e[3q]]$
Category	Pendant

pendant_chr_get

Description	Reads a character from the pendant. This command does not wait until a return is entered and thus yields a null string if data is not ready.
Library	stpv3
Syntax	<pre>export command pendant_chr_get(var string[] buffer)</pre>
Parameter	buffer the character is stored in the buffer string
Returns	Success ≥ 0 buffer is packed with character Failure < 0
Example	<pre>stpv3:pendant_chr_get(answer)</pre>
Result	Reads character at teach pendant
RAPL-II	Same as INPUT <string_number(&1-4)>,<device_zero(0)></device_zero(0)></string_number(&1-4)>
Category	Pendant

pendant_close

Description	Close the pendant in preparation for shutting down a program or the controller. The command disables the liveman switch.
Library	stpv3
Syntax	export command pendant_close()
Parameter	None
Returns	Success >= 0 Failure < 0
Example	<pre>stpv3:pendant_close()</pre>
RAPL-II	Same as PENDANT OFF
See Also	shutdown
Category	Pendant

pendant_cursor_pos_set

stpv3

Description Move the cursor to the position specified by the row and column arguments. If the position specified is not a valid position an error is returned. The pendant screen has 4 rows and 18 columns.

Syntax export command pendant_cursor_pos_set(int row, int column) row1-4 are valid rows Parameter column 1-18 are valid columns Returns Success ≥ 0 Failure < 0 Example stpv3:pendant_cursor_pos_set(4,1) ;;set the cursor to the ;;bottom row first column . . . RAPL-II Same as PRINTF 0,"\e[row_num; colum_num" See Also pendant_home pendant_home_clear Category Pendant

pendant_cursor_set

Description Enables or disables the pendant cursor, depending on the argument passed. A disabled cursor is not visible on the pendant screen. The enabled cursors, default setting, causes the cursor to blink on the screen. Library stpv3 Syntax export command pendant_cursor_set(Boolean new_cursor) enabled Parameter new_cursor 1 0 disabled new_cursor Returns Success ≥ 0 Failure < 0 Example . . . pendant_cursor_set(1) . . . Category Pendant

pendant_flush

Description	Flushes any 'junk' characters in the incoming buffer.
Library	stpv3
Syntax	<pre>export command pendant_flush()</pre>
Parameter	None

Library

Returns	Success >= 0 Failure < 0
Example	<pre>stpv3:pendant_flush() stpv3:pendant_close()</pre>
Result	Flushes
See Also	pendant_chr_get pendant_close
Category	Pendant

pendant_home

Description	Moves the pendant cursor to the top left side of the pendant screen, row 1, column 1. The home position.
Library	stpv3
Syntax	export command pendant_home()
Parameter	None
Returns	Success >= 0 Failure < 0
Example	 stpv3:pendant_home()
Category	Pendant

pendant_home_clear

	• – –
Description	Moves the pendant screen cursor to the home position and clears the screen.
Library	stpv3
Syntax	command pendant_home_clear()
Parameter	None
Returns	Success >= 0 Failure < 0
Example	 stpv3:pendant_home_clear()
RAPL-II	Same as PRINTF 0, "\e[1;1f\e[1s"
See Also	pendant_home
Category	Pendant

pendant_open

Description	Prepare the pendant for access and initialize it to defaults.
Library	stpv3

252	Subprograms: Alphabetical Listing	
Syntax	command pendant_open()	
Parameter	None	
Returns	Success >= 0 Failure < 0	
Example	pendant_open()	
RAPL-II	Same as PENDANT ON	
See Also	startup	
Category	Pendant	

pendant_write

Writes a string to the pendant. The string can include standard ansi escape Description codes to format the display on the screen. The pendant_write command calls the writes command from the File and Device Input and Output category. Library stpv3 Syntax stpv3:export command pendant_write(var string[] buffer) Parameter buffer the text to be displayed on the pendant screen Success ≥ 0 Returns Failure < 0 Example . . . pendant_write(". . .") . . . RAPL-II Same as PRINTF Device_0," Text" See Also writes Category Pendant

pipe

Description	Creates a single stream pipe between two file descriptors. In a pipe, data can flow only in one direction. Calling pipe() creates a file descriptor <i>rd_fd</i> that is mode RD_ONLY and another file descriptor <i>wr_fd</i> that is mode WR_ONLY. Closing the write end is the only way of sending an EOF indication to the read end. Also, writing to the write end of a pipe whose read end is closed results in a SIGPIPE being sent to the writer.		
	Generally, pipe() is called prior to a split, and then the pipe is used between parent and child communication. The parent then closes either the write or the read descriptor, depending on the direction of flow wanted, and the child closes the remaining descriptor.		
Syntax	command pipe(var int rd_fd, var int wr_fd)		
Parameter	rd_fd an int- file descriptor for the read end of the pipe wr_fd an int- file descriptor for the write end of the pipe		
Returns			
	>= 0 -EINVAL -EAGAIN	Success the arguments were invalid The system does not have sufficient resources to carry	

out this operation at this time.

Example	main int ps_id,i,status	
	<pre>int fd_pipe_rd, fd_pipe_wr pipe (fd_pipe_rd, fd_pipe_wr) ;; pipe file is opene ;; blocking mode for</pre>	
	<pre>ps_id = split() if ps_id == 0</pre>	ead
	;;data for i = 1 to 5 read (fd_pipe_rd,&i,1) ;; if data is not ava	
	;; the read will be b printf ("\nchild read - {}",i) end for close (fd_pipe_rd)	TOCKED
	else close (fd_pipe_rd) ;; parent will ;; data	write
	for i=1 to 5 write (fd_pipe_wr,&i, 1) delay (500) end for	
	close (fd_pipe_wr) waitpid (ps_id,&status,0) ;; wait for chi ;; complete	ld to
	end if printf ("\n") end main	
Result	child read - 1 child read - 2 child read - 3 child read - 4 child read - 5	
Category	File and Device System Management:	

pitch

Alias

jog_t ...

alias	same as	
pitch	<pre>jog_t(TOOL_PITCH,)</pre>	

Description

In the tool frame of reference, rotates around the orientation axis, the Y axis, by the specified number of degrees.

Motion	axis		
	common name	F3 coordinate system	A465/A255 coordinate system
pitch	orientation	У	Y

This command, pitch(), is joint-interpolated. The end position is determined and the tool travels to it as a result of various joint motions. The start point and end point for the tool centre point are the same (no change in distance along the axis or angle between the axis and the tool), but the start position and end position of the tool are different by the amount of rotation.

254	Subprograms: Alphabetical Listing		
	For cartesian-interpolated (straight line) motion, see pitchs().		
Syntax	command pitch(float <i>distance</i>)		
Parameter	<i>distance</i> the amount of rotation in degrees: a float		
Returns	Success = 0 Failure < 0		
Example	pitch(22.5)		
	pitch(-90)		
Application Shell	Same as pitch.		
RAPL-II	No equivalent. In RAPL-II, PITCH performed a different motion. See yrot.		
See Also	pitchsmoves around the tool orientation axis, but in straight line motionrollmoves around the tool approach/depart axis, joint-interpolatedyawmoves around the tool normal axis, joint-interpolated		
Category	Motion		

pitchs

Alias

jog_ts ...

alias	same as	
pitchs	<pre>jog_ts(TOOL_PITCH,)</pre>	

Description

In the tool frame of reference, rotates around the orientation axis, the Y axis, by the specified number of degrees.

Motion		axis	
	common name	F3 coordinate system	A465/A255 coordinate system
pitch	orientation	У	У

This command, pitchs(), is cartesian-interpolated (straight-line) motion. The tool centre point stays on the axis, in the same place, while the tool rotates around the axis.

For joint-interpolated motion, see pitch().

Syntax command	pitchs(float	distance)
----------------	---------	-------	----------	---

ameter	distance	the amount of rotation in degrees: a float
amotor	anotanee	the amount of rotation in degrees. a nout

Parameter	<i>distance</i> the amount of rotation in degrees: a float		
Returns	Success = 0 Failure < 0		
Example	pitchs(22.5)		
	pitchs(-90)		
Application Shell	Same as pitchs.		
RAPL-II	No equivalent. In RAPL-II, PITCH performed a different motion. See yrots.		
See Also	pitchmoves around the tool orientation axis, but joint-interpolatedrollsmoves around the tool approach/depart axis in straight line motionyawsmoves around the tool normal axis in straight line motion		
Category	Motion		

າ	Б	Б
4	J	J

pos_axis_set

Description	Sets a specified axis to a specified position. Similar to zero(), but with a non-zero value.	
Syntax	command pos_axis_set(int axis, int pos)	
Parameter	axisthe axis : an intposmotor pulse count : an int	
Returns	Success >= 0 Failure < 0	
Example	<pre>int pulses int axis pos_axis_set(axis, pulses)</pre>	
Result	Moves the joint "axis" by "pulses" pulse counts in the positive direction	
See Also	pos_get	
Category	Location: Data Manipulation	

pos_get

	pos_gei		
Description	Gets the location information from the position registers.		
Syntax	command pos_get(position_t <i>postype</i> , var ploc <i>position</i>)		
Parameter	POSITION_ACTUAL POSITION_COMMA POSITION_ENDPO POSITION_HOLD	cype of robot position: the actual robot position NDED the commanded robot position NT the end-point robot position the hold robot position position of the robot: a ploc	
Returns	Success > 0, <i>position is</i> Failure < 0	s packed with the precision location	
Example	<pre>int test ploc place test = pos_get(POS:</pre>	TION_ACTUAL, place) ;; use test for error check	
RAPL-II	W2, W3pos_W4pos_ACTUALpos_	get(POSITION_COMMANDED) get(POSITION_ACTUAL) get(POSITION_ENDPOINT) get(POSITION_ACTUAL) nerated output and ACTUAL also gave cartesian.	
See Also		es the current location in a location variable the position registers of the robot	
Category	Location: Data Manipu Calibration	lation	

pos_set

Description Loads the robot position registrers with location or pose inforamtion. Similar to zero(), but with a non-zero value. Does not move the arm.

Syntax	command pos_set(ploc pos)
Parameter	pos : a ploc
Returns	Success >= 0 Failure < 0
Example	 teachable ploc there pos_set(there)
Result	Sets all axes to the position specified by the teachable ploc "there".
RAPL-II	Same as @LOCATE
See Also	pos_get
Category	Location: Data Manipulation Calibration

pow

Description	Calculates a value raised to a power. Takes a non-negative value and a non-negative power.		
Syntax	func float pow(float a , float b)		
Arguments	a the value b the power		
Returns	Success >= 0. The value a raised to the power b. Failure < 0		
Example	float a = 2.5, b = 3.0 float y y = pow(a, b)		
Result	15.625		
RAPL-II	POW		
See Also	ln log sqrt	calculates the natural logarithm calculates the common (base 10) logarithm calculates the square root	
Category	Math		

print

print

Description

Writes the specified data to standard output device, normally the terminal screen. Two types of arguments can be given in the variable argument list: constants and variables. The constants are printed exactly as they are given.

The variable's value is what is copied to the output device. The method used in printing is to print the arguments in the exact order that they were given. Syntax command print (...) Returns >= 0 Success. -EIO An I/O error occurred. -EINTR This operation was interrupted by a signal. Example $count_cycle = 1048$ print ("Robot has worked ",count_cycle," cycles.\n") Result Robot has worked 1048 cycles. displayed at the terminal screen and the cursor advanced to a newline. See Also printf format print command to the standard output Category File Input and Output: Unformatted Output

printf

	print f ormatted
Description	Converts and writes output to the standard output device, normally the terminal screen, under the control of a specified format <i>fmt</i> .
	Format specifications are detailed in the Formatted Output section of File Input and Output
Syntax	command printf(var string[] fmt,)
Format Specifiers	The format string may consist of two different objects, normal characters, which are directly copied to the file descriptor, and conversion braces which print the arguments to the descriptor. The conversion braces take the format:
	{ [flags] [field width] [.precision] [$e E f g G x X$] }
	Flags
	Flags that are given in the conversion can be the following (in any order):
	• – (minus sign) specifies left justification of the converted argument in its field.
	• + (plus sign) specifies that the number will always have a sign.
	• 0 (zero) in numeric conversions causes the field width to be padded with leading zeros.
	Field width
	The field width is the minimum field that the argument is to be printed in. If the converted argument has fewer characters than the field, then the argument is padded with spaces (unless the 0 (zero) flag was specified) on the left (or on the right if the – (minus sign) was specified). If the item takes more space than the specified field width, then the field width is exceeded.
	precision
	The precision number specifies the number of characters to be printed in a

The precision number specifies the number of characters to be printed in a string, the number of significant digits in a float, or the maximum number of digits to be printed in an integer.

e or E

[For floating point numbers only]

This flag indicates that a floating point number should be printed in exponential notation, which looks like:

[-]d.dddddde+dd	(e format)
[-]d.ddddddE+dd	(E format)

The .**precision** refers to the number of digits after the decimal point, and defaults to 6 if it is omitted.

f

or

[For floating point numbers only]

This flag indicates that a floating point number should be printed in ordinary floating point notation, which looks like:

[-]d.dddddd

The **.precision** refers to the number of digits after the decimal point, and defaults to 6 if it is omitted.

g or G

[For floating point numbers only. This is the default format for floating point.] This flag indicates that a floating point number should be printed either in **f** or $\mathbf{e} \mid \mathbf{E}$ format, whichever is more compact. ($\mathbf{e} \mid \mathbf{E}$ type is used if the exponent is less than -4 or the exponent is >= the **.precision**.) Note that for this mode only, the **.precision** indicates the number of *significant digits* to be printed, **not** the number of digits after the decimal point.

x or X

This is the hexadecimal flag which specifies whether or not an integer argument should be printed in hexadecimal (base 16)or not. The lowercase x specifies lowercase letters (abcdef) are to be used in the hexadecimal display and the uppercase X specifies uppercase letters (ABCDEF).

A character sequence of { { means to print the single { (opening brace) character.

Returns

	>= 0	Success.
	-EINVAL	The arguments were invalid.
	-EIO	An I/O error occurred.
	-EINTR	This operation was interrupted by a signal.
Example	<pre>float d = 98.7, e = printf("a = {5.2}, b</pre>	12.345, $c = 1.234$ -987654.3210, $f = 9876.5$ = {+08.3}, $c = \{-8.3\} \setminus n''$, a, b, c) = {+08.3}, $f = \{-8.3\} \setminus n''$, d, e, f)
Result	a = 1.2, b = +00012. d = 99, e = -9.88e+	
Category	File Input and Output: For	rmatted Output

rad

Description	Converts degrees to radians.		
Syntax	func float rad(float x)		
Returns	The angle converted to radians.		
Example	float x = 45.0 float y y = rad(x)		
Result	0.785398		
RAPL-II	RAD		

See Also Category	deg converts radians to degrees Math	
Description	rand A function for generating random numbers (integers). The function uses a seed value which can be set using the rand_next function.	
Syntax	func int rand()	
Returns	Returns a random number.	
Example	<pre>int r =5 int seed = 13 int[] random int j</pre>	
	<pre>srand(int seed) ;; sets the seed value rand_next = 13</pre>	
	 ;; generate a 5 element array of random ;; numbers	
	<pre>for j = 1 to r random[j-1] = rand() end for</pre>	
Result	A 5 element array of random number integers.	
See Also	rand_in generates random numbers within a specified range	
	srand sets the random generator seed value	
Category	Math	
	Math rand_in A function for generating random numbers (integers) which fall in the range specified. The function uses a seed value which can be set using the rand_next	
Description	Math <pre>rand_in A function for generating random numbers (integers) which fall in the range specified. The function uses a seed value which can be set using the rand_next function.</pre>	
Description Syntax	Math <pre>rand_in A function for generating random numbers (integers) which fall in the range specified. The function uses a seed value which can be set using the rand_next function.</pre>	
Description Syntax Parameters	Math <pre>rand_in A function for generating random numbers (integers) which fall in the range specified. The function uses a seed value which can be set using the rand_next function. func int rand_in(int min, int max)</pre>	
Category Description Syntax Parameters Returns Example	Math <pre>rand_in A function for generating random numbers (integers) which fall in the range specified. The function uses a seed value which can be set using the rand_next function. func int rand_in(int min, int max) min, max are integer values which define the range of random numbers returned</pre>	
Description Syntax Parameters Returns	<pre>Math rand_in A function for generating random numbers (integers) which fall in the range specified. The function uses a seed value which can be set using the rand_next function. func int rand_in(int min, int max) min, max are integer values which define the range of random numbers returned Returns a random number in the range [minmax]. int r =5 int seed = 13 int min = {expression} int max = {expression} int[] random(min max)</pre>	
Description Syntax Parameters Returns Example	<pre>Math rand_in A function for generating random numbers (integers) which fall in the range specified. The function uses a seed value which can be set using the rand_next function. func int rand_in(int min, int max) min, max are integer values which define the range of random numbers returned Returns a random number in the range [minmax]. int r =5 int seed = 13 int min = {expression} int[] random(min max) int j srand(int seed) ;; sets the seed value rand_next = 13 ;generate a 5 element array of random numbers for j = 1 to r random[j-1] = rand_in(min, max) </pre>	
Description Syntax Parameters Returns	<pre>Math rand_in A function for generating random numbers (integers) which fall in the range specified. The function uses a seed value which can be set using the rand_next function. func int rand_in(int min, int max) min, max are integer values which define the range of random numbers returned Returns a random number in the range [min.max]. int r =5 int seed = 13 int min = {expression} int max = {expression} int[] random(min max) int j srand(int seed)</pre>	

	rcv		
Description	 Receives words from a socket. If the rcv() command succeeds, it returns the (positive) number of words (4 byte entities) read. This may be less than <i>nwords</i>, the length of the receive buffer. If the rcv() command fails, it returns a negative error code. If the timeout is specified, rcv() will try to read for <i>timeout</i> milliseconds before returning. Words that are read are placed into <i>buf</i>, which must be at least of size <i>nwords</i>. If <i>ppid</i> is a NULL pointer, the receive can be from any process. If <i>ppid</i> is not a NULL pointer, the value of the variable being pointe to is the pid of the process from which you are trying to receive. If that <i>ppid@</i> is 0, it receives from any process and returns the pid of that process. If a server tries to receive from a client with a timeout of TM_NOWAIT and the client is non-existent, the error code -ENOCLIENT is returned. 		
	rcv() is similar to	read() which is used for all other (non-socket) entities.	
Syntax	command rcv(ir ppid)	nt fd, void @buf, int nwords, int timeout, int@	
Parameters			
	fd	The file descriptor referring to the open socket.	
	buf	Points to where to store the received data.	
	nwords	The number of word to receive, maximum. Note that it is not an error for the sending process to send fewer than <i>nwords</i> words.	
	timeout	How long to wait for the transaction, in milliseconds. There are two special values, TM_NOWAIT (don't wait at all) and TM_FOREVER (wait forever.)	
	ppid	If this is NULL, then we are trying to rcv() from any other process. If non-NULL, then this is a pointer to an integer in which the desired process id (pid) of the sender is stored (with 0 meaning any). On success, rcv() stores the actual sending process id in <i>ppid</i> @.	
Returns			
	>= 0	Success. Returns the number of words received.	
	-EINVAL	The arguments were invalid (eg., <i>fd</i> was -ve)	
	-EBADF	The file descriptor does not correspond to an open object.	
	-ENOTSOCK	The object open on <i>fd</i> is not a socket.	
	-EAGAIN	Too large a receive was attempted; also returned when a TM_NOWAIT rcv() does not immediately succeed.	
	-ETIMEOUT	The <i>timeout</i> expired.	
	-EINTR	The operation was interrupted by a signal.	
	-ENOSERV (client only)	There is no server serving this socket.	
	-ENOCLIENT	There is no client matching the parameters of the	

	(server only) rcv().
Example	int sock_fd string[30] mbuf
	 ;; Open a socket for a client. open (sock_fd, "/mydev", O_CLIENT, 0)
	 ;; Receive message from the socket. rcv (sock_fd, &mbuf, sizeof(mbuf), TM_FOREVER, NULL)
See Also	sendsends words to a socketopenopens a socket and other entities
Category	Device Input and Output

read

Description	Attempts to read <i>nwords</i> from the file descriptor <i>fd</i> and store the result in <i>buf</i> . If the number of words specified in <i>nwords</i> cannot be read the command will perform a blocking read, unless the file descriptor was opened with mode O_NONBLOCK. After reading, the file position is moved by the number of words read. This provides a sequential move through the file.		
	The read() cor characters (8	nmand reads 4-byte words (32 bits). The reads() command reads bits).	
	Similar to rcv	0 which is used for sockets.	
Syntax	command re	ad(int fd, void@ buf, int nwords)	
Parameters	<i>buf</i> ap	e open file descriptor pointer to where to store the read data e number of 4-byte words to be read: an int	
Returns			
	> 0	Success; the number of words actually read.	
	0	The end of file was encountered.	
	-EINVAL	The arguments were invalid.	
	-EBADF	fd does not correspond to an open file.	
	-EACCESS	The file is not open for reading.	
	-ESPIPE	Attempted to read a socket.	
	-EIO	An I/O error occurred.	
	-EAGAIN	(nonblocking I/O) No bytes were ready for reading.	
	-EINTR	This operation was interrupted by a signal.	
Example	int fd int[10] buf		
	 open (fd, "file read (fd, buf,	name.txt", O_RDONLY, 0) sizeof(buf))	
Example	<pre>int a ;; reads four characters from keyboard read (stdin, &a, 1) ;; and stores them as an int print (a,"\n") ;; returns only when four characters are entered</pre>		
RAPL-II	GETCH		

262	Subprograms: Alphabetical Listing		
See Also	reads reads a string from a file readsa reads a string from a file and appends it to a string write writes to a file writes writes a string to a file open opens a file to read, write, etc.		
Category	File Input and Output: Unformatted Input		

readdir

Description	Reads a directory entry and stores the structure in <i>buf</i> . Reading from the directory automatically increments the file pointer for <i>fd</i> .		
Syntax	command read	ddir(int fd, var c_dirent buf)	
Parameters	string[32] int int mode_flags int int int int	de_size de_mtime de_dev de_ident	
Returns	fd The file des	criptor to read from.	
	1	Success.	
	0	The end of the directory was encountered.	
	-EINVAL	The arguments were invalid.	
	-EBADF	fd does not correspond to an open file.	
	-EACCESS	The file is not open for reading.	
	-ENOTDIR	fd does not correspond to an open directory.	
	-EIO	An I/O error occurred.	
	-EINTR	This operation was interrupted by a signal.	
Example	string[] dir c_dirent buf int fd	= "/temp"	
	 open (fd, d:	ir, O_RDONLY, 0)	
	while result print (}	ddir(fd, buf) > 0 buf.de_name,"\n") readdir(fd, buf)	
Category	File and Device	System Management	
Caleyoly		System Management	

	readline	
Description	Interactively reads a line of up to <i>maxlen</i> characters from stdin to <i>s</i> and echos to stdout. The line terminator can be either a carriage return or a line feed. Returns the number of characters actually read including the terminator. A value of 0 means EOF.	
Syntax	command rea	adline (var string[] s, int maxlen)
Parameters		ere to store the read data e maximum number of characters to read.
Returns		
	> 0	Success; the number of words actually read.
	0	The end of file was encountered.
	-EINVAL	The arguments were invalid.
	-EIO	An I/O error occurred.
	-EINTR	This operation was interrupted by a signal.
Example	int maxlen string[32] safe = myfile.txt	
	readline (s	safe, maxlen)
Results	Reads "maxlen" characters from the standard input and writes them to "myfile.txt, and to stout.	
See Also	reads read	
Category	File Input and	Output: Unformatted Input

reads

Description	Reads a string from a file of at most <i>maxlen</i> characters. This is different from the read command in that a string is used, and the length of the string is updated. The number of characters read is returned, or a negative error code if the read fails.		
	The reads() cor words (32 bits)	nmand reads characters (8 bits). The read() command reads 4-byte	
Syntax	command rea	ds(int fd, var string[] s, int maxlen)	
Parameters			
	S	Where to store the read data.	
	maxlen	The maximum number of characters to read.	
	fd	The file descriptor to read from.	
Returns			
	> 0	Success; the number of words actually read.	
	0	The end of file was encountered.	
	-EINVAL	The arguments were invalid.	

264	Subprograms: Alphabetical Listing	
	-EBADF	fd does not correspond to an open file.
	-EACCESS	The file is not open for reading.
	-ESPIPE	Attempted to read a socket.
	-EIO	An I/O error occurred.
	-EAGAIN	(nonblocking I/O) No bytes were ready for reading.
	-EINTR	This operation was interrupted by a signal.
Example	string[20] buf int fd open (fd, "/ter reads (fd, buf, print (buf,"\n'	
Example	returns	<pre>;; reads a string of 1 character n, a, 1) ;; when a key is pressed, the command n") ;; useful for keyboard input</pre>
See Also	read readsa	read words (4 byte units) from a file read a string from a file and append it to a string
Category	File Input and	Output: Unformatted Input

readsa

Description	Reads a string (of at most <i>maxlen</i> characters) from a file, and appends it on the end of string <i>s</i> .			
Syntax	command rea	command readsa(int fd, var string[] s, int maxlen)		
Parameters				
	S	Where to store the read data.		
	maxlen	The maximum number of characters to read.		
	fd	The file descriptor to read from.		
Returns				
	> 0	Success; the number of words actually read.		
	0	The end of file was encountered.		
	-EINVAL	The arguments were invalid.		
	-EBADF	fd does not correspond to an open file.		
	-EACCESS	The file is not open for reading.		
	-ESPIPE	Attempted to read a socket.		
	-EIO	An I/O error occurred.		
	-EAGAIN	(nonblocking I/O) No bytes were ready for reading.		
	-EINTR	This operation was interrupted by a signal.		
Example	string[MAXLH int fd int length,	check		
	<pre>open(fd, "mydirectory\\result.txt", O_READ,0)</pre>			

	<pre>check = readsa(fd, results, length)</pre>
Result	"check" is equal to the numbercharacters appended to string "results"
See Also	read words (4 byte units) from a file reads read a string from a file
Category	File Input and Output: Unformatted Input

ready

Description	Moves the arm to the READY position.
Syntax	command ready()
Returns	Success >= 0 Failure < 0
Example	<pre>if (ready() >= 0) move (a) end if</pre>
RAPL-II	Similar to READY.
See Also	home homes the axes
Category	Calibration Motion

rmdir

Description	Deletes an empty directory.		
Syntax	command	rmdir(var	string[] path)
Parameters	path	full path nam	e of the directory to delete
Returns	Success > Failure < -EINV -ENOT -ENOT -EIO -EAGA -EBUS -ENOT	0 AL TDIR ENT NIN	invalid argument the path is not a directory a component was not found an I/O error occurred temporarily out of resources needed to do this the directory is busy the directory is not empty
Example	string[2 rmdir(pa	0] path =/my	directory
Result	The directory /mydirectory is deleted		
See Also	mknod mkdir		
Category	File and D	Device System N	Management

robot_abort

Description

Stops current motion and discards the contents of the motion queue.

robot_abort() operates by locating the pid of the server (by a zero-length rcv() on the /dev/robot socket) and sending the server a SIGABRT. If the rcv() fails, then robot_abort() opens /dev/estop, which forces arm power off.

Syntax	command robot_abort()
Parameter	empty
Returns	Success = 0 Failure < 0
Example	 robot_abort()
Category	Motion

robot_cfg_save

Description	 Re-writes the "/conf/robot.cfg" file with the current robot configuration information, which includes: whether or not the robot has a track the number of axes on the controller the tool transform the base offset the positive and negative track travel limits the gripper type the robot units (metric or English) It must be pointed out that changing one of these parameters in your program does not change the default for when the system is rebooted; you must perform a robot_cfg_save() to make the changes permanent.
Syntax	command robot_cfg_save()
Returns	Success >= 0 Failure < 0 (-ve error code)
Example	<pre>;; "permanently" set a tool transform: tool_set(cloc{0, 0, 0, 1, 0, 0, 0, 0, 0}) robot_cfg_save()</pre>
See Also	tool_set(), base_set(), griptype_set() /diag/setup (system shell command)
Category	Motion

robot_error_get

Description	Returns the current (latest) error state of the robot.
Syntax	<pre>command robot_error_get(var int[5] error)</pre>
Parameter	<i>error</i> * : an array of up to 5 ints
Returns	Success >= 0 Failure < 0
Category	Robot Configuration System Process Control: Single and Multiple Processes

Description	Enables flags.	
Syntax	<pre>command robot_flag_enable(enable_flag_t flag, int state)</pre>	
Parameter	flaga variable of the enumerated type enable_flag_t anstatean int	
Returns	Success >= 0 flag is packed with one of : $EFLAG_INVALID$ 0 $EFLAG_TRAPEZOID$ 1 $EFLAG_TRIGGER$ 2 Failure < 0	
Category	Robot Configuration	

robot_flag_enable

robot_info

	robot_into
Description	Returns robot info in the variables "homed", and "done" whether the robot is done moving and homed.
Syntax	command robot_info(var int <i>homed</i> , var int <i>done</i>)
Parameter	homedpacked with the homed statusdonepacked with the robot motion status
Returns	Success = 0 Failure < 0
Example	int homed, done
	<pre>robot_info(homed, done) if (homed != 0 && done != 0)</pre>
	end if
Result	Reports if the robot is homed and if it is in motion
See Also	server_info robotisfinished
Category	Robot Configuration Motion

robot_mode_get

Description	Gets the cu	rrent mode of motion and packs it into a variable of an enum type.
Syntax	command 1	robot_mode_get(var motion_mode_t <i>mmode</i>)

268	Subprograms: Alphabetical Listing
Parameters	<i>mmode</i> the variable for mode information: a motion_mode_t enumerated type
Returns	Success >= 0, mmode is packed with one of: MODE_NONE MODE_ONLINE Failure < 0
Example	<pre>int retval motion_mode_t current_mode online(ON) retval = robot_mode_get(current_mode) print("retval is ", retval, "\n") if(current_mode == MODE ONLINE) print("Current mode is online\n") else print("Current mode is none\n") end if</pre>
Result	retval is 0 current_mode is online
Category	Robot Configuration

robot_move

Description	Allow the user to move the robot using the pendant	
Library	stpv3	
Syntax	<pre>export command robot_move()</pre>	
Parameter	None	
Returns	Success >= 0 Failure < 0	
Example	<pre>string[10] name = "my_app_23" stpv3:startup stpv3:app_open(name, 0)</pre>	
	<pre>stpv3:robot_move() stpv3:app_close()</pre>	
	<pre>stpv3:app_close()</pre>	
	••••	
Category	Pendant	

robot_odo

Description	Gets the current value of the robot arm power odometer, which indicates the number of seconds that arm power has been turned "on" for.
Syntax	command robot_odo(var int seconds)
Returns	Success >= 0; seconds gets the odometer value. Failure < 0 (-ve error code)
Example	<pre>int otime robot_odo(otime) printf("The robot arm power has been on for {} seconds.\n", otime)</pre>

RAPL-3	Reference	Guide
--------	-----------	-------

See Also

Category

odometer (system shell command) Robot Configuration Status

robot_servo_stat

Description	Returns the status of the F3 servo controllers.
Syntax	<pre>command robot_servo_stat(var int netstat, var int[8] axisstat)</pre>
Parameter	<i>netstat</i> an int <i>axisstat</i> an int
Returns	Success >= 0 Failure < 0
Category	Robot Configuration

robot_type_get

Description	Gets the current robot co	ode for the installed kinematics.
Syntax	func int robot_typ	e_get()
Returns	Success >= 0. Failure < 0	Returns the robot code for the kinematics. Returns error code
Example	robot_code = getmach	type()
See Also	setmachtype sets th	ne robot code for the kinematics
Category	Robot Configuration	

robotisdone

Description	Returns the current robot done state. The function checks all transform axes for a done state and returns the logical AND of these states. All transform axes must be done for this routine to return TRUE (>0). It is different from finish because it does not require point of control and so does not force the robot to stop before continuing. It is also a non-blocking operation. It is best used to synchronize other (non-controlling) processes to robot motion.
Syntax	<pre>func int robotisdone()</pre>
Returns	Success > 0 all axes of arm are done = 0 at least one axis is not done Failure < 0
Example	<pre>done_state = robotisdone()</pre>
RAPL-II	FINISH
See Also	robotisfinished finish allows robot motions to catch up to process
Category	Motion System Process Control: Single and Multiple Processes

robotisfinished

Description The robotisfinished function uses the same finish service as the finish() command except now a mode flag is passed into the service. The finish_mode_t is a global enum. The function returns 1, if the robot is finished, 0 if not finished and a error code if error occurs. Syntax func int robotisfinished() Parameter no parameter is required Returns Success ≥ 0 1 robot is finished move 0 robot is not finished move Failure < 0error code Example ;; Use command to synchronize robot motion .define PALLET NUM 25 teachable ploc[10] pallet teachable ploc safe_pallet int i for i = 0 to PALLET_NUM move(pallet[i]) loop if robotisfinished() grip_close(50) else msleep(250) end if end loop move (safe_pallet) . . . end for Result Program waits until robot is at pallet location before closing gripper RAPL-II Similar to FINISH robotisdone See Also finish Category Status

robotishomed

Description	Returns the current robot home state. This function checks all transform axes for a home state and returns the logical AND of these states. All transform axes must be homed for this routine to return TRUE (>0)
Syntax	<pre>func int robotishomed()</pre>
Returns	Success > 0 all axes of arm are homed = 0 at least one axis is not homed Failure < 0
Example	home_state = robotishomed() if (home_state) :;; robot is homed continue

	else ;;home the robot home(i,2,3,4,5,6) end if	
See Also	calibrate home	calibrates the robot homes the robot
Category	Home	

robotislistening

Description	A function to determine if the robot server is responding to queries. The function returns TRUE if the robot responds to the arm power query. If no response, it returns FALSE.	
Syntax	funct int robo	<pre>btislistening()</pre>
Returns	Success >= 0 Failure < 0	TRUE or FALSE Does not return a negative error code.
Example	;; program else	pot is ready begin")
See Also	robotisfinished robotishomed	
Category	Robot Configurat Status	tion

robotispowered

Description	Returns the current state of the robot arm power. Useful for checking arm power status before proceeding to further program execution.
Syntax	<pre>func int robotispowered()</pre>
Returns	Success > 0 arm power is ON = 0 arm power is OFF Failure < 0
Example	<pre>if robotispowered() == 0 print "Waiting for arm power.\nTurn on arm power.\n" do msleep 1000 until robotispowered() > 0 end if</pre>
RAPL-II	Similar to ONPOWER.
Category	Status

roll

Alias

alias

212	Supprogra	ins: Alphabetical Listing		
	roll	jog_t(TOOL_ROLL,)	
Description	In the tool frame of reference, rotates around the approach/depart axis, by the specified number of degrees.			
	motion		axis	
		common name	F3 coordinate system	A465/A255 coordinate system
	roll	approach/depart	Z	Х
	the tool to point for or angle b		rious joint motions e same (no change ool), but the start p	
	For cartes	sian-interpolated (straight	line) motion, see ro	olls().
Syntax	command roll(float distance)			
Parameter	distance	the amount of rotation ir	n degrees: a float	
Returns	Success = Failure <			
Example	roll(11.	25)		
	roll(-45	5)		
Application Shell	Same as a	roll		
RAPL-II	No equiva	lent. In RAPL-II, ROLL per	formed a different	motion. See xrot.
See Also	rolls pitch	moves around the tool ap but in straight lin moves around the tool or	e motion	is,
	yaw	moves around the tool of		
Category	Motion			

rolls

Alias

jog_ts ...

alias	same as	
rolls	jog_ts(TOOL_ROLL,)

Description

In the tool frame of reference, rotates around the approach/depart axis, by the specified number of degrees.

motion		axis	
	common name	F3 coordinate system	A465/A255 coordinate system
roll	approach/depart	Z	Х

This command, rolls(), is cartesian-interpolated (straight-line) motion. The tool centre point stays on the axis, in the same place, while the tool rotates around the axis.

For joint-interpolated motion, see roll().

Syntax command rolls(float distance)

Parameter	distance the amount of rotation in degrees: a float
Returns	Success = 0 Failure < 0
Example	rolls(45)
	rolls(-10.5)
Application Shell	Same as rolls.
RAPL-II	No equivalent. In RAPL-II, ROLL performed a different motion. See xrots.
See Also	rollmoves around the tool approach/depart axis, but joint-interpolatedpitchsmoves around the tool orientation axis in straight line motionyawsmoves around the tool normal axis in straight line motion
Category	Motion

rotacc_get

Description	Returns the value of the maximum rotational acceleration parameter. This parameter is used to regulate rotational accelerations when performing straight- line motions in online mode and when using the teach pendant. Units are in degrees/second/second.
Syntax	command rotacc_get(var float rotaccel)
Parameter	rotaccel a float into which the current rotational acceleration value is placed
Returns	Success >= 0 Failure < 0
Example	<pre>float rotaccel rotacc_get(rotaccel) printf("Max. rotational accel is set to {} deg/sec/sec", rotaccel)</pre>
See Also	rotacc_set, rotspd_set, rotspd_get
Category	Robot Configuration

rotacc_set

Sets the value of the maximum rotational acceleration parameter. This parameter is used to regulate rotational accelerations when performing straight- line motions in online mode and when using the teach pendant. It is not possible to set the value of this parameter higher than the default value. which is robot dependent. Units are in degrees/second / second.
command rotacc_set(var float rotacc)
rotacc a float which carries the new rotational acceleration value
Success >= 0 Failure < 0
<pre>float rotacc if nextpart == KRUMHORN rotacc = 20 rotacc_set(rotspeed) end if</pre>
rotacc_get, rotspd_set, rotspd_get
Robot Configuration

	rotspd_get		
Description	Retrieves the current value of the maximum rotational speed parameter. This parameter is used to regulate rotational velocities when performing straight-line motions in online mode and when using the teach pendant. Units are in degrees/second.		
Syntax	command rotspd_get(var float <i>rotspeed</i>)		
Parameter	<i>rotspeed</i> a float into which the rotational speed value is placed		
Returns	Success >= 0 Failure < 0		
Example	<pre>float rotspeed, dispensing_limit dispensing_limit = 155 rotspd_get(rotspeed) if rotspeed > dispensing_limit rotspd_set(dispensing_limit) end if</pre>		
See Also	rotspd_set, rotacc_set, rotacc_get		
Category	Robot Configuration		
	rotspd_set		
Description	Sets the value of the maximum rotational speed parameter. This parameter is used to regulate rotational velocities when performing straight-line motions in online mode and when using the teach pendant. It is not possible to set the value of this parameter higher than the default value. which is robot dependent. Units are in degrees/second.		
Syntax	command rotspd_set(var float <i>rotspeed</i>)		
Parameters	<i>rotspeed</i> a float which carries the new rotational speed value		

rotspd_get

seek

end if

Success >= 0 Failure < 0

float rotspeed

if nextpart == DASHBOARD
 rotspeed = 100

Robot Configuration

rotspd_set(rotspeed)

rotspd_get, rotacc_set, rotacc_get

Description	Provides a method to move through a file arbitrarily rather than sequentially (see read() and write().) The position is moved to a place in the file specified by <i>offset</i> from the base given in <i>whence</i> . Subsequent reading and writing begin at this new position.
Syntax	command seek(int fd, int offset, seek_base whence)

Returns

Example

See Also

Category

Parameters	<pre>fd identifies the file whence can be one of SEEK_SET = 0 move from beginning of file SEEK_CUR = 1 move from current position SEEK_END = 2 move from end of file</pre>
	offset offset position form the base specified by whence
Returns	Success >= 0 Failure < 0 -EINVAL the arguments were invalid (ie., -ve fd), or this operation is not legal on this device.
	-EBADF the file descriptor isn't open -ESPIPE can't seek on a pipe or socket
Example	int fd string[] buffer = "seek test"
	open (fd, "filename", O_RDWR, 0) ;; Open the file write (fd, buffer, 9)
See Also	read read from a file write write to a file
Category	File Input and Output: Unformatted Input
	select_menu
Description	Displays the three lines s1, s2 and s3 on the pendant screen. Show key labels k1 to k4 and then wait for the user to select a function key. The integer number of the key selected is returned.
	Note that if any of the function key labels (k1 - k4) are null strings then the corresponding key will NOT be enabled. The kn strings are printed literally; but they must be limited by the programmer to 4 characters.
Syntax	<pre>stpv3:func int select_menu(var string[] s1, var string[] s2, var string[] s3,\ var string[] k1, var string[] k2, var string[] k3, var string[] k4)</pre>
Parameters	 s1 string displayed in the top line of the pendant s2 string displayed in the second line of the pendant s3 string displayed in the third line of the pendant k1 Function key 1 label (max 4 characters) k2 Function key 2 label (max 4 characters) k3 Function key 3 label (max 4 characters) k4 Function key 4 label (max 4 characters)
Returns	Success >= 0 Returns the integer number of the Function key selected, 0 if the user exits the pendant menu Failure < 0
Example	int $ctrl = 0$
	stpv3:startup()
	ctrl=stpv3:select_menu("Welcome", "Just Call me Teach", "Do you want to", \ "Cont", "Exit", "", "") if ctrl == 1
	;;continue
	end if if ctrl == 2
	;;exit

276	Subprograms: Alphabetical Listing	
	end if 	
Category	Pendant	
	sem_acquire	
Description	Attempts to acquire a semaphore specified by <i>key</i> . If the semaphore is granted the command returns successful, otherwise a negative error code is returned. A timeout can be specified which causes the function to wait to acquire the semaphore until <i>timeout</i> has been reached. Timeout is in milliseconds.	
Syntax	command sem_acquire(int key, int timeout)	
Parameter	<i>key</i> an int <i>timeout</i> an int time in milliseconds	
Returns	Success >= 0 Failure < 0 Returns negative error code -EOK success	
	-EAGAIN the system is out of semaphore slots, or TM_NOWAIT was specified and we did not acquire the semaphore right away.	
	-ETIMEOUT timed out -EINTR the operation was interrupted by a signal.	
Example	int result, key = 1 int timeout = 50	
	<pre> result = sem_acquire(key, timeout) if result == EOK</pre>	
	<pre>;; enter critical section sem_release(key, timeout) end if</pre>	
Category	System Process Control: Single and Multiple Processes	
	sem_release	
Description	Releases the semaphore specified by <i>key</i> . If the semaphore can be successfully released, the command returns successful, otherwise the command returns an error code. If the <i>timeout</i> is specified, the command will keep attempting to release the semaphore until <i>timeout</i> value is reached. Trying to release a semaphore that has not be acquired will result in the command attempting to acquire it first, and then release it.	
Syntax	command sem_release(int key, int timeout)	
Parameter	key an int timeout an int time in milliseconds	
Returns	Success >= 0 Failure < 0 Returns negative error code. -EOK success -EAGAIN the system is out of semaphore slots, or TM_NOWAIT was specified and we did not acquire the semaphore right away. -ETIMEOUT timed out	
Example	-EINTR the operation was interrupted by a signal. int result, key = 1 int timeout = 50	
	<pre>int timeout = 50 result = sem_acquire(key, timeout) if result == EOK ;; enter critical section</pre>	

sem_release(key, timeout)
end if
System Process Control: Single and Multiple Processes

sem_test

Category

	—		
Description	Tests the semaphore specified by <i>key</i> .		
Syntax	command sem_test(int key)		
Parameter	key an int specifies the semaphore		
Returns	Success ≥ 0 Returns 1 if the semaphore is set, 2 if it is set and is owned by the calling process, and 0 if it is clear. Failure < 0		
Example	int result, key = 1 int timeout = 50		
	<pre> loop result = sem_test(key) if result == EOK break end if end loop result = sem_acquire(key, timeout) if result == EOK ;; enter critical section sem_release(key, timeout) end if</pre>		
Category	System Process Control: Single and Multiple Processes		
	send		
Description	Sends <i>nwords</i> words into the socket described by <i>d</i> . The number of words actually written is returned. If <i>timeout</i> is not TM_FOREVER, send will only attempt to write words for <i>timeout</i> milliseconds. If <i>pid</i> is not 0, the message is sent to a client process specified by pid. (This must be the server). Otherwise, the sender is the client.		
	If a server tries to send to a client with a timeout of TM_NOWAIT and the client is non-existent, the error code -ENOCLIENT is returned.		
	send() is similar to write() which is used for all other (non-socket) entities.		
Syntax	command send(int d, void @buf, int nwords, int timeout, int pid)		
Parameters	dan int -specifies the socketnwordsan int - number of wordspidan int- specifies the process (must be server or 0)		
	TM_NOWAIT TM_FOREVER		

Returns	Success ≥ 0	the number of words written
	Failure < 0	
	-EINVAL	the arguments were invalid (ie., -ve fd)
	-EBADF	the file descriptor isn't open
	-ENOTSOCK	the file was not a socket

	-EAGAIN -ETIMEOUT -EINTR	too large a write; also returned on TM_NOWAIT sends that immediately time out. the timeout expired the operation was interrupted by a signal
	Server only: -EBUSY	there is no server there is already a server waiting to send there is no client that fits the send()
Example	open (sock_fd ;; Send Messag	et for a client , "/mydev", O_CLIENT, 0) e to the socket.
See Also		<pre>&mbuf, sizeof(mbuf), TM_FOREVER, 0) es words from a socket</pre>
Category	Device Input and	Output

server_get

Description	Used with multi-robot systems.		
	Gets the name of the current server socket device, the socket/robot server that the library is communicating with.		
Syntax	<pre>command server_get(var string[] currserver)</pre>		
Parameter	<i>currserver</i> string a variable for the name of the current server: a variable length string		
Returns	Success = 0 EOK if successful name of current server packed in currserver Failure < 0		
	-EIO server is not connected		
Example	<pre>;; An inefficient example program to show function of ;; server_get, server_info, server_set commands. ;; In the end prints the Machine type and Product code data ;; for the machine talking to the server "serve"</pre>		
	string[32] cur_serve, serve int pcode, mach_type, tran_ax, act_ax, mach_ax,power int t		
	 serve = "robot1"		
	t= server_get(cur_serve)		
	if (t >= 0 && cur_serve == serve)		
	server_info(mach_type,pcode, mach_ax,\		
	<pre>tran_ax, act_ax, power) printf("Robot is {}/n Product Code is {}/n", mach_type,</pre>		
	pcode)		
	else		
	<pre>server_set(serve) server_info(mach_type, pcode, mach_ax,\</pre>		
	<pre>printf("Robot is {}/n Product Code is {}/n", mach_type, pcode) end if</pre>		

See Also	server_info server_protocol server_version	
Category	File and Device System Management Robot Configuration	
	server_info	
Description	Similar to robot_info. Obtains: machine type, product code, machine axes, transform axes, actual axes, arm power.	
Syntax	global command server_info(var int <i>mtype</i> , var int <i>pcode</i> ,	
	var int <i>axm</i> , var int <i>axt</i> , var int <i>axa</i> , \ var int <i>power</i>)	
Parameter	mtypea string for machine type datapcodea string for product code dataaxman int for machine axis dataaxtan int for transform axis dataaxaan int for actual axis datapoweran int for the arm power status	
Returns	Success >= 0 Variables are packed with the server info Failure < 0	
Example	<pre>;; An inefficient example program to show function of ;; server_get, server_info, server_set commands. ;; In the end prints the Machine type and Product code data ;; for the machine talking to the server "serve"</pre>	
	string[32] cur_serve, serve int pcode, mach_type, tran_ax, act_ax, mach_ax,power int t	
	<pre> serve = "robot1" t= server_get(cur_serve) if (t >= 0 && cur_serve == serve) server_info(mach_type,pcode, mach_ax,\ tran_ax, act_ax, power) printf("Robot is {}/n Product Code is {}/n", mach_type,</pre>	
	<pre>pcode) else server_set(serve) server_info(mach_type, pcode, mach_ax,\ tran_ax, act_ax, power) printf("Robot is {}/n Product Code is {}/n", mach_type, pcode) end if</pre>	
See Also	server_get server_set	
Category	File and Device System Management Robot Configuration	

server_protocol

Description	Server_protocol function returns the protocol designator from the robot server.
Syntax	<pre>func int server_protocol()</pre>

280	Subprograms: Alph	nabetical Listing
Returns	Success >= 0 Failure < 0	Returns integer. Returns error descriptor if the command fails. Refer to error handling section for details.
See Also	server_version	Returns the server version.
Category	File and Device S Robot Configurat	System Management cion
	server_set	
Description	Used with multi-	
	value, changing t	rver socket connection in the library to the specified new server the socket/robot server that the library is communicating with. Ket connection is closed and the new socket opened.
	A parameter of D	EFAULT sets the socket connection back to /dev/robot.
	If the command f the robot server f	fails to open the new socket, any subsequent attempts to access fail with an -EIO.
Syntax	command serve	er_set(var string[] <i>newserver</i>)
Parameter	<i>newserver</i> the na [path] DEFAULT	ame of the new server: a variable length string the path of any valid socket the default socket, /dev/robot
Returns	Success = 0 Failure < 0 -EIO failed	to open new socket
Category	File and Device S Robot Configurat	System Management ion
	server_versi	
Description	The server_version function returns an integer which specifies the robot server version.	
Syntax	<pre>func int server_version()</pre>	
Returns	Success >= 0 Failure < 0	Returns integer which specifies the version. Returns negative error code if command fails.
See Also	server_protocol	Returns the protocol designator from the server.
Category	File and Device System Management Robot Configuration	

Robot Configuration

setenv

Description	Creates / redefines an environment variable's value. (See the section on environ() for more explanation.) (C500C only)	
Syntax	<pre>command setenv(string[] key, string[] value, int rewrite)</pre>	
Parameters	There are three required parameters:	
	key The key to define / change. (This is the portion on the	

		left hand side of the "=" symbol in the environment string.)
	value	The value to set the right hand side of the "=" in the environment string to.
	rewrite	If False (0), do not modify an existing environment string; only create a new one if one does not yet exist. If True (1), rewrite the environment string if it already exists.
Returns	Success: re considered s Failure: re	
Example	;; Define a new variable called "TestMode", whose value is "yes" setenv("TestMode", "yes", True)	
See Also	environ(), getenv(), unsetenv()	
Category	Environment Variables	

	setprio
Description	Sets the priority of a process by adjusting the priority by an increment, <i>delta</i> . Also, gets the current priority of a process.
	There are three priority levels: high (3), normal (2), and low(1). The normal level is the usual priority level. During processing, the system alternates among processes. A process at a higher level can exclude a process at a lower level. Improper use of setprio() could starve other processes including the robot server. The setprio() command is useful, for example, to do independent calculations at a low priority without slowing down processing for robot activity, or to respond immediately to a GPIO input by adjusting a process to a higher priority. The system can raise or lower a priority across the entire range. A user can lower a process below normal and raise it back to normal.
	To change the priority of the current process, pid is 0 (zero).
	To get the current priority level, use 0 (zero) for the increment, <i>delta</i> . A child process is created with whatever priority level the parent had.
	Returns the new priority as an absolute integer (not an increment).
Syntax	func int setprio(int <i>pid</i> , int <i>delta</i>)
Parameter	pidthe process id number (0 is current process)deltaamount of adjustment of priority
Returns	Success > 0 The new priority: an absolute int. 1 is PR_LOW 2 is PR_NORM 3 is PR_HIGH Failure < 0 -EINVAL the arguments were not valid -EPERM a non-privileged process can only change its OWN priority
Example	<pre>setprio(26, 0) ;; get process 26 priority setprio(26,-1) ;; set process 26 priority down 1 level setprio(0,-1) ;; set current process priority down 1 level setprio(26,+1) ;; set process 26 priority up 1 level (0,+1) ;; set current process up 1 level</pre>

282	Subprograms: Alphabetical Listing		
See Also	getpid gets the id number of the process of the calling program getppid gets the id number of the parent process of the calling program		
Category	System Process Control: Single and Multiple Processes		
	shift_t		
Description	In the tool frame of reference, alters the cartesian coordinates of a location. A precision location cannot be changed with this command. There are two possible formats: using a cloc type or using individual displacements. In both formats, the first argument is the location to be shifted.		
	If a cloc type is used, the displacement values are earlier stored in a cloc which is used as a parameter in shift_t.		
	If individual displacements are used, a displacement for each axis is listed. From 1 to 6 displacements can be listed, but only in the order X, Y, Z, roll, pitch, yaw. A displacement of 0.0 value can be used as a placeholder in the list.		
	cloc type		
Syntax	command shift_t(var gloc location, cloc displacement_amount)		
Parameter	locationthe location to be shifted: a clocdisplacement_amountthe amounts of the shift, in current units: a cloc		
Example	teachable cloc place cloc difference_a = {0.0, 0.0, 10.0, 0.0, 45.0, 0.0}		
	 shift_t(place, difference_a)		
Example	teachable cloc place cloc difference_b float[6] b = {10.0, 0.0, 0.0, 0.0, 45.0, 0.0}		
	<pre>difference_b = {b[0], b[1], b[2], b[3], b[4], b[5]} shift_t(place, difference_b)</pre>		
	displacements		
Syntax	command shift_t(var gloc <i>location</i> , float x, [float y, [float z,		
	\ [float yaw, [float pitch, [float roll]]]])		
Parameter	<i>location</i> the location to be shifted: a cloc<i>x</i> the displacement along the X axis, in current units: a float		
Parameter (Optional)	ythe displacement along the Y axis, in current units: a floatzthe displacement along the Z axis, in current units: a floatyawthe displacement around the Z axis, in degrees: a floatpitchthe displacement around the Y axis, in degrees: a floatrollthe displacement around the X axis, in degrees: a float		
Example	teachable cloc place		
	 shift_t(place, 0.0, 0.0, 10.0, 0.0, 45.0, 0.0)		
	shift_t(place, 0.0, 0.0, -10.0)		
Example	teachable cloc place float displace = 2.5 		

	RAFL-5 Relefence Guide 205	
	<pre>shift_t(place, 0.0, displace)</pre>	
	 displace = displace + 2.5 shift_t(place, 0.0, displace)	
Returns	Success >= 0 Failure < 0	
Application Shell	Same as tshift	
See Also	shift_wshifts a location in the world frame of referencetool_setsets a tool transformbase_setsets a base offset	
Category	Location: Data Manipulation	
	shift_w	
Description	In the world frame of reference, alters the cartesian coordinates of a location. A precision location cannot be changed with this command. There are two possible formats: using a cloc type or using individual displacements. In both formats, the first argument is the location to be shifted.	
	If a cloc type is used, the displacement values are earlier stored in a cloc which is used as a parameter in shift_w.	
	If individual displacements are used, a displacement for each axis is listed. From 1 to 6 displacements can be listed, but only in the order X, Y, Z, X-rotation, Y-rotation, Z-rotation. A displacement of 0.0 value can be used as a placeholder in the list.	
	cloc type	
Syntax	command shift_w(var gloc location, cloc displacement_amount)	
Parameter	locationthe location to be shifted: a clocdisplacement_amountthe amounts of the shift, in current units: a cloc	
Example	teachable cloc place cloc difference_a = {0.0, 0.0, 20.0, 0.0, 45.0, 0.0}	
	 shift_w(place, difference_a)	
Example	teachable cloc place cloc difference_b float[6] b = {0.0, 0.0, 0.0, 0.0, 0.0, 0.0}	
	 difference_b = {b[0], b[1], b[2], b[3], b[4], b[5]} shift_w(place, difference_b)	
	 b[2] = b[2] + 2.5 difference_b = {b[0], b[1], b[2], b[3], b[4], b[5]} shift_w(place, difference_b)	
Carlan	displacements	
Suntav	command abits w/ way alog logation that w [float w [float -	

```
Syntax
```

 \backslash

command shift_w(var gloc location, float x, [float y, [float z, [float z-rot, [float y-rot, [float x-rot, \setminus [float e1, [float e2,]]]]])

284	Subprograms: Alphabetical Listing		
Parameter	<i>location</i> the location to be shifted: a cloc<i>x</i> the displacement along the X axis, in current units: a float		
Parameter (Optional)	ythe displacement along the Y axis, in current units: a floatzthe displacement along the Z axis, in current units: a floatz-rotthe displacement around the Z axis, in degrees: a floaty-rotthe displacement around the Y axis, in degrees: a floatx-rotthe displacement around the X axis, in degrees: a floate1the displacement of the first extra axis: a floate2the displacement of the second extra axis: a float		
Example	<pre>teachable cloc place ;; 6 DOF arm with track and carousel ;; in millimetres shift_w(place, 0.0, 300.0, 100.0, 0.0, 0.0, 0.0, 1500.0)</pre>		
	shift_w(place, 0.0, -300.0, -100.0)		
Returns	Success = 0 Failure < 0		
Application Shell	Same as wshift		
RAPL-II	Same as SHIFT and SHIFTA		
See Also	shift_tshifts a location in the tool frame of referencebase_setsets a base offsettool_setsets a tool transform		
Category	Location: Data Manipulation		
	shutdown		
Description	Shuts down the pendant subsystem.		
·	This command differs from pendant_close() which closes the pendant in preparation for shutting down a program or the controller.		
Library	stpv3		
Syntax	export command shutdown()		
Parameter	None		
Returns	Success >= 0 Failure < 0		
Example	stpv3:startup()		
	; stpv3:shutdown()		
RAPL-II	Same as PENDANT OFF		
See Also	pendant_close		
Category	Pendant		

sig_arm_set

DescriptionSet the signal which will be issued to the controlling process in the event of an
arm state change. Signals are listed in the AppendicesSyntaxcommand sig_arm_set(int signal)

Parameter	<i>signal</i> an int it can be any of the unreserved signals except for SIGKILL which cannot be masked	
Returns	Success >= 0 EOK =0 Failure < 0 error descriptor	
Example	<pre>signal_arm = 13 ctrl=sig arm set(signal arm)</pre>	
Result	signal 13 is used to notify the process of change in arm power status	
Category	Signals	

sig_mask_set

Description	Sets the current process's signal mask, and returns the old one. If the bit corresponding to a given signal is 1, then that signal is ignored. All signals except SIGKILL are maskable. Signals are listed in the Appendices		
Syntax	<pre>func int sig_mask_set(int mask)</pre>		
Parameter	mask an int defines the signal mask		
Returns	Success >= 0 Failure < 0		
Example	int mask, old_mask		
	 old_mask = sig_mask_set(-1) mask = sigmask(SIGHUP) old_mask sig_mask_set(mask)		
	 old_mask = sig_mask_set(-1) mask = old_mask & ~ (sigmask(SIGHUP) sigmask(SIGINT)) sig_mask_set(mask)		
See Also	sigarm_set Set the signal for change in arm power status		
Category	Signals		

sigfifo

Description	Sends the signal <i>sig</i> to all of the readers at the other end of the fifo <i>fd</i> . The different types of signals are found in the Appendix.		
Syntax	command sigfifo(int fd, signal_code sig)		
Parameters	fdan int identifies the fifosigan enumerated type specifying the signal. The integer corresponding to the signal is listed in the Appendices.		
Returns	Success >= 0 Failure < 0		
Example	<pre>signal_code sig = 13 ;; SIG_13 to notify impending closure int fd, check string[32] thisfifo = "this_device.txt" open(fd, thisfifo, O_RDWR O_CREAT, M_READ M_WRITE)</pre>		
	;;Prepare to close fd check = sigfifo(fd, sig)		

286	Subprograms: Alphabetical Listing		
See Also	signal sigmask sigsend		
Category	Signals Device Inputs and Outputs		
	sigmask		
Description	Returns the correct mask for the signal <i>sig</i> , which is used in conjunction with sig_mask_set.		
Syntax	func int sigmask(signal_code <i>sig</i>)		
Parameter	sig signal_code enumerated type specifies the signal (see Appendix)		
Returns	Success >= 0 Failure < 0		
Example	int mask, old_mask		
	old_mask = sigsetmask(-1) mask = sigmask(SIGHUP) old_mask sigsetmask(mask)		
	 old_mask = sigsetmask(-1) mask = old_mask & ~ (sigmask(SIGHUP) sigmask(SIGINT)) sigsetmask(mask)		
See Also	signal sigmask sigfifo		
Category	Signals		

signal

Description	Sets an action that is to be performed whenever the current process receives signal <i>sig. sigsub</i> is the address of a subroutine which takes 1 integer parameter, (signal number <i>sig</i>). If <i>oldsigsub</i> is not NULL, then <i>oldsigsub@</i> is set to the previous handler's routine. If <i>sigsub</i> is NULL, then the default action is given to the signal.		
Syntax	command signal(signal_code <i>sig</i> , void@ <i>sigsub</i> , void@@ <i>oldsigsub</i>)		
Returns	Success >=EOK Failure < -EINVAL bad signal code		
Example	<pre>sub on_HUP(int sig) print ("Got SIGHUP!\n") end sub</pre>		
	main signal(SIGHUP, on_HUP, NULL) end main		
Category	Signals		

sigsend

Description

Sends the signal *sig* to the process specified in *pid*. Valid signals are listed in the Appendix.

Syntax	command sigsend(int pid, signal_code sig)		
Returns	Success >= 0 Failure < 0		
Example	<pre>int pid pid = split() if (&& pid==0) sigsend (pid, SIGHUP) ;; Stop the child process end if</pre>		
Category	Signals System Process Control: Operating System Management		

sin

Description	Calculates the sir	ne of an angle. Takes an argument in degrees.	
Syntax	func float s	in(float x)	
Parameters	x a floa	at angle in degrees	
Returns	Success >= 0. The sine of the argument. Failure < 0		
Example	float x = 25.0 float y y = sin(x)	;; value is 25.0 degrees	
Result	y is 0.422618		
RAPL-II	SIN		
See Also	cos tan asin	calculates the cosine calculates the tangent calculates the arc sine	
Category	Math		

size_to_bytes

Description	Converts the output of sizeof() (which is the number of RAPL-3 words occupied by a data structure) to the corresponding number of bytes. It is typically used with binary data files and seek() (which expects a byte offset) for seeking to a specified record in the file.
Syntax	<pre>func int size_to_bytes(int words)</pre>
Returns	Success >= 0 Failure < 0 (-ve error code)

Example			
Example	<pre>;; if fd is an open data file full if mystruct records, ;; this seeks to the third record in the file: seek(fd, size_to_bytes(2 * sizeof(mystruct)), SEEK_SET)</pre>		
See Also	seek(), sizeof()		
Categories	File Input and Output,		
	sizeof		
Description	The sizeof() operation is built in to the RAPL-3 compiler, and returns the size, in RAPL-3 words, of its argument. It differs from ordinary functions in that it does not require a <i>value</i> as its argument; instead it can accept any variable or any type.		
Syntax	sizeof(any data object or type)		
Returns	the number of words occupied by the data object, or the number of words a data object of the specified type would occupy.		
Example	<pre>if we have: int x int[10] y ploc@ pp string[100]@ sp then: sizeof(int) returns 1 sizeof(float) returns 1 sizeof(ploc) returns 9 sizeof(int[20]) returns 20 sizeof(float[2,5]) returns 10 sizeof(string[10]) returns 4 sizeof(string[10]) returns 4 sizeof(string[10]) returns 26 sizeof(x) returns 1 sizeof(pp@) returns 1 sizeof(pp@) returns 9 sizeof(y) returns 10 sizeof(y) returns 10 sizeof(y) returns 1 sizeof(s) returns 4 sizeof(s) returns 4 sizeof(sp@) returns 4 sizeof(sp@) returns 26</pre>		
See Also	sizeof_str()		
Category	File Input and Output String Manipulation		

Description	Writes the specified data into the string <i>buf</i> , up to a maximum of <i>maxlen</i> characters. Two types of arguments can be given in the variable argument l constants and variables. The constants are printed exactly as they are given The variable's value is what is copied to the file descriptor. The method user printing is to print the arguments in the exact order that they were given.		
Syntax	command	<pre>snprint (var string[] buf, int maxlen,)</pre>	
Parameters	buf maxlen	a string - the write destination an int - the maximum number of characters written	
Returns	Success >= 0 Failure < 0		

Example	.define MAXLEN 128 int speed, check
	string[MAXLEN] store
	<pre>check = speed_get(speed) snprint(store, MAXLEN, "Current speed is: ", speed) printf("{128}\n", store)</pre>
Result	Current speed is: "speed"
RAPL-II	ENCODE
See Also	snprintf
Category	File Input and Output: Unformatted Output

snprintf

	string number print formatted		
Description	Converts and writes output into the string <i>buf</i> to a maximum length of <i>maxlen</i> under the control of a specified format <i>fmt</i> .		
	Format specifications are detailed in the Formatted Output section of File and Device Input and Output		
Syntax	<pre>command snprintf(var string[] buf, int maxlen, var string[] fmt,)</pre>		
Parameters	bufa string - the write destinationmaxlenan int - the maximum number of characters written		
Returns	Success >= 0 Failure < 0		
Example	.define MAXLEN 128 int speed, check		
	string[MAXLEN] store		
	<pre>check = speed_get(speed) snprintf(store, MAXLEN, "Current speed is:{4} m/s", speed) printf("{128}\n", store)</pre>		
Result	Current speed is: "speed" m/s		
RAPL II	ENCODE		
See Also	snprint		
Category	File Input and Output: Formatted Output		

socketpair

DescriptionGets a pair of file descriptors for a private client and server socket. client_fd is
set to the file descriptor opened as O_CLIENT, and server_fd is set to the file
descriptor opened as O_SERVER.Syntaxcommand socketpair(var int client_fd, var int server_fd)Parametersclient_fd an int -packed with the client file descriptor
server_fd an int -packed with the server file descriptor

290	Subprograms: Alphabetical Listing		
Returns	Success ≥ 0 Returns 0.		
	Failure < 0-EINVALthe arguments were invalid-EAGAINthere are no free fd's or related resources.		
Example	int client, server socketpair(client, server)		
See Also	open opens a device		
Category	Device Input and Output System Process Control: Operating System Management		

speed

Alias of	speed_set		
	alias	same as	
	<pre>speed()</pre>	<pre>speed_set()</pre>	
Description	Sets or gets the speed of arm motions. Takes an integer value. The value is the percentage (from 1 to 100) of full speed.		
	A value of -1 re	eturns the current speed without changing it.	
Example	speed(25) ;; sets the speed to 25%		
Example	<pre>speed_now = speed_get() ;; gets the current speed if (speed_now > 50) speed(50) end if</pre>		
RAPL-II	Similar to SPEED.		
See Also	speed_set speed_get	sets the current speed gets the current speed (can pass variable by reference)	
Category	Motion		

speed_get

Description	Gets the current speed setting. Can be used in two ways.		
	First, a parameter can be passed by reference. If a variable is used in the command call, the command packs the value of the current speed in the variable.		
	Second, the return value can be used. The command returns the value of the current speed. In the command call, use -1 instead of a variable.		
Syntax	command speed_get(var int <i>currspeed</i>)		
Parameter	<i>currspeed</i> : the variable to store the current speed setting: an int		
Returns	Success >= 0 <i>currspeed</i> has the value of the current speed returns the current speed value Failure < 0		
Example	int cspeed		
	 speed_get(cspeed) ;; parameter passed by reference		

	<pre>if (cspeed > 50) speed_set(50) end if</pre>
Example	int cspeed
	<pre> cspeed = speed_get(-1) ;; assign the return value</pre>
RAPL-II	Similar to SPEED.
See Also	speed_set sets the speed
Category	Motion

speed_set

Alias	speed		
	alias same as		
	<pre>speed() speed_set()</pre>		
Description	Sets the speed for all subsequent motions. Takes an integer value. The value is the percentage (from 1 to 100) of full speed.		
Syntax	command speed_set(int <i>newspeed</i>)		
Parameter	<i>newspeed</i> the new speed setting: an int		
Returns	Success >= 0 the speed is set to <i>newspeed</i> Failure < 0		
Example	<pre>speed_set(10) speed_set(100)</pre>		
RAPL-II	Similar to SPEED.		
See Also	speed_get gets the current speed setting		
Category	Motion		

split

•
Creates a duplicate child process of the current process. The parent process (the one that issued the split) receives the child's process id, and the child process receives 0.
The parent and child share all resources: text, data, and heap (entities such as open files, memory allocated at run time, outer-frame variables) except that the parent and child have separate stacks (local variables are not shared).
<pre>func int split()</pre>
Success >= 0. The child gets returned value 0. The parent gets the (positive) child process id. Failure < 0. No child process generated. Split returns:
-EAGAIN if the process table is full or the memory allocation tables are full -ENOMEM if there is not enough memory for the new process's stack
int pid
<pre>pid = split() if pid == 0 then</pre>

	;; any code for the child process to perform		
	else		
	;; any code for the parent process to perform end if		
Example	int enable = 0 main		
	string[80] cmd		
	int pid int counter		
	int result		
	<pre>pid = split()</pre>		
	<pre>if pid == 0 then ;; Child</pre>		
	printf("I am the child, and my pid is $\{\}$. \		
	My parent is {}.\n", getpid(), getppid())		
	<pre>loop ;; forever result = msleep(1000)</pre>		
	if enable == 1 then		
	printf("Count = $\{ \} \setminus n \setminus n$ ", counter)		
	counter = counter + 1		
	end if		
	end loop else		
	;; Parent		
	printf("I am the parent, and my pid is $\{\}$. \		
	My child is {}.\n", getpid(), pid)		
	msleep(500) ;; Give the child time to speak		
	loop ;; forever		
	<pre>printf("start, stop, terminate, or quit> ") readline(cmd,80) if cmd == "start" then</pre>		
	enable = 1		
	elseif cmd == "stop" then		
	enable = 0		
	elseif cmd == "terminate" then		
	;; Terminate child		
	sigsend(pid, SIGHUP) pid = 0		
	elseif cmd == "quit" then		
	break		
	else		
	<pre>printf("I don't understand!")</pre>		
	end if		
	end loop ;; Terminate child		
	if pid != 0 then		
	sigsend(pid, SIGHUP)		
	end if		
	end if		
	end main		
Category	System Process Control: Single and Multiple Processes		

sqrt

Description	Calculates the square root of a float. Takes a positive argument.
Syntax	<pre>func float sqrt(float x)</pre>
Parameter	x a float

Returns	Success >= 0. Th Failure < 0	e square root of the argument.
Example	float x = 50.0 float y y = sqrt(x)	
Result	7.071068	
RAPL-II	SQRT	
See Also	pow	calculates a value raised to a power
Category	Math	

srand

Description	A subroutine for setting the seed value for the random number generating functions rand and rand_in.		
Syntax	sub srand	d(int seed)	
Parameters	seed	an int - the seed value for random number generation	
Example	<pre>;;Set the seed value and generate an array of 5 random numbers. ;; int r =5 int seed = 13 int[10] random int j</pre>		
	;;generat for j = 1	t seed) ;; sets the seed value rand_next = 13 te a 5 element array of random numbers l to r pm[j-1] = rand()	
Result	A 5 element array of random number integers		
See Also	rand_in rand	generates random numbers within a specified range generates a random number	
Category	Math		
	stance_	get	
Description	Gets the current requested or physical stance of the arm. A stance is a specific configuration of one or more joints.		
Syntax	command	<pre>stance_get(stance_type_t type, var shoulder_t reach, / var elbow_t elbow, var wrist_t wrist)</pre>	

	var elbow_t <i>elbow</i> , var wrist_t wrist)
Parameters	typeenumerated type stance_type_tSTANCE_REQUESTEDrequested stance, not necessarily the physical stanceSTANCE_PHYSICALcurrent actual stancereachenumerated type shoulder_t stance of shoulder, joint 2elbowenumerated type elbow_t stance of elbow, joint 3wristenumerated type wrist_t stance of wrist, joints 4, 5, and 6
Returns	Success: parameters are packed. reach, one of: REACH_FREE shoulder, joint 2, free (robot picks best) REACH_FORWARD shoulder, joint 2, forward (toward front of robot) REACH_BACKWARD shoulder, joint 2, backward elbow, one of: ELBOW_FREE elbow, joint 3, free (robot picks best)

	ELBOW_UP ELBOW_DOWN <i>wrist</i> , one of:	elbow, joint 3, up (away from base) elbow, joint 3, down
	WRIST_FREE WRIST_FLIP	joint 4 and joint 6, free (robot picks best) joint 4 and joint 6 rotated 180 degrees, and joint 5 reversed
	WRIST_NOFLIP Failure < 0	no rotation or reversal
Example	<pre>stance_type_t mode = shoulder_t reach elbow_t elbow wrist_t wrist</pre>	0 ;; STANCE_REQUESTED
	reach wrist	ach, elbow, wrist) H_FREE wrist != WRIST_FREE) = REACH_FREE = WRIST_FREE = ELBOW_FREE
	stanc else ;; Continue end if	e_set(reach, elbow, wrist)
Result	wrist.	d stance in the var variables reach, elbow, right sets the stance.
RAPL-II	Similar to POSE REACH FORWARD ELBOW UP DOWN WRIST NOFLIP FLIF	XFREE
See Also	stance_set sets th	ne stance of the robot
Category	Stance	

stance_set

Description	Specifies a stance of the a joints.	arm. A stance is a specific configuration of one or more
Syntax	command stance_set(s	shoulder_t reach, elbow_t elbow, wrist_t wrist)
Parameters	reach REACH_FREE REACH_FORWARD REACH_BACKWARD elbow ELBOW_FREE ELBOW_UP ELBOW_DOWN wrist WRIST_FREE WRIST_FLIP	shoulder, joint 2, free (robot picks best) shoulder, joint 2, forward (toward front of robot) shoulder, joint 2, backward elbow, joint 3, free (robot picks best) elbow, joint 3, up (away from base) elbow, joint 3, down joint 4 and joint 6, free (robot picks best) joint 4 and joint 6 rotated 180 degrees, and joint 5 reversed
	WRIST_NOFLIP	no rotation or reversal
Returns	Success >= 0 Failure < 0	
Example	<pre>stance_type_t mode = shoulder_t reach</pre>	0 ;; STANCE_REQUESTED

	elbow_t elbow wrist_t wrist
	<pre>stance_get(mode, reach, elbow, wrist) if (reach != REACH_FREE wrist != WRIST_FREE)</pre>
	stance_set(reach, elbow, wrist) else ;; Continue end if
Result	Returns the requested stance in the var variables reach, elbow, wrist. If the stance is not right sets the stance.
RAPL-II	Similar to POSE REACH FORWARD BACKWARD XFREE ELBOW UP DOWN XFREE WRIST NOFLIP FLIP XFREE
See Also	stance_get gets the stance of the robot
Category	Stance

startup

Description Initializes the pendant i/o in preparation for invoking menus. This command MUST be called before other high-level commands are invoked. This command differs from pendant_open() which prepares the pendant for access and initializes it to defaults. Library stpv3 Syntax export command startup() Parameter None Returns Success ≥ 0 Failure < 0 Example stpv3:startup() RAPL-II Same as PENDANT ON See Also pendant_open Category Pendant

stat

Description	Obtains information about a particular object in the file system.								
Syntax	command	stat(var	string[]	path,	var	c_dirent	buf)
Parameter	path	a strin	g -ide	ntifies the	device				
	buf	c_direr	nt stru	ucture has	the foll	owing	g fields:		
	string[32]	de_n	ame			-		
	int		de_ty	/pe					
	int		de_li	nks					
	mode_	flags	de_n	node					
	int		de_si	ize					
	int		de_n	ntime					

	int de_dev int de_ident The options for mode_flags type are: M_READ readable M_WRITE writable
	M_EXEC executable * Modes may be combined with the bitwise OR operator, represented by (a single vertical bar/pipe). M_READ M_READ M_EXEC M_READ M_WRITE M_READ M_WRITE M_EXEC
Returns	Success >= 0 buf is packed with the data Failure < 0 -EINVAL -ENOTDIR a component is not a directory -ENOENT a component was not found -EIO an I/O error occurred -EAGAIN temporarily out of resources needed to do this
Example	<pre>int fd, check c_dirent dev_info string[32] thisfifo = "this_device.txt" open(fd, thisfifo, O_RDWR O_CREAT, M_READ M_WRITE)</pre>
	check = stat(thisfifo, dev_info)
Result	Fields of c_dirent type dev_info is packed with data
See Also	statfsGets information about mounted file systemstatusnpGets status of named pipe
Category	File and Device System Management

statfs

Description	Gets information about a mounted filesystem.		
Syntax	command stat:	fs(var strin	g[] path, var c_statfs buf)
Parameter	buf a var mount_type MOU MOU MOU	iable of type c_s	he path to the file statfs - the struct to hold the information: filesystem type code, one of: memory file system CROSnt file system remote file system host file system size of 1 block, in bytes number of free blocks
Returns	Success >= 0 Failure < 0 -EOK -EINVAL -ENOTDIR -ENOENT -EIO -EAGAIN	a component the specified an I/O error	of the path was not a directory file was not found
Example	.define PATHL mount_type typ	EN 32	

	string[PATHLEN] dir = "/app/this_app" mount_flags flags = MOUNTF_RDONLY c_statfs stat	
	int check	
	check = mount(type, dir, flags, NULL)	
	check = statfs(dir, stat)	
Result	c_statfs type stat is packed with the data	
System Shell Application Shell mount		
See Also	mount mount a file system	
Category	File and Device System Management	

statusnp

	status n amed p ij	ре	
Description	Returns the current status of a named pipe.		
	Also returns how transfer length.	far the pending operation ha	s completed, or the completed
Syntax	func int sta	tusnp(int fd, var int r	nwords)
Parameter		e descriptor: an int umber of words: an int	
Returns	NPIPE NPIPE NPIPE NPIPE NPIPE the number o operation the number o	tatus of the named pipe C_OPENED C_CONNECTED C_CONNECT_PENDING C_READ_PENDING C_WRITE_PENDING C_TRANSACT_PENDING of words transferred thus far i f words in the last i/o operation pending i/o operation waiting	on
Example	statusnp(pd, s	tat)	
	statusnp(NT_ap	p_pipe, words)	
RAPL-II	No equivalent.		
See Also	opennp closenp connectnp disconnectnp	opens a named pipe closes a named pipe connects to a named pipe disconnects a client from a r	named pipe
Category	Win 32		

str_append

Description	Takes string <i>src</i> and appends it onto string <i>dst</i> . String length of <i>dst</i> must be of sufficient length to contain the string being appended.		
Syntax	<pre>sub str_append(var string[] dst, var string[] src)</pre>		
Parameter	dsta string the destination stringsrcstring appended to string dst		
Example	<pre>string[20] dst = "Name:" print (dst, "\n") str_append(dst, "J. Doe") print (dst, "\n")</pre>		
Result	Name: Name: J. Doe		
Category	String Manipulation		

str_chr_find

Description	Finds the first occurrence of c in string <i>src</i> . Returns the index of the character. If not found, returns -1.		
Syntax	<pre>func int str_chr_find(string[] src, int c)</pre>		
Parameter	srca stringcan int - the character to be found in string src.		
Returns	Success >= 0 Failure < 0		
Example	.define MAXLEN 128 string[MAXLEN] indata, str, newstr int cmd, outnum, outval,i		
	<pre>cmd=str_chr_get(indata,0) ;; find command type case cmd of '0': ;; 0<outnum>,<state><lf> this will set outputs i=str_chr_find(indata,',') ;; find position of "," if i>=2 then ;; make new "str" with data <outnum> str_substr(str,indata,1,i-1) ;; convert "str" to int outnum str_to_int(outnum,str) ;; newstr is <state> str_substr(newstr,indata,i+1,MAXLEN) ;; convert newstr to int str_to_int(outval,newstr) ;; set output "outnum" to "outval" output_set(outnum,outval) end if</state></outnum></lf></state></outnum></pre>		
Result	Outputs set as defined in the command line input		
RAPL-II	STRPOS found substring (not character) in a string.		
See Also	str_chr_rfind		
Category	String Manipulation		

str_chr_get

Description	Returns the ASCII value of the character indexed by <i>index</i> in string s . Reminder: string indexes begin at 0.		
Syntax	func int str_chr_get(var string <i>s</i> , int <i>index</i>)		
Parameters	<i>s</i> a string <i>index</i> an int - specifies the character in the string		
Returns	Success >= 0 Failure < 0		
Example	<pre>string[] s = "str_chr_get example" print ("Letter 'e' has ASCII value ") ch = str_chr_get(s, 9) print (ch,"\n")</pre>		
Result	Letter 'e' has ASCII value 101		
See Also	str_chr_find str_chr_rfind		
Category	String Manipulation		

str_chr_rfind

	Su_cm_rmu	
Description	Finds the last occurrence of c in string <i>src</i> . Returns the index of the character. If not found, returns -1.	
Syntax	<pre>func int str_chr_rfind(string[] src, int c)</pre>	
Parameter	srcastring, searched for the int ccan int, the character to be located in the string src	
Returns	Success $>= 0$ Returns the index of the last occurrence of the character c.Failure < 0	
Example	<pre>;;Does a sentence end with proper punctuation "." or "?" .define MAXLEN 128 string[MAXLEN] sentence int i, length, j, count ;; prompt for sentence</pre>	
	<pre>printf("Enter a sentence (max 128 characters)\n") ;; Read sentence count=readline(sentence,MAXLEN) length = str_len(sentence) ;; sentence length starts from 0 i = str_chr_rfind(sentence, '.') j = str_chr_rfind(sentence, '?') if i == length-1 j == length-1 ;; proper punctuation printf("Good punctuation\n") else printf("Sentence punctuation incorrect\n") end if</pre>	
RAPL-II See Also Category	STRPOS found substring (not character) in a string str_chr-find String Manipulation	

str_chr_set

	str_cnr_set	
Description	Sets the value of the character indexed by <i>index</i> in string <i>s</i> to <i>ch</i> . Reminder: string indexes begin with 0.	
Syntax	<pre>sub str_chr_set(var string[] s, int index, int ch)</pre>	
Example	<pre>string[] s = "str_chr_set example"</pre>	
	 print (s, "\n") str_chr_set(s, 13, `e')	
	 print (s, "\n")	
Result	str_chr_set example str_chr_set eeample	
See Also	str_edit str_chr_find str_chr-rfind	
Category	String Manipulation	

str_cksum

Description	Computes a 32-bit bytewise checksum of the characters of <i>string</i> , for characters from <i>start</i> to <i>start</i> + <i>len</i> - 1.	
Syntax	func int str_cksum(var string[] s, int start, int len)	
Parameters	sstring for which the cksum is calculatedstartint the start character for the check sumlenthe string length for the checksum	
Returns	Success >= 0 Failure < 0	
Example	.define MAXLEN 128 string[MAXLEN] the_string = "What is the checksum of the_string?" int len, check	
	<pre>len = sizeof(the_string) check = str_cksum(the_string, 0, len) printf("{} \nChecksum = {} \n", the_string, check)</pre>	
Result	What is the checksum of the_string Checksum = 3145	
Category	String Manipulation	

str_dup

Description	Allocates space for a string, copies it into the allocated space and returns a pointer to the new string. This is principally useful for constructing dynamic data structures.		
Syntax	<pre>func string[]@ str_dup(string[] str)</pre>		
Parameter	<i>str</i> the string to allocate space for and copy,		
Returns	a pointer to the new string. Raises an exception if the memory allocation fails.		

Example	string[]@sp
	<pre> sp = str_dup("This is a test string") printf("The new string is `{}'\n", sp@)</pre>
Result	"The new string is `This is a test string'" is printed out.
See Also	mem_alloc()
Category	String Manipulation

str_edit

	str_edit	
Description	Replaces the characters in <i>dst</i> at position <i>start</i> and <i>len</i> characters with the string <i>src</i> . This subroutine can be used to both delete characters (if $src == ""$) and insert substrings (if len == 0, for example.) Note that if <i>dst</i> doesn't have a <i>start</i> th character, then <i>src</i> is simply appended to the end of <i>dst</i> .	
Syntax	<pre>sub str_edit(var string[] dst, string[] src, int start, int len)</pre>	
Parameter	dsta string to be editedsrcthe string to be used to places in dststartthe start character index of dstlenthe length (number) of characters to be replaced	
Returns	Success >= 0 Failure < 0	
Example	<pre>;; Remove vowels from a string string[128] sentence int i = 0 int count = 0 int len</pre>	
	;; prompt for sentence printf("Enter a sentence (max 128 characters)\n")	
	<pre>;; Read sentence count=readline(sentence,128) len = str_len(sentence) ;;sentence length starts from 0 ;; find and remove vowels</pre>	
	<pre>while (i <= len)&& (count != NULL) count= str_chr_get(sentence, i) if count=='a' count=='e' count=='i' count=='o' count=='u' str_edit(sentence,"",i,1) else i++</pre>	
	<pre>end if end while printf("\n", sentence)</pre>	
Result	Prints the string sentence with the vowels removed.	
RAPL-II	CUT deleted characters. PASTE inserted characters.	
See Also	str_chr_find	
Category	String Manipulation	

str_error

Description

Returns a pointer to a string that describes a given error code specified in *n*.

A failed command or function returns a negative integer (error descriptor) which corresponds to a particular error. The message strings, corresponding to the error descriptor, are stored in a string array indexed by positive integers. The negative return value of the failed command or function must be converted to a positive value for str_error() to access the array.

Refer to the section Error Handling for a description of the error descriptor and the error codes.

Syntax	<pre>func string[]@ str_error(int n)</pre>		
Parameters	<i>n</i> an int error descriptor		
Returns	Success >= 0 Failure < 0		
Example	<pre>int t, fd t = open(fd, "myfile", ORDONLY, 0) if (t < 0) ;; error print("Error is:", str_error(-t), "\n") exit(1) end if</pre>		
Result	Error is: not found		
RAPL-II	No equivalent.		
See Also	str_signal returns a pointer to a string describing a signal code		
Category	String Manipulation Error Message Handling		

str_len

Description Syntax	Returns the length of string s or 0 (zero) if no limit. Reminder: the length is different from the initial declared size. func int str len(var string[] s)	
Parameter	s a string	
Returns	Success >= 0 positive, the size of the string zero, no limit Failure < 0	
Example	<pre>string[20] s = "str_len example" int i i = str_len(s) print (i, "\n")</pre>	
Result	15	
See Also	str_limit Returns string limit	
Category	String Manipulation	

str_len_set

Description

Sets the length of string *s* to *len*. This subroutine is equivalent to truncating a string to length *len*, if *s* is longer than *len* and extending a string *s* to length *len*, if *s* is shorter than *len*.

	Length, <i>len</i> , of 0 (zero) allows any length. This is useful with dynamic allocation where length is controlled by mem_alloc().	
Syntax	<pre>sub str_len_set(var string[] s, int len)</pre>	
Example	string[] s = "str_len_set example"	
	<pre> print (s, "\n") str_len_set(s, 11) print (s, "\n")</pre>	
Result	str_len_set example str_len_set	
See Also	str_len str-limit	
Category	String Manipulation	

str_limit

Description	Returns the limit on the length of a string.		
Syntax	<pre>func int str_limit(var string[] s)</pre>		
Parameter	s A string		
Returns	Success >= 0 Returns integer value of the string length limit. Failure < 0		
Example	.define MAXLEN 128		
	string[MAXLEN] sentence = "This is a string" int length		
	<pre>length = str_limit(sentence) printf("str_limit is {}\n",length)</pre>		
Result	str_limit is 128		
See Also	str_len actual string length		
Category	String Manipulation		

str_limit_set

Description	Sets the limit on the length of a string.		
Syntax	<pre>sub str_limit_set(var string[] s, int len)</pre>		
Parameter	sA stringlenan int the limit for the string		
Returns	Success >= 0 Failure < 0		
Example	.define MAXLEN 128 string[MAXLEN] sentence = "This is a string" int length =32 int len		
	<pre>str_limit_set(sentence, length) len = str_limit(sentence) printf("str_limit is {}\n",len)</pre>		
Result	str_limit is 32		

304	Subprograms: Alphabetical Listing		
See Also	str_len		
	str_limit		
Category	String Manipulation		
	str_scanf		
	string scan formatted		
Description	e	tring according to fint into a list of pointers	
Jeschpilon	Parses (separates) the contents of string <i>s</i> according to <i>fmt</i> into a list of pointers to variables. Returns the number of items matched. Scanning may stop before the end of <i>s</i> if str_scanf() runs out of format specifiers.		
Syntax		<pre>lng[] s, var string fmt,)</pre>	
Parameters	The string <i>fmt</i> can contain:		
	field	description	
	{} (opening brace and		
	{ } (opening brace and closing brace)	any item (float or int; not string) preceded and followed by any amount of whitespace	
	{10F	fixed field of 10 characters wide (no extra	
) }	whitespace before or after)	
	{10}	an item of given maximum width (not fixed; whitespace ignored)	
	(blank space)	space means 0 or more spaces	
	\\ (two backslashes)	means exactly 1 space	
	, (comma)	means exactly 1 comma	
	x (any other character)	means exactly 1 of that character	
Returns	Success >= 0 Failure < 0		
Example 1	str_scanf (buf, "{}{} {}", ۵	aintvar1, &intvar2, &floatvar)	
	will scan for:		
	any whitespace		
	an integer (stored in intvar1)		
	any whitespace an integer (stored in intyar?)		
	an integer (stored in intvar2) any whitespace		
	a float (stored in floatvar)		
	any whitespace		
Example 2	str_scanf (buf, "{20}, {}",	&stringvar, &intvar)	
	will scan for:		
	any whitespace a non-whitespace string (first 20 chars stored in stringvar)		
	a non-whitespace string (first 20 chars stored in stringvar) any whitespace		
	a comma		
	any whitespace		
	0		
Fuerrale 2			
-xample 3		,{20F} ", &floatvar, &intvar,	
	exactly 10 characters to be converted to a float and stored in floatvar		
	exactly 1 comma		
		verted to an int and stored in intvar	
		rented to a suring and stored in Stringval	
Example 3	<pre>an integer (stored in intvar) any whitespace str_scanf (buf, "{10F}, {10F}, {20F} ", &floatvar, &intvar, &stringvar) will scan for: exactly 10 characters to be converted to a float and stored in floatvar</pre>		

Category

String Manipulation

str_signal

Description	Returns a pointer to a string that describes a given signal code specified in <i>n</i> . Valid signal codes are found in the Appendix.	
Syntax	<pre>func string[]@ str_signal(int n)</pre>	
Parameter	<i>n</i> an int specifies the signal number	
Returns	Success >= 0 Failure < 0	
Example	string[]@ sig_msg sig_msg = str_signal(SIGHUP) print (sig_msg,"\n")	
Result	SIGHUP	
RAPL-II	No equivalent.	
See Also	str_error returns a pointer to a string describing an error code	
Category	String Manipulation Signals	

str_sizeof

Description	Returns the number of words it takes to store a string of length n .		
Syntax	<pre>func int str_sizeof(int n)</pre>		
Parameters	n an int the size of the string (# of characters)		
Returns	Success >= 0. Returns 1 + ((n + 3) >> 2) Failure < 0		
Example	int size, max_size int words, max_words string[128] gnirts = "How much memory to store this string"		
	size = str_len(gnirts) max_size = str_limit(gnirts)		
	words = str_sizeof(size) max_words = str_sizeof(max_size)		
	<pre>printf("memory for string is:{}\n", words) printf("max memory for string is: {} \n", max_words)</pre>		
Result	memory for string is 10 max memory for string is 33		
See Also	str_limit str_limit_set		
Category	String Manipulation Memory		

Description	Copies the substring of <i>src</i> starting at the <i>start</i> th character and <i>len</i> characters long into <i>dst</i> . Only as much of the substring as actually exists is copied. Characters are numbered from 0.		
Syntax	<pre>sub str_substr(var string[] dst, string[] src, int start, int len)</pre>		
Parameter	dstthe destination stringsrcthe source stringstartan int the start point in the src stringlenan int the length to be copied		
Returns	Success >= 0 Failure < 0		
Example	<pre>str_substr(d,s,0,10) ;; copies the first 10 characters of s into d.</pre>		
See Also	str_edit		
Category	String Manipulation		

str_subsys

Description	The str_subsys function, given a specific error descriptor returns a string giving the name of the subsystem origination the error. For details on the error descriptor refer to the Error Handling section.			
Syntax	func string[]@	str_subsys(int descriptor)		
Parameters	descriptor	an int - value returned when error occurs in subprogram		
Returns	Success >= 0 Failure < 0	Returns a string with specifying the subsystem.		
Example	<pre>int t, err_des t = open(fd, "myfile", ORDONLY, 0) if (t < 0) ;; error err_des = -t printf("The error occurred in the {} subsystem \n", str_subsys(err_des)) exit(1) end if</pre>			
Result	The error occu	The error occurred in the [kernel] subsystem		
See Also	err_get_subsys str_error			
Category	Error Message Ha String Manipulat	8		

str_to_float

Description	Converts an ASCII string in <i>src</i> to a floating point number and places the result in <i>dst</i> . If the string is not a proper floating point number, the command fails.		
Syntax	command str_to_float(var float <i>dst</i> , var string[] <i>src</i>)		

str_substr

Parameters	dst src	a float - the value of the string src a string - string to be converted to a float value
Returns	Success >= 0 Failure < 0	
Example	string[] s = "12345.67" float f	
	 str_to_f print (f	loat (f, s) , "\n")
Result	12345.67	
Category	String Ma Math	nipulation

str_to_int

Description	Converts string <i>src</i> into a hexadecimal integer if there is a leading 0x or 0X, octal integer if there is a leading 0, or decimal integer otherwise. Stores the result in <i>dst</i> . LONG_MAX or LONG_MIN are stored if overflow occurred, depending on the sign of the value.		
Syntax	command	<pre>str_to_int(var int dst, var string[] src)</pre>	
Parameters	dst src	an int - the value of the string src a string - string to be converted to a integer value	
Returns	Success >= 0 Failure < 0 -EINVAL if error occurred during conversion.		
Example	int i 	s = "12345" nt (i, s) ,"\n")	
Result	12345		
RAPL-II	DECODE		
Category	String Ma Math	nipulation	

str_to_lower

Description	For a string specified by the variable <i>str</i> , converts the letters in the string from upper case to lower case. If a letter is already lower case, does not change it.
Syntax	<pre>sub str_to_lower(var string[] str)</pre>
Parameter	<i>str</i> the string to be converted: a variable length string
Example	string[128] path = "MY_DIRECTORY\\MY_FILE
	<pre>str_lower(path) printf("{}\n", path)</pre>
Result	my_directory\my_file

308	Subprograms: Alphabetical Listing		
See Also	str_to_upperconverts a string to upper casechr_to_lowerconverts a character to lower case		
Category	String Manipulation		
	str_to_upper		
Description	For a string specified by the variable <i>str</i> , converts the letters in the string from lower case to upper case. If a letter is already upper case, does not change it.		
Syntax	<pre>sub str_to_upper(var string[] str)</pre>		
Parameter	<i>str</i> the string to be converted: a variable length string		
Example	sentence = "emphasis here" str_to_upper(sentence)		
	<pre> printf("{}\n",sentence)</pre>		
Result	EMPHASIS HERE		
See Also	str_to_lowerconverts a string to lower casechr_to_upperconverts a character to upper case		
Category	String Manipulation		

sync

Description	Flushes all the file system buffers of their contents.		
Syntax	command sync()		
Returns	commands do not return a value		
Example	int fd string[] buffer = "sync test"		
	<pre>open (fd, "filename", O_WRONLY, 0);; Open file fprint (fd, buffer) ;; Write value sync() ;; Force writing</pre>		
Category	File and Device System Management Memory		

sysconf

Description	Obtains s	ystem configuration ir	nformation and places it in a struct (c_sysconf).
	The data is a struct of ints, 32 bit numbers. The sc_items parameter must be initialized to indicate how many items to transfer/accept.		
	The sysid	_string() command is u	used to print the system identifier.
Syntax	command	sysconf(var c_sy	rsconf <i>scp</i>)
Parameter	<i>scp</i> int int int	the system configura sc_items sc_sysid sc_version major == upp minor == low	
	int	sc_click_size	bytes per click

	int sc_msec_per_tick milliseconds per scheduled tick int sc_build
Returns	Success >= -EOK success Failure < 0
	-EINVAL the argument was invalid (improperly initialized buffer)
Example	c_sysconf sysconf_buf int[4] datain int[8] dataout int value
	<pre> sysconf_buf.sc_items = sizeof(sysconf_buf) sysconf(sysconf_buf)</pre>
	<pre> print("\nSystem type: '", sysid_string(sysconf_buf.sc_sysid), "'\n")</pre>
	<pre>print("Version: ", (sysconf_buf.sc_version >> 16), ".", \</pre>
	<pre>print("Click size: ", sysconf_buf.sc_click_size, "\n") print("msec/tick: ", sysconf_buf.sc_msec_per_tick, "\n")</pre>
Oslava	
Category	System Process Control: Operating System Management

sysid_string

Description	Potume a string describing a gradified system id		
Description	Returns a string describing a specified system id.		
Syntax	func string[]@ sysid_string(int <i>sysid</i>)		
Parameter	<i>sysid</i> an int - specifies the system		
Returns	Success >= 0.Returns 1CROS on a C500Returns 2CROS on a C500BReturns 3CROS on a C600Returns 4CROS under Windows NTReturns 5CROS under MSDOSFailure < 0		
Example	<pre>c_sysconf sysconf_buf int[4] datain int[8] dataout int value sysconf_buf.sc_items=sizeof(sysconf_buf) sysconf(sysconf_buf)</pre>		
	<pre> print("\nSystem type: '", sysid_string(sysconf_buf.sc_sysid), "'\n")</pre>		
	<pre>print("Version: ", (sysconf_buf.sc_version >> 16), ".",\</pre>		
	<pre>print("Click size: ", sysconf_buf.sc_click_size, "\n") print("msec/tick: ", sysconf_buf.sc_msec_per_tick, "\n")</pre>		
Category	System Process Control: Operating System Management		

tan

Description

Calculates the tangent of an angle. Takes an argument in degrees.

310	Subprograms: Alphabetical Listing
Syntax	func float tan(float x)
Parameter	x a float - angle in degrees
Returns	Success ≥ 0 . The tangent of the argument. Failure < 0
Example	<pre>float x = 65.0 ;; value is in degrees float y y = tan(x)</pre>
Result	2.144507
RAPL-II	TAN
See Also	coscalculates the cosinesincalculates the sineatan2calculates the arc tangent
Category	Math
	teach_menu
Description	Use this command to select and teach variables for an application. Note that you cannot use this command unless there is an open v3 file.

Library	stpv3
Syntax	export sub teach_menu()
Parameter	None
Returns	Success >= 0 Failure < 0
Example	<pre>stpv3:teach_menu()</pre>
Category	Pendant

time

Returns the current calendar time, or -1 if the time is not available. The calendar time is given as a 32 bit integer and represents the number of elapsed seconds since the beginning of Jan. 1, 1970.		
<pre>func int time()</pre>		
	Returns the time -1	
int t		
<pre>t = time() print (t, "\n")</pre>)	
834539842		
time-set time_to_str	sets the current time converts a system time code to an ASCII string	
Date and Time		
	<pre>time is given as a since the beginnin func int time Success >= 0 Failure < 0 int t t = time() print (t, "\n") 834539842 time-set time_to_str</pre>	

time_set

Description Sets the current time to the calendar time contained in *now*. The calendar time represents the elapsed number of seconds since the beginning of Jan. 1, 1970.

Syntax command time_set(int now)

Parameter	<i>now</i> an int - calendar time	
Returns	Success >= 0 Failure < 0 -EOK success	
Example	int t	
	<pre>t = time() ;; Get the current system time t = t - 24 * 3600 ;; Set the time back to ;; same time yesterday</pre>	
	time_set (t)	
See Also	timereturns the current calendar timetime_to_strconverts a system time code to an ASCII string	
Category	Date and Time	
	time_to_str	
Description	Converts a system time code to an ASCII string of the form: Day Mth DD HH:MM:SS YYYY	
	For example, time = 836211600 returns Mon Jul 1 09:00:00 1996	
	The negult is stand in dat which must have snoos for at least 25 shows	

The result is stored in *dst*, which must have space for at least 25 characters.

Syntax command	time_to_str(var	<pre>string[] dst, int time)</pre>
----------------	-----------------	------------------------------------

an int the system time

Parameter	dst	a string for storing date and time
-----------	-----	------------------------------------

time	an int
Success	s >= 0
T 1	0

Failure < 0

Example int check int time = 836211600

Returns

Result

See Also

Category

string[128] time_date
check = time_to_str(time_date, time)
printf("{}\n",time_date)
Mon Jul 1 09:00:00 1996
set_time sets the current time

time returns the current calendar time Date and Time String Manipulation

tool_get

DescriptionGets the current tool transform, the redefinition of the origin point and the
orientation of the tool coordinate system.The default origin is the centre of the surface of the mechanical interface (tool
flange). The transform has translational coordinates, x, y, and z, and rotational
coordinates, yaw, pitch, and roll. The data type used is a cloc which also has an
integer flag.Syntaxcommand tool_get(var cloc toolloc)Parametertoolloca cloc packed with the tool transform data

312	Subprograms: Alphabetical Listing	
Returns	Success >= 0 toolloc is packed with current transform data Failure < 0	
Example	teachable cloc tool_trsfrm cloc old_tool	
	<pre>tool_get(old_tool) if old_tool != tool_trsform tool_set(tool_trsform) end if</pre>	
Result	Tool transform is set to the teachable cloc "tool_trsfrm"	
RAPL-II	Similar to TOOL	
See Also	tool_setre-defines the current tool offsetbase_getgets the current base offset	
Category	Tool Transform and Base Offset	
Description	 tool_set Sets a tool transform, a redefinition of the origin point and the orientation of the tool coordinate system. The default origin is the centre of the surface of the mechanical interface (tool flange). The tool_set() command has the capacity for a 6 degree-of-freedom transformation. The origin can be re-defined by translational coordinates: x, y, 	
	and z. The orientation can be re-defined by rotational coordinates: yaw, pitch, and roll. A cloc data type is used which requires an integer constant flag followed by float constant coordinates.	
Syntax	command tool_set(var cloc <i>toolloc</i>)	
Parameter	toollocthe transform with flag, x, y, z, yaw, pitch, roll information: a clocflagthe *: an intxthe distance along the X axis, in current units: a floatythe distance along the Y axis, in current units: a floatzthe distance along the Z axis, in current units: a floatyawthe rotation around the Z axis, in degrees: a floatpitchthe rotation around the X axis, in degrees: a floatrollthe rotation around the X axis, in degrees: a float	
Returns	Success >= 0 Failure < 0	
Example	tool_set(0, 2.0, 0.0, 3.0, 0.0, 0.0, 0.0) ;; for a tool with a tool centre-point 2.0 units along the X axis ;; and 3.0 units along the Z axis from the default origin	
	tool(0, 2.0, 0.0, 3.0, 0.0, 90.0, 0.0) ;; for the same tool as the previous example oriented with ;; a 90 degree pitch	
RAPL-II	Similar to TOOL.	
See Also	tool_getgets the current tool offsetshift_talters coordinate(s)/orientation(s) in the tool frame of referencebase_setre-defines the world coordinate system	
Category	Tool Transform and Base Offset	

same as

	tx()	jog_t(TOOL_X,)	
Description	In the tool frame of reference, moves the tool centre point to the end point which is a specified distance along the X axis, in current units (millimetres or inches).		
	The following t	able describes the positive X axis	for each tool coordinate system.
	arm position	F3 coordinate system	A465/A255 coordinate system
	any	(see below)	X is perpendicular to (arises out of) the tool flange.
	ready	X is vertical pointing down parallel to negative world Z.	X is horizontal, pointing ahead, past the front of the arm, parallel to world X.
	straight up	X is horizontal, pointing ahead, past the front of the arm parallel to world X.	X is vertical pointing up parallel to world Z.
	This command, tx() is joint-interpolated. The tool centre point travels as a result of various joint motions, not in a straight line.		
	For cartesian-interpolated (straight line) motion, see txs().		
Syntax	command tx(float <i>distance</i>)	
Parameters	distance	the distance of travel, in curre	ent units: a float
Returns	Success = 0 Failure < 0		
Example	<pre>move(base_point) tx(200) ;; millimetres</pre>		
RAPL-II	No equivalent.		
See Also	txsjogs like tx, but in straight line motionjog_talias of tx and moves along other axestyjogs like tx, but along Y axistzjogs like tx, but along Z axisdepartmoves along approach/depart axisjog_wjogs like tx, but in world frame of reference		
Category	Motion		

tx

Alias

jog_t ...

alias

txs

Alias	jog_ts	jog_ts		
	alias	same as		
	txs()	<pre>jog_ts(TOOL_X,)</pre>		
Description In the tool frame of reference, moves the tool centre point alon specified distance in current units (millimetres or inches).				
	The following	The following table describes the positive X axis for each tool coordinate system.		
	arm position F3 coordinate system A465/A255 coordinate system			

any	(see below)	X is perpendicular to (arises out of) the tool flange.
ready	X is vertical pointing down parallel to negative world Z.	X is horizontal, pointing ahead, past the front of the arm, parallel to world X.
straight up	X is horizontal, pointing ahead, past the front of the arm parallel to world X.	X is vertical pointing up parallel to world Z

This command, txs(), is cartesian-interpolated (straight line).

	For joint-interpol	ated (not straight) motion, see tx()
Syntax	command txs(float <i>distance</i>)
Parameters	distance	the distance of travel, in current units or degrees: a float
Returns	Success = 0 Failure < 0	
Example	<pre>move(base_poin txs(200) ;</pre>	
RAPL-II	No equivalent.	
See Also	tx jog_ts tys tzs depart jog_ws	jogs like txs, but joint interpolated alias of txs and moves along other axes jogs like txs, but along Y axis jogs like txs, but along Z axis moves along approach/depart axis jogs like txs, but in world frame of reference
Category	Motion	

ty

alias

ty(...)

Alias jog_t ...

Descrip	otion

In the tool frame of reference, moves the tool centre point to the end point which is a specified distance along the Y axis, in current units (millimetres or inches).

The following table describes the positive Y axis for each tool coordinate system.

arm position	F3 coordinate system	A465/A255 coordinate system
any	(see below)	(see below)
ready	Y is horizontal, pointing out to one side of the arm, parallel to positive world Y.	Y is horizontal, pointing out to one side of the arm, parallel to positive world Y.
straight up	Y is horizontal, pointing out to one side of the arm, parallel to positive world Y.	Y is horizontal, pointing out to one side of the arm, parallel to positive world Y

This command, ty() is joint-interpolated. The tool centre point travels as a result of various joint motions, not in a straight line.

For cartesian-interpolated (straight line) motion, see tys().

Syntax	command	ty(float <i>distance</i>)
Parameters	distance	the distance of travel, in current units: a float

same as

jog_t(TOOL_Y, ...)

Returns	Success = 0 Failure < 0	
Example	<pre>move(base_poin ty(200) ;;</pre>	
RAPL-II	No equivalent.	
See Also	tys jog_t tx tz depart jog_w	jogs like ty, but in straight line motion alias of ty and moves along other axes jogs like ty, but along X axis jogs like tx, but along Z axis moves along approach/depart axis jogs like ty, but in world frame of reference
Category	Motion	

tys

	jog_ts	
	alias	same as
	tys()	jog_ts(TOOL_Y,)
ı	In the tool fran	ne of reference, moves the t

Description

Alias

In the tool frame of reference, moves the tool centre point along the Y axis by the specified distance in current units (millimetres or inches).

The following table describes the positive Y axis for each tool coordinate system.

arm position	F3 coordinate system	A465/A255 coordinate system
any	(see below)	(see below)
ready	Y is horizontal, pointing out to one side of the arm, parallel to positive world Y.	Y is horizontal, pointing out to one side of the arm, parallel to positive world Y.
straight up	Y is horizontal, pointing out to one side of the arm, parallel to positive world Y.	Y is horizontal, pointing out to one side of the arm, parallel to positive world Y

This command, tys(), is cartesian-interpolated (straight line).

For joint-interpolated (not straight) motion, see ty()

Syntax	command tys(f]	loat <i>distance</i>)
Parameters	<i>distance</i> t	the distance of travel, in current units or degrees: a float
Returns	Success = 0 Failure < 0	
Example	<pre>move(base_point) tys(200) ;;</pre>	
RAPL-II	No equivalent.	
See Also	jog_ts a txs j tzs j depart r	jogs like tys, but joint interpolated alias of tys and moves along other axes jogs like tys, but along X axis jogs like tys, but along Z axis moves along approach/depart axis jogs like tys, but in world frame of reference
Category	Motion	

Alias

tz

jog_t ...

tzs(...)

Description

7 1103)~ <u>9</u>				
	alias	same as			
	tz()	jog_t(TOOL_Z,)			
Description		In the tool frame of reference, moves the tool centre point to the end point which is a specified distance along the Z axis, in current units (millimetres or inches).			
	The following t	The following table describes the positive Z axis for each tool coordinate system.			
	arm position	F3 coordinate system	A465/A255 coordinate system		
	any	Z is perpendicular to (arises out of) the tool flange.	(see below)		
	ready	Z is horizontal, pointing ahead, past the front of the arm, parallel to world X.	Z is vertical pointing up, parallel to positive world Z.		
	straight up	Z is vertical pointing up, parallel to positive world Z.	Z is horizontal, pointing back, parallel to negative world X.		
	This command, tz() is joint-interpolated. The tool centre point travels as a result of various joint motions, not in a straight line.				
	For cartesian-	interpolated (straight line) motion,	see tzs().		
Syntax	command tz(float distance)			
Parameters	<i>distance</i> the distance of travel, in current units: a float				
Returns	Success = 0 Failure < 0				
Example	<pre>move(base_point) tz(200) ;; millimetres</pre>				
RAPL-II	No equivalent.				
See Also	tzs jog_t tx ty depart jog_w	jogs like tz, but in straight line alias of tz and moves along otl jogs like ty, but along X axis jogs like ty, but along Y axis moves along approach/depart jogs like tz, but in world frame	ner axes axis		
Category	Motion				
	tzs				
Alias	jog_ts				
	alias	same as			

In the tool frame of reference, moves the tool centre point along the Z axis by the specified distance in current units (millimetres or inches).

jog_ts(TOOL_Z, ...)

The following table describes the positive Z axis for each tool coordinate system.

arm position	F3 coordinate system	A465/A255 coordinate system
any	Z is perpendicular to (arises out of) the tool flange.	(see below)
ready	Z is horizontal, pointing ahead, past the front of the arm, parallel to world X.	Z is vertical pointing up, parallel to positive world Z.
straight up	Z is vertical pointing up, parallel to positive world Z.	Z is horizontal, pointing back, parallel to negative world X.

This command, tzs(), is cartesian-interpolated (straight line).

For joint-interpolated (not straight) motion, see tz()

Syntax	command tzs(float <i>distance</i>)
Parameters	distance	the distance of travel, in current units or degrees: a float
Returns	Success = 0 Failure < 0	
Example	<pre>move(base_poin tzs(200) ;</pre>	t) ; millimetres
RAPL-II	No equivalent.	
See Also	tz jog_ts txs tys depart jog_ws	jogs like tzs, but joint interpolated alias of tzs and moves along other axes jogs like tzs, but along X axis jogs like tzs, but along Y axis moves along approach/depart axis jogs like tzs, but in world frame of reference
Category	Motion	

units_get

Description	Gets the current setting of units of linear measure, either metric (millimetres) or English (inches).		
Syntax	<pre>command units_get(var unit_type linear_measure)</pre>		
Parameter	<i>linear_measure</i> the variable		
Returns	Success >= 0 the parameter is loaded with one of: UNITS_METRIC UNITS_ENGLISH Failure < 0		
Example	<pre>unit_type units units_get(units) if units == UNITS_METRIC print("Using metric units") else print("Using English units") end if</pre>		
Result	prints the current units		
See Also	units_set sets the current units		
Category	Robot Configuration		

	units_set		
Description	ets current units to metric (millimetres) or English (inches).		
	Sets the system of measurement for linear distances. Does not affect the system of measurement for rotational distances.		
	The default units are: F3 Metric A465, A255, earlier models English		
	If a cartesian location was taught in one system of units, it cannot be used in a program with the other system of units. The units setting does not affect precision locations.		
Syntax	command units_set(unit_type <i>linear_measure</i>)		
Parameter	<i>linear_measure</i> the system of units, of type unit_type, one of: UNITS_METRIC UNITS_ENGLISH		
Returns	Success >= 0 Failure < 0		
Example	unit_type units = UNITS_METRIC 		
	units_set(units)		
Result	Configures robot for metric units		
See Also	units_get gets the current units		
Category	Robot Configuration		

unlink

Description	The unlink command removes a link to the file specified by <i>path</i> . If the link count is zero, the file is deleted.	
Syntax	command unlink(var string[] path)	
Parameter	path A strin	g defining the file and the path to the file
Returns	Success >= 0 Failure < 0 -EINVAL -ENOTDIR -ENOENT -EIO -EAGAIN -EISDIR -EBUSY	the arguments were invalid a component is not a directory a component was not found an I/O error occurred temporarily out of resources needed to do this tried to unlink a directory the file is presently open
Example	<pre>string[32] path ="my_directory\\myfile" int check, fd check = open(fd, path,O_RDWR, M_READ M_WRITE) if (check) = ;; continue end if unlink(path)</pre>	
Result	Opens the file "path"	" - deletes it later

System Shell	Same as: rm, del.
RAPL-II	DELETE, DPROG
See Also	link open
Category	File and Device System Management

unlock

Description	Unlocks a specified axis.	
Syntax	command	unlock(int <i>axis</i>)
Parameter	axis	the axis to be unlocked: an int
Returns	Success >= 0 Failure < 0	
Example	;;Unlock joint 1, move robot, lock joint 1 unlock(1) robot motion lock(1)	
RAPL-II	Same as U	JNLOCK
See Also	lock	
Category	Motion	

unmount

Description	Unmounts a mounted filesystem from directory <i>dir</i> .		
Syntax	command	unmount(va	r string[] dir)
Parameter	dir	the mount po	int of the CROS directory: a string of var length
Returns	Success > Failure < -EPEF -EINV -ENO -ENO -EIO -EAGA -EBUS	0 RM AL FDIR ENT	must be a privileged process to unmount() invalid argument the mount point is not a directory a component was not found an I/O error occurred temporarily out of resources needed to do this the mounted filesystem is busy
Example	<pre>string[32] directory = "my_directory" unmount(directory)</pre>		
System Shell	Same as unmount.		
RAPL-II	No equiva	lent.	
See Also	mount	mount	ts a file system on a directory
Category	File and I	Device System N	Management

unsetenv

Description

Deletes the selected environment string. (See the section on environ() for more explanation.) (C500C only)

320	Subprograms: Alphabetical Listing		
Syntax	command unsetenv(string[] key)		
Parameter	There is one required parameter:		
	<i>key</i> The key (left hand side before the '=' character) of the string to delete.		
Returns	Sucess: 0. (even if the key is not found, 0 is returned.) Failure < 0 (-ve error code)		
Example	;; Delete "MyString" from the environment unsetenv("MyString")		
See Also	environ(), getenv(), setenv()		
Category	Environment Variables		

utime

Description	Changes the modification time of a filesystem object.		
Library	syslib		
Syntax	command utime(string	[] path, int modtime)	
Parameters	There are two required parameters:		
	path	the path of the object to modify	
	modtime	what time to reset the object's modification time to.	

Returns	$ \begin{array}{c} >= 0 \qquad \rightarrow \\ < 0 \qquad \rightarrow \end{array} \\ Possible failure re-EINVAL \\ -EBADF \\ -EACCESS \\ -EIO \\ -ENOTDIR \\ -ENOENT \end{array} $	Success Failure eturn codes are: Invalid argument There is no open file corresponding to <i>fd</i> . Access denied I/O error a component was not a directory the object was not found
Example	<pre>int t t = time() utime("/tmp/xf ago</pre>	;; get the time NOW Eile", t - 60) ;; reset the timestamp to one minute
See Also	mtime()	
Category	File and Device S	System Management

v3_save_on_exit

Description	Sets the RAPL-3 interpreter so that when the program exits, all of its final v3 variable values will be saved to the specified v3 file. Note that the automatic save will fail if the file is not a valid v3 file with entries corresponding to each teachable variable in the current program.
	The v3_save_on_exit() mechanism can be used to simulate persistent variables like the RAPL-II language had.

Syntax	<pre>command v3_save_on_exit(int fd)</pre>		
Parameter	fd file descriptor of the open v3 file (must be open for both reading and writing.) If fd == -1, then the call cancels a previously requested save-on-exit.		
Returns	Success >= 0 Failure < 0 (-ve error code)		
Example	<pre>int fd open(fd, "whatever.v3", O_RDWR, 0) ;; open my v3 file v3_save_on_exit(fd)</pre>		
Category	v3 files		

v3_vars_save

Description Writes the current program's teachable variables to the file open on fd. The command will fail if the file is not a valid v3 file with entries corresponding to the current programs teachable variables. Note that the file (fd) is always closed after the command call whether the command succeeds or fails.

Syntax	<pre>command v3_vars_save(int fd)</pre>
Parameter	<i>fd</i> the file open
Returns	Success =0 Failure < -ve error descriptor
Example	int fd open(fd, "myname.v3", O_RDWR, 0) v3_vars_save(fd)
See Also	vars_save
Category	v3 Files

va_arg_get

Description	Gets the next argument into <i>dst</i> (converting to <i>vat</i> if required), advances <i>va_next_ptr</i> , and decrements <i>va_count</i> .		
	Used for subroutines and functio	ns that have a variable number of arguments.	
Syntax		va_count, var void@ va_next_ptr, \ s vat, void@ dst)	
Parameters	<pre>va_t_int, va_t_float, va_t_string, va_t_ploc, va_t_cloc, va_t_gloc, va_t_unknown, va_t_void_p = 0x10,</pre>	;; void ;; int ;; float ;; string[]; (can't happen) ;; ploc ;; cloc ;; gloc ;; unknown; (can't happen) ;; void@ ;; int@	

	va_t_float_p,;; float@va_t_string_p,;; string[]@va_t_ploc_p,;; ploc@va_t_cloc_p,;; cloc@va_t_gloc_p,;; gloc@va_t_ptr;; other poinend enum	nter type
	<i>dst</i> void pointer	
Returns	Success >= 0 Failure < 0 -ERANGE if there are no arguments left to g -EINVAL if there is a problem getting the ty	
Category	System Process Control: Operating System	
Description	va_arg_type Returns a type descriptor for the next varary Used for subroutines and functions that hav	e a variable number of arguments.
Syntax	func va_types va_arg_type(void@ va	_next_ptr)
Parameters	<i>va_next_ptr</i> void pointer	
Returns	$\begin{aligned} & \text{Success} >= 0. \text{ An enumeration constant (typ} \\ & va_t_void & ;; void \\ & va_t_int & ;; int \\ & va_t_float & ;; float \\ & va_t_string & ;; string[] (can't ha \\ & va_t_cloc & ;; cloc \\ & va_t_ploc & ;; ploc \\ & va_t_gloc & ;; gloc \\ & va_t_unknown & ;; unknown (can't ha \\ & va_t_void_p & ;; void@ \\ & va_t_float_p & ;; float@ \\ & va_t_string_p & ;; string[]@ \\ & va_t_cloc_p & ;; cloc@ \\ & va_t_gloc_p & ;; ploc@ \\ & va_t_gloc_p & ;; gloc@ \\ & va_t_ptr & ;; other pointer type \\ & Failure < 0 \end{aligned}$	ppen) happen)
Example	<pre>sub do_something(int a,) int b case va_count: of 0: b = 0 ;; default else if (va_type_arg(va_next_ptr) == va_get_arg(va_count, va_next_pp else ;; wrong type passed b = 0 ;; use default end if end case end sub</pre>	
Category	System Process Control: Operating System	
Salogory	System Process Control. Operating System	

var_teach		
Teach the variable whose name is "name". Returns True if successful, False if not correctly taught or negative if not found or otherwise in error. Refer also to the var_teach_v command.		
stpv3		
<pre>export command var_teach(var string[] name, int index_1, int index_2)</pre>		
namename of the variable to be taughtindex_1first argument of an arrayindex_2second argument in a two dimensional array		
Success >= 0True if taught, False if not taughtFailure < 0		
<pre> stpv3:var_teach("new_array",1,1)</pre>		
var_teach_v		
Pendant		

vars_save

Description	Invokes the v3_vars_save() operation on the currently open application v3 file. This presupposes that the calling program is open application and that the variables in the open application are actually desired variables. If this assumption is false the command will likely fail or do something unpredictable (and NOT useful.).
Library	stpv3
Syntax	export command var_save()
Parameter	No parameters
Returns	Success >= 0 Returns 0 if successful Failure < 0 -1 no application open Returns error descriptor
Example	<pre>int fd open(fd, "myname.v3", O_RDWR, 0) stpv3:vars_save()</pre>
Result	Saves the open application's variables to file fd.
See Also	v3_vars_save
Category	Pendant

verstring_get

Description

Gets the current kinematics version string.

324	Subprograms: Alphabetical Listing		
Syntax	<pre>command verstring_get(var string[] s)</pre>		
Parameters	<i>s</i> the string variable for the kinematics version		
Returns	Success >= 0 the variable is packed Failure < 0		
Category	Status Robot Configuration		
	waitpid		
Description	Waits for the child process <i>wpid</i> to complete. If <i>wpid</i> =W_ANY, waits for any child process to complete. If <i>status</i> is not NULL, the child process status is stored in <i>status@</i>		
Syntax	func int waitpid(int wpid, int@ status, int options)		
Parameters	wpidan int - the child processstatuspointer to an intoptions0W_ANYwaits for any child		
	W_NOHANG waitpid checks for child completion and returns immediately		
Returns	Success >= 0positive pidthe pid of the child, if the requested child terminated0 (-EOK)if W_NOHANG is in effect and no child has terminatedFailure < 0		
Example	int pid		
	<pre> pid = split() if pid == 0 ;; Child process execl("/bin/ls") exit(0) else ;; Parent waits for child while waitpid(pid, NULL, 0) == 0 end while ;; Finish Code end if</pre>		
See Also	WEXITSTATUS WIFEXITED WIFSIGNALED WTERMSIG		
Category	System Process Control: Single and Multiple Processes		

WEXITSTATUS

Description	If <i>status</i> is the child status returned by waitpid, then WEXITSTATUS returns the actual exit code of the child process that exited. (This is simply the lower byte of status.)
Syntax	func int WEXITSTATUS(int status)
Parameter	<i>status</i> an int - child status
Returns	Success >= 0 Failure < 0
Example	int status
	 status = WEXITSTATUS(status)
Category	System Process Control: Single and Multiple Processes

WIFEXITED

Description	WIFEXITED returns 1 if <i>status</i> indicates that the child process exited, and returns 0 otherwise.
Syntax	func int WIFEXITED(int status)
Parameters	status an int - child process status
Returns	Success >= 0 Failure < 0
Example	<pre>int status if WIFEXITED(status) ;; Process exited else ;; Process was signaled end if</pre>
Category	System Process Control: Single and Multiple Processes

WIFSIGNALED

Description	WIFSIGNALED returns 1 if the child process was signal-terminated, and returns 0 otherwise.
Syntax	func int WIFSIGNALED(int status)
Parameters	<i>status</i> an int - child process status
Returns	Success >= 0 Failure < 0
Example	<pre>int status if WIFSIGNALED(status) ;; Process was signaled else ;; Process exited end if</pre>

326	Subprograms: Alphabetical Listing
See Also	WTERMSIG returns the signal number
Category	System Process Control: Single and Multiple Processes Signal Handling
	world_to_joint
Description	Converts a location from world coordinates to joint angles. Used if a location of one type needs to be converted to another type for checking or other use within the program.
Syntax	command world_to_joint(cloc world, var float[8] joint)
Parameters	<pre>world the location in world coordinates: a cloc joint the location in joint angles (an array of floats)</pre>
Returns	Success >= 0 <i>joint</i> is packed Failure < 0
Example	<pre>float[8] joints1 teachable cloc world1 world to joint(world1, joints1)</pre>
Result	joint1 is packed with the appropriate joint data
RAPL-II	Similar to SET with different location types.
See Also	joint_to_world converts joint angles to world coordinates world_to_motor converts world coordinates to motor pulses
Category	Location: Kinematic Conversions

world_to_motor

Description	Converts a location from world coordinates to motor pulses. Used if a location of one type needs to be converted to another type for checking or other use within the program.	
Syntax	command v	<pre>world_to_motor(cloc world, var ploc motor)</pre>
Parameters		the location in world coordinates: a cloc The location in motor pulses: a ploc
Returns	Success >= 0 <i>motor</i> is packed Failure < 0	
Example	<pre>ploc motor1 teachable cloc world1 world_to_joint(world1, motor1)</pre>	
Result	motorl is packed with the appropriate joint coordinate data	
RAPL-II	Similar to SET with different location types.	
See Also	motor_to_w world_to_joi	1
Category	Location: Kinematic Conversions	

	write
Description	Attempts to write <i>nwords</i> from buf to the file descriptor <i>fd</i> . If the number of words specified in <i>nwords</i> cannot be written the command performs a blocking write, unless the file descriptor was opened with mode O_NONBLOCK. After writing, the file position is increased by the number of words written. This provides a sequential move through the file. write() handles 4-byte words. writes() handles characters. Similar to send() which is used with sockets.
Syntax	command write(int fd, void@ buf, int nwords)
Returns	Success >= 0 Failure < 0
Example	int fd int[10] buf
See Also	<pre>open (fd, "filename.txt", O_RDONLY, 0) write (fd, buf, sizeof(buf)) read read words from a file</pre>
	writes write a string to a file
Category	send write to a socket File Input and Output: Unformatted Output
	writeread
Description	Writes <i>wlen</i> number of words to the file descriptor <i>fd</i> and then reads at most <i>rlen</i> number of words from the file descriptor <i>fd</i> .
	This command may or may not block, depending on the flags (O_NONBLOCK) used when opening the file descriptor <i>fd</i> and the device driver (which may not

support blocking or non-blocking modes). Many devices do not support this call, and with those devices writeread() returns -ENODEV on invocation. For example, all the file systems (MFS, NFS, etc.) do not support writeread(). command writeread(int fd, void@ wbuf, int wlen, void@ rbuf, int

Syntax command writeread(int fd, void@ wbuf, int wlen, void@ rbuf, int rlen) Returns Success >= 0 Returns the number of words read. Failure < 0 -EINVAL the arguments were invalid (ie., -ve fd) -EBADF the file descriptor isn't open -EACCESS not open for reading and writing -ESPIPE can't r/w on a socket -ENODEV this is not a device that supports writeread().

-EIO an I/O error occurred See Also write write words from a buffer to the file writes write a string to a file

328	Subprograms: Alphabetical Listing
Category	read read words from a file reads reads a string from a file File Input and Output: Unformatted Output
	writes
Description	Writes the string s to the file indicated by fd . This is different from the write command in that a string is used, and the starting location start is the first character of the string to be sent.
Syntax	command writes(int fd, var string[] s, int start)
Returns	Success >= 0Returns the number of characters written to the fileFailure < 0
Example	<pre>string[] buf = "only writes_test" int fd open (fd, "/temp/writes_test", O_RDONLY, 0) ;; Only write "writes_test" writes (fd, buf, 5) ;; start from the character `w'</pre>
See Also	write write words to a file
Category	File Input and Output: Unformatted Output

WTERMSIG

Description	Returns the actual signal number that terminated a WIFSIGNALED() process.		
Syntax	<pre>func signal_code WTERMSIG(int status)</pre>		
Returns	Success >= 0, one of: SIGKILL = 1 SIGSEGV = 2 SIGILL = 3 SIGFPE = 4 SIGSYS = 5 SIGABRT = 6 SIGINT = 7 SIGALRM = 8 SIGHUP = 9 SIGPIPE = 10 SIGSOCK = 11 SIGPWR = 12 SIG13 = 13 SIG14 = 14 SIG15 = 15 SIG16 = 16 SIGCHLD = 17 SIG18 = 18 SIG19 = 19 SIG20 = 20 SIG21 = 21 SIG22 = 22 SIG23 = 23 SIG24 = 24 Failure < 0		
Category	System Process Control: Single and Multiple Processes Signal Handling		

	WX	
Alias	jog_w	
	alias same as	
	wx() jog_w(WORLD_X,)	
Description	In the world frame of reference, moves the tool centre point to the end point which is a specified distance along the X axis, in current units (millimetres or inches). This command, wx() is joint-interpolated. The tool centre point travels as a result of various joint motions, not in a straight line.	
	For cartesian-interpolated (straight line) motion, see wxs().	
Syntax	command wx(float <i>distance</i>)	
Parameters	<i>distance</i> the distance of travel, in current units: a float	
Returns	Success = 0 Failure < 0	
Example	<pre>move(base_point) wx(200) ;; millimetres</pre>	
RAPL-II	Similar to JOG and X, without straight line parameter.	
See Also	wxsjogs like wx, but in straight line motionjog_walias of wx and moves along other axeswyjogs like wx, but along Y axiswzjogs like wx, but along Z axisjog_tjogs like wx, but in tool frame of referencejointmoves by joint degreesmotormoves by encoder pulses	
Category	Motion	

WXS

Alias	jog_ws		
	alias	same as	
	wxs()	jog_ws(WORLD_X,)	
Description	the specified d		ool centre point along the X axis by metres or inches). This command,).
	For joint-interp	polated (not straight) motion, s	see wx()
Syntax	command wxs	(float <i>distance</i>)	
Parameters	distance	the distance of travel, in c	current units or degrees: a float
Returns	Success = 0 Failure < 0		
Example	move(base_po wxs(200)	int) ;; millimetres	
RAPL-II	Similar to JOC	and X, with straight line par	ameter.
See Also	wx jog_ws wys	jogs like wxs, but joint int alias of wxs and moves alo jogs like wxs, but along Y	ong other axes

330	Subprograms: Alphabetical Listing	
	wzsjogs like wxs, but along Z axisjog_tsjogs like wxs, but in tool frame of referencejointmoves by joint degreesmotormoves by encoder pulses	
Category	Motion	
	wy	
Alias	jog_w	
	alias same as	
	wy() jog_w(WORLD_Y,)	
Description	In the world frame of reference, moves the tool centre point to the end point which is a specified distance along the Y axis, in current units (millimetres or inches). This command, wy() is joint-interpolated. The tool centre point travels as a result of various joint motions, not in a straight line.	
Cuntov	For cartesian-interpolated (straight line) motion, see wys().	
Syntax	command wy(float distance)	
Parameters	<i>distance</i> the distance of travel, in current units: a float	
Returns	Success = 0 Failure < 0	
Example	<pre>move(base_point) wy(200) ;; millimetres</pre>	
RAPL-II	Similar to JOG and Y, without straight line parameter.	
See Also	wysjogs like wy, but in straight line motionjog_walias of wy and moves along other axeswxjogs like wy, but along X axiswzjogs like wy, but along Z axisjog_tjogs like wy, but in tool frame of referencejointmoves by joint degreesmotormoves by encoder pulses	
Category	Motion	
	wys	
Alias	jog_ws	
	aliassame aswys()jog_ws(WORLD_Y,)	
Description	In the world frame of reference, moves the tool centre point along the Y axis by the specified distance in current units (millimetres or inches). This command, wys(), is cartesian-interpolated (straight line).	
	For joint-interpolated (not straight) motion, see wy()	
Syntax	command wys(float <i>distance</i>)	
Parameters	<i>distance</i> the distance of travel, in current units or degrees: a float	

Returns	Success = 0	
	Failure < 0	
Example	<pre>move(base_point) wys(200) ;; millimetres</pre>	
RAPL-II	Similar to JOG and Y, with straight line parameter.	
See Also	wyjogs like wys, but joint interpolatedjog_wsalias of wys and moves along other axeswxsjogs like wys, but along X axiswzsjogs like wys, but along Z axisjog_tsjogs like wys, but in tool frame of referencejointmoves by joint degreesmotormoves by encoder pulses	
Category	Motion	
	WZ	
Alias	jog_w	
	alias same as	
	wz() jog_w(WORLD_Z,)	
Description	In the world frame of reference, moves the tool centre point to the end point which is a specified distance along the Z axis, in current units (millimetres or inches). This command, wz() is joint-interpolated. The tool centre point travels as a result of various joint motions, not in a straight line.	
	For cartesian-interpolated (straight line) motion, see wzs().	
Syntax	command wz(float distance)	
Parameters	<i>distance</i> the distance of travel, in current units: a float	
Returns	Success = 0 Failure < 0	
Example	<pre>move(base_point) wz(200) ;; millimetres</pre>	
RAPL-II	Similar to JOG and Z, without straight line parameter.	
See Also	wzsjogs like wz, but in straight line motionjog_walias of wz and moves along other axeswxjogs like wz, but along X axiswyjogs like wz, but along Y axisjog_tjogs like wz, but in tool frame of referencejointmoves by joint degreesmotormoves by encoder pulses	
Category	Motion	

wzs

Alias

jog_ws ...

alias	same as		
wzs()	jog_ws(WORLD_Z,	•••)

332	Subprograms: Alphabetical Listing		
Description	In the world frame of reference, moves the tool centre point along the Z axis by the specified distance in current units (millimetres or inches). This command, wzs(), is cartesian-interpolated (straight line).		
	For joint-interpolated (not straight) motion, see wz()		
Syntax	command wzs(float <i>distance</i>)		
Parameters	distance the distance of travel, in current units or degrees: a float		
Returns	Success = 0 Failure < 0		
Example	<pre>move(base_point) wzs(200) ;; millimetres</pre>		
RAPL-II	Similar to JOG and Z, with straight line parameter.		
See Also	wzjogs like wzs, but joint interpolatedjog_wsalias of wzs and moves along other axeswxsjogs like wzs, but along X axiswysjogs like wzs, but along Y axisjog_tsjogs like wzs, but in tool frame of referencejointmoves by joint degreesmotormoves by encoder pulses		
Category	Motion		

xpulses_get

Description	Gets xpulses, the number of encoder pulses per revolution of a motor, for all axes.
Syntax	<pre>command xpulses_get(var int[8] pulses)</pre>
Parameter	<i>pulses</i> the pulses of all axes: an array of ints
Returns	Success >= 0. The array 'pulses' is packed. Failure < 0
See Also	xpulses_set sets the number of pulses per revolution for an axis
Category	Robot Configuration

xpulses_set

Description	For an axis, sets xpulses, the number of encoder pulses per revolution of the motor.		
Syntax	command xpulses_set(int axis , int xpulses)		
Parameters	axisthe axis being set: an intxpulsesthe number of pulses per revolution: an int		
Returns	Success >= 0 Failure < 0		
Example	xpulses_set(8,1000)		
RAPL-II	@XPULSES		
See Also	configaxisconfigures an axis including sets pulsesxpulses_getgets the number of pulses per revolution for all axes		

Category

Robot Configuration

xratio_get

Description	Gets xratio, the ratio of the number of motor turns (revolutions) per unit of joint displacement (degrees for robot joints and carousels, mm or inch for track).		
Syntax	command xratio_get(var float[8] <i>ratio</i>)		
Parameter	<i>ratio</i> the ratios for all axes: an array of up to 8 floats		
Returns	Success >= 0. the parameter is packed Failure < 0		
Example	<pre>float[8] ratios int check ;; get pulse to motion conversions check = xratio_get(ratios)</pre>		
See Also	xratio_set sets the ratio of conversion		
Category	Robot Configuration		

xratio_set

Description	Sets xratio, the ratio of the number of motor turns (revolutions) per unit of joint displacement (degrees for robot joints and carousels, mm or inch for track).		
Syntax	command :	xratio_set(int <i>axis</i> , float <i>xratio</i>)	
Parameters		the axis being set: an int the ratio of conversion: a float	
Returns	Success >= 0 Failure < 0		
Example	<pre>xratio_set(8,11.5)</pre>		
RAPL-II	@XRATIO		
See Also	configaxis xratio_get	configures an axis including sets ratio gets the ratio of conversion	
Category	Robot Confi	iguration	

xrot

jog_w		
alias	same as	
xrot()	<pre>jog_w(WORLD_XROT,)</pre>	

Description

Alias

In the world frame of reference, rotates the tool around the X axis by the specified degrees.

This command, xrot(), is joint-interpolated. The end-point is determined and the tool travels to it as a result of various joint motions. The start point and end point for the tool centre point are the same (no change in distance along the axis

	or angle between the tool are differ	the axis and the tool), but the start position and end position o rent.
	For cartesian-int	erpolated (straight line) motion, see xrots().
Syntax	command xrot(float <i>distance</i>)
Parameters	distance	the distance of travel, in current units or degrees: a float
Returns	Success = 0 Failure < 0	
Example	appro(centre) pitch(45) xrot(45)	;; pitch around tool point ;; rotate around world X axis
RAPL-II	Similar to JOG, v	without straight line parameter.
		OLL. In RAPL-II this name was used for a rotation in the world e. In RAPL-3, the world rotation is called xrot and the tool roll.
See Also	xrots jog_w yrot zrot jog_t joint motor	like xrot, but in straight-line mode like xrot and around and along all axes rotates around world Y axis rotates around world Z axis jogs, but in tool frame of reference moves by joint degrees moves by encoder pulses
Category	Motion	

xrots

Alias

jog_ws ...

rotation is called roll.

а	lias	same as	
x	rots()	jog_ws(WORLD_XROT,)	•••

Description	In the world frame of reference, rotates the tool around the X axis by the specified degrees.		
	This command, xrots(), is cartesian-interpolated (straight-line). The tool centre point travels in a straight line along the axis to the end point.		
For joint-interpolated (not straight) motion, see xrot().			
Syntax	command xrots(float <i>distance</i>)		
Parameters	<i>distance</i> the distance of travel, in current units or degrees: a float		
Returns	Success = 0 Failure < 0		
Example	<pre>appro(centre) pitch(45) ;; pitch around tool point xrots(45) ;; rotate around world X axis</pre>		
RAPL-II	Similar to JOG, with straight line parameter.		
	Also similar to ROLL. In RAPL-II this name was used for a rotation in the world		

frame of reference. In RAPL-3, the world rotation is called xrot and the tool

	RAPL-3 Refer	ence Guide		335
See Also	xrot jog_w yrots zrots jog_t joint motor	like xrots and a rotates around rotates around	world Z axis l frame of reference degrees	axes
Category	Motion			
	yaw			
Alias	jog_t			
	alias	same as		
	yaw()	jog_t(TOOL_YAW	,)	
Description	In the tool f number of c		ates around the norr	nal axis, by the specified
	motion		axis	
		common name	F3 coordinate system	A465/A255 coordinate system
	yaw	normal	X	Z
	the tool trav point for the or angle bet	vels to it as a result of e tool centre point are	various joint motion the same (no chang tool), but the start	osition is determined and ns. The start point and end e in distance along the axis position and end position o
		n-interpolated (straig		/aws().
Syntax	command y	yaw(float distance	e)	
Parameter	<i>distance</i> t	he amount of rotation	in degrees: a float	
Returns	Success = 0 Failure < 0			
Example	yaw(45)			
	yaw(-8.25))		
Application Shell	Same as ya	w.		
RAPL-II	No equivalent. In RAPL-II, YAW performed a different motion. See zrot.			
See Also	pitch 1	noves around the tool noves around the tool noves around the tool	orientation axis	

336	Subprograms: Alphabetical Listing				
	yaws()	jog_ts(TOOL_YAW	,)		
Description		In the tool frame of reference, rotates around the normal axis, by the specified number of degrees.			
	motion		axis		
		common name	F3 coordinate system	A465/A255 coordinate system	
	yaw	normal	Х	Z	
		his command, yaws(), is cartesian-interpolated (straight-line) motion. The tool entre point stays on the axis, in the same place, while the tool rotates around he axis.			
	For joint-inte	For joint-interpolated motion, see yaw().			
Syntax	command ya	command yaws(float distance)			
Parameter	distance the amount of rotation in degrees: a float				
Returns	Success = 0 Failure < 0				
Example	yaws(45)				
	yaws(-57.5)				
Application Shell	Same as yaw	Same as yaws.			
RAPL-II	No equivalent. In RAPL-II, YAW performed a different motion. See zrots.				
See Also	yaw moves around the tool normal axis, but joint-interpolated pitchs moves around the tool orientation axis in straight line motion rolls moves around the tool approach/depart axis in straight line motion				

yrot

Alias	jog_w		
	alias	same as	
	yrot()	jog_w(WORLD_YROT,)	
Description In the world frame of reference, rotates the tool around the Y ax degrees. This command, yrot(), is joint-interpolated. The end-point is det tool travels to it as a result of various joint motions. The start per point for the tool centre point are the same (no change in distant or angle between the axis and the tool), but the start position are the tool are different.			ool around the Y axis by the specified
			notions. The start point and end no change in distance along the axis
	For cartesian-interpolated (straight line) motion, see yrots().		
Syntax	command yrot	(float distance)	
Parameter	distance	the distance of travel, in c	urrent units or degrees: a float
Returns	Success = 0 Failure < 0		

Example	appro(centre) pitch(45) yrot(45)	;; pitch around tool point ;; rotate around world Y axis	
RAPL-II	Similar to JOG, without straight line parameter.		
		nilar to PITCH. In RAPL-II this name was used for a rotation in the world Freference. In RAPL-3, the world rotation is called yrot and the tool is called pitch.	
See Also	jog_w li xrot ro zrot ro jog_t jo joint m	ke yrot, but in straight-line mode ke yrot and around and along all axes otates around world X axis otates around world Z axis ogs, but in tool frame of reference noves by joint degrees noves by encoder pulses	
Category	Motion and Locations: Motion		

yrots

Alias	jog_ws		
	alias sa	ime as	
	yrots() jo	Dg_ws(WORLD_YROT,	
Description	In the world frame of reference, rotates the tool around the Y axis by the s degrees.		
	This command, yrots(), is cartesian-interpolated (straight-line). The tool centre point travels in a straight line along the axis to the end point.		
	For joint-interpolated (not straight) motion, see yrot().		
Syntax	command yrots(float <i>distance</i>)		
Parameter	distance	the distance of travel, in current units or degrees: a float	
Returns	Success = 0 Failure < 0		
Example	appro(centre) pitch(45) yrots(45)	;; pitch around tool point ;; rotate around world Y axis	
RAPL-II	Similar to JOG, with straight line parameter.		
	Also similar to PITCH. In RAPL-II this name was used for a rotation in the world frame of reference. In RAPL-3, the world rotation is called yrot and the tool rotation is called pitch.		
See Also	jog_w xrots zrots	like yrots, but joint-interpolated like yrots and around and along all axes rotates around world X axis rotates around world Z axis jogs, but in tool frame of reference moves by joint degrees moves by encoder pulses	
Category	Motion		

zero

Description	Sets all the current motor position registers to 0.		
Syntax	command zero()		
Returns	Success >= 0 Failure < 0		
Example	zero()		
RAPL-II	Same as @ZERO.		
o			

See Also	herestores a location in a location variablepos_getgets the position of the robotpos_setsets the position of the robot to any value
Category	Calibration Home

zrot

Alias		jog_w		
		alias same as		
		<pre>zrot() jog_w(WORLD_ZROT,)</pre>		
Descripti	ion	In the world frame of reference, rotates the tool around the Z axis by the specified degrees.		
		This command, zrot(), is joint-interpolated. The end-point is determined and the tool travels to it as a result of various joint motions. The start point and end point for the tool centre point are the same (no change in distance along the axis or angle between the axis and the tool), but the start position and end position of the tool are different.		
		For cartesian-interpolated (straight line) motion, see zrots().		
Syntax		command zrot(float <i>distance</i>)		
Paramet	er	<i>distance</i> the distance of travel, in current units or degrees: a float		
Returns		Success = 0 Failure < 0		
Example		appro(centre) pitch(45) ;; pitch around tool point zrot(45) ;; rotate around world Z axis		
RAPL-II		Similar to JOG, without straight line parameter.		
		Also similar to YAW. In RAPL-II this name was used for a rotation in the world frame of reference. In RAPL-3, the world rotation is called zrot and the tool rotation is called yaw.		
See Also)	zrotslike zrot, but in straight-line modejog_wlike zrot and around and along all axesxrotrotates around world X axisyrotrotates around world Y axisjog_tjogs, but in tool frame of referencejointmoves by joint degreesmotormoves by encoder pulses		
Category	y	Motion		

Aliac			
Alias	jog_ws		
	alias same as		
	<pre>zrots() jog_ws(WORLD_ZROT,)</pre>		
Description	In the world frame of reference, rotates the tool around the Z axis by the specified degrees.		
	This command, zrots(), is cartesian-interpolated (straight-line). The tool centre point travels in a straight line along the axis to the end point.		
	For joint-interpolated (not straight) motion, see zrot().		
Syntax	command zrots(float <i>distance</i>)		
Parameter	<i>distance</i> the distance of travel, in current units or degrees: a float		
Returns	Success = 0 Failure < 0		
Example	<pre>appro(centre) pitch(45) ;; pitch around tool point zrots(45) ;; rotate around world Z axis</pre>		
RAPL-II	Similar to JOG, with straight line parameter.		
	Also similar to YAW. In RAPL-II this name was used for a rotation in the world frame of reference. In RAPL-3, the world rotation is called zrot and the tool rotation is called yaw.		
See Also	zrotlike zrots, but joint-interpolatedjog_wlike zrots and around and along all axesxrotsrotates around world X axisyrotsrotates around world Y axisjog_tjogs, but in tool frame of referencejointmoves by joint degreesmotormoves by encoder pulses		
Category	Motion		

zrots

APPENDICES

Signals

Symbol	Number	Description	Default Action
SIGKILL	1	Kill (cannot be masked or modified)	Terminate
SIGSEGV	2	Segmentation violation	Terminate
SIGILL	3	Illegal instruction	Terminate
SIGFPE	4	Floating point exception	Terminate
SIGSYS	5	Bad argument to system call	Terminate
SIGABRT	6	Abort	Terminate
SIGINT	7	Interrupt	Terminate
SIGALRM	8	Alarm clock	Terminate
SIGHUP	9	Hang up	Terminate
SIGPIPE	10	Write to pipe, but no process to read it	Terminate
SIGSOCK	11	Write to socket, but no process to read it	Terminate
SIGRPWR	12	Robot power fail	Terminate
SIG13	13	Undefined	Terminate
SIG14	14	Undefined	Terminate
SIG15	15	Undefined	Terminate
SIG16	16	Undefined	Terminate
SIGCHLD	17	Child process died	Ignore
SIG18	18	Undefined	Ignore
SIG19	19	Undefined	Ignore
SIG20	20	Undefined	Ignore
SIG21	21	Undefined	Ignore
SIG22	22	Undefined	Ignore
SIG23	23	Reserved for system use	Ignore (non-interruptible)
SIG24	24	Reserved for system use	Ignore (will interrupt a process blocked on socket i/o)

Any signal interrupts msleep() or waitpid().

Signal <= 8, SIGKILL to SIGALRM, interrupts WAITIO, WAITSOCK, WAITSEM. Signal 11, SIGSOCK, interrupts WAITSOCK.

WAITIO, WAITSOCK, and WAITSEM are states that a process can be in.